

SIG SAUER[®]
when it counts[®]



1911

OWNERS MANUAL: HANDLING & SAFETY INSTRUCTIONS



READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM; DO NOT DISCARD THIS MANUAL.

This instruction manual should always accompany this firearm and be transferred with it upon ownership, or when the firearm is loaned or presented to another person.

State-By-State Warnings

Certain states require, by law, that their own specified warning notices, in larger-than-normal type be conspicuously included by the manufacturer, distributor, or retail dealer with firearms sold in that state. SIG SAUER sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

CALIFORNIA:

WARNING

“Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.”

ADVERTENCIA

“A los niños atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene una arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel.”

CONNECTICUT:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.”

FLORIDA:

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.”

MAINE:

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

MARYLAND:

"WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

MASSACHUSETTS:

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventative steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

NEW JERSEY:

"IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

NEW YORK CITY, NY:

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND OTHER UNAUTHORIZED PERSONS."

NORTH CAROLINA:

Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor:

- (1) Possesses it in violation of G.S. 14-269.2(b)
- (2) Exhibits it in a public place in a careless, angry, or threatening manner;
- (3) Causes personal injury or death with it not in self defense; or
- (4) Uses it in the commission of a crime.

TEXAS:

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

WISCONSIN:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

Please check with your licensed retailer, state police, or local police for additional warnings, which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

THE BASIC RULES OF SAFE FIREARMS HANDLING

1. ALWAYS treat every gun as if it were loaded.
2. ALWAYS be sure the barrel is clear of any obstruction.
3. ALWAYS be sure of your backstop, what lies beyond, and the safety of bystanders before you shoot.
4. ALWAYS use clean, dry, original factory-made ammunition of the proper type and caliber for your gun.
5. ALWAYS wear ear protection and safety glasses when shooting.
6. ALWAYS carry your gun so that you can control the direction of the muzzle if you fall or stumble.
7. NEVER shoot at a flat surface or water.
8. DO NOT leave an unattended gun loaded. Guns and ammunition should be stored separately, locked if possible, beyond the reach of children, careless adults, and unauthorized users.
9. NEVER allow your firearm to be used by anyone who has not read and understood this operator's manual.
10. DO NOT point any gun, loaded or unloaded, at any undesired target.
11. NEVER fire your rifle near an animal unless it is trained to accept the noise: an animal's startled reaction could injure it or cause an accident.
12. NEVER drink alcoholic beverages or take drugs before or during shooting, as your vision and judgment could be seriously impaired, making your gun handling unsafe.

⚠ WARNING – LOCKING DEVICES



This firearm was originally sold with a key-operated locking device. While it can help provide secure storage for your unloaded firearm, any locking device can fail. All guns are designed to fire if they are loaded and the trigger is pulled. Therefore, never install the locking device inside the trigger guard or in any way that makes it possible to pull the trigger! Do not leave the keys in the lock.

The ultimate responsibility for secure storage of any firearm must depend upon its owner and his or her individual circumstances. Firearms should be stored unloaded, in a secure location, separate from their ammunition.



**NEVER INSTALL THE
LOCKING DEVICE INSIDE
THE TRIGGER GUARD**

To maximize effectiveness and reduce the chances of malfunction or damage to a firearm, ALWAYS refer to the locking device's manufacturer directions for installation and removal of the device.

FIREARMS SAFETY IS YOUR RESPONSIBILITY

This owner's manual is designed to assist you in learning how to use and care for your SIG SAUER® pistol properly.

Only when you are certain that you fully understand this manual and can properly carry out its instructions, should you practice loading and firing your firearm with live ammunition. Having a gun in your possession is a full-time job; you cannot guess and you cannot forget. You must know how to use your firearm safely.

If you have any doubts about your ability to handle or use this firearm safely, you should seek supervised instruction. The Sig Sauer AcademySM provides all levels of firearms safety and skill training, from beginner to expert.

For more information contact:



www.sigsaueracademy.com • (603) 610-3400

Epping, New Hampshire

SAFETY MUST BE THE FIRST AND CONSTANT CONSIDERATION OF EVERY PERSON WHO HANDLES FIREARMS AND AMMUNITION.

For more information about safety, responsible firearms ownership, and shooting sports, contact:

National Rifle Association (NRA) of America

11250 Waples Mill Road, Fairfax, VA 22030-7400 • 1-800-672-3888

www.nra.com

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WARNINGS OF GREAT IMPORTANCE ARE FOUND WITHIN THIS MANUAL

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OTHER CAUTIONS AND WARNINGS APPEAR THROUGHOUT THE MANUAL

FIREARMS ARE DANGEROUS WEAPONS

**READ THE INSTRUCTIONS AND WARNINGS IN THIS
MANUAL THOROUGHLY AND CAREFULLY BEFORE USING.**

⚠ WARNING – ALTERATIONS



This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute any parts or accessories not manufactured by SIG SAUER Inc.

DO NOT ALTER ANY FIREARM

1.0 Safety Rules

The safety warnings in this manual are important. By understanding the dangers inherent in the use of any firearm, and by taking the precautions described herein, you can experience complete safety in the use of your pistol. Failure to heed any of these warnings may result in serious injury to you or others, as well as severe damage to the firearm or other property.

PISTOLS are classified as FIREARMS and are sold by SIG SAUER with the specific understanding that we shall not be responsible in any manner whatsoever for malfunctioning of the firearm, physical injury or property damage resulting in whole or in part from:

- criminal or negligent discharge;
- improper or careless handling;
- unauthorized modifications; defective, improper, hand-loaded, or reloaded ammunition;
- corrosion;
- neglect; or
- other influences beyond our direct and immediate control.

This limitation applies regardless of whether liability is asserted on the basis of contract, negligence, or strict liability (including any failure to warn). Under no circumstance shall SIG SAUER, Inc. be liable for incidental or consequential damages, such as loss of use of property, commercial loss, and loss of earnings or profits.

1.1 Protect Your Eyes and Ears

Always wear safety glasses that meet the requirements of American National Standards Institute (ANSI) Z87.1 and ear plugs or “ earmuff ” type protectors whenever you are shooting. Always make certain that persons close to you are similarly protected. Unprotected eyes may be injured by powder, gas, carbon residue, lubricant, metallic particles, or similar debris that may emanate occasionally from any firearm in normal use. Without ear protection, repeated exposure to shooting noise may lead to cumulative, permanent hearing loss.

2.0 Mechanical Characteristics and Weapon Theory

2.1 Weapon Description

2.1.1. Introduction

You are now the owner of one of the world’s finest and most superbly produced firearms. The SIG SAUER 1911 Series semiautomatic pistol has been crafted to meet the stringent requirements of the military, law enforcement and sportsmen. Used with the proper ammunition and given reasonable maintenance, it will serve you dependably and well for many years.

To make sure you get the best performance and reliability from your pistol, please read and follow the procedures outlined in this manual. You’ll notice that we place a heavy emphasis on safe firearms handling. Like any other precision mechanical device, such as automobiles or power tools, high-

quality firearms are inherently safe unless they are handled in a careless or irresponsible manner. Always remember that you, the owner, are the ultimate firearms safety device.

This manual only applies to the SIG SAUER 1911 Series pistol. Be certain this manual is available for reference and kept with this pistol if transferred to a new user or owner.

If you have any questions or comments about this pistol and its use and maintenance, or need more information about other SIG SAUER products and accessories, please call (603) 610-3000 ext. 1, or write:

SIG SAUER Inc.
Customer Service Department
72 Pease Boulevard
Newington, NH 03801

2.2 Main Features

SIG SAUER 1911 Series Pistols are precision firearms for military, police and sporting use. They operate on the principle of the mechanically locked, recoil operated pistol with semi-automatic reloading. These pistols have been hand-fit to tolerances that allow them to perform exceptionally right out of the box.

2.3 Main Parts



1 Front Sight

2 Slide

3 Barrel

4 Rear Sight

5 Hammer

6 Thumb Safety

7 Grip Safety

8 Magazine

9 Magazine Catch

10 Trigger

11 Slide Stop

12 Frame

Note: Refer to section 13 for a detailed parts list and diagram.

2.4 Safety Features

Trigger guard

The trigger guard protects the trigger from damage and helps prevent accidental discharge.

Thumb safety

The thumb safety is located above and to the rear of the left grip. To operate the thumb safety, cock the hammer by pulling the slide to its most rearward position and release, letting it fly forward with the full force of the recoil spring. The thumb safety cannot be engaged unless the hammer is fully cocked and the slide is fully forward. Then push the thumb safety fully upward into the thumb safety notch (see Figure 2). When engaged, the slide and sear are blocked, preventing the hammer from falling when the trigger is pulled.

To disengage, depress the thumb safety fully downward (see Figure 3). When the thumb safety is down, the hammer is free to fall when the pistol is properly gripped and the trigger is pulled.



Figure 2: Thumb safety engaged



Figure 3: Thumb safety disengaged

Grip safety

The grip safety is located on the rear of the frame. When engaged, the grip safety blocks the trigger. The user disengages the grip safety by firmly and properly gripping the pistol.

Disconnecter

The disconnecter is a passive safety device that engages and disengages automatically during the cycling of the slide. This device disengages the sear while the slide is moving, thus preventing a round from being fired before the pistol is in battery.

Firing Pin Safety Lock

The firing pin safety is a passive safety device that locks the firing pin in place until the trigger is pulled. The purpose of this device is to prevent the firing pin from moving and helps prevent accidental discharge as a result of the pistol being dropped.

Safety Intercept Notch

The safety intercept notch is a passive safety device that prevents the hammer from falling if the primary sear notch fails. It also prevents the hammer from hitting the firing pin should you prematurely release the slide or hammer while cocking the pistol, provided the hammer has moved past the safety intercept notch. Using the safety intercept notch as a “half cock” position is a misuse of this feature and can result in unintentional discharge of the pistol and/or damage to the sear.

WARNING – SAFETY

A FIREARM'S SAFETY FEATURES ARE MECHANICAL DEVICES WHICH ARE NOT A SUBSTITUTE FOR PROPER AND APPLIED TRAINING IN SAFE GUN HANDLING. YOU AND YOU ALONE ARE THE ULTIMATE SAFETY MECHANISM. THERE IS NO SUCH THING AS A “CHILDPROOF” SAFETY OR ONE WHICH CAN COMPLETELY PREVENT ACCIDENTAL DISCHARGE FROM CARELESS OR IRRESPONSIBLE USE. NEVER COMPLETELY TRUST ANY SAFETY MECHANISM.

3.0 Ammunition

1. Use only high-quality, original, factory-manufactured ammunition. Do not use cartridges that are dirty, wet, corroded, bent, or damaged. Do not oil cartridges. Do not spray aerosol-type lubricants, preservatives, or cleaners directly onto cartridges or where excess spray may flow into contact with cartridges. Lubricant or other foreign matter on cartridges can cause potentially dangerous ammunition malfunctions. Only use ammunition of the caliber for which your firearm is chambered. The proper caliber is permanently engraved on your firearm; never attempt to use ammunition of any other caliber.

2. The use of reloaded, “remanufactured” hand-loaded, or other non-standard ammunition voids all warranties. Reloading is a science and improperly loaded ammunition can be extremely dangerous. Severe damage to the firearm and serious injury to the shooter or to others may result. Always use ammunition that complies with the industry performance standards established by the Sporting Arms and Ammunition Manufacturers’ Institute, Inc. (SAAMI) of the United States or ammunition manufactured to military specifications.

WARNING – AMMUNITION (CARTRIDGE) NOTICE

SIG SAUER SPECIFICALLY DISCLAIMS RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN ANY SIG SAUER FIREARM OF FAULTY, NON-STANDARD, “REMANUFACTURED” HAND-LOADED (RELOADED) AMMUNITION, OR CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

3. Firearms may be severely damaged and serious injury to the shooter or to others may result from any condition causing excessive pressure inside the chamber or barrel during firing. Excessive pressure can be caused by obstructions in the barrel, propellant powder overloads, the use of incorrect cartridges, or defectively assembled cartridges. In addition, the use of a dirty, corroded, or damaged cartridge can lead to a burst cartridge case and consequent damage to the firearm and personal injury from the sudden escape of high-pressure propellant gas within the firearm's mechanism.

4. Immediately stop shooting and check the barrel for a possible obstruction whenever:

- You have difficulty in, or feel unusual resistance in, chambering a cartridge
- A cartridge misfires (does not go off)
- The mechanism fails to extract a fired cartridge case
- Unburned grains of propellant powder are discovered spilled in the mechanism
- A shot sounds weak or abnormal. In such cases it is possible that a bullet is lodged partway down the barrel. Firing a subsequent bullet into the obstructed barrel can wreck the firearm and cause serious injury to the shooter or to bystanders

5. Bullets can become lodged in the barrel:

- If the cartridge has been improperly loaded without propellant powder, or if the powder fails to ignite (ignition of the cartridge primer alone will push the bullet out of the cartridge case, but usually does not generate sufficient energy to expel the bullet completely from the barrel).
- If the bullet is not properly seated in the cartridge case. When such a cartridge is extracted from the chamber without being fired, the bullet may be left behind in the bore at the point where the rifling begins. Subsequent chambering of another cartridge may push the first bullet further into the bore.

6. If there is any reason to suspect that a bullet is obstructing the barrel, immediately unload the firearm and look through the bore. It is not sufficient to merely look in the chamber. A bullet may be lodged some distance down the barrel where it cannot easily be seen.

⚠ WARNING – LODGED BULLET

IF A BULLET IS IN THE BORE, DO NOT ATTEMPT TO SHOOT IT OUT BY USING ANOTHER CARTRIDGE OR BY BLOWING IT OUT WITH A BLANK OR ONE FROM WHICH THE BULLET HAS BEEN REMOVED. SUCH TECHNIQUES CAN GENERATE EXCESSIVE PRESSURE, DAMAGE THE FIREARM, AND CAUSE SERIOUS PERSONAL INJURY.

If the bullet can be removed with a cleaning rod, clean any unburned powder grains from the bore, chamber, and mechanism before resuming shooting. If the bullet cannot be dislodged by tapping it with a cleaning rod, send the firearm to SIG SAUER.

7. Dirt, corrosion, or other foreign matter on a cartridge can impede complete chambering and may cause the cartridge case to burst upon firing. The same is true of cartridges that are damaged or deformed.

8. Do not oil cartridges, and be sure to wipe the chamber clean of any oil or preservative before commencing to shoot. Oil interferes with the friction between cartridge case and chamber wall that is necessary for safe functioning, and subjects the firearm to stress similar to that imposed by excessive pressure.

9. Use lubricants sparingly on the moving parts of your firearm. Avoid excessive spraying of any aerosol gun care product, especially where it may

get on ammunition. All lubricants and aerosol spray lubricants, in particular, can penetrate cartridge primers and cause misfires. Some highly penetrative lubricants can also migrate inside cartridge cases and cause deterioration of the propellant powder; on firing, the powder may not ignite. If only the primer ignites, there is danger that the bullet may become lodged in the barrel.

⚠ WARNING – AMMUNITION



Death, serious injury, and damage can result from the use of wrong ammunition, bore obstructions, powder overloads, or incorrect cartridge components. Always wear shooting glasses and hearing protectors.

IMPROPER AMMUNITION DESTROYS FIREARMS

⚠ WARNING – LEAD EXPOSURE



Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the state of California to cause birth defects, reproductive harm, and other serious physical injury. Maintain adequate ventilation at all times. Wash hands thoroughly after exposure.

SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD

4.0 Handling

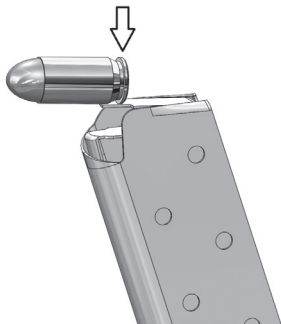
4.1 Preparation Instructions

For preservation, the pistol is normally delivered with a light coating of protective grease and oils. Before initial preparation, the pistol must be stripped, the protective coatings removed and then relubricated.

- Strip the pistol (see Section 8.1)
- Clean and relubricate the pistol (See Section 8.2)
- Assemble the pistol (See Section 8.3)

4.2 Loading the Magazine

- Press down on the magazine follower with the cartridge case rim.
- Push the cartridge to the rear and under the magazine lips.
- Continue until the magazine holds the desired number of cartridges.



4.3 Loading the pistol (ready to fire)

1. Be certain the muzzle is pointed in a safe direction.
2. Keep your finger off the trigger until you are ready to fire.
3. Insert a loaded magazine and make sure it has engaged the magazine catch.
4. Draw back the slide as far as it will go and allow it to snap forward under full tension of the recoil spring. Racking the slide back and releasing it will cock the hammer, strip off the top round in the magazine and chamber it.
5. The pistol is now loaded, cocked and ready to fire.
6. Engage the thumb safety and leave it engaged until you are ready to shoot.
7. Always unload the pistol immediately after you are done shooting.

WARNING – SAFETY

THE MANUAL SAFETY MUST BE ENGAGED (IN THE UP POSITION) UNTIL READY TO FIRE. FAILURE TO ENGAGE THE MANUAL SAFETY CAN LEAD TO ACCIDENTAL DISCHARGE, CAUSING INJURY, DEATH OR DAMAGE TO PROPERTY.

⚠ WARNING – LOADED PISTOL

THE PISTOL IS NOW LOADED AND READY TO FIRE.

- Never load or reload the gun in a vehicle, a room or another small area (except a shooting range).
- Before loading always wipe off excess grease and oil and check to see if there are any foreign objects/material in the barrel.
- Always keep the muzzle of the gun pointed in a safe direction.
- Do not put your finger on the trigger. Keep your finger outside the trigger guard.
- Load the gun by inserting the magazine directly before firing.
- Never pull the hammer back by hand but with the slide to cock it and to avoid an accidentally discharge.
- Never rely on safety mechanisms alone. Safety mechanisms are not a substitute for careful, correct and secure handling of the gun.
- Never let a loaded gun out of your hand.

5.0 Firing

- Ensure the target and the environment allow shots to be fired without danger.
- When discharging a round, ensure that neither your fingers, hands or any other part of the body are located in front of, adjacent to, or over the barrel muzzle or the ejector port.
- Never allow other persons to stand beside you where they might be struck by ejected cartridge cases.
- Always wear ear protection and safety glasses when shooting. Alert bystanders to the importance of wearing eye and ear protection.
- Immediately stop shooting and unload the pistol (See Section 6.0). If you suspect that a round has not been chambered properly, a case is jammed, a bullet is lodged in the bore or a discharge sounded or felt weak/abnormal.
- Never attempt to dislodge a blockage by firing another round.

Discharge Procedure:

- Aim the pistol at a safe target.
- Disengage the thumb safety
- Place your finger on the trigger and pull back the trigger to discharge a round.
- Keep the pistol aimed at the target and fire further rounds as required.
- When you have finished firing, TAKE YOUR FINGER OFF THE TRIGGER, remove the magazine and unload the pistol (See Section 6.0)
- If the pistol has been fired until the magazine is empty, the slide will lock in the open position. If firing is to continue, reload the pistol.

⚠ WARNING – LOADED PISTOL

AFTER EACH DISCHARGE, THE PISTOL IS IN THE COCKED AND READY TO FIRE CONDITION. IF YOU WISH TO INTERRUPT THE SHOOTING SESSION, YOU CAN ENGAGE THE THUMB SAFETY OR UNLOAD THE PISTOL.

⚠ WARNING – MALFUNCTION

IF, WHILE SHOOTING, YOUR FIREARM DEVELOPS A MECHANICAL MALFUNCTION OR BINDING, OR “SPITS” POWDER/GAS, OR IF A CARTRIDGE PRIMER IS PUNCTURED, OR A CARTRIDGE CASE IS BULGED OR RUPTURED, OR IF THE REPORT ON FIRING DOES NOT SOUND QUITE RIGHT, STOP SHOOTING IMMEDIATELY! IT MAY BE DANGEROUS TO CONTINUE. UNLOAD THE FIREARM – DO NOT TRY “ONE MORE SHOT.” TAKE THE FIREARM AND THE AMMUNITION TO A GUNSMITH FOR EXAMINATION.

WARNING – TRIGGER

DO NOT TOUCH THE TRIGGER UNTIL YOU ARE ACTUALLY READY
TO FIRE THE PISTOL.

Keep the muzzle pointed in a safe direction and your finger away from the trigger when cocking any firearm.

Never fire any firearm with your finger, hand, face, or other part of your body over or adjacent to the ejection port, or in any position where you may be struck by reciprocating movement of the breech. Both the ejection of empty cartridge cases and the movement of the breech are part of the normal operating cycle of firearms, and pose no safety hazard to the shooter if the firearm is held in a normal grip and fired at arm's length.

Never allow other persons to stand beside you where they might be struck by an ejected cartridge case. The case is hot, and may be ejected with sufficient force to cause a burn, cut, or other injury. Wear safety glasses to protect eyes. Make certain there is a clear, unobstructed path for safe ejection of the fired case. Remember, the case may bounce off a hard object nearby and strike you or someone else.

5.1 Reloading During Firing

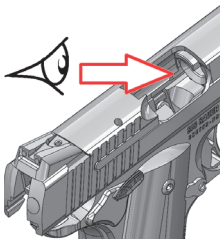
When the magazine is empty, the slide catch lever holds the slide open.

1. TAKE YOUR FINGER OFF THE TRIGGER.
2. Press the magazine catch to remove the empty magazine.
3. Remove the empty magazine.
4. Insert a full magazine and ensure that it engages the mag catch.
5. Thumb down the slide stop or fully draw back the slide and allow it to fly forward.
6. The pistol is again loaded and ready to fire.

⚠ WARNING – LOADED PISTOL

THE PISTOL IS NOW LOADED AND READY TO FIRE.

⚠ WARNING – UNLOADING



Removing cartridges from the magazine does not prevent the pistol from being fired! When there is a cartridge in the chamber, the cartridge will discharge if the trigger is pulled. It is absolutely essential for the user to know how to completely unload the pistol. “Completely” means emptying the magazine and removing a chambered cartridge.

PISTOL WILL FIRE WITH MAGAZINE EMPTY OR REMOVED

6.0 Unloading the Pistol

6.1 Unloading the Pistol (Magazine not Empty)

Never let the pistol out of your hands before you have verified that it is unloaded. Always keep the muzzle pointed in a safe direction and keep your fingers outside the trigger guard. Keep hands away from the muzzle and ejection port.

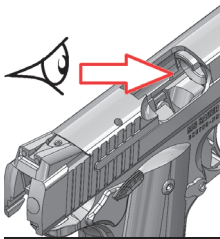
1. Place your hand under the magazine to prevent it from falling and press the magazine catch to release and eject the magazine.
2. If all of the rounds of a magazine have been fired, the slide will automatically lock in the open position.
3. If the slide has not automatically locked back, manually pull back the slide and lock it with the slide stop lever. Make sure the last round in the chamber has been extracted and ejected.
4. Visually and physically check the chamber and the magazine well to make sure the pistol has been unloaded (see Figure 4).
5. Now ease the slide forward on an empty chamber. Repeatedly allowing the slide to slam closed on an empty chamber will cause premature wear and should be avoided.
6. Point the muzzle in a safe direction.
7. Squeeze the trigger and allow the hammer to fall.
8. Unload the magazine.
9. The pistol is now unloaded and decocked

Always make sure the muzzle is pointed in a safe direction! Remember to clear the chamber after the magazine has been removed.

Never assume that any gun is unloaded until you have personally checked it, visually and physically!

After every shooting practice, make a final check to be certain the firearm is unloaded before leaving the range.

⚠ WARNING – UNLOADING



Removing cartridges from the magazine does not prevent the pistol from being fired! When there is a cartridge in the chamber, the cartridge will discharge if the trigger is pulled. It is absolutely essential for the user to know how to completely unload the pistol. "Completely" means emptying the magazine and removing a chambered cartridge.

**PISTOL WILL FIRE WITH MAGAZINE EMPTY
OR REMOVED**

7.0 Procedures in Case of Malfunction (“Jam”)

Follow the malfunction mitigation procedures if:

- You notice that a cartridge is difficult to chamber
- A cartridge does not go off
- The mechanism fails to extract a fired cartridge case
- You discover unburned grains of propellant powder spilled in the mechanism
- A shot sounds or feels weak or abnormal

WARNING – JAM

LIVE ROUND JAM MAY NOT EJECT.

Firearms work reliably if properly maintained. While shooting any firearm, an unfired cartridge or fired cartridge case may occasionally become jammed between the slide and the barrel. WHILE KEEPING THE MUZZLE POINTED IN A SAFE DIRECTION, clear the jam as follows:

1. Keep the pistol pointed in a safe direction with your finger off the trigger. Hold this position for a minimum of 30 seconds.
2. Remove and secure the magazine.
3. Move the slide rearward and forward to clear any cartridge case in or near the chamber. Visually and manually inspect the chamber.
4. If you suspect that a bullet is lodged in the bore, field strip your pistol and check to see if the barrel is blocked. If there is a bullet lodged in the bore, return the pistol to SIG SAUER (See Section 11.3 “Shipping Firearms for Repair”).
5. Inspect the malfunctioning cartridge. If the primer is indented, the cartridge should be disposed of in a way that cannot cause harm. If the primer is not indented, your firearm should be examined by a qualified gunsmith and the cause of the malfunction should be corrected before further use.

⚠ WARNING – JAM

IF A BULLET IS IN THE BORE, DO NOT ATTEMPT TO SHOOT IT OUT BY USING ANOTHER CARTRIDGE, OR BY BLOWING IT OUT WITH A BLANK OR A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED. THIS CAN GENERATE EXCESSIVE PRESSURE, DAMAGE THE FIREARM AND CAUSE SERIOUS PERSONAL INJURY OR DEATH.

⚠ WARNING – HANDLING



The slide opens and shuts quickly while firing. Keep face and hands away from it. Hot brass and powder gas is ejected quickly and can burn you. Always wear safety glasses and hearing protectors.

SLIDE OPENS FAST – HOT BRASS EJECTED

⚠ WARNING – DROPPED PISTOL



If dropped, the pistol may fire. Keep the chamber empty unless actually firing!

ANY FIREARM MAY FIRE IF DROPPED

7.1 Troubleshooting Guide

| Malfunction | Cause | Correction |
|---|---|--|
| Feed | | |
| No round fed into the chamber | Magazine not properly inserted or magazine is deformed or dirty | Insert magazine properly or change magazine |
| Slide does not close easily or completely | Pistol or cartridge is fouled (dirty) or pistol is too heavily lubricated | Clean and lubricate pistol and/or replace the ammunition |
| | Incorrect ammunition | Replace ammunition |
| | Pistol requires service | Return to SIG SAUER |
| Extraction/Ejection | | |
| After firing, the case stays in the chamber or is jammed in the ejection port | Insufficient recoil due to dirt | Clean and lubricate the pistol |
| | Light hold or limp wrist | Solid grip, rigid hold |
| | Low-powered ammunition | Change ammunition |
| | Pistol requires service | Return to SIG SAUER |
| Ignition | | |
| Hammer drops but round does not fire | Firing pin obstructed | Inspect, clean and lubricate the pistol |
| | Faulty ammunition | Manually cycle in next round |
| | Pistol requires service | Return to SIG SAUER |

WARNING – JAMS

If your pistol stops firing with a live round in the chamber of a hot barrel (a misfire or jam), remove the round immediately. If you cannot remove the round within 10 seconds, remove the magazine and wait at least 15 minutes with the pistol pointing in a safe direction. This way, neither the user nor any other person would be injured by the possibility of a round “cooking-off” (a round detonating due to the heat of the barrel). Keep your face away from the ejection port while clearing a hot chamber.

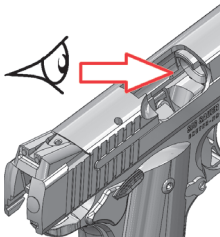
7.2 Minimizing Malfunctions (“Jams”)

Malfunctions can largely be avoided by cleaning the pistol (see section 8.3 “Cleaning the Pistol”).

- After each firing session
- Whenever a buildup of firing residue is suspected
- Whenever the pistol is exposed to extreme environmental conditions (rain, snow, freezing temperatures, etc.)

8.0 Maintenance

⚠ WARNING – MAINTENANCE



Verify the magazine is removed – visually and physically confirm the pistol is unloaded before attempting disassembly or performing any maintenance steps. Failure to ensure the fire-arm is unloaded could result in unintentional discharge, causing injury or death.

VERIFY THE FIREARM IS UNLOADED

- Before disassembling, remove the magazine.
 - Check before cleaning if the pistol is decocked and unloaded.
 - Do not put your finger into the slide.
1. Unload and decock the pistol (See Section 6.0)
 2. Make sure that the muzzle shows upwards and the backside of the receiver rests on the table.

Attention! Recoil spring and recoil spring plug are under pressure. The slide spring is cocked. When removing the barrel bushing uncontrolled, the recoil spring and the recoil spring plug could spring from the pistol.

⚠ WARNING – DISASSEMBLY

THE RECOIL SPRING AND PLUG ARE UNDER TENSION AND WILL FLY OUT OF THE PISTOL UNLESS THEY ARE CONTROLLED. MAINTAIN POSITIVE CONTROL DURING SLIDE REMOVAL TO PREVENT DAMAGE OR INJURY. WEAR EYE PROTECTION.

8.1 Pistol Disassembly

1. Always make sure the magazine is removed and the pistol is not loaded. Strip and clean your pistol after every use and when exposed to dirt, sand, water, etc.
2. Position the pistol so that the muzzle is pointed up and rest the back end on a table.

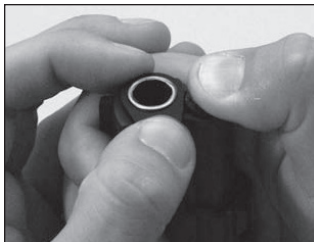


Figure 5: Rotating the barrel bushing



Figure 6: Releasing the recoil spring

3. Pull the slide back about 1/4 inch. Press down on the recoil spring plug while rotating the barrel bushing clockwise about 1/4 turn (see Figure 5). If necessary, use a barrel bushing wrench. Once the bushing is rotated, the plug and recoil spring will be free. Keep the plug contained with both hands and allow the recoil spring to fully extend (see Figure 6).



Figure 7: Removing slide stop



Figure 8: Removing recoil spring and guide

4. Remove the plug from the spring.
5. Cock the hammer.

⚠ CAUTION – DAMAGE

Dropping the hammer while the slide is removed from the frame will cause damage to the frame.

6. Pull the slide to the rear until lug on slide stop is aligned with the disassembly notch. Push on the end of the slide stop shaft that protrudes from the right side of the pistol and remove the slide stop from the left side (see Figure 7).

7. Push the slide forward off the frame.

8. Pull the recoil spring guide up and over the barrel link and pull the guide and recoil spring rearward out of the slide (see Figure 8).

9. Turn the barrel bushing counterclockwise (see Figure 9). With the barrel link in its forward position, push the barrel out of the front of the slide (see Figure 10). Pull the bushing off the barrel.



Figure 9: Removing bushing from slide

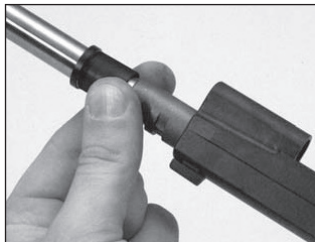


Figure 10: Removing barrel from slide

⚠ WARNING – DISASSEMBLY

DO NOT STRIP YOUR PISTOL ANY FURTHER THAN DESCRIBED IN THIS SECTION. DO NOT REMOVE OR ALTER PARTS, PARTICULARLY SAFETY PARTS. IF ADDITIONAL MAINTENANCE IS REQUIRED RETURN YOUR PISTOL TO SIG SAUER.

8.2 Cleaning the Pistol

Barrel and chamber:

Clean the barrel and the chamber from the rear with a quality cleaning solvent, using a cleaning rod and brush of the correct caliber. Never clean the barrel from the muzzle end. Wipe the interior and exterior of the barrel free of all residue. Lightly lubricate the barrel, inside and out, with a quality lubricant designed for firearms.

Breech face and locking insert:

Use a small nylon bristle brush to thoroughly clean these areas.

External metal surfaces:

After each use, wipe all metal surfaces with a cloth lightly soaked with a lubricant preservative. This will remove any foreign material and preserve the finish of the pistol. Lightly lubricate the recoil spring, recoil spring guide and frame rails before reassembling the pistol.

NOTE: Some cleaning solvents may be harmful to the finish of your pistol. Read the solvent manufacturer's product use instructions and warning labels before using.

⚠ WARNING – REASSEMBLY

**MAKE SURE YOUR PISTOL AND MAGAZINE ARE UNLOADED
BEFORE REASSEMBLY.**

8.3 Pistol Assembly

1. With the slide upside down and the barrel link forward, push the barrel into the slide.
2. Place the barrel bushing over the muzzle of the barrel and into the slide until it is flush with the face of the slide (see Figure 11). Turn bushing clockwise as far as it will go.



Figure 11: Insert barrel into slide



Figure 12: Insert recoil spring and guide into slide

3. Place the recoil guide into the recoil spring so that the open end of the spring is up against the collar of the guide. Assemble the recoil spring and guide into the slide by pushing the end of the spring through the slide from the rear (see Figure 12). Position the arched portion of the recoil spring guide over the outside surface of the barrel directly in front of the barrel link.
4. Cock the hammer. Ensure that the plunger lever (29) is in the down position. (see figure 13) Position the slide so that you can see the hole in the barrel link through the slide stop hole. Push the slide stop into the slide stop hole, but don't fully insert it. Align the slide stop lug with the

disassembly notch. Now push the slide stop up and in against the slide stop plunger until the slide stop is fully inserted.

5. Push the slide fully forward and point the muzzle upward.

6. Insert the recoil spring plug onto the recoil spring. Push the slide back about 1/4 inch, press down on the recoil spring plug until it is flush with the face of the bushing. Rotate the bushing so that it locks the plug in place.



Figure 13: Plunger lever in the down position ready for assembly.



Figure 14: Plunger lever in the up position.

! **WARNING:** This condition will stop rearward travel of the slide and can cause damage to the plunger lever or frame.

! **WARNING – DAMAGE**

YOU COULD DAMAGE YOUR PISTOL WHEN YOU FIRE, OR ATTEMPT TO FIRE IF THE RECOIL SPRING PLUG IS NOT CORRECTLY SEATED AND LOCKED AS DESCRIBED ABOVE.

8.4 Ultra Pistol Disassembly

1. Always make sure the magazine is removed and the pistol is not loaded. Strip and clean your pistol after every use and when exposed to dirt, sand, water, etc.
2. Retract the slide until the disassembly notch is aligned with the top of the slide stop.



Step 2



Step 3

3. Push the slide stop shaft from the right side of the pistol until you can grasp and remove the slide stop from the left side of the pistol.
4. With the slide stop removed, gently ease the slide forward and off the frame. The slide is under spring tension. Use caution.
5. Holding the slide assembly upside down, press the recoil guide forward to ease the spring tension from the barrel lug. Once the tension is relieved, lift the recoil guide up and out of the slide.

6. Remove the recoil spring plug.
7. Push the barrel forward through the front of the slide.



Step 5



Step 6

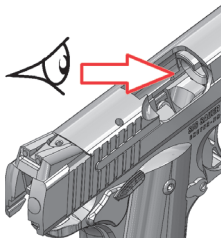
8.5 Ultra Pistol Assembly

1. Verify the pistol is clear of all foreign matter.
2. Insert the barrel into the slide from the front.
3. Insert the recoil spring plug.
4. Insert the recoil spring guide assembly into the slide. Ensure the plunger lever (29) is on the down position. (See figure 13).
5. Guide the slide onto the frame rails from the front.
6. Partially insert the slide stop lever into the frame. Align the take down notch on the slide with the top of the slide stop lever and press the slide stop lever into place.

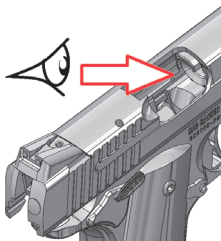
8.6 Function Verification

Do these checks only after you strip and assemble the pistol. Do not slam the slide forward at any other time, except when loading. If you rack the slide when the pistol is unloaded, ease the slide forward with your hand. After assembling the pistol, check its function as follows:

1. Insert an empty magazine and check that the magazine ejects when the magazine release button is pressed.
2. With the magazine removed, pull the slide back fully and let it go. It should fly forward and close over the empty chamber.
3. With the magazine inserted, pull the slide back fully and let it go. It should NOT fly forward.
4. Look into the ejection port at the breech face. Make sure the firing pin is not protruding through the breech face.
5. Pull and hold the trigger while racking the slide. When the slide returns to its forward position, the hammer should stay cocked.
6. Push the thumb safety up. Pull the trigger and grip safety. The hammer should stay cocked.
7. Push the safety down. Pull the trigger and grip safety. The hammer should fall.
8. Point the muzzle down and pull the trigger without touching the grip safety. The hammer should stay cocked.
9. Pull the hammer back slowly without touching the trigger. You should hear a click as the sear catches on the safety intercept notch. Pull the trigger again. The hammer should not fall.

⚠ WARNING – MAINTENANCE

Verify the magazine is removed – visually and physically confirm the pistol is unloaded before attempting disassembly or performing any maintenance steps. Failure to ensure the fire-arm is unloaded could result in unintentional discharge, causing injury or death.

VERIFY THE FIREARM IS UNLOADED**⚠ WARNING – INSPECTION**

Never use a firearm or magazine that shows signs of damage or fails a function check. Verify the magazine is the correct model and caliber for the pistol. If the condition or function of the pistol or magazine is suspect, return the pistol or magazine to SIG SAUER for evaluation.

VERIFY THE CONDITION AND FUNCTION

9.0 Care of the Pistol

- Always keep your pistol in immaculate condition and in good working order.
- Always clean your pistol after use.
- Never modify or repair parts of your pistol yourself.
- Have your pistol checked every twelve months or 5000 rounds by a qualified gunsmith or armorer. Damage, wear, corrosion, etc. are not always visible from the outside.
- For repairs or service work, however, we recommend that you return your pistol to SIG SAUER, who always has a full range of replacement parts in stock.
- If you order spare parts without returning the pistol, you are responsible for ordering the correct part and its correct fitting by a qualified gunsmith or armorer.

WARNING – MODIFICATION

THE MANUFACTURER AND IMPORTER CANNOT BE HELD LIABLE FOR FAULTS IN THE PISTOL OR MALFUNCTIONS IF THE PISTOL HAS BEEN MODIFIED OR NON-ORIGINAL PARTS HAVE BEEN FITTED BY THIRD PARTIES.

⚠ WARNING – ALTERATIONS

This product was designed to function properly in its original condition. Alterations can make it unsafe. Do not alter any part or add or substitute any parts or accessories not manufactured by SIG SAUER for this pistol.



DO NOT ALTER ANY FIREARM

9.1 Magazine Maintenance

The magazine is critical to the safe and proper functioning of your pistol. In order to make sure it is working properly, check and maintain your magazine frequently.

To make sure the follower is moving freely and that the spring is providing sufficient force, load one cartridge into the magazine. Push down on the cartridge and then remove your finger quickly. The cartridge should immediately move to the top feeding position. If the cartridge binds, the magazine should be cleaned. If after cleaning the magazine still does not feed the cartridge smoothly and firmly, do not use the magazine.

To clean the magazine, field strip the magazine and wipe the parts with a quality cleaning solvent. Then wipe the components with a lightly oiled cloth and reassemble.

9.1 Magazine Disassembly

Remove the base by pushing the base lock, which protrudes through a hole in the base (see Figure 15).

WARNING – DISASSEMBLY

THE MAGAZINE SPRING IS UNDER TENSION
AND COULD FLY OUT CAUSING INJURY.



Figure 15: Field stripping the magazine



Figure 16: Follower and spring orientation

1. Slide the base off towards the front of the magazine.
2. Remove the base lock by sliding it forward off the front of the magazine.
3. Pull the spring and follower out of the bottom of the magazine.
4. To reassemble this magazine, reverse the above directions. When reassembling, make sure that the top coil of the spring is positioned towards the front of the magazine (see Figure 16) and that the post on the base lock protrudes through the hole in the base.

9.2 Magazine Inspection

Even the best of pistols, like fine automobiles, require periodic maintenance and inspection. This may reveal a need for adjustment or repair. Even if your pistol seems to be working well, don't take chances. Have it checked annually by a qualified gunsmith or armorer.

If you notice any mechanical malfunction, STOP using the firearm. UNLOAD it and take it to a qualified gunsmith or armorer immediately for a thorough examination. Similarly, if water, sand, or other debris enters the mechanism, field strip the pistol immediately and thoroughly clean it. Failure to keep your pistol cleaned, lubricated and in proper working order could lead to serious bodily injury or property damage.

WARNING – DISASSEMBLY

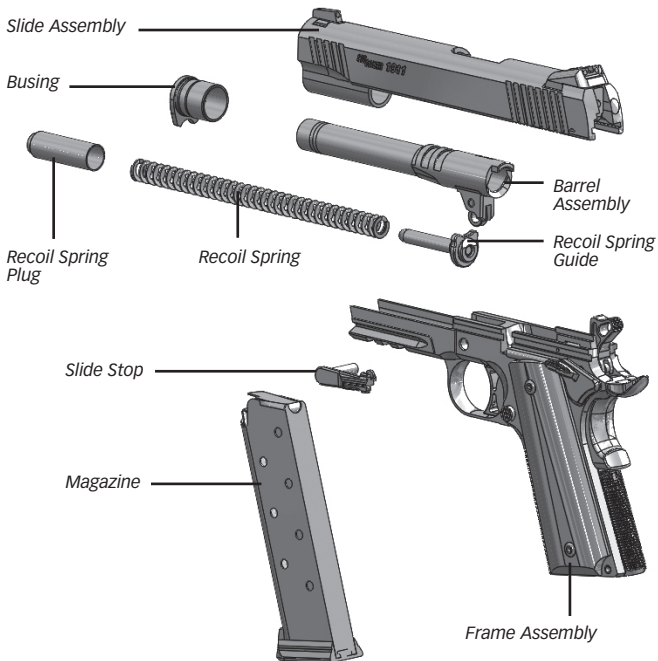
DO NOT ATTEMPT TO DISASSEMBLE YOUR PISTOL BEYOND THE POINT EXPLAINED IN THIS MANUAL. THIS SHOULD BE DONE ONLY AT THE FACTORY. SOME COMPONENTS REQUIRE SPECIAL TOOLS FOR DISASSEMBLY.

10.0 Specifications

| Model | Full Size | Carry | Compact | Ultra |
|---------------------------|----------------------|-----------|-----------|-----------|
| Magazine Capacity | | | | |
| 9mm | 9 | 9 | 8 | 8 |
| 10mm | 8 | – | – | – |
| .38 SUPER | 9 | 9 | – | – |
| .357SIG, .40S&W .45ACP | 8 | 8 | 7 | 7 |
| Trigger Pull | SAO: 5.0 lbs average | | | |
| Overall Length | 8.7" | 7.71" | 7.71" | 6.81" |
| Overall Height | 5.51" | 5.51" | 4.8" | 4.8" |
| Overall Width | 1.45" | 1.45" | 1.45" | 1.45" |
| Barrel Length | 5.0" | 4.2" | 4.2" | 3.3" |
| Sight Radius | 6.5" | 5.7" | 5.7" | 4.8" |
| Weight w/Mag | 40.3oz | 35.4oz | 30.3oz | 25.3oz |
| Frame Material | Stainless | Stainless | Stainless | Alloy |
| Slide Material | Stainless | Stainless | Stainless | Stainless |

Weights and dimensions are approximate.
Specifications subject to change without notice.

10.1 Parts Diagram



10.2 Transportation and Storage

When transporting your firearm to and from shooting activities, keep it unloaded for your safety and for the safety of others. When storing your firearm, keep it separated from ammunition, under lock and key if possible, and out of the reach of children and other inexperienced or unauthorized persons.

⚠ WARNING – STORAGE

Never place or store any firearm in such a manner that it may be dislodged. Firearms should always be stored securely and unloaded, away from children and other unauthorized users. Use the locking device originally supplied with this firearm for storage. The use of a locking device or safety lock is only one aspect of responsible firearms storage. For increased safety, firearms should be stored unloaded and locked in a location that is both separate from their ammunition and inaccessible to children and any other unauthorized person.



STORE SECURELY AND UNLOADED

11.0 Service and Parts Policy

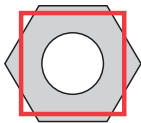
11.1 Parts Policy

Our Service Department maintains a full complement of replacement parts. Even though most gunsmiths have the knowledge, training, and the ability to make necessary repairs to your firearm, the skill and workmanship of any particular gunsmith is totally beyond our control.

Should your firearm ever require service, we strongly recommend that you return it to SIG SAUER (see section 11.3 “Shipping Firearms for Repair”). A firearm is a precision instrument and some replacement parts will require individual fitting to ensure correct operation. A wrong part, improper fitting, or incorrect mechanical adjustment may result in an unsafe condition or dangerous malfunction, damage to the firearm, or cause possible serious injury to the shooter or others.

IF ANY PART IS ORDERED WITHOUT RETURNING THE FIREARM TO SIG SAUER, the customer bears full responsibility for ensuring that the part supplied is correct for their particular firearm and is properly installed and fitted by a qualified gunsmith.

SIG SAUER CANNOT BE RESPONSIBLE FOR THE FUNCTIONING OF ANY FIREARM IN WHICH REPLACEMENT PARTS ARE INSTALLED BY OTHERS.

⚠ WARNING – PARTS PURCHASERS

It is the purchaser's responsibility to be absolutely certain that any parts ordered from the factory are correctly fitted and installed. Firearms are complicated mechanisms and **IMPROPER FITTING OF PARTS MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND SERIOUS INJURY TO THE SHOOTER AND OTHER PERSONS.**

The purchaser and installer of parts must accept full responsibility for the correct adjustment and functioning of the firearm after such installation.

PARTS MUST FIT CORRECTLY

11.2 Service Policy

If you have questions concerning the performance or servicing of your firearm, please write or call:

SIG SAUER, Inc.
Attention: Customer Service
18 Industrial Drive, Exeter, NH 03833
Phone: (603) 610-3000 ext. 1
Fax: (603) 766-7002

IF YOU DO NOT UNDERSTAND THE INSTRUCTIONS FOR OPERATING YOUR PISTOL, IT IS YOUR RESPONSIBILITY TO CALL OUR CUSTOMER SERVICE DEPARTMENT AT (603) 610-3000 EXT. 1 BEFORE USING YOUR FIREARM.

11.3 Shipping Firearms for Repair

In the event you need to return your firearm to the SIG SAUER Service Department, here's what to do:

1. First contact Customer Service at (603) 610-3000 ext. 1 for an RMA number, which will allow SIG SAUER to track the status of your return from its receipt at SIG SAUER through its return to you. Please do not send your firearm until you obtain an RMA number.
2. Make sure that the chamber and magazine(s) are unloaded and that no ammunition is included with your returned firearm.
3. Package the firearm securely to prevent damage. Enclose a letter that includes your name, street address, daytime phone number, model and serial number, and a detailed description of the problem you have experienced or the work you want performed. With the exception of extra magazines, do not include any other accessories such as scopes or mounts.
4. Generally, an individual may ship firearms to the manufacturer for repair or service. Some states and localities, however, prohibit this. If you live in such an area, the firearms must be shipped by and returned to a federally licensed firearms dealer.
5. Federal law prohibits persons who do not possess a Federal Firearms License from shipping a firearm via the U.S. Postal Service. (Note: any shipment of firearms outside U.S. borders is subject to the export laws of the United States and to the valid laws of the specific country, which you must strictly follow; prior to exporting any firearm you should seek legal counsel.)

6. SIG SAUER is not responsible for any firearm until it is received, nor for damage incurred during shipment.

7. Ship your firearms insured and prepaid (we do not accept collect shipments) to:

SIG SAUER, Inc.
Attention: Service Department
18 Industrial Drive Exeter, NH 03833

Don't forget to write your RMA number on the package.

A copy of this instruction manual should always accompany this pistol and be transferred with it upon change of ownership.

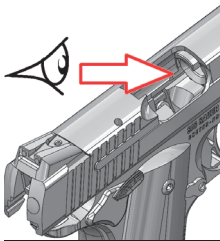
11.4 Ordering Parts

In the event you want to order parts for your firearm, contact Customer Service at (603) 610-3000 ext. 1.

Have available the serial number of your firearm and the part diagram number for the part(s) you wish to order. A parts list and diagram of the pistol is provided in section 13.0.

Please refer to the Service and Parts Policy.

⚠ WARNING – SHIPPING



Before shipping any firearm, be absolutely certain that the firearm and its magazines are unloaded.

DO NOT ship ammunition with a firearm. Failure to follow this warning could result in unintentional discharge, causing injury or death.

VERIFY THE FIREARM IS UNLOADED

SIG SAUER® Limited Lifetime Firearms Warranty

SIG SAUER® warrants that the enclosed firearm was originally manufactured free of defects in material, workmanship and mechanical function. For the lifetime of the original purchaser, SIG SAUER agrees to correct any defect in the firearm for the original purchaser by repair, adjustment or replacement, at SIG SAUER's option, with the same or comparable quality components (or by replacing the firearms at SIG SAUER's option); provided, however, that the firearm is returned unloaded and freight prepaid to:

**SIG SAUER
18 Industrial Drive
Exeter, NH 03833**

This limited warranty is null and void if the firearm has been misused, damaged (by accident or otherwise), fired with handloaded, reloaded or improper ammunition, fired with an obstruction in the barrel, damaged through failure to provide reasonable and necessary maintenance as described in the manual accompanying the firearm, or if unauthorized repair or any alteration, including of a cosmetic nature, has been performed on the firearm. This limited warranty does not apply to normal wear and tear of any parts. Subject to the foregoing, this limited warranty confers the right to have the covered firearm or its parts repaired, adjusted or replaced exclusively upon the original purchaser, which right is not transferable to any other person. No implied warranties of any kind are made herein and this warranty does not apply to any accessory items attached or appurtenant to the firearm. In no event shall SIG SAUER be liable for any incidental or consequential damages arising from or in connection with this limited warranty.

SIGSAUER[®]
when it counts[®]

www.sigsauer.com

**FOR PRODUCT SERVICE ON THIS MODEL,
PLEASE CALL (603) 610-3000 EXT. 1**

72 Pease Boulevard, Newington, NH 03801