



PRODUCT INSTALLATION GUIDE

AK-47 Strikforce TactLite Package with Scorpion Recoil System



HARDWARE INCLUDED

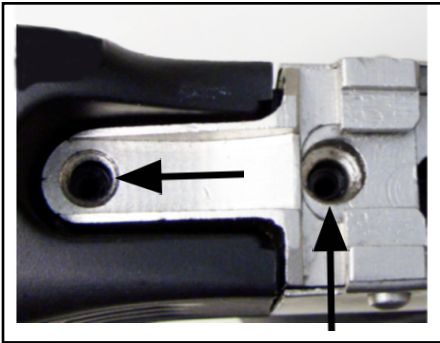
- [1] M6 x 1 x 25mm Bolt
- [2] 6 x 48/2 x 1/2" Plastite Phillips Head Screw
- [4] 6-32 x 1/2" Machine Screw
- [3] 6-32 x 5/16" Phillips Head Plastite Screw
- [1] 14 x 1 1/4" Plastite Phillips Head Screw
- [9] 6-32 Hex Nut
- [1] 10-32 Hex Nut
- [1] 10-32 x 7/16 Sling Swivel

TOOLS Needed

- Flat Head Screwdriver
- Phillips Head Screwdriver
- Drill



Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.



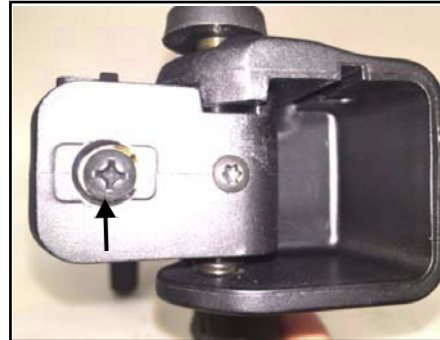
1 After disassembling your AK begin by placing the pivot housing assembly into the receiver. With the pivot housing assembly in the receiver, mark the two holes using a pen as seen in Figure 2. Measure the outside of the screw to make sure it measures .230". If the screw you are using does not have an outside diameter of .230", measure the outside diameter and use the appropriate drill bit.



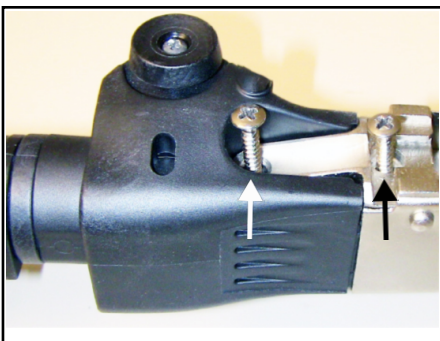
4 Next, put your stock into the folded position by pressing together on the pin cap and under the pivot housing as seen in Figure 4.



2 If the screw measures .230 remove the pivot assembly and start by drilling pilot holes in the center of the 2 marked holes with a 1/16" starter drill bit as seen in Figure 2. Next, move up to the 3/16" drill bit and drill 2 wider holes using the two pilot holes.



5 With the stock in the folded position slide the buffer tube into the pivot housing. Using the provided 14 x 1 1/4" phillips head plastite screw and a phillips head screwdriver, tighten the buffer tube to the pivot housing as seen in Figure 5.



3 Place the pivot housing assembly into the receiver, insert the (2) original screws and tighten both screws to secure the stock to the receiver as seen in Figure 3.



6 Install the new ATI pistol grip by holding the supplied pistol grip T-nut onto the pistol grip mount bracket. Now, slide the pistol grip and the M6 x 1 x 25mm into place behind the trigger guard. Use a 5mm allen wrench to fasten the pistol grip bolt to the pistol grip nut on the mount bracket as seen in Figure 6.



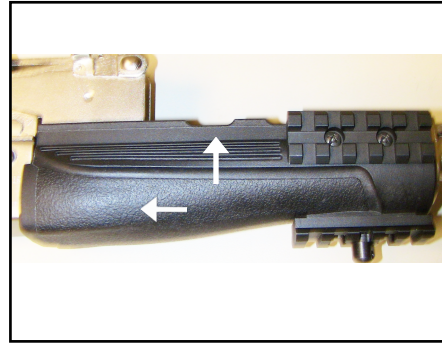
PRODUCT INSTALLATION GUIDE

AK-47 Strikforce TactLite Package with Scorpion Recoil System

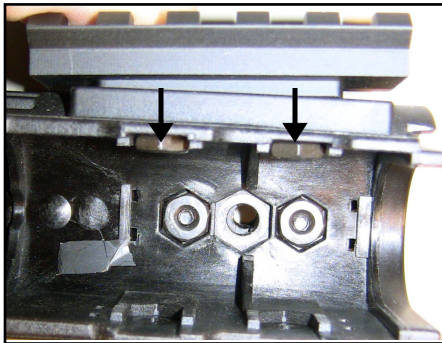
PAGE 2



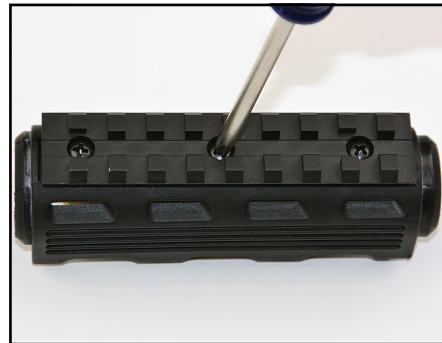
7 Insert the scorpion recoil pad onto the back of the pistol grip and secure using the provided (2) 6 x 48/2 x 1/2" plastite screws and a phillips head screwdriver as seen in Figure 7.



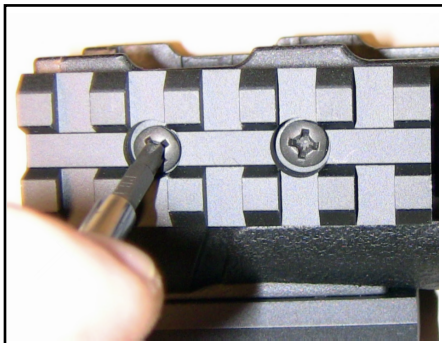
11 The lower handguard should be positioned with the ribs on the front sight housing and the end of the handguard in front of the receiver. Push up, then slide back onto the receiver as seen in Figure 11.



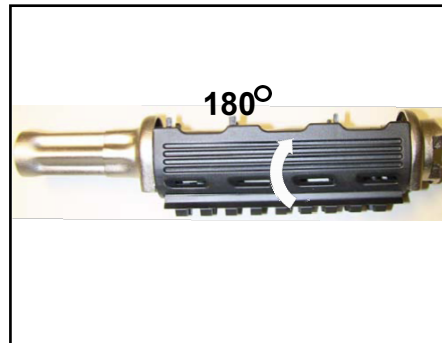
8 If you choose to install the 2" rails on the bottom and or sides of the lower handguard begin by placing the rail onto the handguard. Next place the supplied 6-32 hex nuts into the pockets on the handguard as seen in Figure 8.



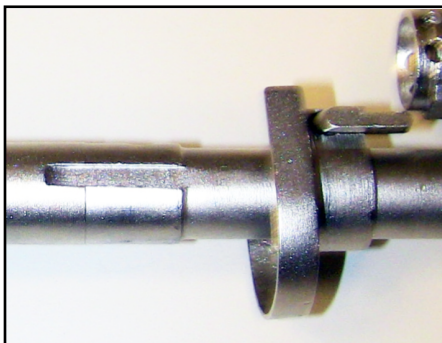
12 If you choose to install the 4" picatinny rail on the upper handguard, place the rail onto the slot then place the supplied 6-32 hex nuts in the nut pockets on the inside of the handguard. Next install the 6-32 x 5/16" supplied machine screws and tighten until snug as seen in Figure 12.



9 Using the provided 6-32 x 1/2" machine screws and a phillips head screw driver tighten the rails to the handguard as seen in Figure 9.



13 Install the upper handguard by pressing the handguard over the gas tube. Once on the gas tube rotate 180 degrees to place the handguard in proper position as seen in Figure 13.



10 Unlock the front mounting bracket lever and slide the mount bracket down the barrel as seen in Figure 10.



14 Install the gas tube into the gas piston. Next, align the upper handguard with the lower handguard and press the rear of the gas tube down until the lever can be locked as seen in Figure 14.