



Standard Shotgun Forend

Installation Instructions

PART# SFS0400

(Fits: 12 Ga Mossberg 500/535/590/835, Remington 870, Winchester 1200/1300/SXP)

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Forend Installation

Forends on the Maverick 88, the new Mossberg 500A, B and C and the new Mossberg 835 cannot be replaced because the action bars are attached to the forend.

Note: For use of this product of Winchester 1200 & 1300 shotguns, your magazine tube must be a minimum length of 6-1/4 inches long.

Step #1

Cycle the action once to make sure the hammer is cocked. Next engage the safety.

Step #2

Depress the slide release and pull the forend halfway back. Next loosen the magazine cap and remove the barrel.

Step #3

Mossberg: Remove the trigger group retaining pin by tapping it out with a blunt pin no greater than 3/16" in diameter.

Winchester: Remove the trigger group retaining pin by tapping it out with a blunt pin no greater than 1/4" in diameter.

Remington: Depress and hold the left shell stop. (Fig. 1)

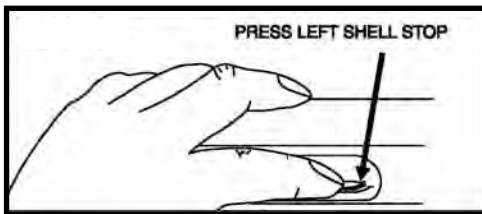


Figure 1

Step #4

Mossberg: Place the shotgun upside down and pull out the trigger group by lifting up at the rear. (Fig. 2)

Winchester: Place the shotgun upside down and remove the retainer and trigger group pin. (Fig. 3)

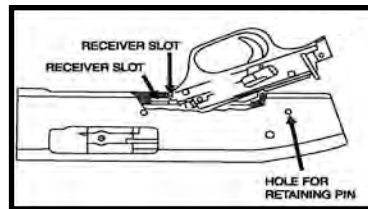


Figure 2

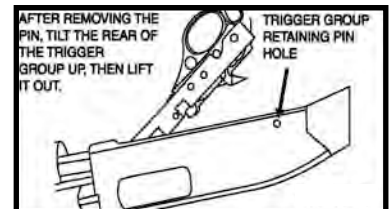


Figure 3

Step #5

Mossberg: Remove the shell stop and the shell interrupter from the receiver.

Winchester: Place the shotgun in the upright position and pull the forend forward. Next pull off the magazine tube.

Remington: In a forward motion slide the forend off the magazine tube. (The bolt and slide block will also be removed) (Fig. 4)

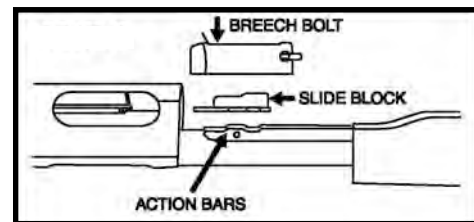


Figure 4

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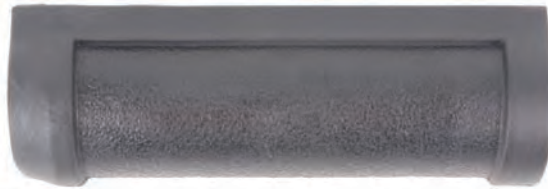
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Step #6

Mossberg: Align the bolt slide with the cut out in the receiver by moving the forend and the action bars back and forth. Remove the bolt slide upward. Pull the forend and action bars forward & remove from the magazine tube.

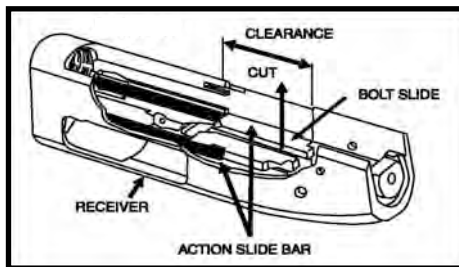


Figure 5

Step #7

After removing the plastic bridges, assemble the forend to all models as shown. Due to varying receiver widths there may be interference between the rear of the forend and the front of the receiver. If this occurs use a rotary tool or file to remove material from the rear of the forend.

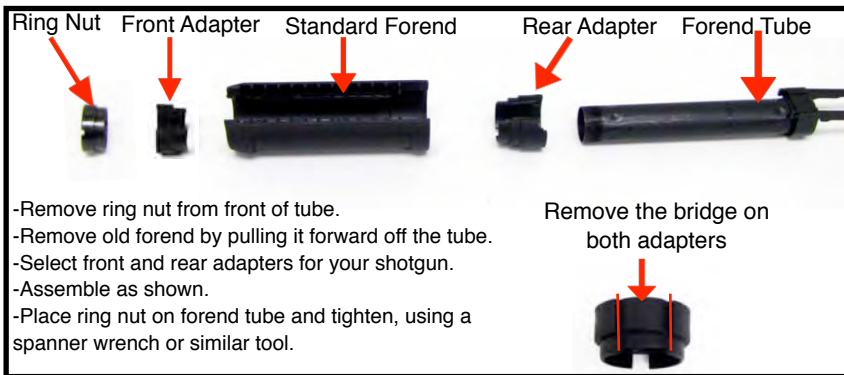


Figure 6

Step #8

Mossberg: To reassemble, slide the forend back on the magazine tube and align the action bars with the openings in the receiver.

Winchester: Place the forend back on the magazine tube and replace the bolt in the action bar slots. (Fig. 7)

Remington: Slide the forend back on the magazine tube and replace the bolt and side block. Place the action bars into the receiver and pull in a backwards direction until it stops. (Fig. 8)

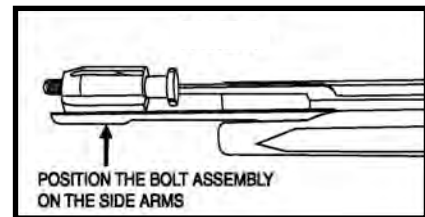


Figure 7

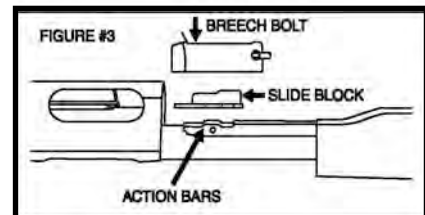


Figure 8

Use The Proper Adaptors (Part Numbers Marker Inside Adaptors)

Front Adaptors	Rear Adaptors
Mossberg Long = MF1 = 1	Mossberg 500/590/835 = MR = 3
Mossberg Short = MF2 = 2	Mossberg 500/590/835 = MR = 3
Remington 870 = RF (Norinco) = 4	Remington 870 = RR (Norinco) = 5
Winchester 1200/1300 = WF = 6	Winchester 1200/1300 = WR = 7
Winchester SXP = WF = 6	Winchester SXP = MF2 = 2

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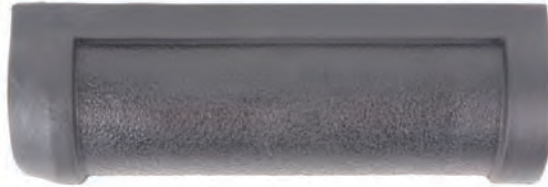
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Step #9

Mossberg: Align the slots on the action bars with the slots on the bolt slide and replace the bolt slide. (Fig. 11)

Winchester: Align action bars with openings in the receiver and pull the forend backwards.

Remington: Press the right shell stop. The forend with the bolt will slide further backwards and stop again. Press the left shell stop and the forend will travel fully to the rear.

(Fig. 9 & 10)

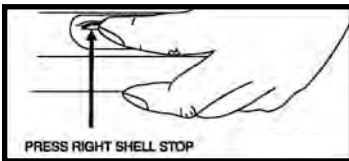


Figure 9

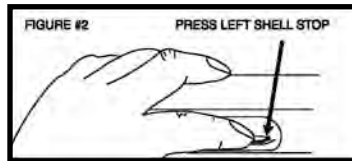


Figure 10

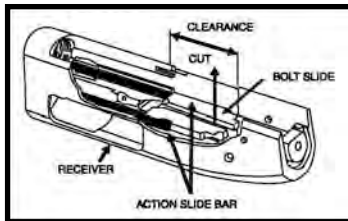


Figure 11

Step #10

Mossberg: Replace both the shell interrupter and the shell stop. (Fig. 12)

Remington: Slide the forend forward approximately halfway and replace the barrel and magazine cap.

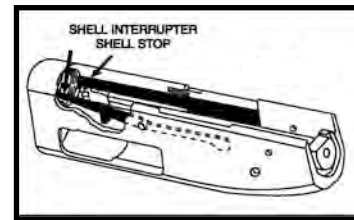


Figure 12

Step #11

Mossberg: Replace the trigger group and the pin. (Fig. 13)

Winchester: Turn the shotgun upside down and replace the trigger group and the retaining pin. (Fig. 14)

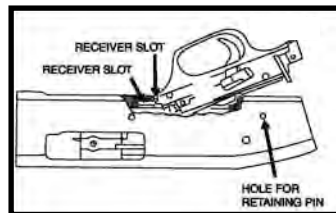


Figure 13

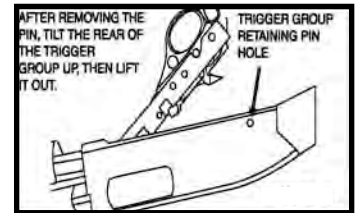


Figure 14

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