



T3 Adjustable TactLite Shotgun Stock w/X2 Recoil Reducing Grip & Butt-Pad



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. T3 Stock Sub-assembly
- B. Grip Pad
- C. Cheekrest
- D. Right/Left Mounts
- E. Grip Adapters (6)
- F. Grip Sub-assembly

Hardware List



- 1. Screw 6-32 x 3/4"
- 2. Screw 6-32 x 1/4" (4)
- 3. Foam Pad
- 4. Screw M8-1.25 x 50mm
- 5. Screw 1/4-28 x 2"
- 6. Screw 5/16-18 x 1-1/2"
- 7. Screw 1/4-28 x 1-1/4"
- 8. Screw 8-32 x 1/2"
- 9. Washer
- 10. Lock Washer
- 11. Square Nut 8-32
- 12. Plastite Screw 6-48 x 1/2"
- 13. Plastite Screw 6-48 x 1/2"
- 14. Nut 6-32 (5)

1 Remove Original Stock

Figure 1



Begin by removing the existing recoil pad from your stock using a Phillips head screwdriver. Next using a long flat head screwdriver or appropriate socket remove the stock bolt. You can now remove the old stock from the receiver as shown in (Figure 1).

4 T3 Adapter Installation



Mossberg 500/535/590/835 12ga & 20ga (proud fit)
Maverick 88 12ga & 20ga (proud fit)

Winchester SXP 12ga

2 Remove Grip Backstrap from Grip

Figure 2



Slide the backstrap off of the pistol grip as seen in (Figure 2).



Remington 870/7400 12ga

TriStar Raptor/Cobra 12ga

3 Trigger Guard Pad Installation

Figure 3a



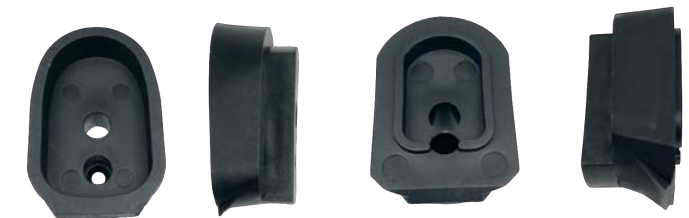
Take the double sided Tape and remove the yellow backing as seen in (Figure 3a). Next install the stick side down onto the grip as shown in (Figure 3b). Now remove the white strip off the double sided tape and install the foam pad (#3) as seen in (Figure 3c).



Figure 3b



Figure 3c



Remington 887 12ga

Stevens 320 Pre-2016

Figure 4a



Place the appropriate adapter from above into the pistol grip as seen in (Figure 4a) (We are using the Mossberg adapter as an example.) Press the adapter into place. Now screw the adapter in place using the (#13) 6-48 x 1/2" Plastite Phillips Flat Head Screw.



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5 Grip Installation to Receiver



5a.

Screw 5a

Winchester SXP, the Stevens 320 and Tristar Raptor use the M8-1.25 x 50mm Socket Head Cap Bolt and Lock Washer



5b.

Screw 5b

Remington 870 use the 1/4-28 x 2" Socket Head Cap Bolt and Washer



5c.

Screw 5c

Mossberg 500/535/590/835 12ga & 20ga (proud fit) Maverick 88 12ga & 20ga (proud fit) use the 5/16-18 x 1-1/2" Socket Head Cap Bolt and lock washer



5d.

Screw 5d

Remington 887 use the 1/4-28 x 1-1/4" Socket Head Cap Bolt and the Washer

Figure 5a



Figure 5b



Place the pistol grip flush against the receiver (Figure 5a) and using the appropriate bolt and washer from above, tighten the pistol grip to the receiver with the appropriate allen wrench as seen in (Figure 5b). (We are using the Mossberg adapter as an example.)

6 Buffer Tube to Grip Installation

Figure 6a



Take the buffer tube and install the 8-32 square nut (#11) into the buffer tube bottom slot as seen in (Figure 6a). Next press the square nut until you can see it centered in the buffer tube as shown in (Figure 6b).

Figure 6b



7 Buffer Tube to Grip Installation

Figure 7a



Install the buffer tube into the rear of the pistol grip as seen in (Figure 7a). Flip the shotgun over and make sure the holes of the grip and buffer tube line up as seen in (Figure 7b). Next using a 9/64 allen head driver and the provided 8-32 x 3/4" Flat Head Socket Cap screw (#13), screw the buffer tube to the pistol grip as seen in (Figure 7c). (For illustration purposes shown without the receiver.)

Figure 7b



Figure 7c



8 Grip Backstrap Installation

Figure 8a



Slide the backstrap onto the pistol grip as seen in (Figure 8a). Using a Phillips Head Screwdriver and the provided 6 x48 x 1/2" Plastite Phillips Head Screw (#12) screw the backstrap to the grip as seen in (Figure 8b). (For illustration purposes shown without the receiver.)

Figure 8b



**You're finished.
Now enjoy your New Stock!**

Add additional ATI Accessories to your Builds!