# **Owner's Manual** Marlin **SELF-LOADING** RIMFIRE

# **Rifle With Clip Magazine** (22 L.R. and 17 Mach 2)

# IMPORTANT

This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. Failure to follow the instructions and warnings in this manual can cause accidents resulting in injury or death. This manual should always accompany this firearm, and be transferred with it upon change of ownership.

The warranty card attached to the cover must be filled out and mailed within 10 days of purchase.

WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN, UNAUTHORIZED INDIVIDUALS, AND OTHERS UNFAMILIAR WITH THE SAFE HANDLING OF FIREARMS.

# LIMITED WARRANTY AND CERTIFICATE OF OWNERSHIP

To insure warranty protec	ction, this card must b	To insure warranty protection, this card must be completed and mailed within 10
days of purchase.		
Model		
Serial Number	Ō	Date of Purchase
I have read the Owner's Manual and request registration of my warranty.	Manual of my warranty.	
Please Print		(signature of owner)
Owner	Address	
City	State	Zip Code
e-mail		-
Name of Store where purchased	q	City State
To help us provide new and better products we would appreciate your answers to the following questions.	ucts we would appreciate your an	iswers to the following questions.
Your Occupation	Your Age Group	Which of these influenced your purchase?
⊐ Farm	Under 18 18-24	Previous experience with product
Student	□ 25-34   □ 35-49	Brand reputation
□ Office	□ 50+	Marlin web site
Industrial		Marlin advertisement
Professional	Was this product a gift?	Marlin catalog

Was this product a gift? □ Yes □ No



- After notice of defect in material and/or workmanship is received by The Marlin Firearms Company, Marlin shall send instructions for shipment of the firearm; and repairs will be made and the firearm returned within a reasonable time after the firearm is received. Cost of shipping, insurance charges, etc. involved in returning the firearm to the company shall be prepaid by the original owner.
- 2. Cost of parts and labor performed shall be provided without charge by The Marlin Firearms Company.
- 3. If The Marlin Firearms Company, after receipt of the firearm, determines that the defects in material and/or workmanship were the result of abuse and/or neglect, or otherwise not covered by the warranty set forth above, Marlin shall notify such owner to that effect and give an estimate for repair. In such cases, repair, return shipping and insurance charges, etc. shall be paid by such owner.
- 4. In the event that The Marlin Firearms Company is unable to make warranty repairs to the firearm, it shall, within a reasonable time after its receipt, notify the owner to that effect and give him the option either to receive a replacement of the same model, if then available in its inventory, or to receive a refund, either of which, if feasible, will be made through the store of purchase.

The Marlin Firearms Company 100 Kenna Drive, North Haven, CT 06473-0905 www.marlinfirearms.com

MFC P.O. Box 248 North Haven, CT 06473-0903 The instructions in this shaded section apply to the 70PSS only. The rest of this manual applies to all models.

### How to Assemble the 70PSS

The 70PSS was shipped "taken-down" in two parts. The stock, action and magazine comprise one part, the barrel the other (See 1).

Match the flat surface on the rear (chamber) end of the barrel with the flat surface in the front end of the receiver, and insert the barrel into the receiver as far as it will go. (See 2).

Turn the knurled takedown nut clockwise with your fingers until tight. If you are going to shoot extensively, tighten the nut securely with the spanner wrench (provided), or a coin (See 3).

•WARNING: Check the takedown nut frequently to be sure it remains tight. If it loosens, the rifle may not fire.

To disassemble the 70PSS for reinsertion into its case, reverse the above instructions.

### Transportation and Storage Instructions for the 70PSS

If your 70PSS will be subjected to rough handling while in its case, we recommend that you use the foam insert provided, for maximum protection. Do not store the 70PSS in its case for long periods of time, since moisture can be trapped and condense inside, causing rust or corrosion. For long term storage, it should be lightly oiled and kept in a dry, ventilated area, under lock and key.





### Tightening the takedown nut

### **Before You Use This Firearm**

It is very important that you read and understand this manual before using your firearm. Warnings should be read and heeded carefully. Also follow "Marlin's Guide to Gun Safety", in this manual.

- WARNING: Marlin firearms are designed and manufactured to handle standard factory-loaded ammunition which conforms to SAAMI (Sporting Arms and Ammunition Manufacturers' Institute Inc.) standards with dependability and safety. Due to the many bullet and load options available, the element of judgement involved, the skill required, and the fact that serious injuries have resulted from dangerous handloads, Marlin does not make any recommendations with regard to handloaded ammunition.
- •WARNING: It is a violation of federal law to alter or deface the serial number of any firearm.
- WARNING: Your rifle was shipped completely assembled (except the 70PSS) and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.



Safe Position



Fire (Off Safe) Position

### How to Operate the Safety

•WARNING: Prior to firing, know and understand the operation of the safety by practicing with the rifle unloaded.

The safety mechanism is a round button located behind the trigger. To put your rifle on SAFE, hold it in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now on SAFE (See A).

To move the safety to the FIRE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the FIRE position (See B). If the magazine is in place and the bolt is forward and the trigger is pulled with the safety in this position, the gun will fire.

**NOTE:** This rifle is equipped with a magazine disconnector. It will not fire if the magazine is not in place. Do not, however, use the magazine disconnector as the primary safety *and never as a reason for unsafe firearm handling.* 

 WARNING: Never disassemble the safety. It has been correctly designed, fitted and tested, and is not reversible. Any mechanical device can fail, however, so never rely on the safety to justify careless handling. Never use a firearm with a safety that does not function properly. (See instructions for factory maintenance in this manual.)

### How to Load

•WARNING: Never attempt to load your rifle with ammunition that does not meet the cartridge designation stamped on the barrel. Use only clean, dry, factory-loaded ammunition which conforms to industry standards.

### Rifles chambered for 22 L.R. ammunition:

•WARNING: Your rifle is a self-loading .22 caliber designed for .22 Long Rifle High

Velocity cartridges only (not Hyper-Velocity); it will not function with Shorts, Longs or Shot cartridges, and damage or injury may result from their use.

**NOTE:** Our testing has shown that the following types of 22 L.R. ammunition produce the most consistent functioning and the best accuracy in our self-loading 22 rifles:

- CCI Mini-Mag
- CCI Mini-Mag Hollow Point
- Federal Classic High Velocity
- Remington High Velocity (Not Thunderbolt)
- Winchester Super X High Velocity

# Rifles chambered for 17 Mach 2 ammunition:

Any commercially available 17 Mach 2 ammunition will function in your rifle.



Releasing the magazine



Loading the magazine

- •WARNING: Before loading your rifle, always check the bore and chamber to be sure they are free of grease, oil or any other obstruction.
- •WARNING: Your self-loading rifle is not designed to be single-loaded and IT WILL NOT FIRE unless the magazine is locked in place. Always load cartridges through the magazine as directed. Never use the magazine disconnector as the primary safety or as an excuse for unsafe firearm handling.

1. Place safety on "SAFE".

**2.** Depress the magazine release latch (See C) and remove the magazine from the rifle.

- **3.** Pull bolt charging handle back and hold.
- 4. Push the bolt control lever up to the

"OPEN" position as indicated on the trigger guard (See G).

**5.** Insert up to 10 cartridges (7 for the 70PSS) as shown in D. With the rifle pointed in a safe direction, replace the loaded magazine, being sure it locks in place.

**6.** Keeping fingers away from the trigger, push the bolt control lever down to the "CLOSE" position as indicated on the trigger guard (See H).

**NOTE:** Allow bolt to slam shut freely. Do not attempt to assist the closing of the bolt with your hand.

### **Cocked and Ready**

**1.** Your self-loading rifle is cocked for firing as soon as the bolt is closed during the loading operation as described above.

**2.** The rifle is ready to fire as soon as the safety is pushed to the "FIRE" (off "SAFE") position.

### How to Fire

**1.** Push the safety to the "FIRE" position and, with the rifle pointed at the target, squeeze the trigger. Since your rifle is self-loading, it is ready to fire again after each shot.

**2.** If you have not fired all cartridges in the magazine at the target, be sure to move the safety to the "SAFE" position until you are ready to shoot again.



Action locked open

• WARNING: Because of its self-loading action, if the bolt of your rifle is completely closed, you must assume that it is cocked and loaded.

### How to Unload

• WARNING: Before you unload, be sure that the safety is on "SAFE" and the rifle is pointed in a safe direction. Also, keep your fingers away from the muzzle of the rifle.

**1.** Depress the magazine release latch as shown in C and pull the magazine out of the rifle.



Clearing the action

**2.** Pull the bolt to the rear and lock it in the open position (see "Manual" Bolt Hold-Open Feature.)

3. Inspect the chamber and magazine well.

**NOTE:** If the bolt is in the closed position, pull the bolt charging handle back manually to eject the cartridge left in the chamber (See F).

### **Bolt Hold-Open Features**

### Automatic "Last Shot" Bolt Hold-Open Feature

This safety feature, as shown in F, is activated when the last shot in the rifle has been fired (i.e. when the magazine and chamber



Manual bolt hold-open feature

are empty). The bolt will lock fully open. With the bolt in this position, you should visually check to be sure that the chamber and clip magazine are empty (See E).

**NOTE:** The "automatic" bolt hold-open will not function unless the empty magazine is still in the rifle.

### Manual Bolt Hold-Open Feature

**1.** This feature enables you to lock the action open with live rounds in the magazine or with the magazine out of the rifle.

2. With the safety on "SAFE" and the rifle pointed in a safe direction, pull the bolt charging handle all the way back and hold it.

**3.** Engage the lock by pushing the bolt control lever up and, while holding it up, release the bolt charging handle (See G).

**4.** To close the bolt, push the bolt control lever down. (NOTE: If the magazine is loaded, this will chamber a round.) (See H)

# What to do if your rifle fails to fire

### Misfires

If you have squeezed the trigger and nothing happens, remain in shooting position, pointing the gun in a safe direction. Count to 10, then unload the rifle completely. (See "How to Unload").

### **Underpowered Shot**

A "squib" or underpowered shot, should not occur if the ammunition is clean, dry, and factory loaded. You can tell if a shot is underpowered by the unusually low sound it makes.

• WARNING: Because the bullet may actually still be in the barrel, you must unload completely, (See "Manual" Bolt Hold-Open feature.) and determine, with a cleaning rod, if there is an obstruction. If there is, it should be removed by a qualified gunsmith. Otherwise, personal injury or damage could result.

4

### Sighting

Your rifle has been sighted-in and testfired at the factory. Due to individual shooting characteristics, however, sighting should be range verified.

**NOTE:** Since the Model 7000 was designed for varmint hunters, who use telescopic sights almost exclusively, it was made with a receiver grooved for the appropriate rings. If you would like to have open sights installed, see a competent gunsmith.

### Vertical Correction (Elevation)

To raise the point of impact, raise the rear sight, by moving the sight elevator rearward. To lower the point of impact, lower the rear sight, by moving the sight elevator forward.

### Horizontal Correction (Windage)

To move the point of impact to the left, tap the rear sight base to the left. To move the point of impact to the right, tap the rear sight base to the right.

**NOTE for the 70PSS:** During assembly or disassembly of the rifle, if the takedown nut moves the rear sight elevator, it will change the point of impact.

### **Scope Mounting**

Your rifle has a grooved receiver designed to handle tip-off-type 22 scope bases. They are made by Tasco, Weaver, and others, and are available through your local gun dealer. You may also order directly from Marlin Gun Service. Call 1-800-544-8892 for more information.

### How to Clean Your Rifle

• WARNING: Never attempt to wipe down or clean a loaded firearm. Follow instructions under "How to Unload" before cleaning.



Closing the bolt

**CAUTION:** Before using any solvent or other gun cleaning product, read the label carefully to be sure it will not damage either the finish, or any parts of this firearm.

**NOTE for stainless steel models:** Although stainless steel is corrosionresistant, it can rust. If the rifle gets wet, dirty, or is subject to excessive handling, wipe down metal parts with oil or a rust-inhibitor.

Minor scratches can be "buffed out" of stainless steel with a "Scotch-Brite™ Very Fine" pad, available in hardware and automotive supply stores.

### Cleaning the bore

Since modern ammunition burns very cleanly, with normal use it is not necessary to clean the bore of your rifle. However, if it gets wet, or if any foreign material gets into the action or barrel, cleaning as described below is recommended.

With the safety on SAFE, remove the magazine and clear the action several times to be doubly sure no cartridges remain. Pull the charging handle back and lock the action open.



Remove takedown screws

To clean the bore and barrel, use any standard .22 caliber commercial cleaning rod and cleaning patches. Clean the barrel with powder solvent and wipe lightly with gun oil after cleaning.

### Cleaning the action

We recommend that you wear safety glasses while disassembling this rifle.

We recommend cleaning the inside of the receiver, bolt face, extractors, and breech end of the barrel (around the chamber)



Remove assembly post 6



Remove action

after firing each 250 rounds. (Frequency of cleaning may depend on brand of ammunition used.) A toothbrush and commercial gun cleaning solvent will simplify the job. (Be sure to follow manufacturer of gun cleaner's directions, as some chemicals may damage the synthetic trigger guard.)

The steps listed below should be followed carefully to assure proper disassembly, cleaning and reassembly.

**Step #1** — With the safety on SAFE, remove the magazine and clear the



Lift muzzle end of bolt from receiver



Remove charging handle, recoil spring, and spring guide

action several times to be sure the chamber is empty. Close the bolt (See H).

**Step #2** — Unscrew takedown screws A and B as shown in I. (For the 70PSS, one end of the spanner wrench is a screw driver.) Remove the trigger guard assembly. Separate the rifle into two segments, the stock and the barreled action.

Release assembly post by squeezing and pushing in slotted end. Pull post free of



Support recoil spring to prevent kinking

action. (See J). Remove action by sliding it to the rear and up (See K).

**Step #3** — With the action removed, the bolt, charging handle, recoil spring and spring guide may now be removed.

### • WARNING: Recoil spring is compressed at this point and, if not handled properly, can fly from the receiver.

Pull the charging handle back slightly and, with the forefinger of your other hand, lift the muzzle end of the bolt from the receiver (See L).

As you begin to lift the bolt out, the charging handle will become free and can be removed. The recoil spring and spring guide are now within easy reach for removal (See M).

**Step #4** — The barrel, receiver and action are now ready for thorough cleaning. The action should be cleaned in solvent, dried, and oiled sparingly prior to reassembly.

Further disassembly of the action is not recommended and should only be attempted by a qualified gunsmith or the factory.

**Step #5** — (Reassembly is easier if gun is secured in a padded vise, or held by an assistant.) To reassemble, place recoil spring guide into one end of the recoil



Pulling charging handle back to replace action

spring, then place opposite end of spring into breech bolt. Next, put recoil spring guide into hole at the rear of the receiver. To prevent kinking the spring, hold breech bolt and recoil spring in one hand and use the other hand to support the spring as shown in N, while compressing spring until guide enters breech bolt.

**Step #6** — The charging handle can now be positioned through the ejection port. To complete the insertion of the breech bolt, be sure the charging handle fits into the slot provided for it in the bolt.

Reinstall the action by pulling the charging handle all the way back and locking it in the open position, and reversing the action disassembly procedure (See O).

When reassembling the barreled action and stock, be sure the receiver is seated as far back in the stock as it will go while tightening the takedown screw. Otherwise, the rifle may not fire.

Reinstall the trigger guard assembly and tighten takedown screws.

When reassembling the barreled action to the stock, take care not to bend or damage the magazine release lever as you insert it through the slot in the trigger guard.

# •WARNING: Never attempt to wipe down or clean a loaded rifle.

For the 70PSS, if you intend to use your rifle after cleaning, replace the barrel as described in "How to Assemble the 70PSS."

Use a very thin coat of light oil during below freezing conditions. Condensation droplets will form soon after the rifle is brought into a warm room, or it may become wet during inclement weather. In any case, all moisture should be removed. Exterior metal finishes may be wiped down with a slightly oiled cloth. For long term storage, lightly oil the bore, barrel and action with gun oil. Your rifle should be completely unloaded and stored in a dry area. Never store your rifle in a carrying case.

### **Repair Instructions**

Your firearm has been designed, engineered and manufactured in accordance with Marlin's rigid quality control standards. However, any mechanical device may occasionally require adjustment or repair.

Questions regarding the performance and serviceability of your firearm should be addressed to Marlin Gun Service. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.

### **Warranty Repairs**

Our Warranty policy covers all our firearms against defects in workmanship or material for a period of five years from the date of purchase to the original owner. See the inside front cover of this manual for warranty details.

Firearms requiring warranty repairs should be returned to the factory. Be sure to follow the "Shipping and Handling" instructions in this manual.

### **Non-Warranty Repairs**

A competent gunsmith may be able to repair your firearm. If not, ship it to the factory, following the "Shipping and Handling" instructions in this manual.

After receiving your firearm, we will send you an estimate of the repair cost. Repairs will begin upon receipt of your check or money order. If repairs are not possible, your firearm will be returned.

### Shipping and Handling

When sending your firearm to the factory, please follow these instructions:

**1.** Prior to shipping, be absolutely certain that the firearm is completely unloaded (See "How to Unload" in this manual).

**2.** Pack your firearm carefully. Use ample cushioning material and a sturdy outer cardboard box. Do not ship in a special container which you want returned.

**3.** Accessories such as scopes, scope mounts, gun case, quick-detach type swivels, slings, etc. should be removed prior to returning the firearm.

**4**. Inside the box, include the following information: model number, serial number, description of damage or problem, and under what conditions problem occurs.

# 5. Keep a record of your serial number when returning a firearm.

**6.** Clearly mark your return address on the outside of the box and on your instruction sheet.

**7.** Do not ship live ammunition under any circumstances.

**8.** Ship your firearm via insured Parcel Post or U.P.S. Shipment must be prepaid and addressed to:

### MFC INC. ATTN: SERVICE DEPT. 100 KENNA DRIVE NORTH HAVEN, CONN. 06473



Please record the firearm serial number, date of purchase and where purchased below.

# The Fascinating History of Marlin

Written by the late William S. Brophy, Marlin's Senior Technical Manager and Official Company Historian for many years, this

prodigious book details the history of the Marlin Firearms Co. and its products. The hardbound volume contains more than 600 pages and over 1000 illustrations. Must reading for anyone interested in all the models — pistols, rifles and shotguns — made by Marlin, and in the story of more than a century of firearms production in America.



Serial #: \_\_\_\_\_

Date of Purchase: \_\_\_\_\_

Purchased From: \_\_\_\_\_

In case of loss or theft, supply this information to the proper authorities.

For more information, write: Marlin Firearms Co. Department OM 100 Kenna Drive North Haven, CT 06473

### Marlin's Guide to Gun Safety

- 1. Read and understand the owner's manual before using a firearm.
- 2. If you are unfamiliar with firearms, attend a firearms safety class taught by a certified instructor.
- 3. Handle every firearm as if it were loaded and ready to fire.
- 4. Control the muzzle, and never point a firearm at anything you don't want to shoot.
- 5. Keep the safety on SAFE until you are ready to shoot.
- 6. Unless you are hunting, carry your firearm empty, with the action open.
- 7. Before shooting, be sure you have an adequate backstop. All ammunition is dangerous beyond your line of sight.
- 8. Avoid ricochets by never shooting at water or any hard, flat surface.
- 9. Do not run, climb, or jump over an obstacle with a loaded firearm.
- Do not climb into or out of a tree or tree stand with a loaded firearm. Do not allow others to pass loaded firearms to you while in a tree stand.
- 11. Do not enter or ride in a motor vehicle with loaded firearms.
- Do not lean a loaded firearm against anything.
- 13. Do not bump, drop or jar a loaded firearm.
- 14. Do not pull a firearm toward you by the muzzle.
- 15. Wear hearing protectors when shooting.
- 16. Wear impact-protective glasses when shooting, disassembling or cleaning firearms.
- **17.** Avoid alcoholic beverages and drugs before and during shooting.
- Use only ammunition of the correct gauge, caliber, size and bullet shape for your firearm.
- **19.** Do not use damaged, dirty, modified, or improperly handloaded ammunition.
- 20. Keep the barrel and mechanism of the firearm free of obstructions.
- 21. Do not use a firearm that fails to function properly. Do not try to force a jammed action.
- 22. Be sure no one is in the path of ejecting shells or cartridges.
- 23. Do not interchange parts between firearms, and be sure disassembly and reassembly are correct and complete.
- 24. Before cleaning, be sure the chamber, action and magazine are completely unloaded.
- 25. Unload firearms before storing, transporting, or leaving unattended.
- 26. Store firearms and ammunition separately, locked and out of the reach of children.

Failure to follow these rules, or other instructions in this manual, can result in personal injury.

Printed in U.S.A.

## **!** WARNING

Children are attracted to and can operate firearms that can cause severe injuries or death.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.



A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarses lesiones graves y la muerte.

Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la carcel.

**Health Warning:** Discharging of firearms in poorly ventilated areas and handling ammunition may cause exposure to lead and/or lead compounds. Exposure may cause cancer, birth defects or damage to the kidney, nervous, blood forming and reproductive systems. Have adequate ventilation at all times, especially in confined areas. Wash hands thoroughly after shooting, handling ammunition, or cleaning a firearm. Do not eat or smoke during these activities.

**Safety Warning:** Marlin strongly recommends that you take a hunter safety course, taught by a certified instructor, before you use this firearm. Your State Fish & Game Dept. or a local gun shop can suggest courses in your area.

**Safety Warning:** Keep this firearm out of the reach of children, unauthorized individuals, and others unfamiliar with the safe handling of firearms.

2/05 407002



### PARTS LIST SELF-LOADING CARBINE WITH CLIP MAGAZINE

For parts prices, call 1-800-544-8892 (8 A.M. to 4:30 P.M., Eastern Time, Weekdays) Be sure to mention gun serial number when ordering parts

ILL. NO.	PART NAME	ILL. NO.	PART NAME
***2   3   4   5   6   7   8   9   10   11   12   13   14   15   16   17   18   19   20   21   23   24   25   26	. Barrel Retaining Pin . Breech Bolt Only	$\begin{array}{c} 29 \\ 30 \\ 31 \\ 32 \\ 32 \\ 33 \\ 34 \\ 35 \\ 36 \\ 37 \\ 38 \\ 39 \\ 39 \\ 41 \\ 41 \\ 43 \\ 43 \\ 44 \\ 45 \\ 44 \\ 45 \\ 46 \\ 47 \\ 48 \\ 49 \\ 50 \\ 51 \\ 52 \\ \ldots \\ 51 \\ \ldots \\ 52 \\ \ldots \end{array}$	. Recoil Spring . Recoil Spring Guide . Retaining Ring . Sear . Sear Pin Ring . Sear Spring . Sideplate Sub-Assembly . Sideplate, Right Hand . Spring Washer

### er Strut Pin er Pin Ring er Spacer hot Hold Open Assembly ine Complete ine Guide ine Latch & Ejector ine Latch Pin ine Lever Assembly Sight Base ight Elevator Sight Folding Leaf er Spring Spring Guide in Ring Spring ate Sub-Assembly, Left Hand ate, Right Hand

	Model 795SS			Model 795			N
ILL. N	0.	PART NO.	ILL. N	10.	PART NO.	ILL. N	0.
1		407997	1		407997	1	
**2		107371	**2		107370	**2	
3		307897	3		307897	3	
4		107014	4		107013	4	
5		407182	5		407182	5	
6		307698	6		307698	6	
7		407178	7		407178	7	
8		207006	8		207005	8	
9		407753	9		407753	9	
10		407294	10		407294	10	
11		407196	11		407196	11	
12		320269	12		320269	12	
13		320369	13		320369	13	
14		320798	14		320798	14	
15		307097	15		307097	15	
16		407895	16		407895	16	
17		407895	17		407895	17	
18		407699	18		407599	18	
19		307198	19		307198	19	
20		220939	20		330144	20	
21		321091	21		320593	21	
22		316145	22		NA	22	
23		407444	23		NA	23	
24		407173	24		407173	24	
25		407094	25		407094	25	
26		407179	26		407179	26	
27		307075	27		307075	27	
28		407199	28		407199	28	
29		407178	29		407178	29	
30		420176	30		420176	30	
31		507483	31		507683	31	
32		407135	32		407135	32	
33		207449	33		207449	33	
34		307348	34		307348	34	
35		320797	35		320797	35	
36		507583	36		507583	36	
37		520041	37		220641	37	
38		330442	38		320942	38	
39		214142	39		NA	39	
**40		107260	**40		107160	**40	
41		307496	41		307496	41	
42		307490	41		307490	42	
42		407178	42		407178	42	
44		307151	44		307151	44	
44 45		407178	44		407178	44	
45 46		407178	45 46		407178	45 46	
	••••••						
47 48		507464	47 48		507464	47 48	
48 49		207763	48 49		207763	48 49	
		416052	-		416052		
50		407630	50		407638	50	
51	•••••	307191	51		307091	51	
52	•••••	307792	52		307392	52	
53	••••••	507758	53	••••••	507278	53	

	Model 7000	
ILL. N	0.	PART NO.
1		407997
**2		107070
3		307897
4		107013
5		407182
6		307698
7		407178
8		207005
9		407753
10		407294
11		407196
12		307269
13	••••••	307369
14		320798
15		307097
16		407895
17		407895
18		407599
19		407198
20		NA
21		NA
22		NA
23		NA
24		407173
25		407094
26		407179
27		307075
28		407199
29		407178
29 30	••••••	407178
	••••••	
31	••••••	507683
32		407135
33		207449
34		307348
35		320797
36		507583
37		NA
38		NA
39		NA
**40		107160
41		307496
42		307071
43		407178
44		307151
44 45		407178
-		
46		407995
47		507464
48		207763
49		416052
50		407738
51		307091
52		307392
53		507278
		-

	Model 70PSS	
ILL. N	0.	PART NO.
1		407997
2		107119
3		307897
4		107014
5		407182
6		NA
7		407178
8		207006
9		407753
10	••••••	407294
11	••••••	407196
12	••••••	307269
13	••••••	307369
14		320798
15		307097
16		407895
17		407895
18		407699
19		307198
20		207039
21		320991
22		316145
23	••••••	230744
24	••••••	407173
25 26	•••••	407094 407179
20 27	•••••	307075
27		407199
29	•••••	407133
29 30	•••••	407178
31		507483
32		404046
33		207449
34	••••••	307048
35		320797
36		507583
37		520142
38		330442
39		214142
**40		107360
41		307496
42		307071
43		407178
44		407151
45		407178
46		407995
47		507464
48		207763
49		416052
50		407226
51		307191
52		307792
53		507758

### ILL. NO. PART NAME PART NO. PART NO. ILL. NO. PART NAME 1.... Assembly Post......407997 28.... Hammer Strut Pin ......407199 \*\*2....Barrel......107018 4.... Breech Bolt Only......107019 5....407007 32....7 Shot Magazine......407246 6.... 33.... Magazine Guide ......207449 7.....Buffer Pin Rings (2) ......407178 9.... Detent ......407753 36.... Magazine Lever Assembly......507583 10.... Detent Spring......407294 11.... Disconnector Spring ......407196 12.... Extractor, Left Hand......320269 39....NA Sight Folding Leaf.....NA \*\*40....Receiver.....107023 16.... Extractor Spring, Left Hand ......407495 17.... Extractor Spring, Right Hand......407495 44.... Sear. 45.... Sear Pin Ring ......407178 46.... Sear Spring......407995 47.... Sideplate Sub-Assembly, Left Hand .. 207014 21... 48.... Sideplate, Right Hand......207013 22... Front Sight Ramp Hood.....NA 49.... Spring Washer ......416000 50.... 23.... Front Sight Ramp Insert ......NA Stock ..... 51.... 25.... Hammer Spring ......407094

54.... Last Shot Hold Open Pivot Pin......407009

Model 717M2 only

