

**LINBERTA  
SEMI AUTO SHOTGUN  
MANUAL**

BUYER/OWNER CERTIFIES WITH  
THE PURCHASE OF THE SHOTGUN  
THAT BUYER/OWNER WILL READ  
ALL THE WARNINGS AND SAFETY  
RULES BEFORE HANDLING THIS  
FIREARM

**Instruction Manual  
READ ENTIRE MANUAL  
BEFORE HANDLING  
SHOTGUN**



**READ THE NRA GUN WARNINGS SAFETY RULES PHAMPLET INCLUDED !**

**WARNING/SAFETY MANUAL**

Model \_\_\_\_\_ Serial Number \_\_\_\_\_ Gauge \_\_\_\_\_

Warnings	1-3
Introduction	4
Manual Safety Operation	5
Ammunition	6
<b><u>Operating Instructions</u></b>	7-10
-Opening The Bolt	7
-Checking For And Cleaning Bore Obstructions	7
-To Check The Barrel For Obstructions	7
-Clearing A Bore Obstruction	7
-Closing The Bolt	8
-Loading The Shotgun	8
-Feeding A Shell From The Magazine Into The Chamber	9
-Single Loading The Chamber Without Shells In The Magazine	9
-Firing The Shotgun	9
-Unloading The Shotgun	10
<b><u>Disassembly Instructions</u></b>	10-12
-Disassembly Of Barrel From Receiver	10-11
-Disassembly Of Charging handle from Bolt-	12
-Disassembly Of Bolt From Receiver	13
-Disassembly Of Trigger Assembly From Receiver	14
-Disassembly Of Magazine Blocker	15
<b><u>Cleaning Your Shotgun</u></b>	15-17
-Cleaning The Bore / Outside Of The Barrel	16-17
-Cleaning The Choke Tubes / Muzzle Breaks / The Receiver	17
-Cleaning The Bolt/ Gas Port and Piston / The Slide And Action Bar Assembly	18
-Cleaning The Magazine / The Trigger Assembly	18
-Cleaning The Forearm And Butt Stock and rust prevention and removal	18-19
<b><u>Assembly Instructions</u></b>	19-22
-Assembly Of Trigger Assembly To Receiver	19
-Assembly Of Bolt To Receiver	20-21
-Assembly Of Barrel To Receiver	22
-Assembly Of Magazine Blocker To Magazine Tube	15
Storing Your Shotgun	23
Part Assemblies and Bolt Closeups	24
Warnings Continued	25-28
Additional Views	29-32
Legal Notice	33
Warranty Page	34



## **SAFETY WARNINGS**

**FIREARMS ARE DANGEROUS WEAPONS, WHICH CAN CAUSE SERIOUS INJURY OR DEATH. WHEN USING ANY FIREARM, SAFETY MUST BE YOUR FIRST AND ONLY CONCERN. FIREARM SAFETY IS YOUR SOLE RESPONSIBILITY.**

**Always keep this manual with your firearm. Make sure you understand all the operational instructions, safety procedures and warnings in this manual before you handle the firearm. If there's anything you don't understand, do not handle firearm, and write to us. If you sell, lend or give the firearm to another, make sure this manual goes with firearm. Obtain free firearm manual from Guns Inc.**

**ALWAYS TREAT YOUR FIREARM AS IF IT WERE LOADED.** Always point the barrel in a safe direction! Use the manual safety button as outlined in this manual. Never move the safety to "FIRE" position until you are ready to fire. Never point a firearm at or near somebody else even if it's unloaded.

**USE ONLY THE CORRECT AMMUNITION FOR YOUR FIREARM.** Use only the correct gauge and length ammunition for your LINBERTA Semi-Automatic. Use factory made load of normal pressure. Do not use low pressure insufficient to operate semi auto system.

**MAINTAIN YOUR FIREARM.** Keep the barrel clean and free of obstructions. Clean your firearm regularly and have it inspected periodically to make sure it is mechanically correct and functioning properly. Worn or damaged parts are dangerous. The owner is fully responsible to keep this firearm cleaned and maintained with routine checkups with qualified gunsmiths.

**NEVER TOTALLY DEPEND ON A MECHANICAL SAFETY.** It is not a substitute for proper gun handling. Like all mechanical devices like safety are subject to breakage or malfunction from wear or abuse or dirt or corrosion or user did not fully engage safety or repair, or lack of maintenance or any combinations of factors beyond the control of manufacturer. Manufacturer has made these firearms with the highest quality materials and workmanship and safety is the sole responsibility of the owner.

**NO MECHANICAL SAFETY IS "CHILDPROOF" OR "FOOLPROOF".** No safety ever invented can be relied upon to prevent an accidental shooting by a determined child or a grownup idiot "playing" with a gun.

**TREAT EVERY GUN AS IF YOU EXPECT ITS MECHANICAL SAFETY NOT TO WORK.** You will be Astounded at how cautious you become and how little tolerance you will have for the complacency of others.

**Always keep the safety on the “ON” position until you are ready to fire and the muzzle is pointing at the target.**

**Make sure that you understand how all controls work before you attempt to load the firearm.**

**Keep the muzzle pointed in a safe direction and your finger off the trigger when operating the safety.** Malfunctions which may cause a gun to fire when safety is engaged or disengaged are rare but can happen. Even if an accidental firing should occur, nobody will be hurt if you follow this rule. You must follow this rule.



**WARNING! THREE THINGS TO REMEMBER ABOUT SAFETIES**



1. NEVER TOTALLY DEPEND ON A MECHANICAL SAFETY. It is not a substitute for proper gun handling. Like all mechanical devices, a safety is subject to breakage and malfunction from wear or abuse or dirt or corrosion or user did not fully engage safety or repair, or lack of maintenance or any combinations of factors beyond the control of the manufacturer. Manufacturer has made these firearms with the highest quality materials and workmanship and safety is the sole responsibility of the owner.
2. No mechanical safety is “childproof” or “foolproof”. No safety ever invented can be relied upon to prevent accidental shooting by a determined child or grown up idiot “playing” with a gun.
3. Treat every gun as if you expect the mechanical safety to not work. You will be astounded at how cautious you become and how little tolerance you will have for the complacency of others.

Never attempt to load or unload any firearm inside a vehicle, building or other\confined space (except a properly constructed shooting range). Enclosed areas offer no completely safe direction in which to point the firearm because you don't know what is behind the walls. When hunting in the fields or woods constantly monitor where everybody is. Properly position yourselves, don't let other shooters get behind you or in front of you or out of your view, creating a deadly situation. As always, point in a safe direction. Always keep the safety on the “ON” position until you are ready to fire and the muzzle is pointing at the target.

**When shooting, full eye and ear protection is mandatory at all times.** Shooters and spectators must wear shooting glasses and sound suppressor to prevent eye injury and hearing loss. Vision loss and hearing impairment can occur with only one moment of non-protection.

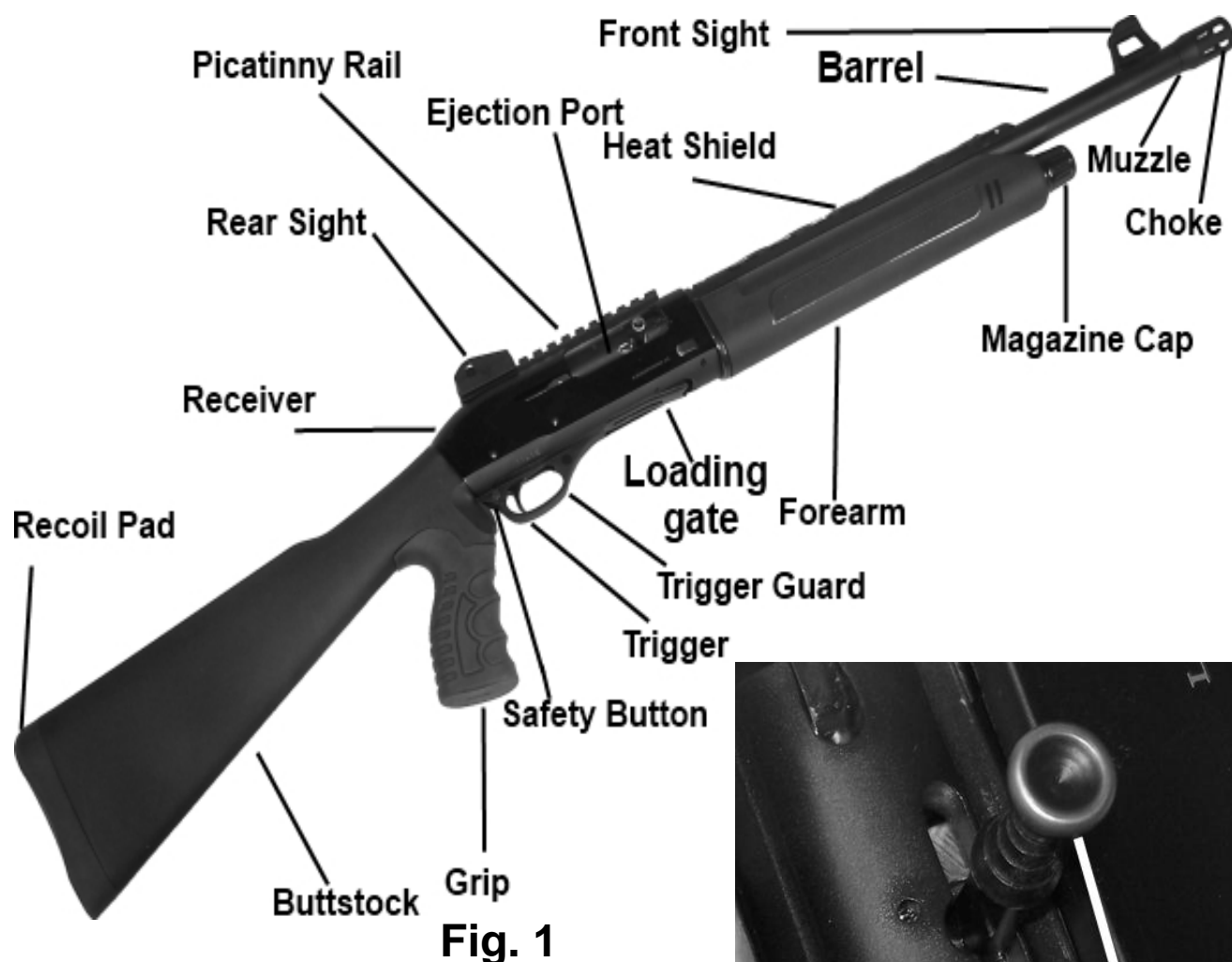
## 2

**SAFETY MEASURES:**            Put check mark next to each warning and safety measure when understood.

- Always point the firearm in a safe direction even though it may be unloaded. Do not point the gun at anything you do not intend to shoot. Never ever horseplay while handling a gun.
- Keep your finger away from the trigger when operating any other part of the gun's mechanism.
- Keep the safety "ON" until you are actually ready to fire. Treat gun with caution and always point in a safe direction.
- Keep your fingers away from the muzzle. Never pull a gun toward you by the muzzle.
- Be sure the barrel is clear of obstructions never assume, always check.
- Keep your gun unloaded when not in use.
- Always aim at a safe target, taking care that it does not conceal any other object. Be sure of your target and what lies behind, beyond, or near before you pull the trigger. Never shoot at sounds. To avoid ricochets, do not shoot at a flat, hard surface, curved surface, or at water.
- Store guns and ammunition separately, prevent access by children and others. Must be under lock and key. Guns should always be unloaded when stored.
- Never carry a loaded gun inside a vehicle, house, camp, or public place. When transporting the gun keep the gun "on safe" and unloaded. Never climb a tree or fence, or jump a ditch with a loaded gun.
- Never rely on any anyone's words that the gun is "on safe" or unloaded. Always check to see if the gun is "on safe" and unloaded when getting it from another person or storage.
- Never drink alcoholic beverages or use drugs before handling firearms or during shooting.
- Always use eye & hearing protection and make sure bystanders are also similarly protected.
- Although the firearm itself does not contain any lead, it fires ammunition containing lead or lead compounds, which are known to be dangerous to your health. Take protective health measures when shooting or when cleaning firearms. Avoid exposure to the lead while handling and wash your hands after contact. Proper air ventilation is absolutely necessary when shooting indoors or cleaning the firearm.
- Use proper ammo type only, malfunction, injury, or death will result from the use of faulty, incorrect type, size, gauge, non-standard, re manufactured, hand loaded, reloaded ammunition, old ammunition, or damaged ammunition. Because of the poor or non existent quality control of companies or people, overloads and underloads may occur. Following safety rules will save your life or the life of someone else.
- Know the range of your ammunition, shotgun pellets can travel for 800 yards; shotgun slugs have a range up to 5 miles. Learn and know about the capabilities of ammunition you use.

## LINBERTA Semi-Automatic Shotgun

The LINBERTA Semi-Automatic Shotgun is a semi automatic gas operated action shotgun capable of feeding and firing target and hunting loads up to 3 inch. The picture below shows the main parts of the The LINBERTA Semi-Automatic Shotgun. There might be slight differences and additional features in some models, most notably the feature of a pistol grip or not. Please refer to this picture while reading this manual. It will aid in understanding the terminology.



# 4

## Operation of Safety

The manual safety on the LINBERTA Semi-Automatic Shotgun is a button type safety located on the rear of the trigger guard. When in proper condition and correctly engaged in the "SAFE" position, the manual safety blocks the trigger and prevents accidental discharge under normal usage.



**Never depend on any mechanical safety mechanism or device to prevent the dangers of careless handling or pointing a firearm in an unsafe direction**



To minimize the possibility of accidental discharge, it is strongly recommended that the safety always be placed in the "SAFE" position until the exact time and the moment just before shotgun is intended to be fired.

To engage the manual safety, push the safety button from left to right with your thumb or index finger until it stops and stays in place in the "SAFE" position.

The safety is now engaged. (refer to Fig. 2)

To disengage the manual safety, push the safety button through the trigger guard from right to left with your thumb or index finger until it stops and stays in place in the "FIRE" position. A red mark will be visible on the safety button to the left of the trigger guard in the "FIRE" position. The shotgun is now ready to fire.



Fig. 2

When safety button is fully raised on right side of receiver = "SAFETY ON"

When safety button is fully raised on left side of receiver = "SAFETY OFF"

## 5



# Ammunition



LINBERTA Semi-Automatic Shotgun is chambered only for 12 GA shells in 2<sup>3</sup>/<sub>4</sub>" and 3" lengths. Barrels marked for 3" shot shells can be safely used for both 2<sup>3</sup>/<sub>4</sub>" and 3" shot shells. Use proper chokes for type shot you are using.

Chokes are crafted from high grade steel, some are certified for steel shot. Read chokes for allowable uses. Some chokes are only rated for lead only. If you do not know how to read your choke, assume it is for lead only.

**Use proper ammo type only, malfunction, injury, or death will result from the use of faulty, incorrect type, size, gauge, non-standard, re manufactured, hand loaded, reloaded ammunition, old ammunition, or damaged ammunition.**

**Because of the poor or non existent quality control of companies or people, overloads and underloads may occur. Following safety rules will save your life or the life of someone else.**



**Use of incorrect or overloaded ammunition can result in death or serious injury and damage to your firearm due to excessive pressure.**

**Even the strongest firearm can be "blown up" by excessive pressure.**

**Use only factory-loaded ammunition of the correct gauge and length for your shotgun as marked on the shotgun's barrel. Also use of low pressure ammunition will not allow semi autos to cycle properly, therefore as with all semi autos, do not use too low pressure as well as excessive high pressure ammunition. Use factory made normal pressure ammunition**

**Guns Inc / .R.OX. NJ/Gun Valley Arms specifically disclaims responsibility for any injury or damage whatsoever occurring in connection with, or as a result of, or in the connection with, the use of faulty, or non-standard, any remanufactured or hand-loaded or reloaded ammunition, or of ammunition other than for which the firearm was originally chambered.**



## 6



# Operating Instructions



## --Opening The Bolt--

1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation-- ) See Page 5 Fig. 2
2. Unload the gun (refer to --Unloading the Gun--) See Page 10.
3. With safety on as previously stated, pointing in an entirely safe direction, proceed with step four to open bolt.
4. While holding shotgun firmly with one hand, grasp the shotgun charging handle firmly with other hand and pull charging handle of bolt rearward briskly until it locks open.



**Never attempt to check for or clear a bore obstruction by loading a shot shell into the chamber of the barrel and firing! If there is a bore obstruction this will cause excessive pressures which may result in death or serious injury to you or bystanders and damage to your shotgun.**



## --Checking For And Clearing Bore Obstructions--

The barrel of your shotgun should always be checked for obstructions before assembly, before loading and immediately following any occurrence in the field which might result in mud, dirt or other debris entering the bore.



**Never attempt to check for or clear a bore obstruction by loading a shot shell into the chamber of the barrel and firing! If there is a bore obstruction this will cause excessive pressures which may result in death or serious injury to you or bystanders and damage to your shotgun.**



## --To Check The Barrel For Obstructions--

1. Disassemble Barrel from action. See pages 10-11
2. Push a shotgun bore cleaning tool , such as a cleaning rod, through the bore from the breech end until both the obstruction and the end of tool exit the muzzle.
3. If the obstruction cannot be easily cleared, contact an Authorized Guns Inc. Distributor or

## 7

### --Closing The Bolt--

1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation-- ) See Page 5 Fig. 2
2. Grasp the shotgun firmly with your right hand by grip or pistol grip area, then use your thumb of left hand to press the bolt release button found on the left side of the receiver. Do not obstruct or interfere with the travel of the charging handle that is now going to slam forward.
3. Visually inspect that bolt is fully forward. If not, eject shell by pulling back on charging handle rearward until bolt is locked open and check for obstructions in chamber. Do this intelligently by looking through your ejection port, not by looking down your barrel. See page 29 to see what an empty chamber looks like.

**If a shot shell is in the receiver pressing the bolt release button or if bolt closed and the safety is on the "FIRE" position the shotgun is loaded ready to fire. Do not touch the trigger until you are ready to fire. The safety should only be off if you are pointing at a safe target and ready to fire. Follow instructions.**

### --Loading The Shotgun--


1. Move the manual safety button to the "SAFE" position (refer to --Manual Safety Operation-- ) See Page 5 Fig. 2
2. Open the bolt (refer to --Opening The Bolt--) and visually check to make sure no shell is in the receiver. See page 7 and page 29 for a view of an empty chamber.
3. Close the bolt (refer to --Closing The Bolt--)
4. Press bolt release button button to unlock loading gate so loading gate can swing down. Referring to Fig. 3, insert desired number of shot shells of the proper gauge and length into the magazine through the loading port by pushing each shell forward fully into the magazine until it is held in place by the shell latch.





### **--Feeding A Shell From The Magazine Into The Chamber--**



1. Visually check the manual safety button to make sure it is in the "SAFE" position (refer to -- Manual Safety Operation--) See Page 5 Fig.2
2. Pull charging handle fully rearward until bolt locks into rearward position. 
3. Press the bolt release button and the bolt will slam forward stripping a shot shell off of the loading gate that is activated to push a round upwards to the chamber as bolt slams forward. A shell is now in the chamber, shotgun is now ready to fire if safety is off and trigger is pulled.

### **--Single Loading The Chamber Without Shells In The Magazine--**

#### **Your shotgun has a magazine cut-off button feature.**

1. Move the manual safety button to the "SAFE" position (see Safety Operation) Fig.2 Pg 5
2. With shot shells in magazine tube that you want to be held in the mag tube so you can place a different type shot shell into the chamber, press the magazine cut-off button on the right side of the receiver. Knowing that it is engaged because it will appear lower, eject the shell you have in the chamber or fire it. The magazine cutoff will prevent another shot shell coming out of the magazine tube and hold the bolt open position. Turn shotgun slightly to the left side so ejection port is facing upward.
3. Drop a shot shell of the proper gauge and length (refer to --Ammunition--) directly into the ejection port, with the crimped end forward.
4. **Push bolt release button and bolt will slam forward chambering the shot shell that you had placed into the ejection port. As always, point in a safe direction, especially as you learn how to use this feature. Safety is the sole responsibility of the shooter.**

### **--Firing The Shotgun--**

1. With a shot shell in the chamber of the barrel, and keeping the muzzle of the shotgun pointed in a safe direction and your fingers out of the trigger guard and away from the trigger, move the safety button to the "FIRE" position (refer to -- Safety Operation--) Fig.2 See Pg 5
2. Hold the recoil pad snugly to your shoulder, and carefully point the muzzle of the shotgun at your intended safe target
3. Squeeze (pull) the trigger with steadily increasing pressure until the shotgun fires. Then allow trigger to move back to forward position after each shot.
4. Unless an immediate second shot is intended, immediately remove your finger from the

trigger, move the manual safety button to the "SAFE" position, unload the shotgun.

9

## --Unloading The Shotgun--

### Always point in a safe direction.

1. Move the manual safety button to the "SAFE" position (refer to -- Manual Safety Operation--)-See Page 5 Fig. 2
2. Pull the charging handle rearward to extract any shell from the chamber. See Page 4 Fig. 1
3. Repeat the process for as many shells you had put into your shotgun.
4. Repeat steps 2 and 3 until the magazine is empty. See page 29 for empty chamber view.
5. Visually confirm that there are no shot shells remaining in the magazine or the chamber.



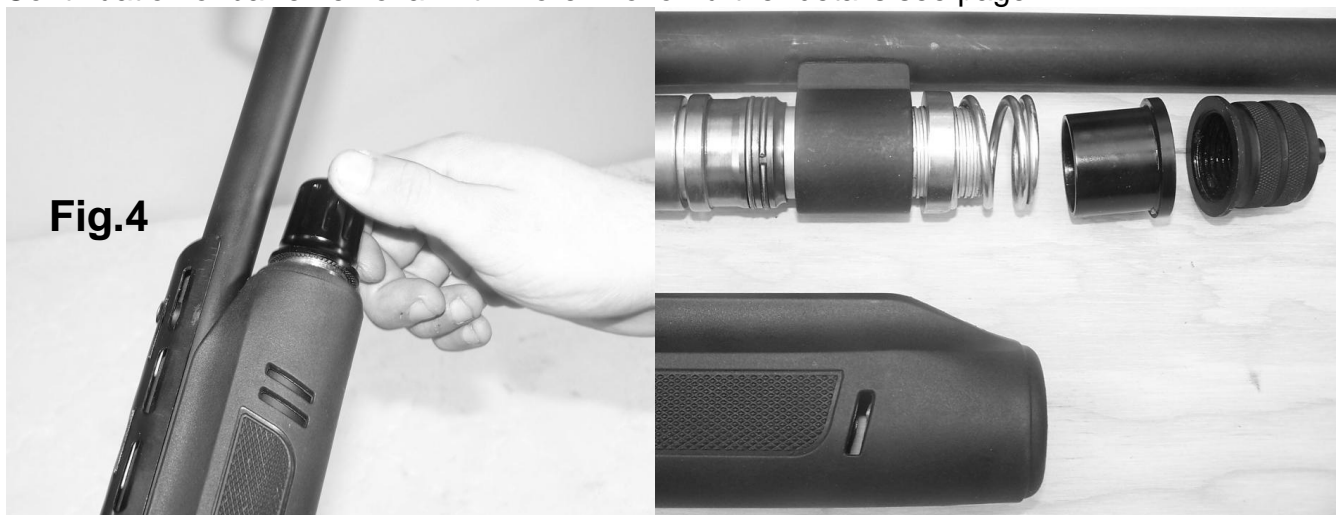
## Disassembly Instructions



**-always wear safety glasses, watch for anything with spring tension-**

### --Disassembly Of Barrel From Receiver--

1. Move the manual safety button to the "SAFE" position (refer to Page 5 Fig. 2 --Manual Safety-- ) Be sure no shells are in magazine tube or the chamber. Gun must be unloaded.
  2. Unload the shotgun (refer to --Unloading The Shotgun--) Shotgun must be unloaded.
  3. Cock shotgun open pulling charging handle all the way back. See that it is unloaded.
  4. Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached (refer to Fig. 4)
  5. Pull off the magazine tube bushing and magazine tube spring with ring.
  6. Pull the handguard / forend upward and off until removed.
  7. While grasping the action bar piston, press bolt release button and gradually release spring tension so bolt moves to its most forward position. Now grasp barrel and pull out and off.
- Continuation of barrel removal with more info for further details see page 11.



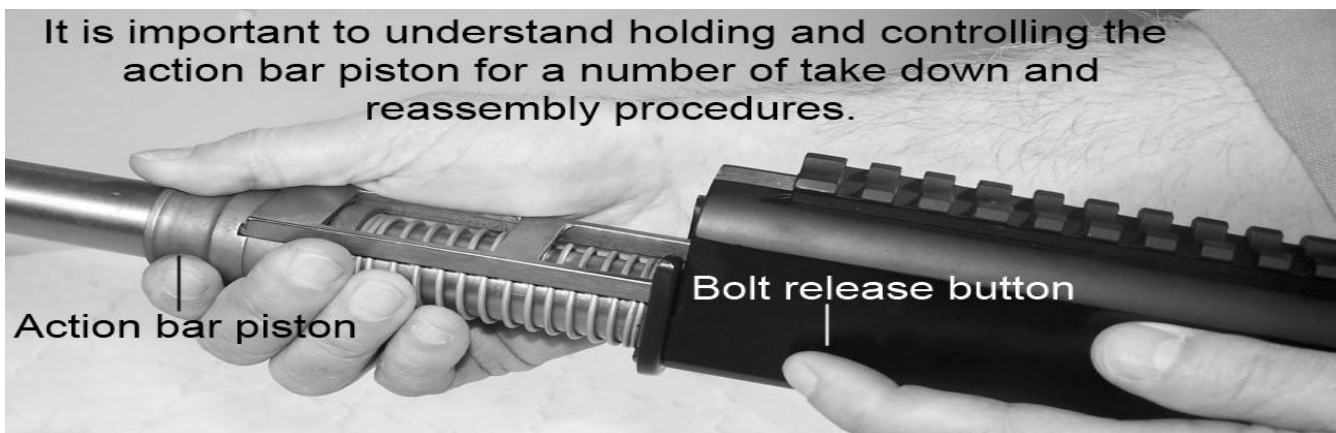
## --Disassembly Of Barrel From Receiver--

**Step 1 : Remove bolt charging handle. See pg 12**  
There is no keyway to line up for this model so just pull charger handle up and out.

**Step 2: Unscrew magazine cap, pull up and off forend, magazine tube bushing will come off along with forend removal.**  
Next Lift off the spring with ring. Now barrel and entire action bar assembly with bolt is easily pulled out.



Important note : Reassembly in reverse is same until it is necessary to press down the lever in receiver just before placing the entire bolt carrier assembly and barrel into the receiver. See pg 19.



Next step is to remove the bolt charger handle so that the entire action bar assembly can be removed. **See page 12 and 13**

**Remember:** Controlling the action bar piston will allow you to finesse and control disassembly and the reassembly steps.

--Disassembly Of Charging handle from Bolt--



For this model no keyway cut out in bolt housing is present so you can just pull up and out the bolt charger handle. Some models may



--Disassembly Of Bolt From Receiver--



**-wear safety glasses-**

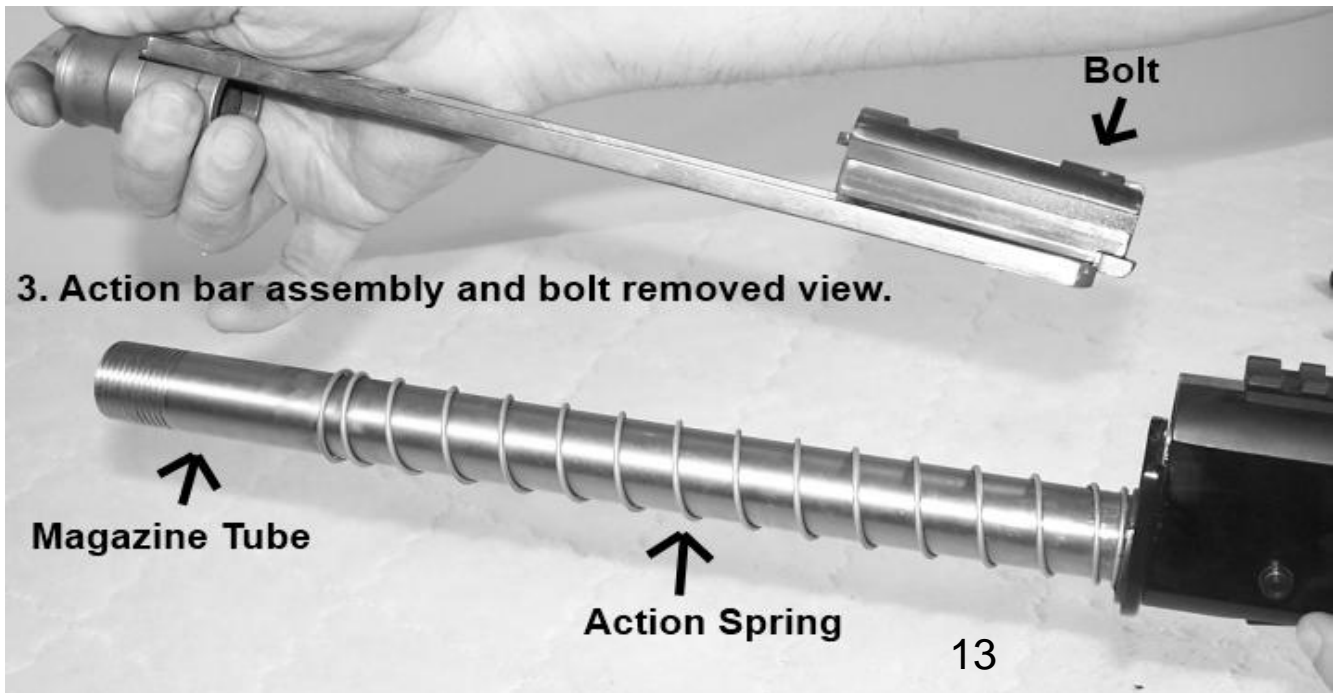
**1. Remove bolt, action bars and action bar piston by pressing bolt release button while holding the action bar piston so the action spring can be released gradually.**



**2. Release spring tension slowly, continue pulling out until assembly is off.**



**3. Action bar assembly and bolt removed view.**



**--Disassembly Of Trigger Assembly From Receiver--**



**-wear safety glasses-**



**CAUTION:** The hammer must be in the cocked position prior to removing the trigger assembly from the receiver. Do not pull the trigger while the trigger assembly is outside of the receiver.

1. Unload the Shotgun (refer to --Unloading The Shotgun--) and disassemble the barrel from the receiver (refer to --Disassembly Of Barrel From Receiver--)
2. Move the manual safety button to the "SAFE" position
3. Pull forearm to rear then forward to make sure the hammer is cocked.
4. With a hammer and punch push the trigger frame pin through the receiver (refer to Fig. 6) until the pin is out far enough to be grasped by hand, and remove the pin from the receiver Pull the trigger assembly slightly forward and then straight out from the receiver





**-wear safety glasses-**

Removal of magazine blocker is reverse of assembly of magazine blocker listed directly below.



**Fig.7**

### **--Assembly Of Magazine Blocker To Magazine Tube--**

1. Unscrew the magazine cap by turning it in a counter clock-wise direction until easily detached (refer to Fig. 4)
2. Push the magazine blocker completely into the hole in the end of the magazine tube (refer to Fig. 7)
3. Screw the magazine cap onto the end of the magazine tube until tight.



### **Cleaning Your Shotgun**



**Preferably clean only in open air or at the very least extremley well ventilated area.**

**You must take precautions to protect yourself from lead and solvent residue**

**\*\* Extremely limit use of solvents \*\***

Any firearm requires regular cleaning and periodic maintenance. To assure safe and reliable functioning of your LINBERTA Semi-Automatic Shotgun, it is very important that you clean it immediately after each use, and periodically during extended storage periods, to remove powder residue, dirt, dust and excess lubricant, and prevent rust. During cleaning, inspect components to determine whether they are in proper working order.

To properly clean your shotgun,

- It must first be disassembled (refer to --Disassembly Instructions--)
- The parts and components must be cleaned as discussed below
- Then reassembled (refer to --Assembly Instructions--)



**-must wear safety glasses and solvent resistant gloves-**

**Apply solvents and lubricants properly and sparingly. Do not spray or**



**apply solvents or lubricants directly on ammunitions. Solvents and lubricants may affect the propellant, causing it not to ignite. This situation may result in damage to the shotgun, serious injury to the shooter and bystanders.**

**Preferably clean only in open air or at the very least extremley well ventilated area. Extremely limit use of solvents. Use safety glasses and solvent resistant gloves**



### **--Cleaning The Bore--**



**You must take precautions to protect yourself from lead and solvent residue**

1. Dip cleaning brush of proper size into cleaning solvent that is attached to the cleaning rod.
2. Push the brush all the way through the barrel bore several times from the chamber end.
3. Insert the brush into the muzzle of the barrel only far enough to encounter the threads for the choke tube, and twist it several times.
4. With a clean patch inserted in the tip attached to the cleaning rod, push the rod all the way through the barrel bore from the chamber end until the cloth emerges from the muzzle. Remove the dirty patch. Repeat step 4 as many times as needed until bore is cleaned.
5. Using a clean patch or lint-free cloth wrapped around the tip of your finger or similarly shaped object, remove all solvent from the muzzle and from the choke tube threads inside the barrel bore.
6. Insert a patch saturated with gun lubricant into the cleaning rod tip and push it through the bore from the chamber end. Remove the patch and withdraw the rod.
7. Insert a dry, clean patch into the cleaning rod tip and push it through the bore from the chamber end, to remove excess lubricant. Remove the patch and withdraw the rod.
8. Using a clean patch or lint-free cloth wrapped around the tip of your finger or similarly shaped object, apply a light coat of gun lubricant to the choke tube threads and muzzle of the barrel bore.

Excess lubrication in the bore or chamber of any firearm may create excessive chamber pressures or a partial bore obstruction, resulting in possible damage to the firearm and serious injury to the shooter and bystanders upon firing. **BE SURE ALL EXCESS LUBRICANT HAS BEEN REMOVED.**

**16**



### **--Cleaning Outside the Barrel--**

**You must take precautions to protect yourself from lead and solvent residue**



1. Using a patch or clean cloth saturated with cleaning with proper oil, wipe down all accessible surfaces of the barrel, rib and barrel ring. (A clean tooth brush may be handy for cleaning the corners and recesses of the rib and barrel ring)
2. With a clean, dry, lint-free cloth, remove all excess oil. Using a patch or clean cloth, apply a light coat of gun lubricant to the outside surfaces of the barrel, rib and barrel ring, being careful to remove any excess lubricant.

### **--Cleaning The Magazine--**

1. With a clean cloth or patch, apply a light coat of gun lubricant to outside surface of the magazine tube.

### **--Cleaning The Choke Tubes / Muzzle Breaks--**

1. Apply gun cleaning solvent to a bore cleaning brush of the proper size attached to the cleaning rod and push the brush all the way through the choke tube several times.
3. With a clean patch inserted in the tip attached to the cleaning rod, push the rod all the way through the choke tube until the patch emerges from the other end. Remove the dirty patch and withdraw the rod.
4. Repeat step 3 as many times as needed until the patch is clean as it emerges from the choke tube.
5. Insert a patch saturated with gun lubricant into the cleaning rod tip and push it through the choke tube. Remove the patch and withdraw the rod.
6. Insert a dry, clean patch into the cleaning rod tip and push it through the choke tube to remove excess lubricant. Remove the patch and withdraw the rod.
7. Using a patch or clean cloth saturated with cleaning solvent, wipe down the outside surfaces of the choke tube. (A clean tooth brush may be handy for cleaning the threads.)
8. With a clean, dry lint-free cloth, remove all cleaning solvent.
9. Using a patch or clean cloth, apply a light coat of gun lubricant to the outside surfaces of the choke tube, being careful to remove any excess lubricant.

### **--Cleaning The Receiver--**

1. Using a small lint-free cloth, clean the inside and outside of the receiver with gun-cleaning solvent and dry thoroughly with a clean cloth.
2. With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the receiver.

1. Essential to clean the holes from the barrel and piston for proper semi automatic function. See pg 31 for view of the gas port hole.
2. Using a pipe cleaner and toothbrush, apply solvent to the gas holes and piston. Remove all solvent from the holes and piston.
3. ONLY apply a very light coat of oil to the piston. Barely touch the holes with oil. Essential that the holes remain open, unobstructed.

### **--Cleaning The Bolt--**

**You must take precautions to protect yourself from lead and solvent residue**



1. Using a small lint-free cloth, clean the inside and outside of the bolt assembly with gun-cleaning solvent; and dry thoroughly with a clean cloth. (A clean toothbrush may be handy for cleaning the recesses of the bolt)
2. With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the bolt.

### **--Cleaning The Action Bar Assembly--**

1. Using a small lint-free cloth, clean the inside and outside of the bolt assembly with gun-cleaning solvent; and dry thoroughly with a clean cloth. (A clean toothbrush may be handy for cleaning the recesses of the slide and action bar assembly)
2. With a clean cloth or patch, apply a light coat of gun lubricant to all accessible surfaces of the slide and action bar assembly.

### **--Cleaning The Trigger Assembly--**

**CAUTION:** The hammer must be in the cocked position prior to removing the trigger assembly from the receiver. This should have been achieved by pulling the charging handle to the rear prior to removal of the action bar assembly from the receiver. Do not pull the trigger while the trigger assembly is outside of the receiver.

1. Using a small lint-free cloth, clean the outside of the trigger assembly and with a clean tooth brush, brush the top surface of the trigger assembly mechanism with gun-cleaning solvent.
2. Dry all exposed parts and surfaces thoroughly with a clean cloth.

### **--Cleaning The Forearm and Butt Stock--**

Usually, wiping the forearm and butt stock with a clean, dry cloth or a silicon cloth is all that is necessary. If you have been hunting or shooting in wet weather, allow the butt stock and forearm to dry thoroughly before storage.

### **--Rust Prevention And Removal--**

During normal maintenance, after a thorough cleaning, allow 2-3 hours at room temperature for all metal parts to dry completely. Then apply a liberal amount of high grade Gun Oil to all metal parts, wiping off any excess with a clean cloth. If rusting does occur it may only be surface rust due to excess moisture. You may be able to remove it by using a plastic bristle gun cleaning brush and gun cleaning solvent.



## **Assembly Instructions**

**-wear safety glasses-**



### **--Assembly Of Trigger Assembly To Receiver--**

1. Push the trigger assembly into the receiver until the trigger assembly is flush with the bottom of the receiver.
2. Push the trigger assembly rearward to seat the trigger assembly against the receiver, aligning the trigger pin holes in the trigger assembly with the corresponding trigger pin holes in the receiver.
3. Press the trigger frame pins into the receiver until flush with the side of the receiver.

### **--Assembly Of Bolt into Receiver--**

1. Press Bolt release button to lower loading gate **Extremely Important !**  
left side of receiver



**Fig: 8**

Magazine stop button\*  
right side of receiver

2. Action bar with bolt will slide into receiver up to this lever and stop. You must depress this lever downward so that action bar and bolt can pass fully into receiver.\*

\*Depending on model

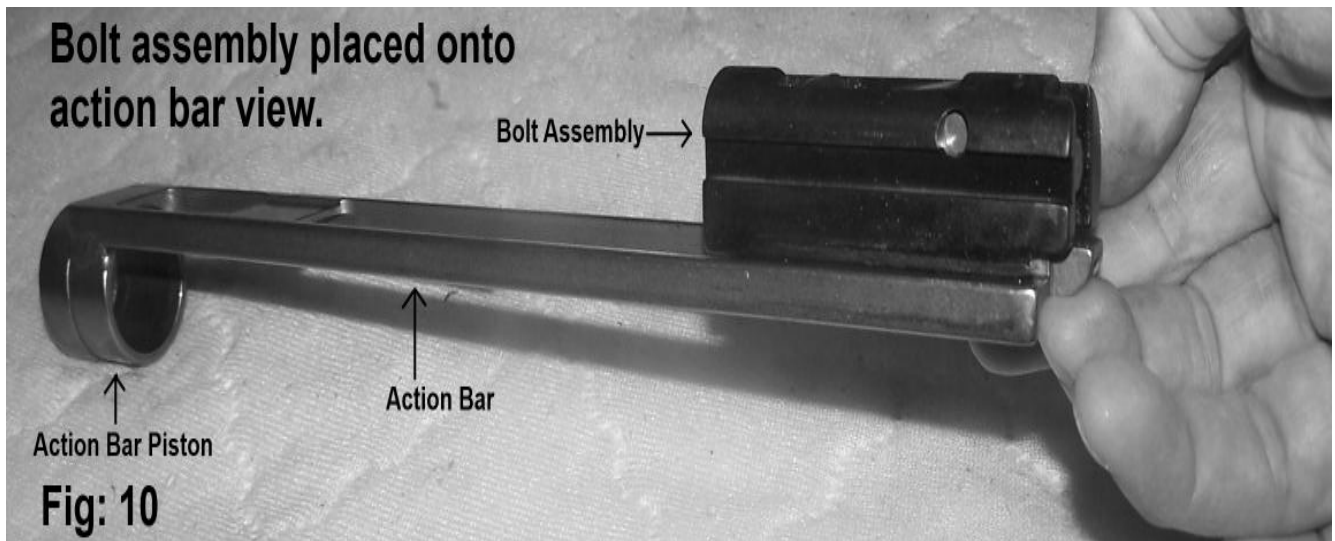
Bottom of receiver view looking into the loading port **19**

### **--Assembly Of Bolt into Receiver--**

Bolt assembly is placed and engaged onto the action bar.

Bolt assembly →



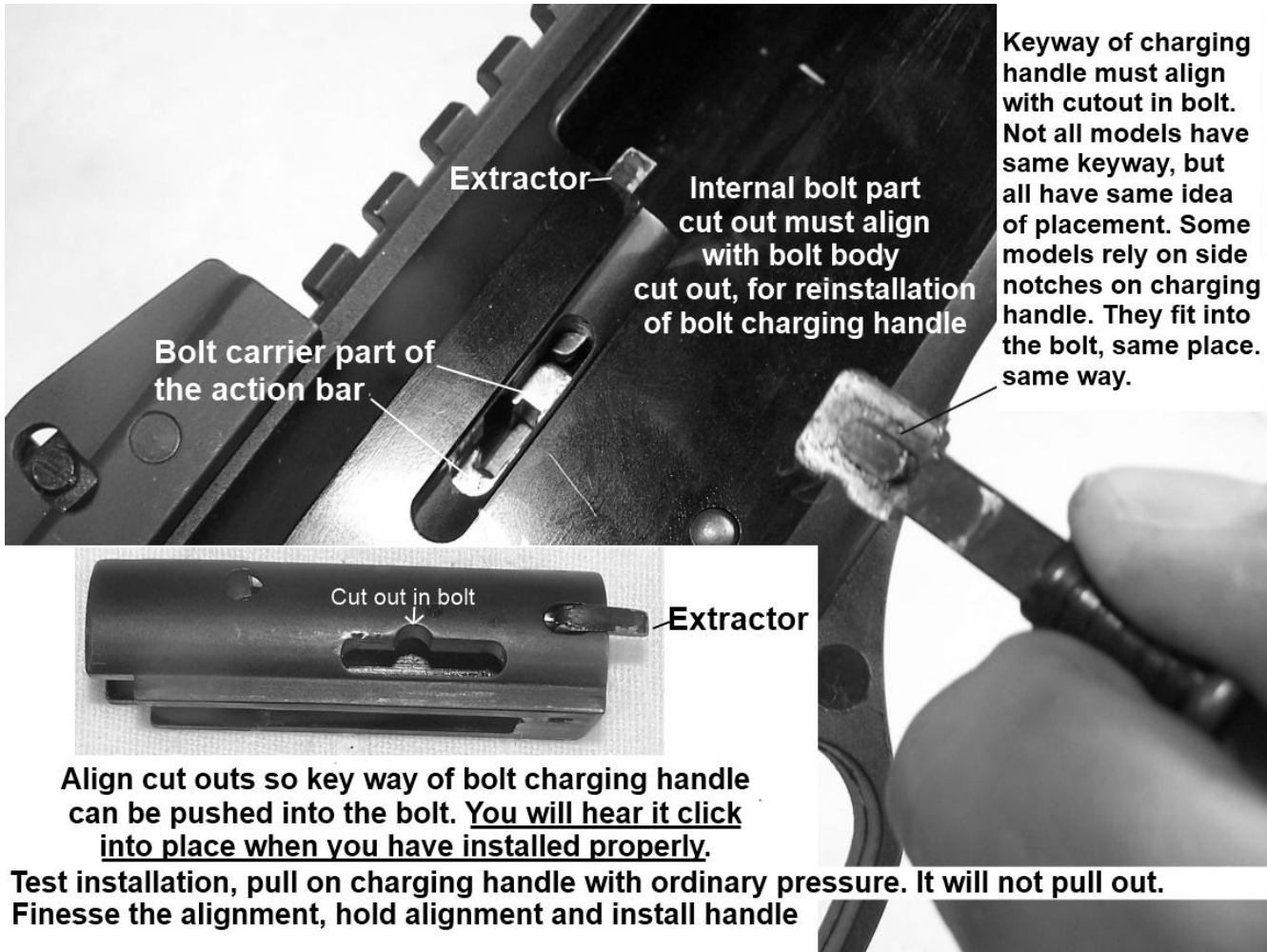


### **--Assembly Of Action Bar Assembly into Receiver--**

1. See and review pages 11, 12, and 13. Reassembly of shotgun action bar and bolt assembly into receiver will be in reverse order of what you see there in pictures, but controlling and aligning aspects are exactly the same. It is extremely important to see figure 8 on page 19. You must depress this lever downward to allow action bar and bolt to pass fully into receiver.
2. See page 13, bottom picture, align bolt and action bar piston. Action bar piston is placed onto magazine tube while aligning bolt to enter receiver. Enter receiver gently, you will encounter a lever that will block further entry until this lever is depressed allowing the full entry of this assembly to enter the receiver. Pull back on action bar piston until bolt is in its most rearward position locked into the open position.

**20**

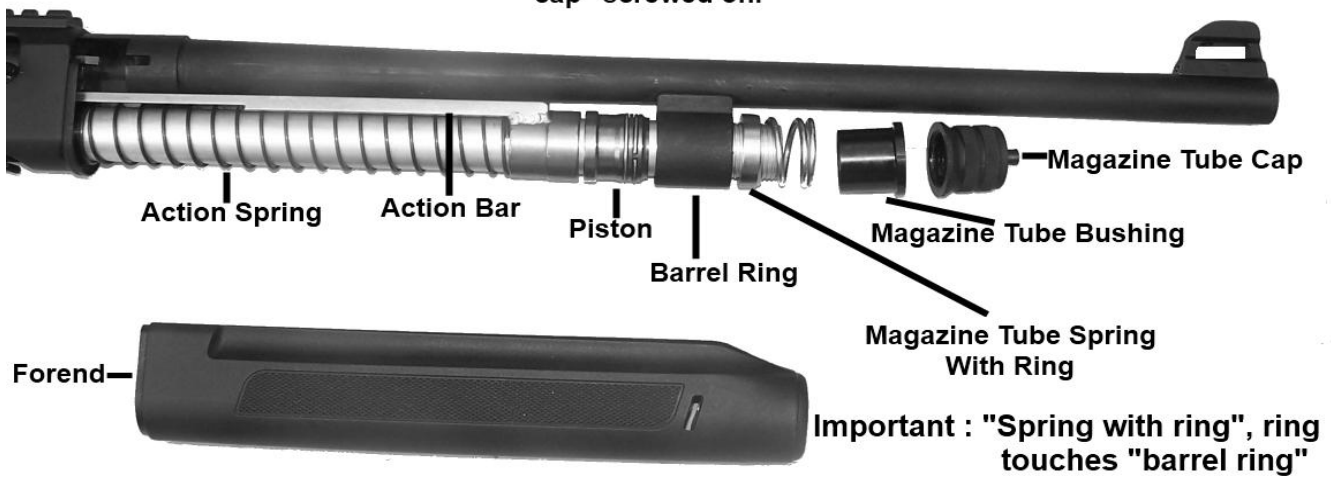
### **--Assembly Of Bolt into Receiver--**



Align cut outs so key way of bolt charging handle can be pushed into the bolt. You will hear it click into place when you have installed properly.

Test installation, pull on charging handle with ordinary pressure. It will not pull out. Finesse the alignment, hold alignment and install handle

View of proper order of properly assembled semi auto with magazine tube "spring with ring" in front of "barrel ring" then forend then magazine "tube bushing" and finally the "magazine tube cap" screwed on.



21

--Assembly Of Barrel To Receiver--

1. Make sure there is no shot shell in the chamber or magazine tube. Look at chamber of barrel and through loading gate. See pg 29. Do not look down barrel. Verify all surfaces are free of dirt and excess oil. Make sure gun is unloaded. Safety is on, see pg 5 fig 2.
2. **Assembly of barrel and action bars with complete bolt assemblies is in reverse of what is described in disassembly of barrel from receiver seen on page 11 with the addition of one very important step. For installation on barrel will need internal receiver lever depressed before bolt carrier enters receiver. see pg 19 fig.8.**
3. With the barrel muzzle pointing the opposite direction of the receiver, line up the barrel support ring with the magazine tube while holding the bolt onto the action bar bolt carrier, gently enter into receiver a tiny bit until you can place the barrel support ring over the magazine tube, as you lower the barrel to this point. **Now it is important that you depress the internal lever seen on page 19 before the bolt carrier touches it. With this lever depressed the bolt carrier will easily enter the receiver fully. If you encounter resistance stop ! Back barrel out a little bit, make sure you depress the lever again. Now move barrel into receiver EASILY.**
4. Additional views and review pages 11, 12, and 13.
5. After barrel is properly seated, place magazine tube spring with ring onto the magazine tube. See pg 21 for placement. Slide fore end over magazine tube, align fore end edge into fore end retaining seat. Finesse it into this retaining seat so that when you tighten and screw down the mag tube cap it will be able to tighten down fully and the fore end is properly seated. Now put barrel bushing into forend. Then screw on the magazine tube cap onto the end of the magazine tube. Make sure everything is properly seated See pg 32. Finesse but at certain times use a little effort to seat the forend fully.
6. Insert the charging handle back into the bolt. Listen for the click that is properly engaged. See pg 12 and 21.
7. Manually work your action and release it several times. Do this briskly, everything should run smoothly. The locking lug should line up with the cut-out shoulder in the barrel. The loading gate will rise very quickly every time the bolt begins to move forward. This happens very quickly, you would have to pay attention. You can also test operation by controlling the charging handle before installing the fore end (handguard). So test the operation, see and know it is working. It is simple to do.



Your LINBERTA Semi-Automatic Shotgun may be stored fully assembled or in “take down” condition.

If storing your shotgun fully assembled, release the pressure on the hammer spring as follows:

1. Make certain the shotgun is not loaded by following unloading procedures (refer to -Unloading The Shotgun--) See what empty tube and empty chamber on page 29.

2. Close the bolt (refer to –Closing The Bolt--)

3. Pointing the muzzle of the shotgun in a safe direction, pull the trigger

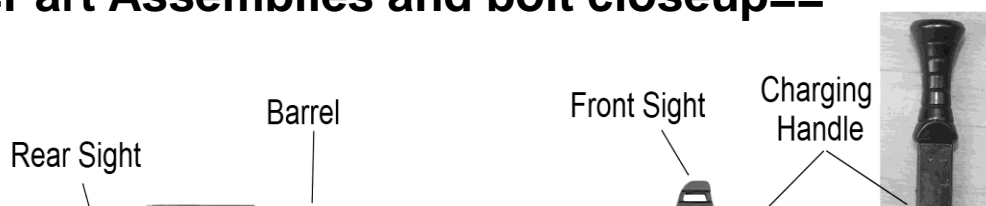
Do not store your shotgun in a leather case, scabbard or foam lined gun case. Leather and foam can attract moisture and cause rusting. For your safety and the safety of others, store your shotgun with a lock or other safety device properly installed, and store your ammunition in a separate, locked room.

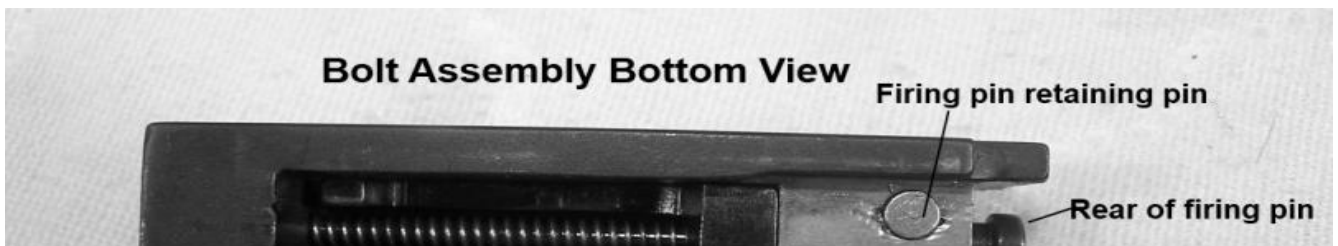
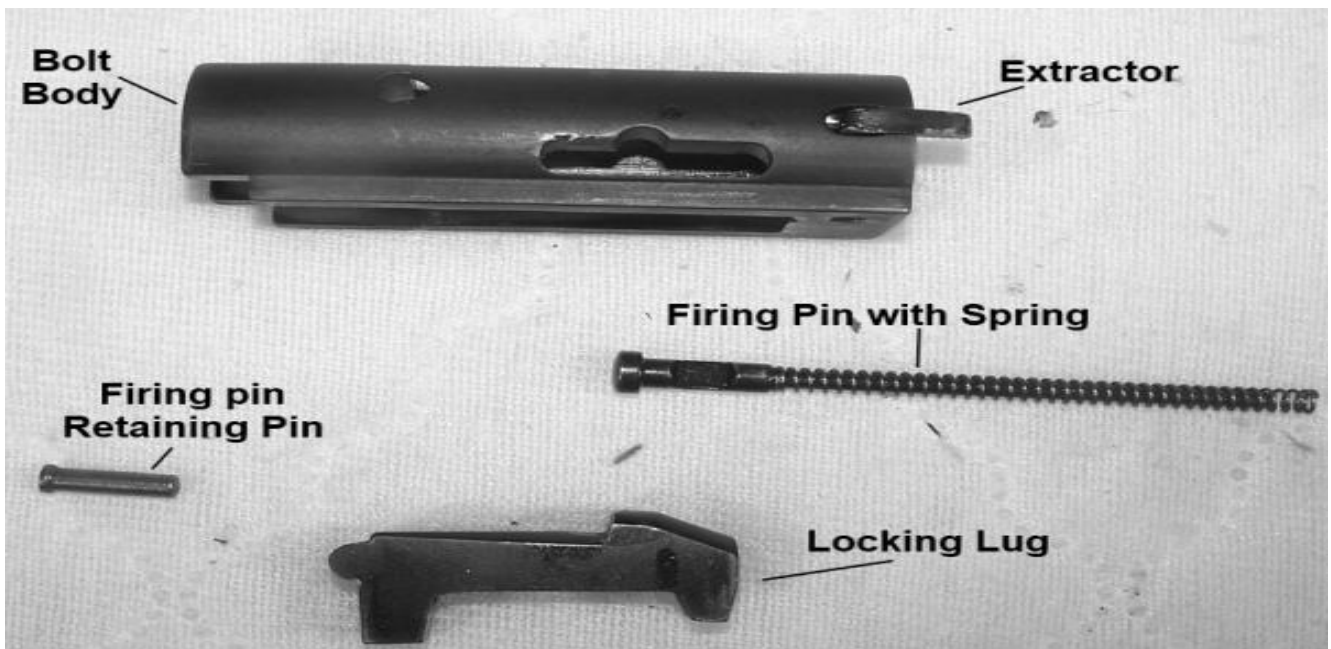
4. There are silicon treated socks that will prevent rusting of the external surfaces that the silicon treated sock comes in contact with. You will still have to run a light coating of oil on all the internal parts and as well as obviously the bore and chamber. Do not forget to place a light coating of oil on your choke systems as well.

5. There are additional ways of storing your shotgun that will make your shotgun inoperable for safe storage. (a) Removing firing pin from bolt, easily done by taking a pin and small hammer or even wooden mallet. As you can see in the bolt picture of page 23 where the firing pin RETAINING PIN is located. One end is very large and the other is smaller, so it is obvious that you tap on the smaller end in the direction of the large end and the retaining pin will come out, so now the firing pin with spring can be removed from bolt. Storing the firing pin in another separate location only known to the owner makes this firearm safe until the owner is ready to install the firing pin for use. (b) EVEN BETTER, done without any tools whatsoever just remove the entire bolt assembly from the shotgun and again store the bolt in a separate location from shotgun. It is so easy to remove the bolt from shotgun action bar assembly and just as easy to restore the bolt back onto the bolt carrier section of the action bars, when you want to make the shotgun fully operational again.(able to shoot)

23

**==Part Assemblies and bolt closeup==**





## WARNINGS CONTINUED



### WARNING! Barrel Obstructions:

BEFORE LOADING or firing a shotgun, examine the bore and the firing chamber to be certain they are clean and free of any obstruction. Even a heavy coat of oil, grease, snow or water may result in damage to the firearm and injury to the shooter and/or persons near the firearm. A misfire or unusual sound upon firing is a signal to cease firing and to examine the chamber and bore. If there is any obstruction, clear the obstruction and clean the bore and chamber before firing.



### BARREL OBSTRUCTION: WARNING!

Any bore obstruction, even if it is only partly blocked, may cause the gun to blow up if it is fired, or may cause damage to the gun such as a bulged barrel. To avoid injury or death to the shooter or bystanders, check the barrel before shooting or if a shot does not sound normal.



## **WARNING! LIMITED VIEW:**



Always keep the muzzle pointed in a safe direction! Never attempt to load or unload any firearm inside a vehicle, building or other confined space (except a properly constructed shooting range). Enclosed areas offer no completely safe direction in which to point the firearm because you don't know what is behind. If an accidental discharge occurs, there is great risk of injury, death, or property damage. Before loading, always clean all, grease and oil from the bore and chamber, and check to be certain that no obstruction is in the barrel. Any foreign matter in the barrel could result in a bulged or burst barrel or other damage to the firearm and could cause serious injury to the shooter or to others. When hunting in the fields or woods constantly monitor where everybody is. Properly position yourselves, don't let other shooters get even a few feet in front of you or behind you.

25

## **WARNINGS CONTINUED**



### **WARNING! BARREL OBSTRUCTION:**

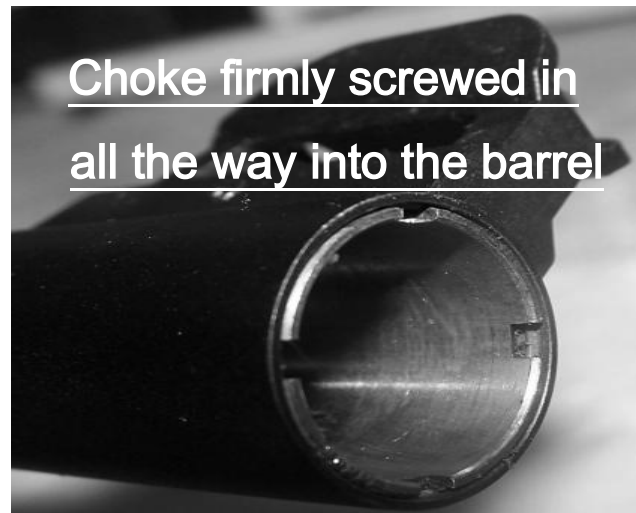


If there is any reason to suspect that a bullet or projectile is obstructing the barrel, immediately unload the firearm (See Unloading Instructions) and check the chamber and the bore. A bullet may be lodged some distance down the barrel where it can not easily be seen. Disassemble barrel from action. Check the bore by using a cleaning rod to pass through the barrel. If a blockage is in the bore, DO NOT ATTEMPT TO SHOOT IT OUT WITH ANOTHER CARTRIDGE, OR BLOW IT OUT WITH A BLANK CARTRIDGE OR A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED. SUCH TECHNIQUE(S) CAN GENERATE

**EXCESSIVE PRESSURE, DAMAGE THE FIREARM AND CAUSE SERIOUS PERSONAL INJURY.** If the blockage can be removed with a cleaning rod, clean any unburned powder grains from the bore, chambers & mechanism before resuming shooting. If the blockage can not be dislodged by tapping it with a cleaning rod, take the firearm to a qualified gunsmith.

## **WARNING! USE PROPER CHOKES:**

Choose proper choke type, some chokes are rated for steel or lead. Other chokes are rated for lead only. Shooting steel down your chrome bore through a lead only choke will lead to serious damage of your firearm. It is easy to check, the choke tubes will have written on them what they are rated for. If you cannot read the writing assume lead only use. Make sure choke is entirely screwed in.



## **WARNING! LEAD EXPOSURE:**



The actual firearm does not contain any lead, however it can fire ammunition containing lead, or lead compounds, known to the state of California to cause cancer, birth defects, reproductive harm, and other serious injury. Those who discharge a firearm stand near someone who fires or cleans firearms are hereby warned of the dangers presented by lead or lead compounds. Take protective health measures, avoid indoor shooting ranges. Clean

firearms outdoors. Wear gloves, wash hands, etc.

26

## WARNINGS CONTINUED



### WARNING! POINT IN SAFE DIRECTION, ALWAYS:

ALWAYS POINT YOUR FIREARM IN A SAFE DIRECTION AT ALLTIMES, EVEN WHEN CERTAIN FIREARM IS UNLOADED. THIS PRACTICE WILL SERVE YOU WELL WHEN IN THE EXCITEMENT OF THE HUNT. Think ahead. Example: Don't lean loaded gun against yourself. As you pick up bird, your dog may hit trigger.



### WARNING! NO SHOOTING FROM BOATS:

Do not shoot from a boat. Do not shoot from a canoe, standing or sitting. Because the recoil will make the canoe/boat turn over, dropping you into the water. This may cause drowning or hypothermia, which also may lead to death.



### WARNING! LIGHTNING STORMS:



Do not hunt, shoot, or stand in a lightning storm. Being struck by lightning will cause death or serious injury.



## **FIRING WARNING! EYE AND EAR PROTECTION:**

When shooting, full eye and ear protection is mandatory at all times. Shooters and spectators must wear shooting glasses and sound suppressor to prevent eye injury and hearing loss. Vision loss and hearing impairment can occur with only one moment of non-protection.

27

## **WARNINGS CONTINUED**



## **WARNING! Mechanical Malfunctions:**

**STOP SHOOTING IMMEDIATELY AND UNLOAD YOUR FIREARM if your**

Firearm develops: a mechanical malfunction; binding or stoppage; spitting powder/gas; cartridge primer is punctured; a cartridge case is bulged or ruptured; or the sound on firing does not sound quite right. Do NOT try one more shot but unload your firearm and take it and the ammunition to a qualified gunsmith or send it back to importer for examination. Do not assume that the shotgun is empty merely because you checked the chamber. You must also check the bore for any fired shot or wad jammed inside the barrel. Check for any kind of obstruction, including mouse nests, dead mouse, or spider webs, ice , snow, or mud.



## **WARNING! Hang Fire / Possible Delayed Discharge:**

**IF GUN FAILS TO FIRE, AS ALWAYS WATCH WHERE YOUR MUZZEL IS POINTING, WAIT FOR POSSIBLE DELAYED DISCHARGE FOR 5 MINUTES. SOMETIMES SLOW PRIMER IGNITION WILL CAUSE A “HANGFIRE” AND THE CARTIDGE WILL GO OFF AFTER A SHORT PAUSE. IF IT STILL FAILS TO FIRE, AGAIN, KEEP MUZZEL POINTED IN SAFE DIRECTION AT ALL TIMES, AVOID EXPOSURE TO THE BREECH. KEEP YOUR FACE AWAY FROM THE BREECH, THEN CAREFULLY OPEN ACTION, UNLOAD CARTRIDGE IN THOUGHTFUL SAFE WAY. DISPOSE OF CARTIRIDGE IN THOUGHTFUL SAFE WAY.**



**ADDITIONAL VIEWS**

**LEFT SIDE OF RECEIVER – SAFETY  
SAFETY IS SET TO “OFF” POSITION, GUN WILL FIRE (Shoot)**

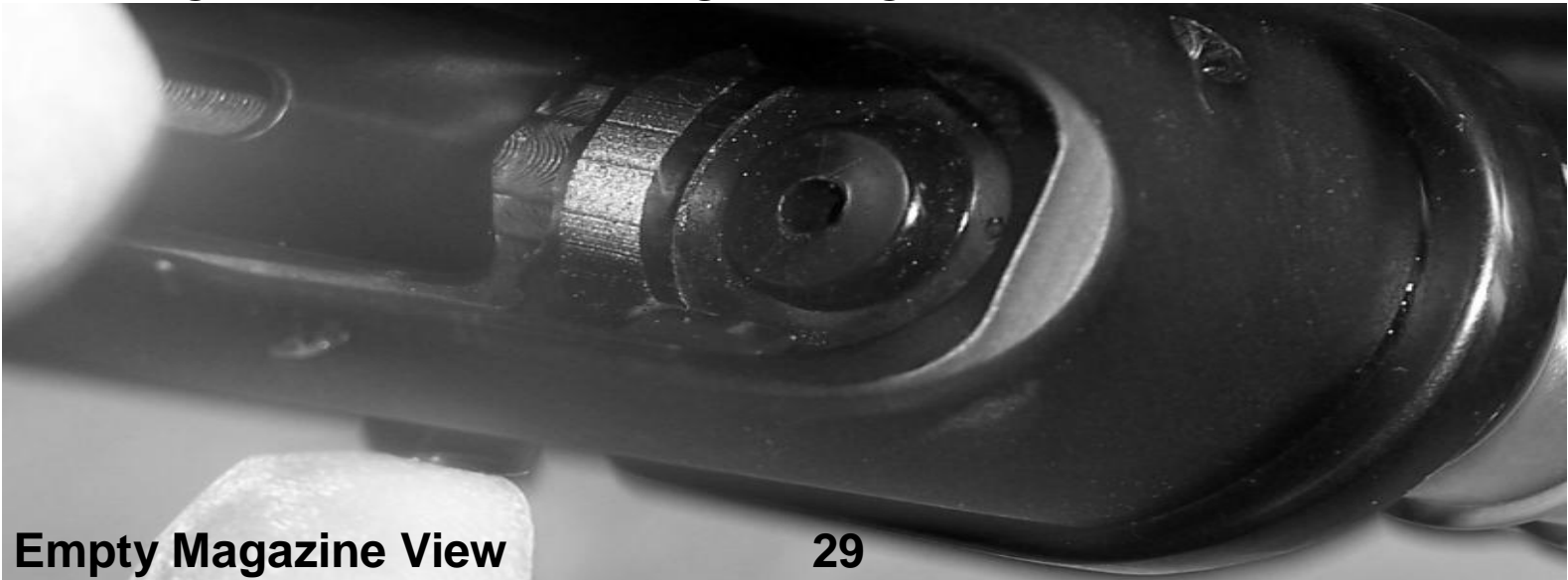


**LEFT SIDE OF RECEIVER, SAFETY IS SET TO “OFF” POSITION, GUN WILL FIRE**



**EMPTY CHAMBER**

**LOADED CHAMBER**



**Empty Magazine View**

**ADDITIONAL VIEWS**



**To lower loading gate**

**Step 1: Press Bolt Release button and hold then gently press loading gate down. This is done for loading and for viewing mag tube status. (to see if shot shells remain in mag tube.)**



**View of piston in proper location.**

ADDITIONAL VIEWS



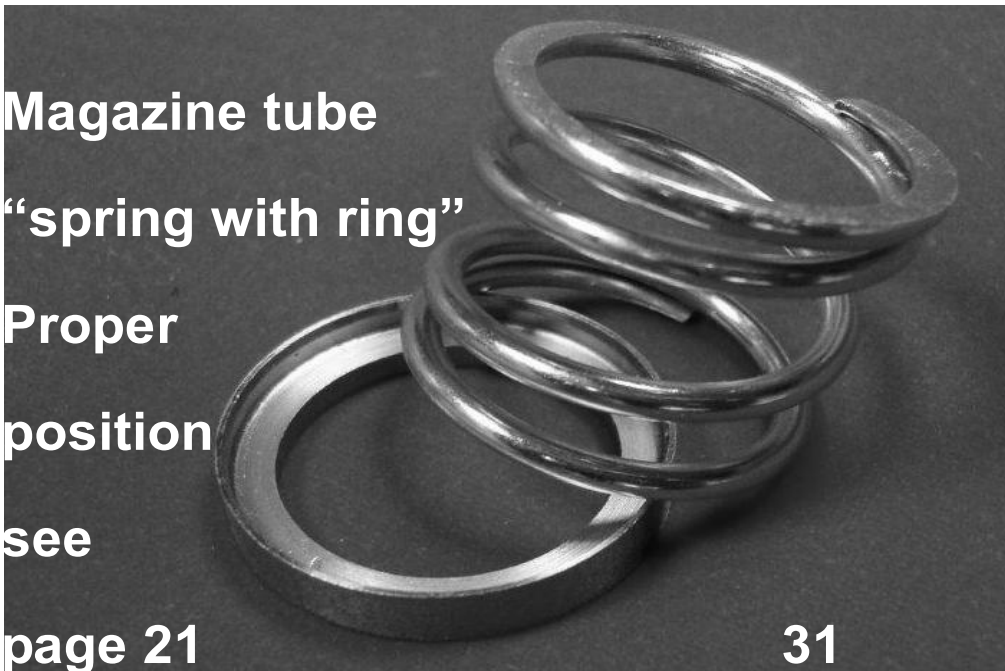
**View Of Gas piston removed for cleaning.**

**Barely touch the holes with oil.  
Essential that the holes remain  
open, unobstructed.**



**View of gas holes from  
barrels to piston.**

**Holes must be cleaned.**



**Magazine tube**

**“spring with ring”**

**Proper  
position  
see**

**page 21**



**ADDITIONAL VIEWS**



**Magazine tube cap is not fully seated correctly**

**important**

**Properly seated forend is important**



**Magazine tube cap is seated**

**properly seated tube cap is**

**Barrel is correctly positioned.**



**Forend is not fully seated**



**Forend is seated correctly**

## LEGAL NOTICE

SHOTGUNS ARE CLASSIFIED AS FIREARMS OR DANGEROUS WEAPONS,

and are sold by Guns Inc. and R.OX NJ/Gun Valley Arms MA with the specific understanding that we are not responsible in any manner what-so-ever for their safe handling or resale under local laws and regulations.

Guns Inc./Gun Valley Arms Ma. and R.OX NJ shall not be responsible in any manner whatsoever for the malfunctioning of the firearm, for physical injury or death, or for property damage resulting in whole or in part from (1) intentional or negligent discharge, (2) improper or careless handling, (3) unauthorized modifications and/or alteration to the internal/safety mechanisms, barrel, or other parts, (4) defective, improper, high pressure, hand-loaded, reloaded ammunition, non standard, damaged, or old ammunition, (5) abuse of firearm or lack of proper maintenance, corrosion, or lack of inspection by competent qualified gunsmith (6) neglect, or (7) other influences beyond our direct and immediate control. This limitation applies regardless of whether liability is asserted on the basis of contract, negligence or strict liability (including any failure to warn). Under no circumstances shall Guns Inc. and importer R.OX. NJ/Gun Valley arms be liable for incidental or consequential damages, such as loss of use of property, commercial loss and loss of earnings or profits.

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Ship the firearm prepaid to Guns Inc. also **include a money order for return shipping** cost for the same exact amount cost to ship to us:  
Attach sheet describing issue , Be sure to put your name and serial numbers on this attached description sheet.

Guns Inc  
1123 Winchester RD, Lexington, KY 40505

USPS is for long guns only. UPS or Fedex is best.

**phone number: 859-368-0371**

**Email: info@linberta.com**

**Website: www.linberta.com**

THANK YOU

Thank you for purchasing a Guns Inc. shotgun. We are sure this gun will bring you years of hunting and/or shooting pleasure. Your satisfaction is the key to our success. Please let us know if we can be of service and relay any observations about your guns performance or appearance. For your questions or comments please visit

**PURCHASER'S NECESSARY Information! (Please print! all information below)**

**INCULDE WITH SHIPPED FIREARM**

OWNER Name: \_\_\_\_\_

1) COPY of Driver License (Must show Name, address, DOB, Lic. exp. Date,  
Rest can be blocked out)

OWNER Phone / Email: \_\_\_\_\_

2) DESCRIPTION of issue (attach sheet)  
(put your Name, serial number on sheet)

Model Number or Model Name / TYPE: \_\_\_\_\_

3) Money order for RETURN ship cost.

SERIAL NUMBERS: \_\_\_\_\_

4) Copy of Purchase receipt , Needed and  
Good Idea for many situations.

Gauge or Caliber: \_\_\_\_\_

5) Make copies, Use Signature confirmation,  
Get Insurance.

Purchase DATE and Price: \_\_\_\_\_

Include copy of Receipt and OR write out Store Name/Address /Phone number/ email (This is very Helpful , this may be used for arranging retransfer in some situations .Like service Men and Women ( Heroes ) on active service.

### SERVICE AGREEMENT AND 1 (one) year plus 2 (two) years parts LIMITED WARRANTY FOR ORIGINAL OWNER.

Guns Inc. agrees to service its products free of charge for defects in materials and workmanship in accordance with the service agreement listed below. The obligation of Guns Inc under this agreement is limited to the repair or replacement of unserviceable parts and does not cover any incidental or consequential damages. Other than the express warranty contained herein, Guns Inc. makes no warranties, expressed or implied.

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To obtain free service during the time this agreement is in effect, make sure your firearm is unloaded and send to Guns Inc.

This agreement and the warranties contained herein are void if your registration is not received within thirty (30) days from date of purchase. Please visit [www.linberta.com](http://www.linberta.com) to fill out and submit warranty. Also you can print this page and send it by mail to the shipping address stated above. Please make sure your mailing is with delivery confirmation with tracking number and insured.

### SHIPPING

When returning your firearm for service, as always make sure Firearm is Unloaded. Disassemble your gun, wrap in Bubble wrap or similar soft material made for safe shipping .YOU must do this to prevent damage during shipping ! Place it in its original box or similar strong box. (ORIGINAL BOX GUN WAS PURCHASED IN IS NOT DESIGNED FOR SHIPPING SO PUT ORIGINAL BOX INSIDE A STRONG BOX DESIGNED FOR INTERSTATE SHIPPING). Make sure the firearm is unloaded. Take time to pack your firearm safely. Guns Inc. is not responsible for damage incurred during shipping. Owner pays all shipping costs to us and for return. Please include a money order for same amount that it costs to ship to us, for return shipping cost. Please make sure your shipment is insured WITH signature confirmation required:

Agreed By : Owner's signature: \_\_\_\_\_

Date : \_\_\_\_\_