

Heritage[™]
MANUFACTURING INC.



**RANCHER
CARBINE**
INSTRUCTION MANUAL

**GENERAL SAFETY, OPERATING INSTRUCTIONS
AND LIMITED WARRANTY**

READ CAREFULLY BEFORE USING YOUR FIREARM

Important: Keep this manual with your firearm.

The information contained in this manual is useful, both for beginners and experienced shooters. In addition to important information about the function, cleaning, and care of the firearm, the manual contains instructions that will be very helpful in shooting. The most important rule of safe firearm handling is always keep the muzzle pointed in a safe direction.



RANCHER SMALL-BORE

HeritageMfg.com

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[ig/heritagemfg](https://instagram.com/heritagemfg)

- Available in 22 Long Rifle / 22 Magnum
- Fixed or adjustable sight
- Single action
- Steel barrel
- Walnut buttstock
- 6 rounds / 9 rounds



Accessories and parts available at

HeritageMfg.com

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WARNING

The safety warnings in this booklet are important. By understanding the dangers inherent in the use of any firearm, and by taking the precautions described herein, you can safely enjoy your Heritage firearm. Failure to follow any of these warnings may result in serious injury to you or others, as well as severe damage to the firearm or other property.

SIGNAL WORDS AS DEFINED BY ANSI Z535.6 AND Z535.4 STANDARDS.



DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.



WARNING

Do not carry this carbine with a live round chambered under the hammer and firing pin. Keeping an empty chamber under the hammer with the hammer block in the up position is good insurance against accidental firing.

FIREARM SAFETY



WARNING

When a firearm discharges, the bullet or shot can strike a person, resulting in death or serious bodily injury.

The three basic keys to safe handling of firearms:

- 1. KEEP YOUR FINGER OFF THE TRIGGER UNTIL YOU ARE READY TO FIRE.** If you maintain good trigger discipline, it is extremely unlikely the firearm will fire.
- 2. KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.** Even if the firearm discharges, if the muzzle is pointed in a safe direction, no one will be injured.
- 3. NEVER TRUST ANY SAFETY MECHANISM.** If you adopt the attitude that you will not trust any safety mechanism, you will be vigilant about keeping your finger off the trigger and keeping the muzzle pointed in a safe direction.



WARNING - KNOW YOUR TARGET

Never fire at targets at close range. Ricochets can and do cause death or serious bodily injury. What constitutes “close range” depends on many factors including target material, bullet caliber and angle of impact.

KNOW WHAT IS BEHIND YOUR TARGET. Unless you are shooting into a bullet trap designed to capture the type of ammunition you are firing, projectiles may pass through the target and strike anyone or anything beyond. Bullets can travel miles.

ALWAYS WEAR HEARING PROTECTION. Firearms are loud. The sound they generate is greater indoors. Repeated exposure to loud noises can cause deafness. Hearing protection is rated by decibel reduction. Look for “dB” reduction of 30 or more when purchasing ear protection. Modern ear protection can allow normal hearing until the sound from the discharge reaches the ear. By layering hearing protection, for example, wearing 30db rated foam plugs inside of 20db rated ear muffs, significant protection can be achieved.

ALWAYS WEAR EYE PROTECTION. In normal operation, firearms emit hot high-velocity gases, particles and metal. These materials flying into your eye can cause blindness. Protect your vision with proper eye protection. Any eye protection may be better than none, but look for ANSI Z87.1-2003 certified eyewear for the best protection.

NEVER HANDLE FIREARMS WHILE UNDER THE INFLUENCE OF DRUGS OR ALCOHOL. Firearms are dangerous. Handling firearms while impaired by drugs or alcohol is foolhardy and may result in serious injury or death. This warning includes prescription drugs that contain a warning about using machinery or driving while taking the medication.

MODIFIED FIREARMS ARE DANGEROUS, AND USE CAN RESULT IN SERIOUS INJURY OR DEATH. “Trigger jobs,” polishing original components or installing aftermarket parts can cause a firearm to function in ways different than intended. Some such work may also be illegal.

DAMAGED FIREARMS ARE DANGEROUS, AND USE CAN RESULT IN SERIOUS INJURY OR DEATH. Repairs should always be made by a qualified gunsmith or by a factory-authorized repair site. Work done by those unfamiliar with the design can cause a firearm to function in ways different than intended.

NEVER ATTEMPT TO DISASSEMBLE OR CLEAN A LOADED FIREARM. DOING SO CAN RESULT IN SERIOUS BODILY INJURY OR DEATH. How often have we heard “But it went off while I was cleaning it!” or, “I did not know it was loaded!” or, “It was jammed, and I tried to take it apart!”?

IF A FIREARM GOES OFF, THERE WAS A ROUND OF AMMUNITION IN THE CHAMBER. Period. “Clear” (or empty) the firearm of all ammunition before disassembling or cleaning.

As owner of your new Heritage firearm, you are responsible for (1) keeping your finger off the trigger, (2) pointing the muzzle in a safe direction, (3) Using your thumb to open the loading gate, cock the hammer to second click position (4) and then turning the cylinder to inspect **EACH** chamber and confirming the carbine is empty.

FIREARMS SAFETY SYSTEMS

Firearms safety is supported by a system. With your carbine, the system is made up of the following:

1. You! Your involvement in safety cannot be overemphasized. No safety component can keep your finger off the trigger and the muzzle pointed in a safe direction. Also, you are the key to never trusting any of the mechanical parts of the safety system.

2. Hammer Block. Always use the manual hammer block. It is designed to prevent the hammer from being able to contact the firing pin. When you need it to work, the hammer block needs to be all the way in the Safe position, not half way or at some other point in its travel. Don't play with the hammer block and you will avoid accidents. Always keep the hammer block in the up position unless actually firing.

3. Trigger Guard. This is a physical obstruction that helps prevent unintended pressing of the trigger. Do not modify the trigger guard.

4. This Manual. Heritage intends for you to use this manual to learn about your carbine and to help you use your carbine safely. If you use the manual, you will be a long way toward being a knowledgeable and safe firearms owner.

5. Online Resources. HeritageMfg.com hosts a library of videos concerning safety and related issues. This library is being supplemented and revised. Please visit the site and take advantage of what is available there as part of your education regarding using your Heritage firearm in a safe fashion.

SAFE CARRY CONDITION

"Safe Carry Condition" is the most ready-to-fire condition that the user feels is reasonable under the circumstances.

Heritage rifles should be carried with an empty chamber under the hammer. Under most circumstances, this provides the best balance of readiness and safety. A single action revolver mechanism with a round under the hammer may fire if dropped or bumped in any way.

CARRYING FIREARMS

Carrying a firearm can be dangerous and puts great responsibility on the person in possession of the firearm. Carrying or handling a firearm makes it more difficult to maintain control over the muzzle and makes it more likely that the firearm may be dropped or bumped, resulting in the firearm discharging. There are advantages and disadvantages to various methods of carrying any firearm. Educate yourself and choose which carry method is best for you and those around you.



WARNING - CARRYING

Do not carry your firearm in any way that might let it fall or be bumped. If a firearm falls or is bumped, it may fire.

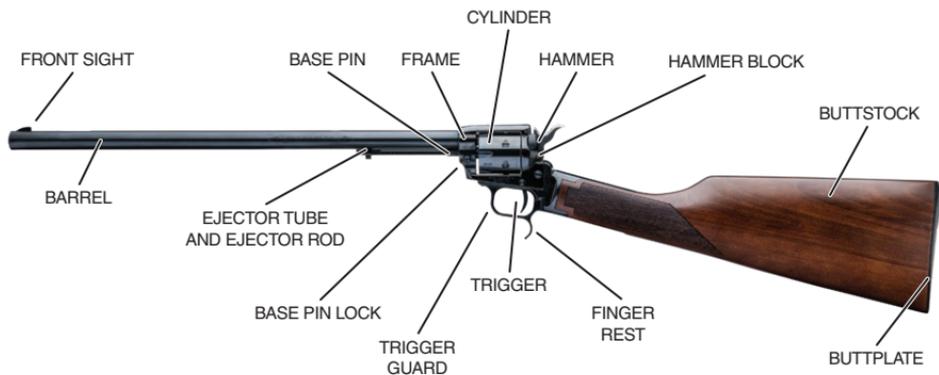


WARNING - HANDLING

If the trigger is held to the rear, the gun can fire if the hammer is allowed to fall and strike the firing pin. Note that it need not be any deliberate effort to pull the trigger. Any situation where the trigger attains its rearward position to discharge. Never drop or strike the revolver. Cocked or uncocked. Carry and handle the revolver in such a manner that the hammer and trigger will not be struck.

NEVER CARRY ANY REVOLVER WITH THE HAMMER COCKED OR THE TRIGGER HELD TO THE REAR

GET TO KNOW YOUR RANCHER CARBINE



SPECIFICATIONS

Model	ROUGH RIDER RANCHER
Caliber	22 Long Rifle / 22 Magnum
Action	SA
Capacity	6 / 9
Barrel Length	16.1"
Overall Length	32"
Overall Height	6.75"
Overall Width	1.436"
Weight	58.9 oz. unloaded
Sights (Front)	Fixed
Sights (Rear)	Fixed / Fully Adjustable
Materials	Frame: Zamak 5 Barrel: Alloy Steel
Safety Device	Hammer Block
Finish	Black, satin

FIREARMS STORAGE AND GUN LOCKS

How you secure your firearms is a personal choice based on the unique circumstances in your home, business or vehicle and the laws of the state where your firearm is located. Any choice you make about securing your firearms will present advantages and disadvantages. It is up to you to weigh those advantages and disadvantages and choose which security method is best for you and those around you.



WARNING - LOCKING

Never lock a firearm with a round of ammunition under the hammer. Unlocking a loaded firearm makes it more difficult to maintain trigger discipline and to keep the muzzle pointed in a safe direction.



WARNING

Failure to secure a firearm may result in injury or death. Properly securing a firearm means storing your firearm unloaded, decocked and securely locked, with all ammunition in a separate location.

LOCKING DEVICE INSTALLATION INSTRUCTIONS



WARNING - LOCKING DEVICES

- Always keep your firearm pointed in a safe direction, including when you are installing or removing your locking device.
- Always verify that your firearm is completely unloaded (see page 20) before installing your locking device.
- Do not install locking devices in the trigger guard; always keep your fingers and locking device outside the trigger guard during device installation and removal.
- Store firearms, ammunition and keys separately and securely, away from children and careless adults; do not store your firearm with the keys in the locking device.
- Do not attempt to work the action of your firearm with the locking device in place; this may damage your firearm.
- While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Remember that any mechanical device can be bypassed with enough time, knowledge, determination and equipment.

LOCKING DEVICES MUST BE USED SAFELY AND RESPONSIBLY

It is important to use the locking device on your Heritage firearm!

Keep the muzzle pointed in a safe direction and your fingers outside the trigger guard at all times during installation of the locking device!

To Install the Factory-Supplied Locking Device:

1. Be sure the firearm is completely unloaded and contains no cartridges or cartridge cases.
2. Cock hammer until you hear the second click.
3. Swing loading gate open.
4. Use thumb to press on base pin lock.
5. Pull base pin out.
6. Push cylinder out of frame from left to right.
7. Feed the cable portion of the cable lock through the firearm frame and cylinder as shown.



	<p> WARNING</p> <p>Never leave your keys in the lock when the lock is installed on the firearm.</p>
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AMMUNITION



WARNING

Using the wrong ammunition in your carbine can result in serious bodily injury and damage to your carbine. Make certain the ammunition you load is the same caliber as is marked on the carbine.



WARNING - AMMUNITION AND INDUSTRY STANDARDS

Use only clean, dry factory-loaded ammunition. Old, damaged, wet or oily ammunition may fire at pressures higher than industry standard, causing injury to you and bystanders or damage to your carbine.

Do not use reloaded ammunition in your carbine. Its firing pressures are unknown and may well exceed industry standard, causing injury to you and bystanders or damage to your carbine.

Odd sounds are signs of trouble. If a round “does not sound right” when it goes off, stop firing right away. A bullet may be stuck in the barrel. Firing the carbine in this condition may cause pressures higher than industry standard, causing injury to you and bystanders or damage to your carbine.

If you hear any odd sounds when firing your carbine, stop firing, and unload the carbine in accordance with the procedure in this manual. Once unloaded and all cylinders are empty and clear, with the cylinder out of the frame, inspect the bore. If you don't see light, there is something stuck in the bore. Do not fire the carbine again and take the carbine to a qualified gunsmith or contact the Heritage Service Department at 800-327-3776.



WARNING - LEAD AND HAZARDOUS CHEMICAL EXPOSURE

Discharging firearms in poorly ventilated areas, handling, and /or cleaning firearms or handling ammunition can expose you to chemicals including lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov

Have adequate ventilation at all times. Wash hands thoroughly after exposure with soap and water.

SHOOTING OR CLEANING GUNS MAY EXPOSE YOU TO LEAD

FIREARMS ARE NOT ALL ALIKE

Many makes and models of firearms might LOOK nearly the same. However, they differ widely in design, operation, and in the location and function of various controls. You may access the Heritage website at HeritageMfg.com to view and print manuals.



WARNING - ANY GUN MAY FIRE IF DROPPED

If dropped or struck, the carbine may fire. Keep the cylinder empty unless actually firing!



WARNING

If dropped or struck the firearm should be inspected by a trained armorer/gunsmith for a complete function check. After the firearm was dropped or struck, mechanisms, including automatic safeties, may not function as intended resulting in accidental death or serious injury.

OPERATING INSTRUCTIONS

USING THE HAMMER BLOCK

1. Point the carbine in a safe direction.
2. Pull the hammer back to the second notch (or click).
3. Turn hammer block up as shown in safe action position picture.
4. Always keep the hammer block in the up position, except when actually firing.



SAFE ACTION
POSITION



FIRING POSITION

A CLASSIC “FOUR CLICK” SINGLE-ACTION REVOLVER

Your Rough Rider carbine is a classic “four click” single-action revolver action. With the Rough Rider carbine pointed in a safe direction, the hammer block in the up (safe) position and your finger outside the trigger guard, pull the hammer back to the first “click.” This is the old Colt “safety notch.” **DO NOT RELY ON THE SAFETY NOTCH.** Always leave an empty chamber under the hammer. See **LOADING** section.

Pull the hammer back to the second notch (or click). This is the “loading notch.” In this position the cylinder spins freely and the Rancher Carbine can be loaded and unloaded through the open loading gate.

The third notch is of no consequence to the shooter. Pull the hammer all the way to the rear or fourth notch. This is the “cocked” position and the Rancher Carbine will fire if the hammer block is in the down (fire) position and a round is loaded in the chamber under the hammer.



WARNING

Single-action carbines such as the Rancher Carbine can fire if your thumb slips off of the hammer spur while you are pulling the trigger to lower the hammer. Always keep the muzzle pointed in a safe direction.



WARNING

Always keep your firearm pointed in a safe direction. Check to make sure your firearm is empty.

NOTICE

Do not “dry fire” the carbine. If you cock the hammer and pull the trigger on an empty chamber and the hammer block is in the fire position, the hammer will strike the firing pin, causing the firing pin to hit the cylinder. When the firing pin hits the cylinder, the cylinder will become damaged and will void the manufacturer's warranty.

UNLOADING

1. Point the carbine in a safe direction.
2. Pull the hammer back to the second notch (or click), and the cylinder will turn freely.
3. Flip the hammer block to the up (safe) position.
4. Open the loading gate to expose the chambers.
5. Line up the chamber with the ejector rod by rotating the cylinder, and push out the cartridge. Line up the next chamber and repeat this step until all chambers are unloaded. Be sure to double check that all chambers are empty.





WARNING

If you experience difficulty in unloading your Rancher Carbine, STOP! Make certain the hammer block is in the up (safe) position. With the Rancher Carbine pointed in a safe direction, lower the hammer to the first notch. Take your Rancher Carbine to a competent gunsmith.



WARNING

Do not carry this carbine with a live round chambered under the hammer and firing pin. Keeping an empty chamber under the hammer with the hammer block in the up position is good insurance against accidental firing.

LOADING

Loading your carbine to carry and loading your carbine to shoot right away are very different.

For models with a 6 shot cylinder, "load one, skip one, load four" or for models with 9 shot cylinder "load one, skip one, load 7" if you plan to carry your Rough Rider. That way your Rough Rider will have an empty chamber under the lowered hammer but will fire when you pull the hammer back and pull the trigger. Your Rancher Carbine must be carried with an empty chamber under the lowered hammer to avoid an unintentional discharge.

LOADING TO CARRY

For safety load one, skip one, load four for a 6 shot carbine. Load one, skip one, load seven for a 9 shot carbine.

1. Point the carbine in a safe direction.
2. Pull the hammer back to the second notch (or click) so the cylinder will turn.
3. Put the hammer block in the up (safe) position.

4. Open the loading gate to expose the chambers in the cylinder.
5. Rotate the cylinder viewing each chamber through the open loading gate to make certain the carbine is unloaded.
6. Insert one cartridge in the first chamber then turn the cylinder but skip the next chamber. Leave it empty!
7. Then rotate the cylinder loading the next four (6 shot model) or seven chambers (9 shot model) and close the loading gate.
8. Pull the hammer back, and then lower it.



LOADING TO FIRE RIGHT AWAY

1. Point the carbine in a safe direction.
2. Pull the hammer back to the second notch (or click), and the cylinder will turn freely.
3. Put the hammer block in the up position.
4. Open the loading gate to expose the chambers. Make sure all the chambers are empty.
5. Insert one cartridge in each chamber until the cylinder is loaded, and then close the loading gate.

FIRING

1. Keep the hammer block in the up (safe) position.
2. Keep your finger out of the trigger guard until you are ready to fire.
3. Point the carbine at the target and be sure of what lies behind it.
4. Pull the hammer all the way back with a smooth stroke until it stops.
5. Flip the hammer block down to disengage it.
6. Line up the sights, put your finger inside the trigger guard and slowly squeeze the trigger.

 **WARNING**

Quick draw and/or fanning the hammer are dangerous and abusive to your carbine. Never quick draw a loaded carbine. Fanning and quick drawing will void the warranty.

 **WARNING**

All revolvers actions have a side blast of cylinder gas. As hot gases push the bullet down the barrel, gas will escape from the gap between the barrel and the cylinder. Be sure that onlookers are behind you.

 **WARNING**

Always listen for squib loads. A squib load is a projectile that gets stuck in the barrel. It has an abnormal low report or sound upon discharge. This malfunction is dangerous because, if disregarded, you may fire another round directly into the obstructed barrel, causing your gun to “explode” and incurring injuries to you and those around you.

 **WARNING**

Keep people behind and away from you and keep your hands and body clear of the sides of the revolver's cylinder when firing. Always wear safety glasses when firing this or any other firearm.



WARNING

Exposure to firing without ear protection will lead to hearing loss. Always be sure to wear appropriate hearing protection when firing. Ask your local dealer to show you what is available to protect your hearing from hearing loss.

CHANGING CYLINDERS

1. Keep the hammer block in the up (safe) position.
2. Pull the hammer back to the second notch (or click).
3. Check every chamber to be sure it is empty. Never change cylinders that are loaded.
4. Press the base pin lock nut while pulling the base pin out of the frame.
5. Open the loading gate and remove the cylinder (Fig. 2)
6. The following ammunition can be fired in the Long Rifle Cylinder: 22 LR, 22 Long, 22 Short, 22 CB (in cap, short, long, and long rifle lengths), 22 BB (in cap, short, and long lengths).
7. Only 22 WMR ammo can be fired in the 22 Magnum Cylinder.
8. Only 6-shot cylinder will work in 6-shot gun.
9. Only 9-shot cylinder will work in 9-shot gun.



WARNING

Never remove or install a loaded cylinder. If dropped or struck by a hard surface, it is possible for the ammunition to fire.

WARNING - FIRING



When firing your carbine be sure all persons are a safe distance to the rear of the shooter. When fired, all revolvers discharge hot gas and particles through the clearance gap between the cylinder and rear of the barrel during normal use.

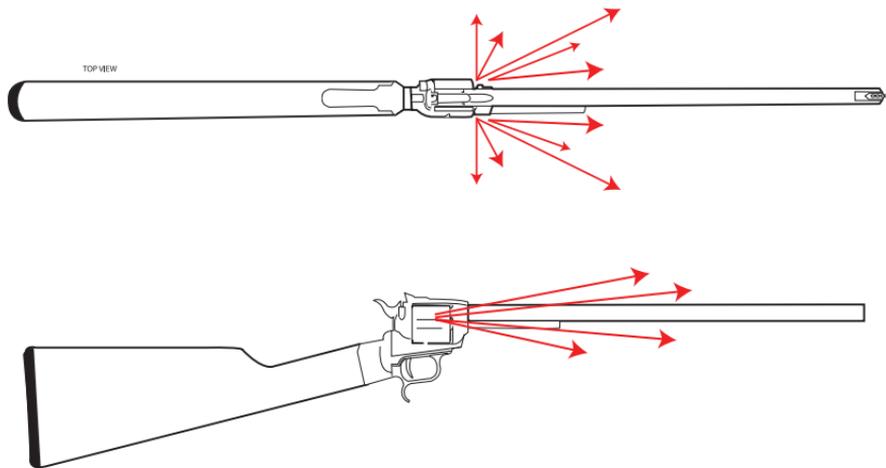
When firing your carbine always be certain that nothing including your hands, fingers, and any body parts are not in the path of hot gases and particles which are discharged from the front and sides of the cylinder.

HOT GASES EXIT BARREL/CYLINDER GAP



WARNING

Do not place any body part on the cylinder or barrel. Hot gases and metal shavings are expelled from the front of the cylinder and can cause injury.



 **WARNING**

Do not place hands or skin on cylinder or barrel.

NOTICE

Hold carbine using finger rest to pull carbine against your shoulder.





WARNING

Do not place hands or skin on cylinder or barrel.



CARE AND MAINTENANCE

1. The carbine may be cleaned and lubricated under normal conditions without the need of any disassembly. Do not disassemble the barrel.
2. In special conditions, such as repairs or when disassembly is necessary, the carbine should be returned to the factory or sent to a qualified gunsmith.
3. To keep a gun in prime condition it must be kept clean and covered with a slight film of good quality gun oil to prevent corrosion. This is especially necessary after use.
4. If the carbine is not used or kept in storage for some time, it is necessary to rub the firearm with a lightly oiled cloth. In the same way proceed with the bore of the barrel. The barrel should be clean and left free of debris. Excess gun oil must be removed, but a thin protecting film should remain. Dust should also be removed from all crevices with a small, clean brush.

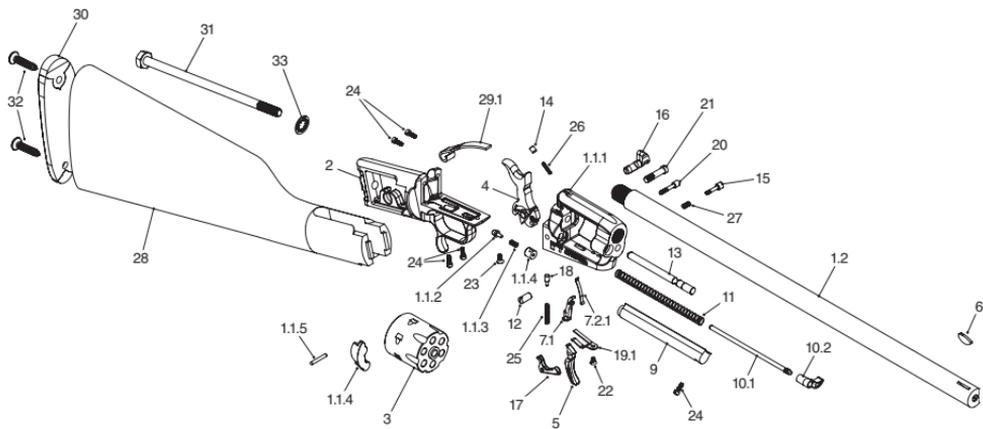
5. For cleaning after shooting, special attention should be paid to remove all powder residues from the barrel and other adjacent areas subject to such deposits, using an appropriate brush. If particles of lead are detected in the barrel they must be scrubbed with a brass brush, drenched with oil. Once cleaned, lubrication should be done as above described. When shooting more than 200 rounds in a row, your firearm should be cleaned before further shooting.
6. Do not keep your carbine in contact with materials that attract moisture or possess a certain degree of acidity, or in environments with great variation of temperature or of humidity. Avoid the use of cloth holsters or holsters of any other material that can retain moisture.
7. If the carbine is to be stored for a long period of time, proper care should be taken with metal surfaces, in order to protect them against corrosion.



WARNING

Before cleaning, (1) keep the muzzle pointed in a safe direction, (2) keep your finger off the trigger, (3) keep the hammer block in the up position, (4) pull the hammer back to the second notch (or click) (5) open loading gate, (6) rotate the cylinder clockwise and check every chamber to be sure it is empty.

EXPLODED VIEW



PART LIST

1.1	ASSEMBLY, FRAME	23	SCREW, BACKSTRAP FRONT
1.1.1	FRAME	24	SCREW, BACKSTRAP
1.1.2	PIN, FIRING	25	SPRING, LOADING GATE PLUNGER
1.1.3	SPRING, FIRING PIN	26	SPRING, HAMMER BLOCK
1.1.4	CAP, FIRING PIN	27	SPRING, FIRING PIN
1.1.5	PIN, FIRING PIN CAP RETAINING	28	BUTTSTOCK
1.2	BARREL	29	SPRING, MAIN
2	BACKSTRAP	30	BUTTPLATE
3	CYLINDER	31	SCREW, BUTTSTOCK
4	HAMMER	32	SCREW, BUTTPLATE
5	TRIGGER	33	LOCK WASHER
6	SIGHT, FRONT		
7	ASSEMBLY, CYLINDER HAND		
7.1	HAND, CYLINDER		
7.2	SPRING, HAND		
1.1.4	GATE, LOADING		
9	TUBE, EJECTOR		
10	ASSEMBLY, EJECTOR ROD		
10.1	ROD, EJECTOR		
10.2	HEAD, EJECTOR		
11	SPRING, EJECTOR		
12	NUT, BASE PIN LOCK		
13	PIN, BASE		
14	DETENT, HAMMER BLOCK		
15	SCREW, BASE PIN LOCK NUT		
16	BLOCK, HAMMER		
17	LOCK, CYLINDER		
18	PLUNGER, LOADING GATE		
19	SPRING, TRIGGER		
20	SCREW, TRIGGER		
21	SCREW, HAMMER		
22	SCREW, TRIGGER SPRING		

HERITAGE MANUFACTURING, INC. SERVICE POLICY

Should your firearm require adjustment or repair contact our Customer Care department at 800-327-3776.

Please follow these suggestions to expedite service in the United States to return any firearm to us for adjustment or repair.

1. Federal law permits you to return your firearm to the manufacturer for service via common carriers. However, state and local firearms laws vary greatly; you should consult your local prosecuting attorney regarding any restrictive laws in your jurisdiction regarding your shipment or receipt of firearms. With the above in mind, it is strongly recommended that any firearm sent to us for repair be sent through a federally licensed dealer.
2. All firearms must be shipped to us prepaid. **WE WILL NOT ACCEPT COLLECT SHIPMENTS.**
3. Be sure to enclose a letter stating your name, address and telephone number as well as serial number, caliber and barrel length of your firearm. Also state the nature of trouble experienced or work required. Merely stating “defective” or “repair as necessary” is inadequate information. Be specific and enclose copies of any previous correspondence. Work (other than warranty repair) will bear minimum labor charge of \$35.00.
4. **FIREARMS MUST BE SHIPPED UNLOADED.** Double check the chambers of your firearm before shipping. If firearms are sent to Heritage in a loaded condition, we are required by law to notify the Federal authorities.
5. **DO NOT** include telescopic sights, custom grips, holsters, or other accessories with any firearm shipped to us.

PARTS

Firearms require periodic maintenance, inspection, adjustment and repair. If your carbine has a malfunction, be safe. Stop firing, “clear” and unload the carbine and take it to a qualified gunsmith. Before shooting it again, contact our Customer Care department if you have any questions.

If water, sand, or other foreign matter gets in your carbine, field strip it and thoroughly clean it. Failure to keep your firearm clean and in proper working order can be dangerous.

Our Customer Care department maintains a full stock of replacement parts for current Heritage firearms. Even though most gunsmiths have the knowledge, training and ability to make the necessary repairs to your firearm, the skill and workmanship of any particular gunsmith is far beyond our control. Should your firearm require service, return it to our Customer Care department. Please refer to Heritage Manufacturing, Inc. Service Policy on the HeritageMfg.com website for information on the policy and shipping, or call 800-327-3776.

Remember, unauthorized adjustments or parts replacement can void your warranty. If you choose to have someone else do the required work, the purchaser and/or installer of parts must accept full responsibility for the correct adjustment and function of the firearm.

LIMITED WARRANTY

Heritage Rough Rider Rancher Carbine

Heritage Manufacturing, Inc. hereby provides the following **ONE-YEAR LIMITED WARRANTY** to the original retail purchaser of the enclosed Heritage Rough Rider Rancher Carbine.

What does the warranty cover and what is its duration?

Heritage Manufacturing, Inc. warrants that the enclosed Rough Rider Rancher Carbine was assembled in the USA free of defects in material, function, and workmanship. For one (1) year after the date of purchase by the original owner, Heritage Manufacturing, Inc. will remedy any defect in material, function, or workmanship within a reasonable time after written notification and delivery of firearm. Further, if Heritage Manufacturing, Inc. cannot remedy any such defects after a reasonable number of attempts, Heritage Manufacturing, Inc. will replace the Rough Rider Rancher with the exact or comparable model.

This Warranty terminates automatically upon the transfer of the Rough Rider Rancher Carbine to any individual or entity other than the original retail purchaser.

How do you obtain warranty service?

Contact Heritage Manufacturing, Inc. in writing to receive warranty service. You may contact Heritage Manufacturing, Inc. by logging onto www.HeritageMfg.com, or in writing: Heritage Manufacturing, Inc., Attn: Warranty Service, 16175 N.W. 49th Avenue, Miami, Florida 33014. Please include a description of the claimed defect, along with your name, address, telephone number, proof of purchase or a copy of the ATF Form 4473, product model, serial number, and date of purchase.

Upon receiving your correspondence, Heritage Manufacturing, Inc. will provide instructions regarding your return of the Rough Rider Rancher. Heritage Manufacturing, Inc.'s obligations under this Warranty shall not apply if any law, regulation, or governmental requirement prohibits the repair, replacement, or return to the individual who shipped the Heritage Rough Rider Rancher to Heritage Manufacturing, Inc.

Disclaimer and Limitation of Remedy.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY IMPARTED BY STATE LAW WILL BE LIMITED TO ONE (1) YEAR. Under NO CIRCUMSTANCES shall Heritage Manufacturing, Inc. be responsible for incidental or consequential damages with respect to economic loss, injury, death or property damage, whether as a result of breach of this warranty, negligence or otherwise.

Some States do not allow limitations on how long an implied warranty lasts, so the above-limitation may not apply to you.

ANY AND ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE EXPRESSLY DISCLAIMED UNDER ALL CIRCUMSTANCES.

Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This ONE-YEAR LIMITED WARRANTY gives you specific legal rights, and you may also have other rights which vary from State to State.

Heritage Manufacturing, Inc. will not be responsible for:

- 1) Defects or malfunctions resulting from careless handling, unauthorized adjustments or modifications made or attempted by anyone other than a qualified gunsmith following Heritage Manufacturing, Inc. authorized procedures, or failure to follow the disassembly instructions in the Heritage Manufacturing, Inc. manual.
- 2) Use of defective or improper ammunition, reloaded ammunition, corrosion, neglect, abuse, ordinary wear and tear, or unreasonable use.
- 3) Criminal misuse, negligence or use under the influence of drugs or alcohol.

This is the only Warranty extended by Heritage Manufacturing, Inc. covering the Rough Rider models.

IMPORTANT DO NOT DISCARD

KEEP THIS MANUAL WITH THE FIREARM
UPON CHANGE OF OWNERSHIP.

HERITAGE MANUFACTURING, INC.

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