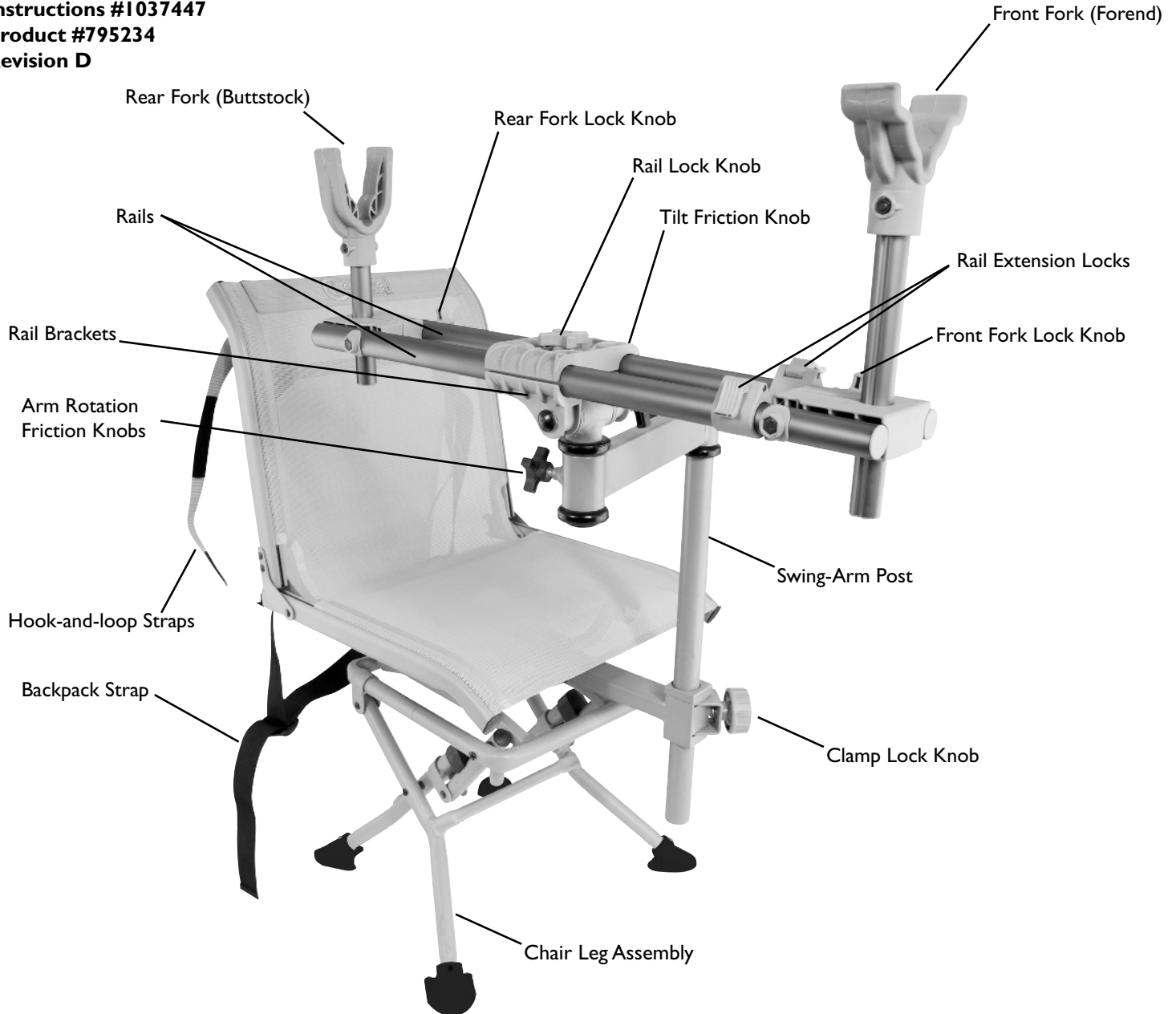


Usage and Assembly Instructions

Instructions #1037447

Product #795234

Revision D



STOP!

If you have a problem with this product, **DON'T RETURN IT TO THE STORE WHERE YOU PURCHASED IT.** Contact customer service at...

Battenfeld®
Technologies, Inc.

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573-445-9200 / Email: sales@battenfeldtechnologies.com
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NOT WARRANTED AGAINST MISUSE, ABUSE, OR COMMERCIAL USE.

Limited Warranty

Every Caldwell product is warranted to be free of defects in materials and workmanship for a period of one (1) year from the date of original purchase. Caldwell will, at its option, repair or replace without charge, except for transportation costs, parts that fail under normal use and service when operated and maintained in accordance with our Instructions. This warranty does not apply to normal wear or to items whose life is dependent upon their use and care. This warranty is in lieu of all other warranties, expressed or implied and releases Caldwell, its affiliates, and its vendors from all other obligations and liabilities.

WARNING IMPORTANT SAFETY INFORMATION

SHOOTER MUST WEIGH BETWEEN 50LBS and 300LBS FOR SAFE USAGE

DO NOT STAND UP OR LEAVE CHAIR UNATTENDED WHILE GUN IS IN FORKS. THE CHANGE IN BALANCE COULD CAUSE THE CHAIR TO TIP.

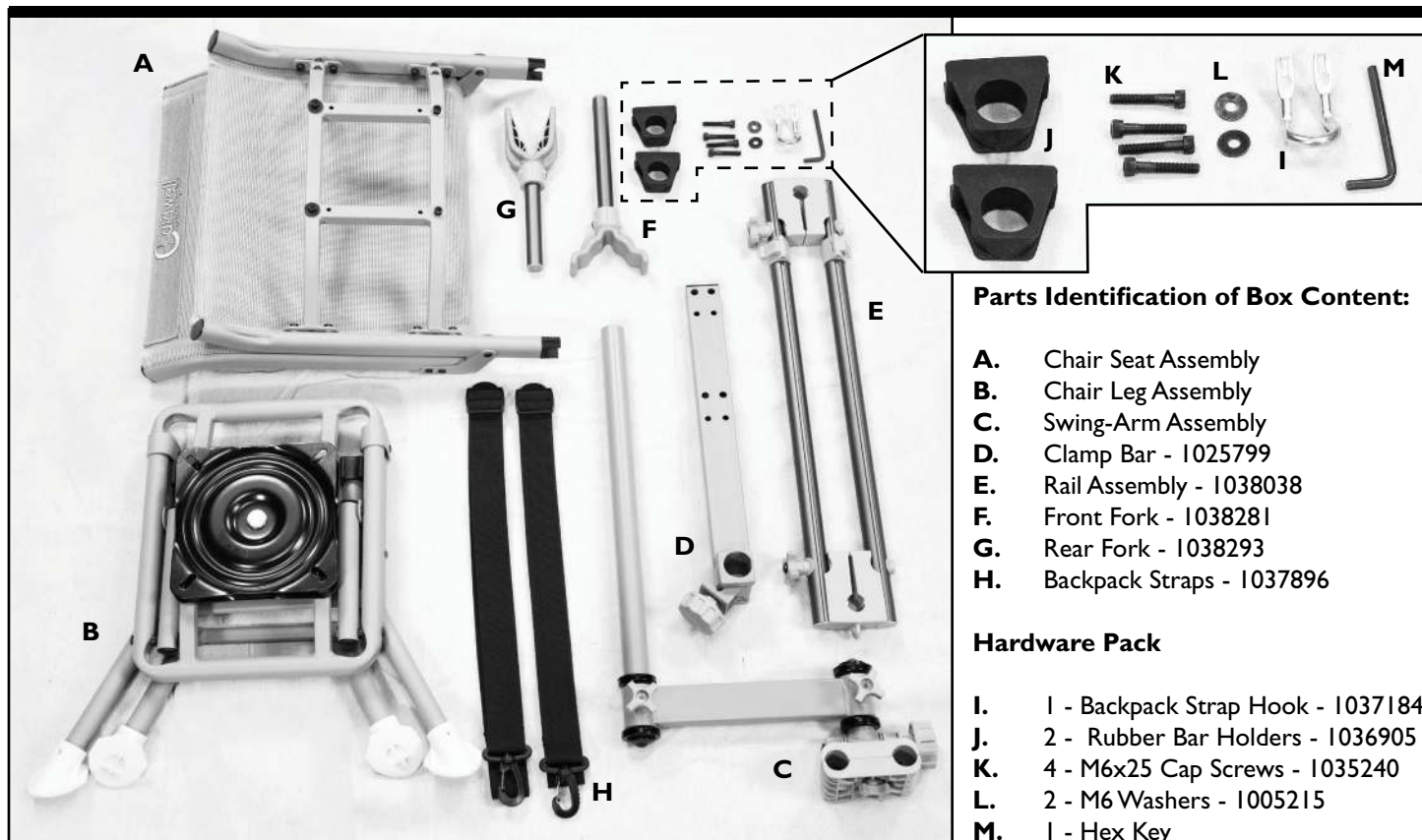
USE CAUTION TO AVOID TIPPING WHEN ON UNEVEN TERRAIN, WHEN LEANING BACK, AND WHEN USING A HIGH-RECOILING RIFLE.

THE DEADSHOT CHAIRPOD SHOULD ONLY BE USED WHEN ALL FOUR FEET ARE FIRMLY IN CONTACT WITH THE GROUND. IT IS NOT INTENDED TO BE USED IN A TREESTAND OR ELEVATED PLATFORM

Thank you for purchasing a Caldwell® DeadShot® ChairPod. Your DeadShot ChairPod is almost completely assembled and will only require a couple steps to assemble using the included tool. Please read these instructions completely and become familiar with the product and its functions before attempting to use. Improper setup and use could result in damage to the product, injury or even death. Safe operation of this product is the responsibility of the user.

This product may or may not be compatible with all firearms/crossbows. Confirm fit prior to use in hunting situations. Be mindful of crossbow limb clearance both in their cocked and discharged positions. Throughout these instructions, the word “weapon” is used to universally describe rifles, shotguns, crossbows, etc.

CONTENTS



Parts Identification of Box Content:

- A.** Chair Seat Assembly
- B.** Chair Leg Assembly
- C.** Swing-Arm Assembly
- D.** Clamp Bar - 1025799
- E.** Rail Assembly - 1038038
- F.** Front Fork - 1038281
- G.** Rear Fork - 1038293
- H.** Backpack Straps - 1037896

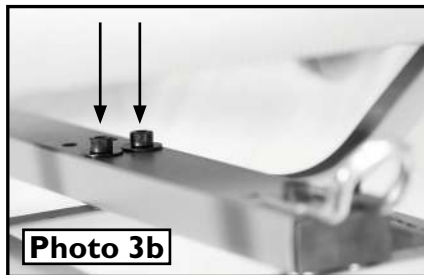
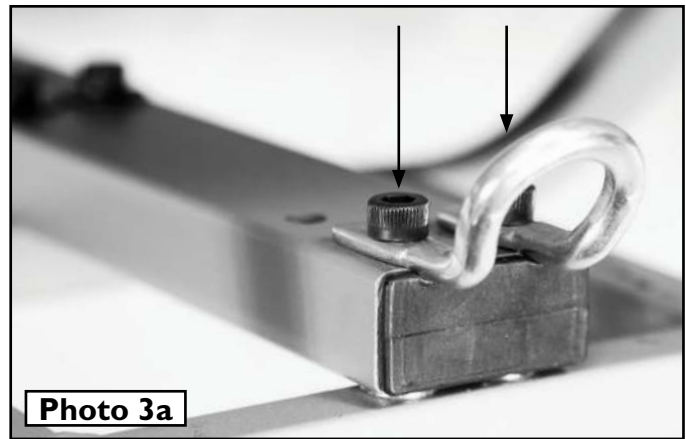
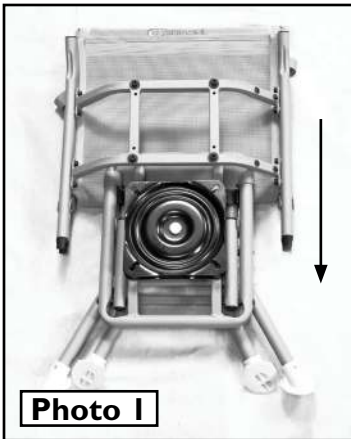
Hardware Pack

- I.** 1 - Backpack Strap Hook - 1037184
- J.** 2 - Rubber Bar Holders - 1036905
- K.** 4 - M6x25 Cap Screws - 1035240
- L.** 2 - M6 Washers - 1005215
- M.** 1 - Hex Key

ASSEMBLY AND SETUP INSTRUCTIONS

1. Pull the Seat Leg Assembly out of the Seat Chair Assembly and set it aside for the moment. **Photo 1**

2. Pass two of the M6 Screws through the Backpack Strap Hook as shown. **Photo 2**



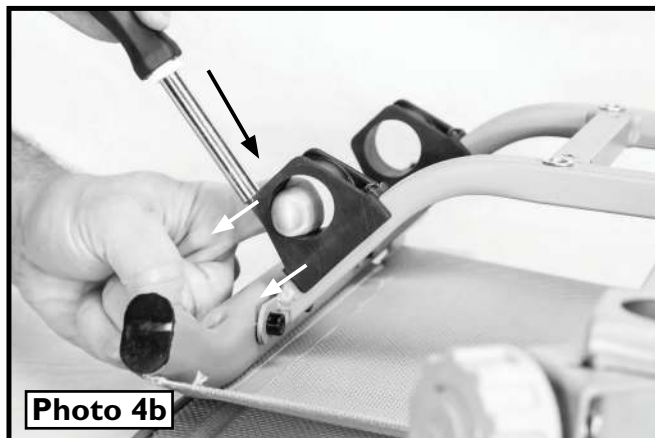
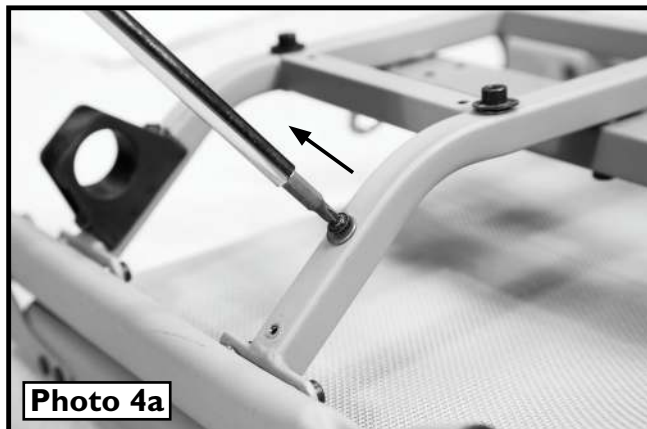
3. Using the remaining M6 Screws and Washers and the Backpack Strap Hook, attach the Clamp Bar to the Chair Seat Assembly as shown. Then firmly tighten the screws using the hex key provided. **Photo 3a-d**



NOTE: There are two sets of holes in the clamp bar, most users will find the rear set of holes provides the most comfortable fit, but the other set can be used to move the Swing-Arm assembly closer to the shooter.

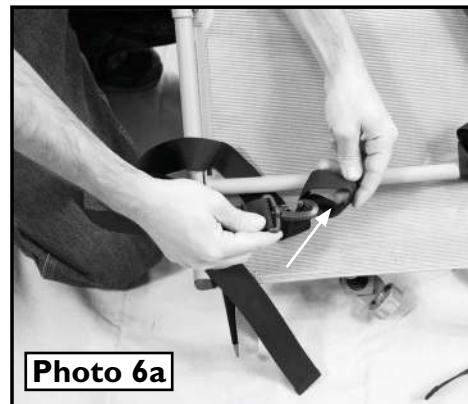
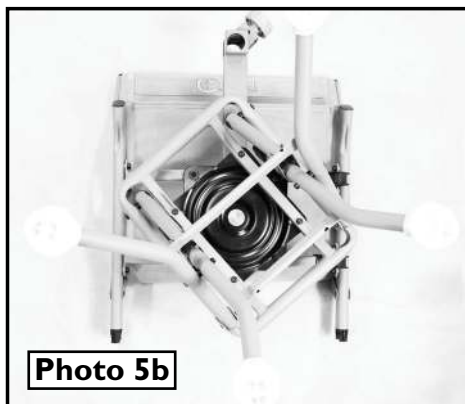
NOTE: The clamp can be assembled for either right or left-handed shooters. For a right-handed shooter, the knob should face to the Left, as seen when sitting in the chair. **Photo 3d**

4. Using a screwdriver, remove the 4 screws in the Chair Seat Assembly shown. Then using the same screws and washers, attach the two Rubber Bar Holders as shown. **Photo 4a and b**



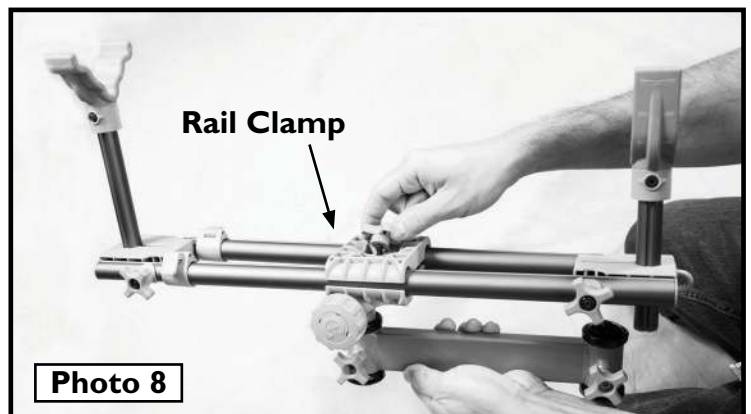
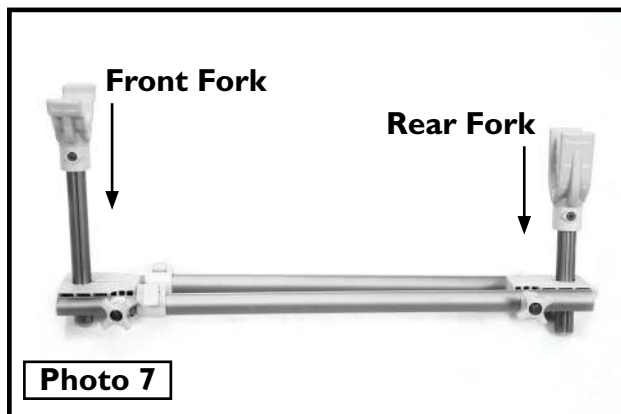
NOTE: These screws only need to be lightly tightened. Over-tightening the screws could damage the Bar Holder. If having trouble aligning screw holes pull Rubber Bar Holders.

5. Remove the 4 Cap Screws from the Bottom of the Chair Seat Assembly, and using the same screws, attach the Leg Assembly as shown. Then firmly tighten the screws using the hex key provided. **Photo 5a and b**



6. The Backpack straps can now be installed. To do this, pass the looped end under the cross bar on the back of the chair. Wrapping the clip end around the bar, pull it tightly as shown. Then attach the clip to the Hook assembled to the cross bar. **Photo 6a-c**

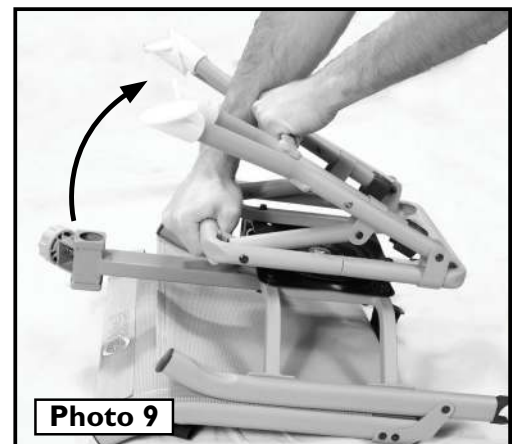




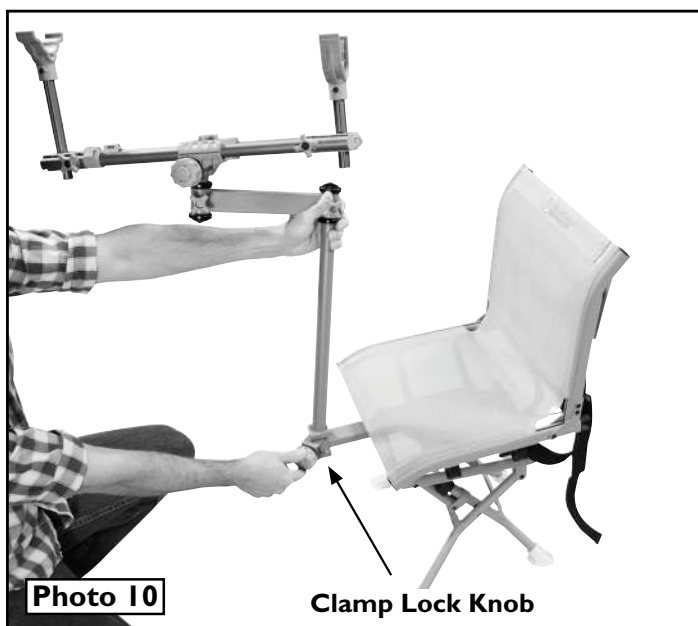
7. Slide the Front and Rear Forks into the Rail Assembly as shown, taking careful note of the orientation of each part. **Photo 7**

8. Unscrew the top Knob on the Swing-Arm Assembly and remove the top half of the Rail Clamp. Install the Rail Assembly as shown and then replace the top of the Clamp and re-tighten the knob. **Photo 8**

9. Unfold the Legs of the Chair by pushing firmly on the frame and pulling on the cross-bar between the legs as shown. **Photo 9**



10. Loosen the Clamp Lock Knob, and slide the post of the Swing-Arm Assembly into it. When the Shooting Rail assembly is at the desired height, firmly tighten the knob to lock it into place. **Photo 10**



11. The DeadShot ChairPod is now fully assembled. Please read and understand the Usage instructions fully before use. **Photo 11**

USAGE INSTRUCTIONS

Please refer to the photo on Page 1 to identify the parts and knobs of the ChairPod

1. Unfold the Legs of the Chair by pushing firmly on the frame and pulling on the cross-bar between the legs
2. Loosen the Clamp Lock Knob and insert the Swing Arm Post and Rail Assembly. Position the height of Shooting Rail Assembly such that the Rear Fork is a little below shoulder level and tighten the Clamp Knob



CAUTION

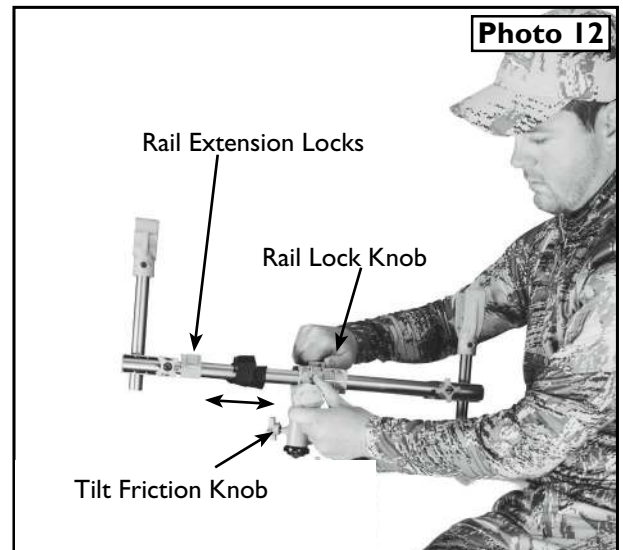
Check that the Swing-Arm Post is firmly clamped before use. Do not adjust the post too high so that it is only partially secured by the clamp.



CAUTION

Do not adjust height with weapon resting in forks

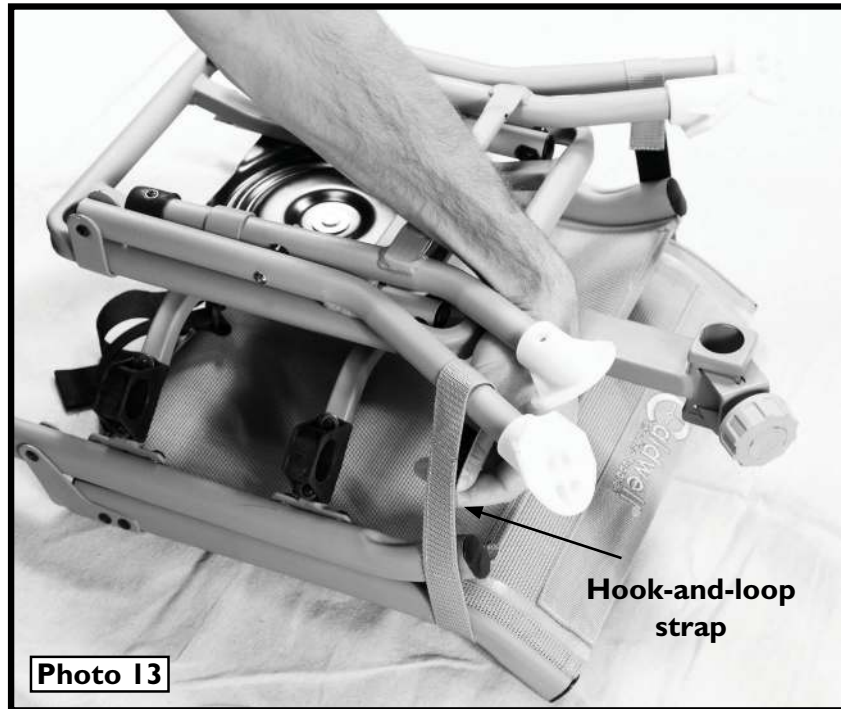
3. Loosen both Fork Lock Knobs and flip the Front and Rear Forks upright. The height of each Fork can be adjusted up or down to fit the geometry of your weapon. Once positioned to the desired height, tighten the Fork Lock Knobs to hold Forks in the desired vertical position.
4. Adjust distance between the Forks by disengaging the Rail Extension Locks and sliding the Rails in or out as needed to fit your weapon. Engage the Locks when adjustment is complete.
5. Adjust the position of Rail Assembly within the Rail Brackets so the weapon's center of gravity will be placed over the center swivel. This will help the weapon maintain balance when placed in the Forks. **Photo 12**
6. Tighten the Tilt Tension Knob and Rotation Tension Knobs on the Arm so they are snug and provide resistance to rotation. Make sure there is adequate friction at each joint to prevent the weapon from rotating or moving into an unsafe position.
7. Place weapon into the Forks. If further adjustments of Forks or Rail Assembly are needed for proper shooting form, remove weapon from rest before making adjustments. Once all adjustments have been made, verify all lock knobs are securely tightened.



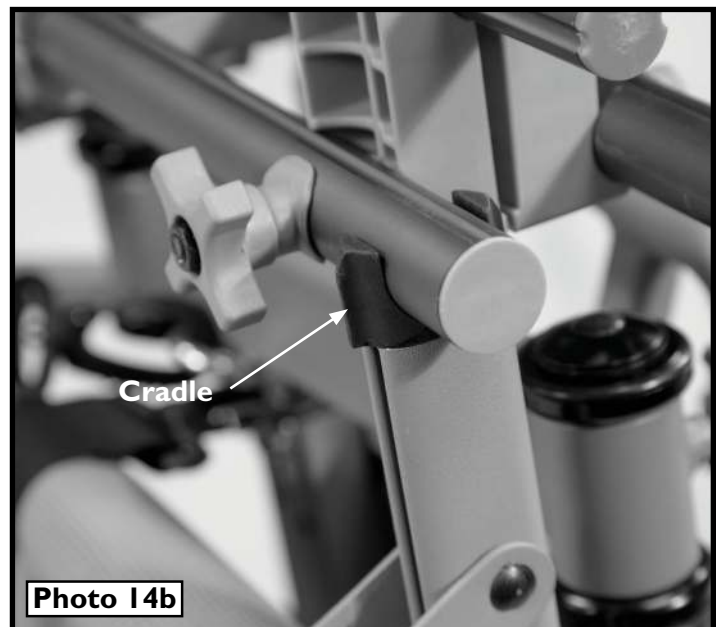
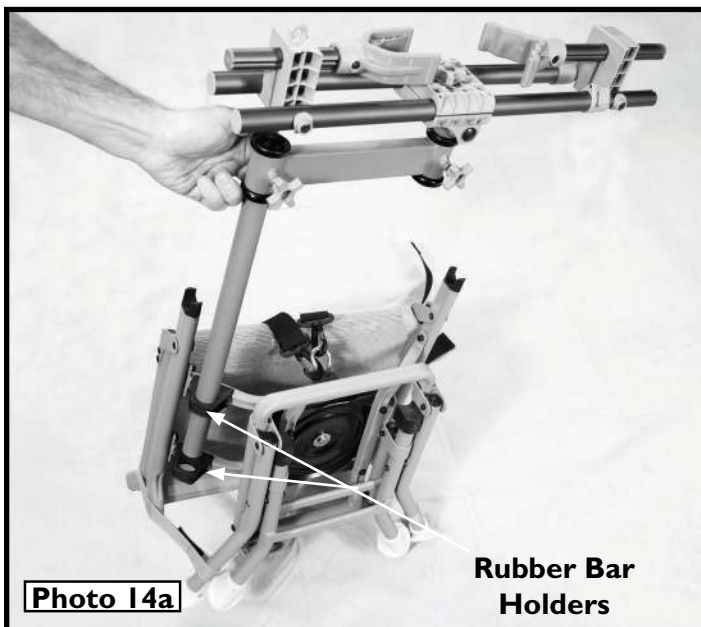
NOTE: Remove Swing-Arm Assembly when entering or exiting chair for ease of use.

DISASSEMBLY FOR TRANSPORTATION

1. Loosen the Clamp Lock Knob and Remove the Entire Shooting Rest Assembly from the Chair.
2. Fold the forks down and slide the rails to their shortest position, then re-tighten.
3. Loosen the Top Clamp Knob so that the rails can slide easily.
4. Fold the backrest of the Chair down and then fold the legs in, securing the legs with the hook-and-loop straps on the back of the chair as shown. **Photo I3**



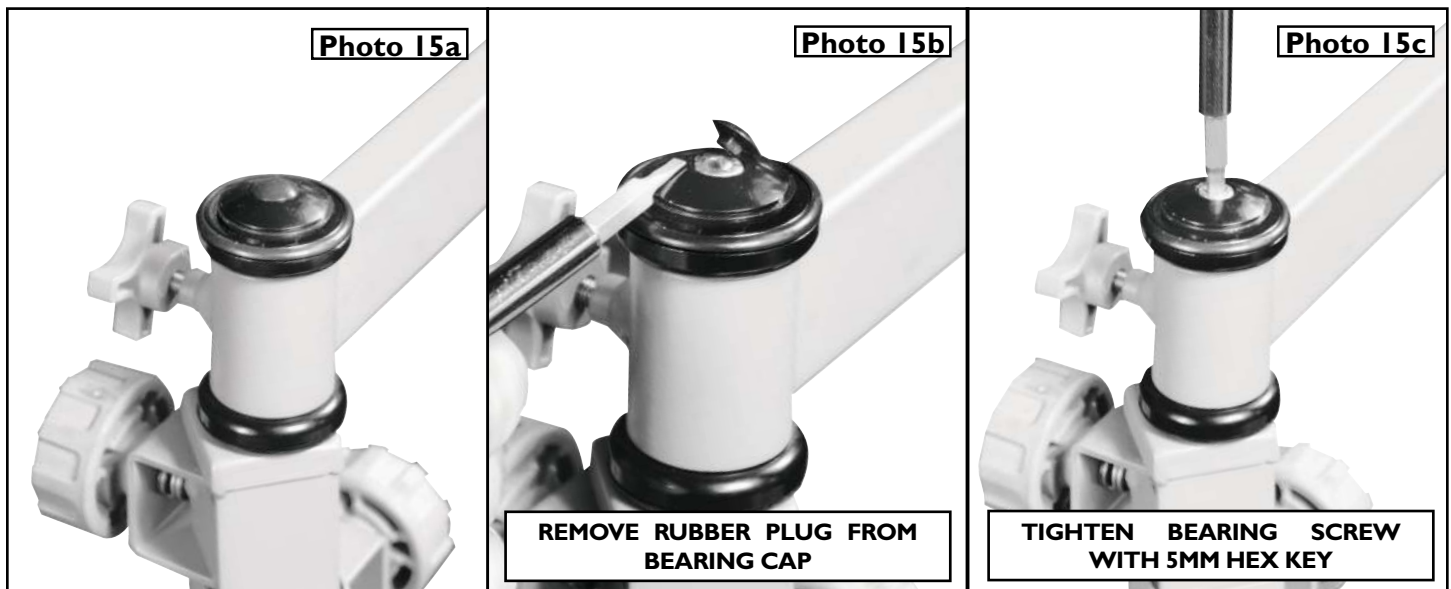
5. Finally, with the Rail Assembly oriented as shown, slide the bar through the Rubber Bar Holders until the Rail is secured by the rubber Cradle on the back of the Chair as shown. **Photo I4a and b**



MAINTENANCE

1. Periodically check mounting bolts, knobs and fasteners for adequate tightness and function.
2. Application of a rust preventative and/or grease may be needed on exposed threads around Knobs if extended periods of outdoor exposure are anticipated.
3. If play can be felt in any of joints, the bearing set may need adjustment. Remove rubber plug from bearing cap and tighten bearing screw with 5 mm hex key. **Photo 15a-c**

NOTE: Over-tightening the bearing set can result in damage to the bearing races and will cause reduced performance. Only tighten a little at a time and test often until play is eliminated.



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