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## Welcome to POF-USA

Patriot Ordnance Factory, Inc. (POF-USA) is an American owned and operated small business with facilities headquartered in Phoenix, Arizona. All POF-USA firearms are American made. POF-USA firearms are engineered and tested to assure they meet the highest standards for durability and performance. Read this manual in its entirety before attempting to operate your POF-USA firearm. In addition, POF-USA recommends that you receive proper training in the handling of firearms prior to handling any firearm.



# WARNING



Please read the instructions and warnings contained in this manual BEFORE attempting to handle, load or utilize the POF-USA family of firearms. Even if you are familiar with the standard AR-10, AR-15, M-16, and/or M-4 family of firearms, you need to familiarize yourself with POF-USA firearms and their accessories before using them in any manner. Failure to do so could result in damage to the firearm, bodily injury to the shooter or bystanders, or even death.

The POF-USA firearms are designed for factory manufactured cartridges only. Using hand-loaded, remanufactured, reloaded, or other non-standard ammunition could result in serious malfunction, damage to the firearm, or serious bodily injury to the shooter or bystanders, or even death. POF-USA, Inc. is not liable for any damage to the weapon, bodily injury to person(s), or damage to any property resulting from the use or misuse of any firearm. This manual should always accompany this firearm. A replacement copy can be obtained anytime by visiting our website at [www.pof-usa.com](http://www.pof-usa.com).

The safety warnings are for the protection of the owner and operator of this POF-USA firearm as well as the safety of others. Disregarding information in this manual or failure to follow the basic rules of safe firearms handling can result in property damage, bodily injury and even death.

- **Always wear eye and hearing protection**
- **Handle every firearm as if it were loaded**
- **Always keep the muzzle pointed in a safe direction**
- **Never chamber a round until you are ready to shoot**
- **Safety selector is on "SAFE" or engaged until ready to fire**

**PROTECT OUR CHILDREN  
STORE YOUR FIREARMS RESPONSIBLY**



**STATE BY STATE WARNINGS**

Some states require by law that specified warning notices in “larger-than-normal” type be conspicuously included by the manufacturer, distributor, or retailer with firearms sold in that state. Since our products may be sold in those states, we include the following:

**California:****WARNING**

“Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.”

**ADVERTENCIA**

“Los niños se sienten atraídos y se puede operar las armas de fuego que pueden causar lesiones graves o la muerte. Evitar el acceso niño siempre manteniendo las armas bajo llave y descargadas cuando no esté en uso. Si usted mantiene un arma de fuego cargada en que un niño obtiene y utiliza inadecuadamente, usted puede recibir una multa de enviado a la cárcel”.

**Connecticut:**

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE”

**Florida:**

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND”

**Maine:**

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

**Maryland:**

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

**Massachusetts:**

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN, OR MACHINE GUN, IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURLY LOCKED CONTAINER.”

**New Jersey:**

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

**North Carolina:**

“IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR.”

**Texas:**

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

**Wisconsin:**

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXIBITS THE FIREARM.”

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**As a responsible firearm owner it is your responsibility to be aware of any local, state, or federal laws governing the lawful ownership of firearms. The above is not all inclusive of all states and is subject to change. Please check with your local retailer, state police, and local law enforcement for current regulations in your area.**

**Visit the NRA website ([www.nra.org](http://www.nra.org)) or the BATFE website ([www.atf.gov](http://www.atf.gov)) for further information.**

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**FIREARM SAFETY RULES**

1. **Treat all firearms as if they are loaded.** Always assume that a firearm is loaded even if you think it is unloaded. Every time a firearm is handled, for any reason, check to see that it is unloaded. If you are unable to check a firearm to see if it is unloaded, leave it alone and seek help from someone more knowledgeable about firearms.
2. **Keep the firearm pointed in the safest possible direction.** Always be aware of where a firearm is pointing. A "safe direction" is one where an accidental discharge of the firearm will not cause injury or damage. Only point a firearm at an object you intend to shoot. Never point a firearm toward yourself or another person.
3. **Keep your finger off the trigger until you are ready to shoot.** Always keep your finger off the trigger and outside the trigger guard until you are ready to shoot. Even though it may be comfortable to rest your finger on the trigger, it also is unsafe. If you are moving around with your finger on the trigger and stumble or fall, you could inadvertently pull the trigger. Sudden loud noises or movements can result in an accidental discharge because there is a natural tendency to tighten the muscles when startled. The trigger is for firing and the handle is for handling.
4. **Know your target, its surroundings and beyond.** Check that the areas in front of and behind your target are safe before shooting. Be aware that if the bullet misses or completely passes through the target, it could strike a person or object. Identify the target and make sure it is what you intend to shoot. If you are in doubt, DON'T SHOOT! Never fire at a target that is only a movement, color, sound or unidentifiable shape. Be aware of all the people around you before you shoot.
5. **Know how to properly operate your firearm.** It is important to become thoroughly familiar with your firearm. You should know its mechanical characteristics including how to properly load, unload and clear a malfunction from your firearm. Obviously, not all firearms are mechanically the same. Never assume that what applies to one make or model is exactly applicable to another. You should direct questions regarding the operation of your firearm to your firearms dealer or contact the manufacturer directly.
6. **Store your firearm safely and securely to prevent unauthorized use.** Firearms and ammunition should be stored separately. When the firearm is not in your hands, you must still think of safety. Use a safety device on the firearm, such as a trigger lock or cable lock, so it cannot be fired. Store it unloaded in a locked container, such as a lock box or a firearm safe. Store your firearm in a different location than the ammunition. For maximum safety, you should use both a locking device and a storage container.
7. **Never use Alcohol, Over-The-Counter, Prescription, or other drugs before or while shooting.** These substances are likely to impair normal mental or physical bodily functions and must not be used before or while handling or shooting firearms.



## BREAK-IN PROCEDURES

### Breaking In Your New Weapon

1. Thoroughly clean the chamber of your new weapon, and clean after every shooting session. The chamber of the new weapon may be cleaned via the drill method as described under the “Cleaning Procedures” section on the POF-USA support page. Or with the use of the proper rod, bore solvent, and brass brush by hand.

Check out our links on the technical page for cleaning procedures and tips

<http://pof-usa.com/support/>

(Please Note: Videos and technical information will be uploaded and updated constantly during the lifespan of the weapon.)

2. Generously lube the bolt carrier group (BCG) with your favorite firearm lubricant. A wet lubricant is the preferred method as the weapon caliber is small and can be sensitive to thicker lubricants. Please note: the thicker the lube is the more often you will have to clean your weapon. As your weapon breaks in less lubrication will be needed and after a few hundred rounds just a light wipe will be sufficient.
3. There is no break-in required for the barrel, just clean it at the end of each shooting session. This includes cleaning the chamber. A dirty chamber will be the leading cause of failures to feed and/or extract.
4. Please allow few hundred rounds of High Velocity ammunition to be fired through the weapon to break in the hammer spring, recoil spring and other parts to one another before attempting to fire lower velocity ammunition types.
5. POF-USA only recommends the use of factory new ammo and cannot offer you advice or tips regarding hand loading or re-loaded ammo.

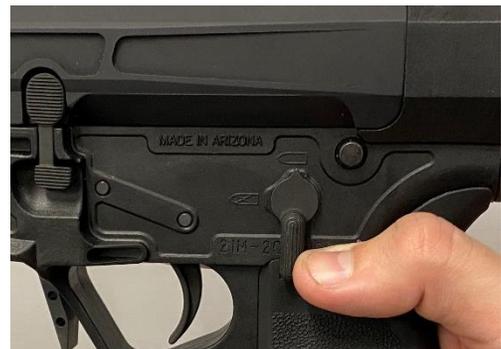
## GENERAL OPERATION

### OPERATION OF SAFETY

The manual safety mechanism is located above the trigger on the left side (and right if ambidextrous equipped) of the lower receiver. The safety can be moved to “SAFE” anytime the hammer is cocked. When the safety is on, it blocks the trigger. The safety should always be kept in “SAFE” mode when loading or unloading the firearm and should be kept in “SAFE” mode at all times unless firing the firearm. Firearms are in the “SAFE” position when the lever is in a horizontal position. **(See Figures 1 & 2 below).**



**Figure 1**  
**“SAFE”**



**Figure 2**  
**“FIRE”**

Keep the safety on unless firing. Always move the safety fully to its intended position and check it. The safety is not “ON” unless it is completely “ON”. Never depend on a safety mechanism or any mechanical device to justify careless handling or permitting the firearm to point in an unsafe direction. The only “safe” firearm is one in which the bolt is open, the chamber is empty, and there is no magazine in the gun.

### **KNOW HOW TO USE THE SAFETY**

## OPERATION OF BOLT CATCH

To hold the carrier open:

1. Put safety on "SAFE".
2. Pull the charging handle all the way to the rear.
3. Depress the bottom part of the bolt catch plunger and allow the bolt carrier to move forward until it stops. **(See Figure 3)**



**Figure 3**

To release the bolt carrier, allowing the bolt to move forward, KEEP SELECTOR ON SAFE and either:

1. Remove the magazine; draw the charging handle to the rear and release. Allow the handle to spring forward freely. Do not "ride" the charging handle or otherwise retard the forward motion.
2. Push the top part of the bolt catch toward the lower receiver and the bolt carrier will release.

## AMMUNITION

POF-USA only recommends the use of factory new ammunition loaded in accordance with U.S. industry practice and cannot offer any advice or tips regarding hand loaded or reloaded ammunition. Damages due to high pressure, reloaded, or non-standard ammunition is not covered under warranty.

Death, serious injury and damage can result from the use of wrong ammunition; bore obstructions, powder overloads, or incorrect cartridge components. Always wear eye protection and hearing protection.

# ONLY USE FACTORY AMMUNITION LOADED TO U.S. INDUSTRY STANDARDS

POF-USA SPECIFICALLY DISCLAIMS ANY RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN POF-USA FIREARMS OF FAULTY, OR NON-STANDARD, OR "REMANUFACTURED", OR HAND LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED

## *WARNING-LEAD EXPOSURE*

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Wash hands thoroughly after exposure.

**SHOOTING OR CLEANING GUNS MAY EXPOSE YOU TO LEAD**

## MAGAZINES

The PSG 22 Comes with one rotary Ruger 10/22 10 round magazine.

Firearms supplied to states with magazine restrictions are shipped with the appropriate magazine based upon the state restriction.

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*DAMAGED, NON-STANDARD, OR IMPROPERLY ASSEMBLED MAGAZINES*

*SHOULD NOT BE USED – THEY CAN CAUSE THE FIREARM TO MALFUNCTION*

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## LOADING

Use only clean, dry ammunition of the proper caliber manufactured to U.S. Industry specifications, in good condition. Place the cartridge on the top of the magazine, push the rim of the cartridge down on the rotor of the magazine at the widest point near the center. With the rotor pushed down slide the round toward the rear of the magazine. Each round after the first is pressed against the case of the round already positioned in the mag. Repeat the process until the desired number of cartridges are loaded.



## INSERTING

The magazine may be inserted with the bolt carrier either closed or open (see OPERATION OF BOLT CATCH Page 9). More force will be required to insert the magazine with the bolt in the closed position in order to overcome the bolt carrier group.

1. Hold the magazine as shown and insert it into the magazine well until it is seated/latched.



2. Check to assure it is securely latched in place by pulling on the magazine, it should not come out.

## REMOVING

To remove the magazine, push the magazine catch lever away from the lower receiver (**See Figure 6**) Avoid letting the magazine drop to the ground, this will prevent the possibility of damage to the magazine and minimize the possibility of magazine related malfunctions.



Figure 6

## LOAD AND FIRE WITH MAGAZINE

**Safe firearm handling should be practiced with an unloaded firearm until you can perform each of the following steps with skill and confidence. Please read this manual completely prior to operating your POF-USA firearm.**

1. Be certain the muzzle is pointed in a safe direction.
2. Before inserting a loaded magazine, engage the bolt catch so that the bolt carrier is held open. Verify the chamber is empty. Move the safety selector to the "ON" or "SAFE" position.
3. Insert a loaded magazine into the magazine well and release the bolt catch by depressing the pad on the left side. A cartridge will be stripped from the magazine and chambered by the motion of the bolt carrier moving forward.

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*WARNING: If cartridges do not feed smoothly from the magazine into the chamber then do not use the firearm until the problem is corrected (See CLEAR A MALFUNCTION, Page 16-17)*

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4. The firearm is now cocked, and a cartridge is chambered. Visually check to be certain the safety is in the "ON" or the "SAFE" position, and the firearm is pointed in a safe direction.

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*WARNING: DO NOT TOUCH THE TRIGGER UNTIL YOU ARE ACTUALLY READY TO FIRE.*

*KEEP THE SAFETY "ON" UNLESS ACTUALLY FIRING*

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5. When you are ready to fire, move the safety to the "FIRE" position.
  6. The firearm will fire one shot each time the trigger is pulled until the magazine is empty.
  7. Immediately following the firing of the shot and if no other shots are to be fired, put the safety in the "SAFE" position while the firearm is still pointed in a safe direction. The safety should always be moved to the "SAFE" position as soon as firing is completed, and it should be on "SAFE" at all times except when the firearm is on target and being fired.
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*IF DROPPED OR STRUCK WITH THE SAFETY "OFF", THE FIREARM MAY FIRE.*

*KEEP THE CHAMBER EMPTY UNLESS ACTUALLY FIRING!*

*KEEP THE SAFETY ON IN THE "SAFE" POSITION UNLESS ACTUALLY FIRING!*

*ANY GUN MAY FIRE IF DROPPED*

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## **UNLOAD**

**WARNING:** This sequence must be followed exactly as spelled out. Failure to do so can result in the rifle's chamber becoming unintentionally loaded with a cartridge!

1. Keep the muzzle pointed in a safe direction at all times and keep the fingers outside the trigger guard. Rotate the safety to the "SAFE" position.
2. Remove the magazine. **REMEMBER** that even though the magazine has been removed, a cartridge remaining in the chamber can still be fired!
3. Rapidly pull the charging handle all the way to the rear, extracting and ejecting the cartridge in the chamber.

4. When the bolt carrier is fully retracted, lock the bolt carrier back using the appropriate method laid out on page 9.
5. Always visually double check the chamber to be certain it is empty.
6. The only “safe” firearm is one in which the bolt carrier is open and the chamber and magazine are empty, and the muzzle is pointed in a safe direction.



### TO RELOAD THE FIREARM

1. Keep the rifle pointed in a safe direction. Put the safety in the “SAFE” position.
2. Remove the magazine as described on page 12.
3. Insert a loaded magazine. **WARNING:** The bolt catch is held in place by friction between the bolt face and the rear surface of the bolt catch. Therefore, when there is a loaded magazine in place and the rifle is jarred, the bolt can release and chamber a cartridge.
4. Release the bolt carrier by the methods described on page 9. A cartridge will be chambered when the bolt carrier shuts. **WARNING:** The rifle is ready for instant use once the bolt carrier moves forward. If the rifle is not to be fired immediately, keep the safety on “SAFE”. When you are ready to fire, move the selector to the “FIRE” position and resume firing, putting the safety back on “SAFE” when you cease firing, even for a moment.

### EXTRACT AND EJECT A CHAMBERED CARTRIDGE

When the rifle is fired, the same pressure that drives the bullet forward pushed the bolt carrier to the rear. This action causes extraction and ejection of the fired cartridge case. If a cartridge fails to fire or if the shooter wishes to eject the chambered cartridge manually, follow the procedure described in “UNLOAD”. When the charging handle is operated, there can be a failure to extract the cartridge from the chamber, or a failure to eject the cartridge clear of the rifle. These failures usually are the result of the charging handle not being pulled rearward vigorously. From the foregoing, the user must:

1. Always visually check the chamber after opening the action to eject a chambered cartridge. If the charging handle is not vigorously retracted, the extracted cartridge can be “ejected” into the magazine area.
2. Thoroughly clean the chamber and the extractor as often as necessary. If an empty magazine is in the rifle when the charging handle is being retracted to extract a cartridge, the cartridge may drop on top of the magazine or remain held to the bolt

face by the extractor. Then, when the bolt carrier goes forward, the cartridge will be chambered again!

REMEMBER -- always remove the magazine before clearing the chamber, and visually check to ensure that no cartridges remain in the firearm.

### REMOVE A BORE OBSTRUCTION

Firearms which are chambered for small caliber high-velocity cartridges are particularly susceptible to damage from firing when the bore is obstructed. Excess oil, grease, or water may form an obstruction which could cause damage and injury. If you suspect that your rifle may have excess oil, grease or other contaminants in the barrel. Or, if it may have been exposed to humid conditions, which could cause condensation, or to rain or snow, which might have entered the bore, open the bolt carrier and clean out the barrel. Inspect the bore visually to be sure that it is perfectly clear.

A firearm user should recognize that a lodged bullet is a fairly common form of bore obstruction. Therefore, the following information on how a bullet may become lodged in the bore, and how it should be removed, deserves most careful reading and understanding!

1. When firing, a bullet may become lodged in the bore if the cartridge contains no powder, insufficient powder, or the powder fails to ignite and only the primer charge ignites, producing insufficient force to propel the bullet out of the bore.
2. A bullet may also become lodged in the bore when extracting a cartridge from the chamber (unloading). If the bullet is not crimped tightly enough in the cartridge case, the bullet may stick in the bore, with only the case being extracted.

When either of the above described (1 or 2) situations occurs, proceed as follows *with the firearm pointing in a safe direction*:

- a. If the firearm is cocked, move the safety to the "SAFE" position.
- b. Remove the magazine from the firearm.
- c. Retract the charging handle and lock it in the open position. Retracting the charging handle should remove the cartridge case. Be certain the safety is in the "SAFE" position.
- d. Check the chamber to be certain there is no cartridge case in it – if there is, extract it before proceeding with steps (e) and (f).

- e. After making sure the chamber is clear and the magazine is removed, close the bolt, disengage the take down pin, remove the bolt and carrier and inspect the bore visually and with a rod as necessary.
- f. If the bore is obstructed, insert a proper size cleaning rod (without a tip or brush) into the bore from the muzzle and dislodge and remove the bullet. If the bullet does not readily dislodge, it may be necessary to lightly tap the handle end of the cleaning rod. If such efforts fail to dislodge the bullet, take the firearm to a gunsmith.
- g. Inspect the bore to be certain it is free of unburned powder particles or any other debris. At the same time clean the magazine, the magazine well, and other areas of the mechanism of unburned powder grains.

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**Always check the bore for an obstruction if you experience difficulty in chambering a cartridge, experience a failure to extract, have a misfire, or the firearm does not make a normal loud report on firing.**

---

**DO NOT ATTEMPT TO REMOVE A LODGED BULLET USING A BLANK CARTRIDGE OR A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED, OR BY ANY MEANS OTHER THAN THE USE OF THE PROPER SIZE CLEANING ROD AND REASONABLE FORCE APPLIED TO THE ROD. BE CERTAIN ALL LOOSE POWDER HAS BEEN REMOVED FROM THE BORE AND ACTION BEFORE INTRODUCING THE ROD INTO THE BORE. NEVER TRY TO SHOOT OUT A BORE OBSTRUCTION!**

### **CLEAR A MALFUNCTION**

If you experience a malfunction, study the situation to determine the nature of the malfunction and how best to clear it. Any auto-loading firearm may occasionally malfunction. If it does:

1. Be certain the muzzle is pointed in a safe direction and the safety is in the "SAFE" mode.
2. When attempting to free a jammed cartridge, do not use any type of tool that is likely to act as a "firing pin" and discharge the cartridge should the tool impact on the primer. Never use a cartridge as a "tool."

3. After clearing a jam, inspect the firearm mechanism to determine if dirt or debris might be the cause of the problem. Excess lubricant or grease can cause cartridges to feed sluggishly. An accumulation of grease, dirt or powder grains in the magazine can contribute to cartridge feeding problems.
4. After clearing a jam, inspect all cartridges that have been removed from the firearm. Safely dispose of any cartridges which are dented or nicked or have bullets that are loose or improperly positioned in the cartridge case.
5. If it appears that the gun and magazine are not at fault and that the jam was caused by the type of cartridge being used, then try another type or brand of cartridge.
6. If the above procedures do not result in a smooth and reliable feeding firearm, do not use the firearm until it feeds cartridges smoothly and reliably. The firearm should be returned directly to POF-USA for repair. Contact [TECHNICAL@POF-USA.COM](mailto:TECHNICAL@POF-USA.COM) for packing and shipping information.

**Another precaution: Form the habit of examining fired cartridge cases from time to time. If fired cases have bulged rims or show splits on any part of the case, stop using that ammunition. If the problem persists with different types of ammunition contact [TECHNICAL@POF-USA.COM](mailto:TECHNICAL@POF-USA.COM).**

7. If a cartridge or shell is caught between the bolt carrier and receiver, put the safety on "SAFE", retract the bolt carrier using the charging handle, and lock it in the open position using the bolt catch. Remove the magazine; then remove the jammed case.
8. If a fired cartridge case is in the chamber, use a cleaning rod to knock it out.

### MINIMIZE MALFUNCTIONS

Auto-loading firearms of all makes and types occasionally malfunction when a cartridge fails to feed from the magazine to the chamber, or when a cartridge (or fired case) fails to properly extract and eject. To minimize the possibility of such occurrences the gun user should:

1. Use ammunition of the correct caliber and type which is loaded to industry specifications. Avoid reloads, remanufactured cartridges, and cartridges that are dirty, corroded, or deformed.
2. Clean and lubricate the gun in accordance with the instructions in this manual and the instructional videos on the POF-USA website.
3. If the mechanism shows signs of not functioning correctly, or if a part is damaged or broken, do not use the firearm. Have it inspected and repaired.



4. Use only high-quality magazines and carefully load the magazine. Do not exceed the stated magazine capacity.
5. Do not “ride” the charging handle when chambering a cartridge from the magazine. The bolt carrier should be permitted to snap forward under the full force of the buffer spring. If a cartridge does not fully chamber, use the forward assist no more than twice to force the bolt carrier closed. If the cartridge is still not chambered completely, the round should be cleared as a jam.
6. To minimize the probability of an unfired cartridge being jammed should it “fall back” onto the magazine, remove the magazine *before* retracting the carrier. When extracting an unfired cartridge, tip the right side of the rifle towards the ground so that gravity will assist the cartridge to fall clear of the ejection port. Always retract the charging handle briskly when extracting a live cartridge. Take care to see that a cartridge is not forcibly ejected against a surface where the primer might be set off.

## DISASSEMBLY

1. With the rifle pointing in a safe direction, safety in the “SAFE” position, remove the magazine by pushing the magazine catch button inward to release the magazine, while drawing magazine down.
2. Pull charging handle out with the use of ample force to get it past the detent.



**NOTE: Hammer must be cocked to place the selector in the “SAFE” position. Again, be sure chamber is empty!**

3. On the left-hand side of the lower receiver push the rear take down pin to the right. From the right side of the rifle, pull the pin outward until the detent stops any additional travel.



4. Tip the upper receiver forward on the front pivot pin, remove the bolt carrier from the upper receiver.



5. If desired, remove the upper receiver from the lower receiver by pushing the pivot pin on the left side of the lower receiver to the right. Reach to the right-hand side of the lower receiver and pull the pivot pin to the right until the detent stops any additional travel.



6. Lift the upper receiver off the lower receiver.

## REASSEMBLY

**Again, Be Sure Firearm and Magazines are Completely Unloaded!**

1. **Reassemble the charging handle and bolt carrier into the upper receiver:**
  - a. Turn the upper receiver upside down so that the top of the rifle is pointing toward the ground.
  - b. Slide the bolt carrier group into the upper receiver in the provided bore.
  - c. Once installed make sure that the recoil plate is pushed in before snapping the upper receiver back down on to the lower.
  - d. Reinsert the rear take down pin.
  - e. Push charging handle back into hole on the bolt. An audible and tactile snap will be apparent when it is fully seated past the detent.

*Care should be taken not to turn the upper receiver so that the bolt carrier can slide out the back of the upper receiver while the charging handle is still in place. The bolt carrier will not fall out of the upper receiver if the charging handle is still in the bolt.*

2. **Assemble the upper receiver to the lower receiver:**
  - a. Make sure the hammer is cocked, place the selector on "SAFE", and make sure both the take down pin and pivot pin are pushed completely to the right side of the lower receiver.
  - b. Make sure the bolt carrier is all the way forward in the upper receiver.

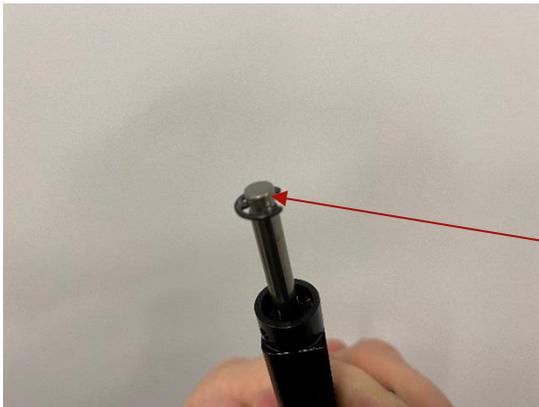
- c. Put the upper receiver onto the lower receiver and slide the upper receiver all the way rearward against the threaded section for the butt stock.
- d. Push the pivot pin into the receiver until the detent locks in the hole in the pivot pin. Push the take down pin into the receiver until the detent locks in the hole in the take down pin.

## BOLT CARRIER GROUP

Disassembly of the bolt carrier group:



1. Remove the recoil assembly from the top of the bolt by pushing down on the recoil plate until the guide rod protrudes from the end of the spring retainer. Remove C-clip from groove on rod.



REMOVE C-CLIP



2. Remove extractor assembly by using a small hard object to press down on the extractor plunger. This will take tension off the extractor and it can be pulled out. PLEASE NOTE: Take special care when removing extractor components. They may shoot out at high speed if improper technique is used. It is strongly recommended to wear proper eye protection.



Reassemble the bolt carrier in reverse order of disassembly.

The bolt carrier group is proprietary to POF-USA and is not interchangeable with other firearms.

## HAND GUARD

The hand guard allows the operator to customize their hand guard with the desired rail M-LOC compatible accessories.

## CARE AND CLEANING

After each shooting session, at regular intervals, or whenever your firearm has been exposed to sand, dust, extreme humidity, condensation, immersion in water, or other adverse conditions; disassemble, clean and lubricate

Basic Procedures are:

1. Disassemble the firearm as described on pages 18-22.
2. Clean the barrel bore with patches and solvent using a cleaning rod.
3. Remove powder residue from all components and wipe with a clean cloth.
4. Only use a light application of oil on the riding surfaces of the bolt carrier group. Excessive oil will attract dust and dirt and may congeal in cold weather possibly interfering with the safe operation and reliable function of the firearm.

## WARRANTY POLICIES

- ❖ All POF-USA firearms have a 100% satisfaction guarantee and have a limited lifetime warranty. POF-USA firearms are warranted against defects in material and workmanship for the life of the firearm regardless of ownership. Normal maintenance is not covered by the warranty and it is the responsibility of the owner to assure the weapon is properly maintained. All labor and /or replacement parts at the discretion of POF-USA are free of charge.
- ❖ **Shipping to and from our facilities, government fees, damages caused by failure to perform normal maintenance, sales outside the United States, damages due to high velocity, high pressure, reloaded, remanufactured, or other no non-standard ammunition, consequential or incidental damages and /or expenses, any unauthorized repair, modification, misuse, abuse, or alteration of the product is not covered by this warranty.**



- ❖ In order to help us assist you better, please register your firearm through our Warranty Registration online form at <http://pof-usa.com/warranty-registration/>
- ❖ For further technical assistance or to obtain warranty information on your POF-USA firearm, email technical support at [TECHNICAL@POF-USA.COM](mailto:TECHNICAL@POF-USA.COM)

**Altering or modifying parts is dangerous and will void the warranty.** Your POF-USA firearm was manufactured to perform properly with the original parts as designed. It is your responsibility to make sure any parts you install are made for this firearm, installed correctly, and that neither the originals nor the replacement parts are altered or changed. Your POF-USA firearm is a complex precision tool with many parts that must operate correctly with other parts in order to maintain proper and safe operation. Putting your firearm together improperly or with incorrect or modified parts can result in a damaged firearm, serious personal injury, or death to you and/or others through malfunction. Always have a qualified armorer or gunsmith work on your POF-USA firearm systems or other firearms.

### **MODEL SPECIFIC (PSG 22)**

#### **Please be aware of the following:**

Due to the nature of the 22LR cartridge, there is often a large variation in manufacturing between different brands and types of ammunition. The PSG 22 will shoot most all high, standard, and sub sonic ammunition. However, a list will be provided on the POF-USA Support page of the website that will be constantly updated to show the most reliable ammunition types that we recommend.

In the same methodology a list will also be provided on the POF-USA website with information regarding the numerous magazines and what is recommended for the best reliability.

When using subsonic ammunition, the use of a suppressor is recommended to ensure the weapon cycles fully.



