

## MSR SERIES MANUAL ADDENDUM

### CALIBERS AND AMMUNITION

Each model of firearm in the Savage Arms MSR series is chambered and marked for a specific cartridge. Always verify each cartridge you load is the same caliber clearly marked on the barrel of your firearm. Remember, it only takes one cartridge of incorrect ammunition to cause personal injury and/or damage to your firearm.

### MSR ADJUSTABLE GAS BLOCK

Certain Savage MSR models come equipped with an ADJUSTABLE GAS BLOCK. This feature allows the shooter to 'tune' the gas system on their MSR for optimal cycling performance based on the ammunition they choose.

**PRIOR TO ANY ADJUSTMENT – READ AND UNDERSTAND THE INSTRUCTION MANUAL. BE SURE THE FIREARM IS UNLOADED AND THE MUZZLE POINTED IN A SAFE DIRECTION. THIS IS YOUR RESPONSIBILITY AND ONLY YOU ARE ACCOUNTABLE IF YOU DON'T.**

1. To decrease the gas flow, turn the ADJUSTING SCREW (see FIGURE 1) counter-clockwise when you are in a shooting position, behind the firearm. In FIGURE 1, the screw should be turned away from you. The location of your gas block may be located either inside the handguard (as shown in FIGURE 1) or at the forward end of the handguard, depending on model.



FIGURE 1

2. If you begin to experience cycling problems, turn the ADJUSTMENT SCREW in the opposite direction 1 click at a time until optimal ejection occurs.

**OPTIMAL CYCLING PERFORMANCE WILL RESULT IN THE EJECTION PATH OF A FIRED CASE ROUGHLY BETWEEN 1 O'CLOCK AND 3 O'CLOCK**

**FOR QUESTIONS OR MORE INFORMATION, PLEASE VISIT [www.savagearms.com](http://www.savagearms.com) OR CONTACT TECHNICAL SERVICES AT 1-800-370-0708**