



SAFETY & INSTRUCTION MANUAL FOR TRADITIONS® OUTFITTER G3



⚠ WARNING: YOU MUST READ THESE INSTRUCTIONS AND WARNINGS CAREFULLY. FAILURE TO READ THESE INSTRUCTIONS AND FOLLOW THESE WARNINGS MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU AND OTHERS AND DAMAGE TO PROPERTY.

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Your Outfitter G3

Congratulations on your purchase of a Traditions® Outfitter G3. When given the respect and care that any firearm demands, you can expect many years of reliable shooting from your new Traditions® Outfitter G3.

The Sport of Shooting Your Firearm

This booklet is intended as a basic guide for the proper maintenance, loading and shooting of Traditions® Outfitter G3 and it offers important rules and precautions for safe handling and shooting of this type of firearm. In addition to this booklet, it is recommended that you obtain further information and instruction before firing a Outfitter G3.

Sources for shooting or hunting help include:

1. National Rifle Association <https://home.nra.org/>
2. Local sporting goods dealer, State DEP, or conservation department
3. Local shooting or hunting club
4. National Shooting Sports Foundation
<https://www.nssf.org/>

 **DANGER:** Always keep your firearm pointed in a safe direction with your finger off the trigger until you are ready to fire. Never point a firearm at anything you do not intend to shoot and always be sure of what is beyond your target.

This SAFETY & INSTRUCTION MANUAL should always accompany this firearm and be transferred with it upon change of ownership or when the firearm is presented to another person.

**If you don't have a manual, a printed copy is available free upon request by contacting Traditions® at the address below. A manual is also available via download at:
www.traditionsfirearms.com**

• CUSTOMER SUPPORT •

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If you still have questions after reading this manual completely, please contact our customer service department at 860-388-4656 or view our how-to videos at <https://www.traditionsfirearms.com> and <https://www.youtube.com/TraditionsFirearm>

1. YOUR SAFETY RESPONSIBILITIES

SAFETY IS YOUR NUMBER ONE RESPONSIBILITY!!!!

No matter if you are at home, in the field, at the range, or anywhere; your primary concern as a firearm owner must always be safety. You must always apply the following safety rules in every situation with any kind of firearm regardless of setting. If you feel unsure about any aspect of your firearm or its operation, please contact Traditions® before using it.

 **WARNING: YOU MUST FOLLOW ALL OF THESE SAFETY RULES TO ENSURE THE SAFE USE OF YOUR FIREARM. THE FAILURE TO FOLLOW THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL COULD CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS AND DAMAGE TO PROPERTY.**

When you become a firearm owner, you take on a serious and demanding responsibility. How seriously you take this responsibility can be the difference between life and death. There is no excuse for reckless or abusive handling of your firearm. At all times you must handle your firearm with an intense respect for its power and potential danger.

 **WARNING: YOU ARE RESPONSIBLE FOR THIS AND ALL YOUR FIREARMS AT ALL TIMES.** In owning a firearm, you have a constant responsibility for your firearm's safety and security. You must always protect yourself and all others against injury or death from misuse of the firearm 24 hours a day, 7 days a week, 365 days a year. This responsibility is not something you can ever neglect.

 **WARNING: ALWAYS BE SURE OF YOUR TARGET AND WHAT IS BEYOND IT.** Always know where a bullet you fire will hit and shoot only where there is a safe back stop free of any obstructions. Bullets can bounce or ricochet off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity creating dangerous situations. NEVER fire randomly into the sky.

 **WARNING: NEVER SOLELY RELY ON MECHANICAL FEATURES SUCH AS A SAFETY.** Mechanical features such as safeties can fail and should never be relied upon with disregard to proper safe firearms handling. Only by following the safe firearms-handling procedures in this manual will the safe use of your firearm be assured. You are responsible for always following these safe firearm handling rules. Mechanical safeties in firearms are aides in establishing a more convenient operating system but are never replacements for safe handling on the part of the shooter.

 **WARNING: ALWAYS WEAR EYE AND EAR PROTECTION THAT ARE SPECIFIED FOR USE WITH FIREARMS** every time you handle your firearm for loading, firing, cleaning, or maintenance. Make sure that all bystanders where you will be shooting are also wearing the proper eye and ear protection.

 **WARNING: ALWAYS HAVE ADEQUATE VENTILATION WHEN DISCHARGING A FIREARM.** Discharging a firearm in poorly ventilated areas, cleaning firearms, or handling ammunition and loading components may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injuries. Review the warnings and labels for all ammunition, loading components, and cleaning products carefully. Wash hands thoroughly after exposure.

 **WARNING: NEVER ALLOW THIS FIREARM TO BE USED BY ANYONE WHO DOES NOT UNDERSTAND ITS SAFE OPERATION OR HAS NOT READ THIS MANUAL IN ITS ENTIRETY.**

 **WARNING: NEVER DISASSEMBLE YOUR FIREARM** beyond the instructions outlined in this manual. Improper disassembly or re-assembly of your firearm may create a dangerous situation which can lead to serious injury or death to you or others or the destruction of property.

 **WARNING: NEVER MANIPULATE, ADJUST, OR ALTER ANY OF THE INTERNAL COMPONENTS OF YOUR FIREARM.** Improper manipulation or alteration of any internal component may affect the safety and reliability of your firearm and create a situation where serious injury or death could occur. In addition, do not replace any of the parts in your firearm unless they are genuine Traditions® parts. The use of non-Traditions® parts will void all warranties. Any alteration or replacement of parts in your Traditions® firearm not performed by a qualified gunsmith using genuine Traditions® parts may cause death, personal injury, or property damage. NOTE: Altering the factory-standard mechanical function of your firearm will VOID your warranty and could lead to unsafe handling and function of the firearm.

 **WARNING! DO NOT DRILL HOLES IN THE BARREL AS THIS COULD WEAKEN THE BARREL STRUCTURE LEADING TO A RUPTURE. A RUPTURED BARREL CAN CAUSE SERIOUS INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY. DRILLING HOLES IN THE BARREL VOIDS ALL WARRANTIES.**

 **DANGER: SAFE FIREARMS HANDLING IS YOUR PERSONAL RESPONSIBILITY ALWAYS.** Firearms have the potential to be dangerous resulting in serious injury or death if they are misused or handled inappropriately. Safety must always be the primary concern of anyone who owns or handles firearms. Accidents are the result of violating the rules of safe firearm handling. Professional firearm safety training is available to supplement the safety instruction in this manual. Some examples of organizations to contact are your local firearms dealer, state conservation department, hunter safety department, law enforcement agency, local sportsman's club, the National Shooting Sports Foundation (NSSF), and the National Rifle Association (NRA) for availability of firearms training.

 **DANGER: ALWAYS TREAT EVERY FIREARM AS IF IT IS LOADED AND WILL FIRE.** Never assume or take anyone's word that the firearm is unloaded. You must always physically check for yourself. Never pass a loaded firearm to another person. You must first open the action then visually check that the firearm is unloaded before passing the firearm to another person. Keep your firearm unloaded, not cocked, and safely stored when not in use.

 **DANGER: NEVER PLACE YOUR FINGER INSIDE THE TRIGGER GUARD OR ON THE TRIGGER UNLESS YOU INTEND TO FIRE.** Always keep your finger off the trigger until your sights are on the target and you are prepared to fire. Also make sure that other objects do not touch the trigger at any time.

 **DANGER: ALWAYS KEEP YOUR FIREARM POINTED IN A SAFE DIRECTION.** Never point the muzzle of a firearm at anyone or anything you do not intend to shoot. Many incidents have occurred because people pointed what they thought was an unloaded firearm in an unsafe direction. This is especially important when loading, unloading, or field stripping the gun. ALWAYS control the direction of the firearm.

 **DANGER: NEVER CROSS ANY OBSTACLES SUCH AS FENCES OR STREAMS WITH A LOADED FIREARM.** Always make sure your firearm is unloaded and that the hammer is not cocked before crossing a fence, climbing a tree, jumping a ditch, or negotiating any other obstacles.

 **DANGER: NEVER LEAN A LOADED FIREARM AGAINST A TREE, A WALL, OR ANY SURFACE WHERE IT MAY FALL OVER.** Once a firearm has been loaded it is your responsibility to protect against any situation that may result in an accidental discharge. Failure to follow this rule may cause serious injury and/or death to the shooter or bystanders and damage to property.

 **DANGER: NEVER UNDER ANY CIRCUMSTANCES USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING.** In addition, do not use your firearm if you are on any medication which impairs, even slightly, your mental or physical ability. You should also not use your firearm if you are excessively tired, distracted, or impaired in any way. You need to be alert and have your full attention devoted to the safe use of the firearm.

 **DANGER: USE ONLY HIGH QUALITY FACTORY AMMUNITION WHICH MATCHES THE CALIBER DESIGNATION ON YOUR FIREARM BARREL.**

 **DANGER: MAKE CERTAIN THE BARREL IS CLEAR OF ANY OBSTRUCTIONS BEFORE SHOOTING.** Dirt, water, snow, lubricant, projectiles from previous rounds, and other objects may inadvertently become lodged in the bore of the barrel. A small obstruction can cause a dangerous increase in pressure and may damage your firearm and cause injury or death to you or bystanders. Refer to the Misfires section of this manual for instructions on how to remove any obstructions in the barrel. If the recoil of your firearm seems weak after firing, STOP FIRING IMMEDIATELY. Following the safety rules regarding unloading, unload your gun and check your firearm to ensure there are no obstructions in your barrel.

 **CAUTION: BEFORE HANDLING ANY FIREARM, UNDERSTAND ITS OPERATION.** Not all firearms are the same and some have features and mechanical operation unique to that specific firearm. Before using a firearm you should learn the mechanical features of the specific firearm you intend to use. If you feel unsure about any operational aspects of this firearm, please contact Traditions® before proceeding with its operation.

 **WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

APPROPRIATE USE FOR YOUR FIREARM MEANS USING YOUR FIREARM FOR LEGAL PURPOSES. It is your responsibility to ensure that you are in compliance with all applicable Federal, State, and Local laws and ordinances regarding the use of your firearm.

MAKE SURE THAT SLINGS, SCOPES, AND ANY OTHER ACCESSORIES ARE COMPATIBLE with the firearm and that they do not interfere with the safe operation of the firearm. It is your responsibility to understand and follow all instructions in this manual, as well as those which may be supplied with your ammunition and loading components and any accessory and how they all relate to each other.



DANGER: BEFORE YOU ACCEPT A FIREARM FROM SOMEONE, CONFIRM FOR YOURSELF THAT IT IS UNLOADED.

Treat all firearms as if they are loaded and will fire.



DANGER: NEVER LEAVE A LOADED FIREARM UNATTENDED.



CAUTION: DO NOT ATTEMPT TO SHOOT OR LOAD YOUR FIREARM UNTIL YOU HAVE READ THIS MANUAL COMPLETELY AND FULLY UNDERSTAND IT. FAILURE TO READ AND FOLLOW THESE INSTRUCTIONS COULD RESULT IN INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY. IF YOU ARE UNABLE TO UNDERSTAND ANY OR ALL OF THIS MANUAL, CALL THE CUSTOMER SERVICE DEPARTMENT AT TRADITIONS® .

2. SAFE STORAGE & TRANSPORTATION

 **WARNING: FIREARM SECURITY IS YOUR PERSONAL RESPONSIBILITY. ALWAYS SAFELY STORE AND SECURE YOUR FIREARM.** You must ensure that your firearms are securely and safely stored so that children and/or unauthorized users may not obtain them. Your firearms should always be kept unloaded and locked when not in use or in your immediate control. Never assume that the use of a lock alone is sufficient to safely secure your firearm. You must continually evaluate your personal situation and employ security systems that prevent children and unauthorized users from gaining access to your firearm. It is recommended that you secure ammunition in a locked container separate from your firearms.

 **WARNING: DO NOT LOAD UNTIL READY TO DISCHARGE YOUR OUTFITTER G3.**

 **WARNING: ALWAYS SECURE YOUR FIREARM IN A MANNER THAT WILL PREVENT UNAUTHORIZED ACCESS.** Whenever you are not using your firearm it should be kept unloaded and locked. Your own safety and the safety of others demands that you always secure and store your firearm in a way that will prevent unauthorized access. Never leave a firearm unattended unless it is unloaded, locked, and secured.

 **WARNING: FIREARMS ARE DANGEROUS IF THEY ARE USED AND/OR STORED IMPROPERLY. THEY POSE A RISK OF SERIOUS OR FATAL INJURIES. FIREARMS CAN BE ESPECIALLY DANGEROUS TO CHILDREN WHEN THEY ARE STORED IN AN IRRESPONSIBLE AND UNSAFE MANNER. FOR YOUR SAFETY AND THE SAFETY OF OTHERS, IT IS IMPERATIVE THAT YOU KEEP YOUR FIREARM LOCKED AND UNLOADED IN A SECURE PLACE. THE AMMUNITION OR LOADING COMPONENTS SHOULD BE STORED IN A SEPARATE, LOCKED, SECURE LOCATION WHEN NOT IN USE. SAFE AND SECURE STORAGE OF YOUR FIREARM IS ONE OF THE MOST IMPORTANT RULES OF FIREARM SAFETY. YOUR FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY OR DEATH TO YOU OR OTHERS.**

 **WARNING: MAKE SURE TO CHECK TWICE THAT YOUR FIREARM IS UNLOADED BEFORE TRYING TO INSTALL ANY LOCKING DEVICE.**

 **WARNING: NEVER TRANSPORT A LOADED FIREARM.** When transporting your firearm it must be unloaded and securely locked. Safe and secure transportation of your firearm is another important aspect of your responsibility as a firearm owner.

 **DANGER: NEVER STORE A LOADED FIREARM.** When storing your firearm it must be unloaded and securely locked. If you fail to follow this instruction it could result in an unintended discharge of the firearm.

 **CAUTION: ALWAYS STORE YOUR FIREARM AND AMMUNITION AND LOADING COMPONENTS SEPARATELY** so that they are not accessible to children or other unauthorized persons. Safe and secure storage of your firearm and ammunition is your responsibility.

 **CAUTION: NEVER ASSUME THAT A "SECRET LOCATION" OR "HIDING PLACE" IS A SECURE STORAGE METHOD.** Without your knowledge others, such as children, may be aware of your storage location or they may find it by accident. It is your responsibility to properly store your firearms and ammunition and to always make sure they are not accessible to children or unauthorized persons.

 **CAUTION: ALWAYS FOLLOW THE LAW!** In many states and local municipalities there are laws and regulations that make it a crime to keep a firearm unlocked in an area that is accessible to children or others. Keeping a firearm locked and unloaded when not in use is not only a common sense safety practice... IT IS THE LAW. You must be familiar with all local, state, and federal laws regarding the safe storage and transportation of your firearm. Failure to know and follow the law may result in unauthorized access or use of your firearm by another for which you may be held accountable. Obey all laws relating to the storage and transportation of firearms. Your local police department or gun shop can provide you with the pertinent information for where you live on storing and/or transporting a firearm safely and legally.

3. LEARNING THE BASICS OF THE TRADITIONS® OUTFITTER G3



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Model Name & Caliber Designation on the Barrel

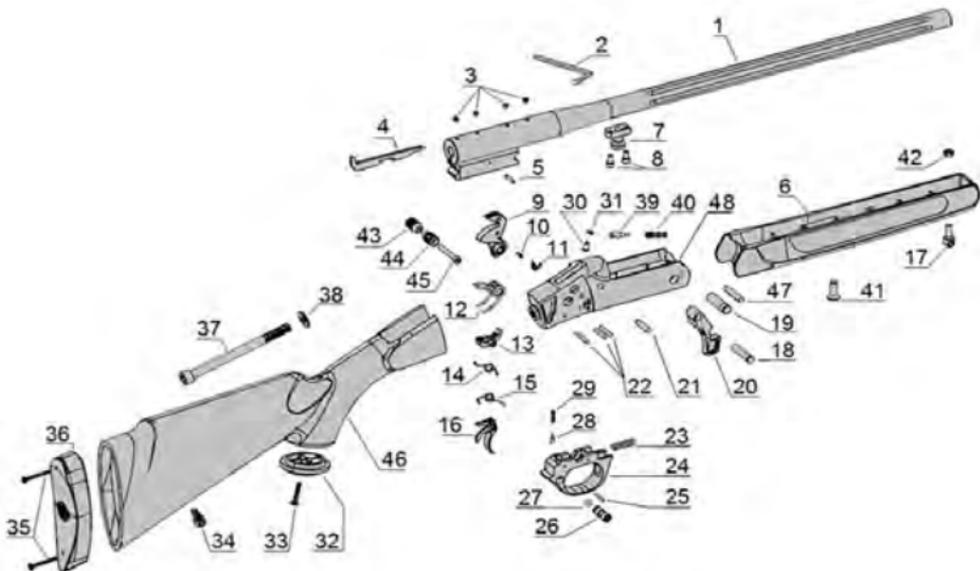


Serial Number Marking Location on the Frame



OUTFITTER G3

Models such as CR571130



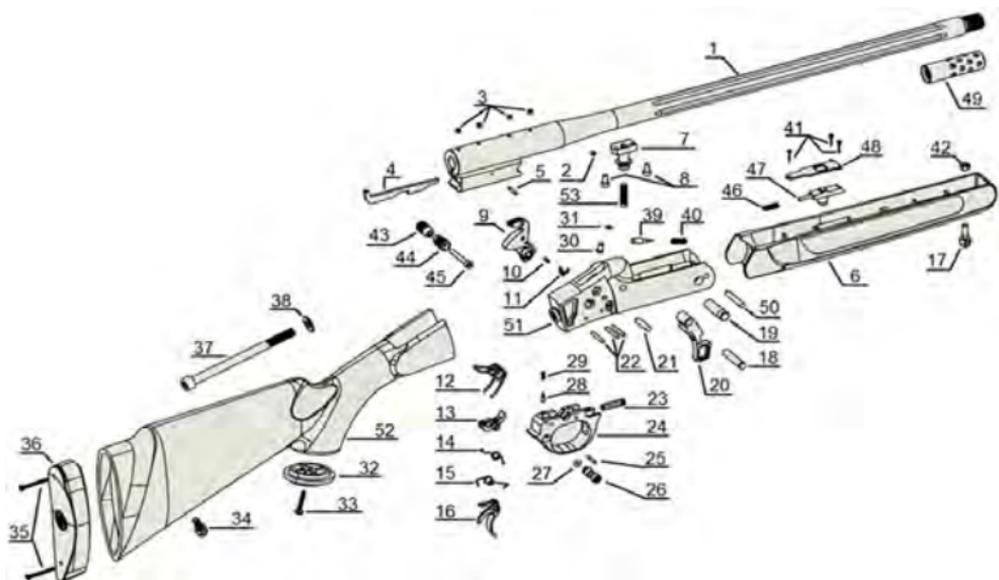
Number	DESCRIPTION	REFERENCE	Number	DESCRIPTION	REFERENCE
1	Barrel Assembly	N/A	27	O-Ring	71030
2	Allen Wrench	M1005	28	Ball	71000
3	Plug Screw (4 units)	26029	29	Trigger Guard Spring	M71015
4	Extractor Plunger	35701	30	Firing Pin Screw	M730021
5	Extractor Plunger Pin	M35000	31	Firing Pin Screw Washer	M71020
6	Fore Stock	FCS735070-1	32	Pistol grip Cap	50104
7	Tenon (Medium)	357033	33	Pistol grip Cap Screw	50105
8	Tenon Screws (2 units)	400016	34	Sling Swivel Stud-Rear	37223
9	Hammer G3	82002	35	Buttpad Mounting Screw (2 units)	20634
10	Hammer Return Pin	M81013	36	Buttpad	74026
11	Hammer Return Spring	M81014	37	Tang Screw	M71016
12	Hammer Spring	M82017	38	Tang Screw Washer	M71019
13	Sear G3	81001	39	Firing Pin G3	73007
14	Sear Spring	M81015	40	Firing Pin Spring	M10011
15	Trigger Spring	M81016	41	Forend Stock Screw	M10038
16	Trigger G3	81003	42	Sling Swivel Stud - Front nut	60122
17	Sling Swivel Stud - Front	35702	43	Hammer Handle Nut	4501
18	Barrel Catch Pin	357023	44	Hammer Handle Housing	4502
19	Frame Pivot Pin	300024	45	Handle Screw	M4503
20	Barrel Catch	N/A	46	Stock	FCS701070-2
21	Hammer Pin	M710031	47	Extractor Pin	357026
22	Trigger Guard and Trigger Pin (3 units)	M710025	48	Frame	N / A
23	Barrel Catch Spring	M72017			
24	Trigger Guard	M810027			
25	Safety Pin	M710029			
26	Safety	710032			

This is a basic schematic. Additional calibers/styles may have been produced and may apply to your particular firearm. For information on current models, please visit www.traditionsfirearms.com or for questions on your particular model please contact Customer Service at 860-388-4656.



OUTFITTER G3

Models such as CR471130T



Number	DESCRIPTION	REFERENCE	Number	DESCRIPTION	REFERENCE
1	Barrel Assembly	N/A	28	Ball	71000
2	Socket Set Screw	400025	29	Trigger Guard Spring	M71015
3	Plug Screw (4 units)	26029	30	Firing Pin Screw	M730021
4	Extractor Plunger	45701	31	Firing Pin Screw Washer	M71020
5	Extractor Plunger Pin	M35000	32	Pistol grip Cap	50104
6	Fore Stock	M735070-1T	33	Pistol grip Cap Screw	50105
7	Tenon Takedown (Thick)	457033T	34	Sling Swivel Stud-Rear	37223
8	Tenon Screws (2 units)	400016	35	Buttpad Mounting Screw (2 units)	20634
9	Hammer G3	82002	36	Buttpad	74026
10	Hammer Return Pin	M81013	37	Tang Screw	M71016
11	Hammer Return Spring	M81014	38	Tang Screw Washer	M71019
12	Hammer Spring	M82017	39	Firing Pin G3	73007
13	Sear G3	81001	40	Firing Pin Spring	M10011
14	Sear Spring	M81015	41	Screw For Plastic (3 units)	M70027
15	Trigger Spring	M81016	42	Sling Swivel Stud - Front nut	60122
16	Trigger G3	81003	43	Hammer Handle Nut	4501
17	Sling Swivel Stud - Front	35702	44	Hammer Handle Housing	4502
18	Barrel Catch Pin	357023	45	Handle Screw	M4503
19	Frame Pivot Pin	300024	46	Takedown Spring	M70025
20	Barrel Catch	N/A	47	Takedown Trigger	70026
21	Hammer Pin	M710031	48	Takedown Cover	M7006
22	Trigger Guard and Trigger Pin (3 units)	M710025	49	Muzzle Brake	457035
23	Barrel Catch Spring	M72017	50	Extractor Pin	357026
24	Trigger Guard	M810027	51	Frame	N / A
25	Safety Pin	M710029	52	Stock	FCS701070-2
26	Safety	710032	53	Tenon Takedown screw (Thick)	70029G
27	O-Ring	71030			

This is a basic schematic. Additional calibers/styles may have been produced and may apply to your particular firearm. For information on current models, please visit www.traditionsfirearms.com or for questions on your particular model please contact Customer Service at 860-388-4656.

4. SAFETIES INCLUDED ON TRADITIONS® OUTFITTER G3

Your Traditions® Outfitter G3 comes equipped with dual safeties.

The first safety is an internal passive hammer block that prevents the hammer contacting the firing pin until the trigger is pulled.

Internal Rebounding Hammer Block Safety



When the hammer is in the **At Rest** position the internal hammer block safety is preventing the hammer from striking the firing pin unless the manual trigger safety is disengaged and the trigger is pulled. Note: There should be a small gap between the hammer and frame in this position.



When the hammer is in the **Full Cock** position - internal hammer block safety moves into a lower position.

The second safety is an ambidextrous mechanical manual trigger block safety that prevents the trigger from being pulled back and allowing the sear to become disengaged.

Manual Trigger Safety



Manual Trigger Safety **disengaged or the "safety off."**
If the red ring is visible, the firearm is no longer safe and is ready to fire.



Manual Trigger Safety **engaged or the "safety on."**
Firearm is in the safe position if no red ring is visible.

5. THE OUTFITTER G3 **ELITE XT™ SYSTEM**

The Outfitter G3 is equipped with the Elite XT™ trigger and hammer system. This system has a precise and accurate trigger pull. It is designed with a rebounding hammer and a manual trigger safety. There are 2 positions the hammer can be in with the Elite XT™ system:

The At Rest Position

This position is where the hammer is sitting off of the firing pin and there is a slight gap between the hammer and the top of the frame. After the Outfitter G3 is fired, the rebounding hammer should return to the At Rest position. Even in the At Rest Position, we recommend the manual trigger safety be engaged so the red ring is not visible until you are ready to cock the hammer on the Outfitter G3.



The Full Cock Position

In this position, the action will be locked and the Outfitter G3 cannot be broken open. This should only be performed when ready to fire. The hammer should be pulled fully rearward and you should feel the hammer lock into place. The Outfitter G3 is now in the ready-to-fire position and once the manual trigger safety is disengaged so the red ring is visible, the trigger can be pulled and the Outfitter G3 will fire. See page 22 for more information on firing the Outfitter G3.



6. INITIAL CLEANING OUTFITTER G3

⚠ WARNING: Confirm that the firearm is unloaded before any cleaning and that the safety is in the "safe" position.

CAUTION: When performing the initial cleaning be mindful to always point the barrel in a safe direction and not towards any hard surface. Treat every gun as if it were always loaded and can fire at any time.

NOTE: BEFORE YOUR INITIAL USE CLEAN AND LUBRICATE YOUR OUTFITTER G3.

When you first remove the firearm from the box there will be some manufacturing oils and grease for shipping purposes. These residues need to be removed so that the firearm will function properly. For a full cleaning procedure, see page 26.

1. With the action closed, unscrew the forend screw with the 4mm Allen wrench or depress the button on the QD forend and pull forward.



2. Slide the forend off of the barrel.

Remove the barrel from the receiver by pushing the barrel catch lever in. When the action starts to open lift the barrel up and out of the receiver. Clean all items with bore solvent. This will remove any manufacturing residue that may be on the inside or outside of the barrel.



3. Dry all of the parts completely.
4. Re-oil parts with gun oil. See page 26 for full cleaning procedures.
5. Now reassemble your firearm. Be sure to wipe all excess oil from the external surfaces.

Please refer to the Cleaning & Maintenance section for more information. Take time before such cleaning to study the Disassembly/Assembly procedures and the accompanying photographs to thoroughly acquaint yourself with your rifle's subassemblies.

7. BASIC EQUIPMENT FOR SHOOTING THE OUTFITTER G3

 **CAUTION: DO NOT ATTEMPT TO FIRE OR LOAD YOUR FIREARM UNTIL YOU HAVE READ THIS MANUAL COMPLETELY AND FULLY UNDERSTAND IT. FAILURE TO READ AND FOLLOW THESE INSTRUCTIONS COULD RESULT IN INJURY AND/OR DEATH TO THE SHOOTER OR BYSTANDERS AND DAMAGE TO PROPERTY. IF YOU ARE UNABLE TO UNDERSTAND ANY OR ALL OF THIS MANUAL, CALL THE CUSTOMER SERVICE DEPARTMENT AT TRADITIONS®.**

In order to fire your Traditions® Outfitter G3 you will need the following accessories or equipment listed below:

1. Proper eye protection specified for use with firearms.
2. Proper ear protection specified for use with firearms.
3. High quality, factory-made ammunition that is the same caliber of the firearm you are planning to fire.

8. AMMUNITION FOR THE OUTFITTER G3

⚠ WARNING: BE SURE TO USE CORRECT AMMUNITION. FAILURE TO USE APPROVED AMMUNITION IN THIS FIREARM COULD RESULT IN THE FIREARM OPERATING IMPROPERLY AND COULD CAUSE INJURY OR DEATH TO YOU AND OTHERS AND DAMAGE TO PROPERTY.

Your Outfitter G3 is designed to fire factory-standard, approved ammunition as established and determined by the Sporting Arms & Ammunition Manufacturers Institute, Inc. (SAAMI) and American National Standards Institute (ANSI).

Below are the cartridge listings for their respective models. Please check the barrel markings on your firearm to be sure you are using the correct ammunition for the caliber of your firearm.

Traditions® Outfitter G3

Example Barrel Engraving Example:

Outfitter G3 .357 Magnum
MFG BY ARDESA, SPAIN
IMPORTED BY TRADITIONS, OLD SAYBROOK, CT

Additional calibers have been produced and may apply to your particular firearm. The caliber will be listed in the same place on the barrel as in the photo in this manual on all models. For a full list of calibers, please visit Traditions® website at www.traditionsfirearms.com.



⚠ WARNING FOR AMMUNITION: Be sure to fully push the cartridge into the chamber in order to avoid an interference of the cartridge rim when closing the action. Failure to fully seat the cartridge or any attempt to force the firearm closed on a cartridge not fully seated can detonate the cartridge due to impact striking the rim.

9. LOADING YOUR OUTFITTER G3

⚠ DANGER: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION AND DO NOT HAVE ANY PART OF YOUR BODY OVER THE MUZZLE WHEN LOADING.

⚠ WARNING: DO NOT LOAD THE FIREARM UNTIL YOU ARE READY TO FIRE.

PREPARING TO LOAD:

⚠ WARNING: WEAR PROPER EYE PROTECTION WHEN LOADING.

Prior to loading, you must first ensure the gun is unloaded and the barrel is free of any obstructions.

1. To load the firearm, grasp the firearm firmly with both hands, keeping your finger off the trigger and out of the trigger guard
2. Pull the barrel catch lever rearward and allow the barrel to pivot open on the pivot pin.



3. After ensuring that your cartridge matches the information provided on the barrel of the firearm, carefully slide the cartridge into the chamber until the rim sits on the supporting radius of the extractor.



4. Slowly and carefully close the action until the barrel catch locks into place. You should hear a metallic click of the action locking. Push the safety into the "safe" position so that the red ring is not shown.



⚠ WARNING: NEVER FORCE THE ACTION CLOSED ON A LIVE ROUND. The action should close smoothly without resistance. Never continue to use your firearm if it is not functioning properly. Stop immediately, remove the round, and inspect the cartridge for defects. Check the chamber for obstructions. If you are unable to recognize the problem, have the firearm examined by a qualified gunsmith.

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10. FIRING YOUR OUTFITTER G3

 **DANGER: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION AND BE SURE OF YOUR TARGET AND WHAT IS BEYOND IT.**

 **WARNING: BE SURE TO WEAR PROPER EYE AND EAR PROTECTION ANY TIME YOU FIRE YOUR OUTFITTER G3. MAKE SURE ALL BYSTANDERS IN THE AREA ARE ALSO WEARING PROPER EYE AND EAR PROTECTION AT ALL TIMES.**

 **WARNING: NEVER SOLELY RELY ON THE MECHANICAL SAFETY OF YOUR OUTFITTER G3 FOR YOUR SAFETY AND THE SAFETY OF OTHERS. IT SHOULD NOT REPLACE PROPER FIREARM HANDLING PROCEDURES DESCRIBED IN THIS MANUAL.**

Mechanical features such as safeties can fail and should never be relied upon with disregard to proper safe firearms handling. You should always maintain proper safety practices as outlined in the manual.

Now after following the previous loading instructions your firearm is ready to fire.

1. Grasp the firearm firmly with both hands with your finger off the trigger and out of the trigger guard. Make sure the safety is on and the red ring is not visible. Raise the Outfitter G3 up and firmly pull the stock into your shoulder.
2. Pull the hammer back slowly until it is in the full cock position. Your safety should remain in the "safe" position so the red ring is not visible. The Outfitter G3 is now cocked and ready to fire. **Never carry the Outfitter G3 in the cocked position. Do not disengage safety until you are ready to fire. If you decide not to fire, see page 24.**

 **WARNING: DO NOT COCK THE FIREARM UNTIL YOU ARE READY TO FIRE.**

 **WARNING: IF ACTION IS NOT FULLY CLOSED, FIREARM WILL NOT COCK.**

3. Acquire your target and aim with your sights or scope. Remember to be sure of what is beyond your target.
4. Disengage the trigger safety so the red ring is visible.
5. Slowly squeeze the trigger until the Outfitter G3 fires. Once the Outfitter G3 fires place the trigger safety back on safe by pushing it from left to right so no red ring is visible.

11. MISFIRES, HANGFIRES, & SQUIB LOADS

If after following the previous instructions the firearm did not fire then you have had a Misfire, Hangfire, or Squib load. Anyone involved with firearms may experience a misfire, hangfire, or squib load at one time or another. The following are a few simple procedures that will help you to effectively manage such occurrences.

⚠ WARNING: A MISFIRE, HANGFIRE, OR SQUIB LOAD IS A DANGEROUS SITUATION AND IT IS IMPERATIVE YOU PROCEED WITH EXTREME CAUTION. AS YOU ALWAYS SHOULD DO, BUT ESPECIALLY IN THIS SITUATION, BE SURE TO KEEP THE FIREARM POINTED IN A SAFE DIRECTION AS IT MAY FIRE AT ANY TIME.

MISFIRE & HANGFIRE

A **MISFIRE** is a failure of the cartridge to ignite. This could be a very hazardous situation.

⚠ WARNING: Extreme caution should be exercised when dealing with a misfire or hangfire.

Rarely is a misfire the fault of the firearm. Generally, it can be attributed to a problem with ammunition itself. Should your firearm fail to fire for any reason, **keep the firearm pointed at your down range target for at least one minute.**

A **HANGFIRE** is a delayed ignition. The primer fires when the trigger is pulled and the main charge fires a brief moment later.

If you experience a **MISFIRE** or **HANGFIRE**, keep the firearm pointed down range for one minute. The firearm could fire so be prepared for this. If the firearm does not fire after one minute, keep the firearm pointed downrange and carefully unload your firearm, making sure not to expose yourself to the breech area. Dispose of defective cartridges per your local range's regulations.

SQUIB LOAD

A **SQUIB LOAD** is the result of a cartridge producing less than normal pressure or velocity after primer ignition. In some cases the bullet can become lodged in the bore, creating an obstruction. If you experience a reduction in noise, muzzle flash, or recoil **STOP SHOOTING IMMEDIATELY.** If you experience a **SQUIB LOAD** keep the firearm pointed down range for one minute. The firearm could fire so be prepared for this. If the firearm does not fire after one minute, keep the firearm pointed downrange and carefully unload your firearm, making sure not to expose yourself to the breech area.

After unloading, carefully disassemble your rifle. From the chamber end, carefully inspect the chamber and bore visually to be sure there is no obstruction.

⚠ WARNING: IF THERE IS AN OBSTRUCTION, STOP SHOOTING IMMEDIATELY. BRING THE FIREARM TO A QUALIFIED GUNSMITH FOR REMOVAL.

12. DE-COCKING THE OUTFITTER G3

⚠ WARNING: ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION AND BE SURE OF YOUR TARGET AND WHAT IS BEYOND IT.

NOTE: When the Outfitter G3 is in the full cock position, the action is locked in battery and cannot be opened.

If your Outfitter G3 is in the full cock position and you no longer want to fire the Outfitter G3, carefully follow these steps to de-cock the firearm.

Unloading can be accomplished into the At Rest position. Once the hammer is in this position, engage the manual trigger safety.

Follow the directions below:

1. Both hands should be dry and not impeded in any way.
2. Disengage the manual trigger safety by pressing the button from right to left so the red ring is visible.

⚠ WARNING: THE FIREARM IS NO LONGER IN THE "SAFE" POSITION.

3. Carefully, while holding your thumb on the hammer in the cocked position, depress the trigger slowly until you feel the hammer release. Immediately release your finger from the trigger and slowly lower the hammer in a controlled manner into the At Rest position. Engage the manual trigger safety so the red ring is no longer visible. At this point, you can safely open the action.



NOTE: Practice this with an unloaded firearm so you feel comfortable with the process of safely lowering the hammer.

⚠ WARNING: NEVER DRY FIRE YOUR FIREARM.

13. UNLOADING YOUR OUTFITTER G3

 **DANGER: ALWAYS POINT THE MUZZLE IN A SAFE DIRECTION AND DO NOT HAVE ANY PART OF YOUR BODY OVER THE MUZZLE WHEN UNLOADING.**

1. Make sure the muzzle of the barrel is pointed in a safe direction at all times.
2. With the safety in the "safe" position so the red ring is not visible, unload your firearm by grasping the Outfitter G3 with both hands and pulling the barrel catch lever rearward. Allow the barrel to pivot open on the frame pivot pin.



2. The extractor should push the cartridge from the chamber as the barrel pivots open.



3. Carefully remove the cartridge from the chamber area.



4. After unloading the cartridge and completing your shooting, check your empty chamber for obstructions. Close the action of the firearm until the barrel catch mechanically locks.



14. DISASSEMBLY, DETAILED CLEANING & REASSEMBLY OF THE OUTFITTER G3

⚠ WARNING: ALWAYS POINT THE FIREARM IN A SAFE DIRECTION AND TREAT THE FIREARM AS IF IT WAS LOADED AND CAN FIRE.

⚠ WARNING: CONFIRM THE FIREARM IS UNLOADED BEFORE CONDUCTING ANY OF THE METHODS IN THIS SECTION.

⚠ WARNING: DO NOT DISASSEMBLE YOUR FIREARM ANY FURTHER THAN WHAT IS DESCRIBED IN THIS MANUAL.

Disassembling your Outfitter G3 further could cause the firearm to become unsafe. As a result, it could cause serious injury and/or death to the shooter or bystanders and could damage the firearm.

NOTE: Reference to the exploded view diagram in this manual will help identify part names and numbers.

The disassembly procedure is most often used for general cleaning, lubrication, and inspection of your Traditions® Outfitter G3. Traditions® recommends this be completed after each shooting session. By following this procedure it will help keep your firearm shooting safely and reliably for years to come.

DISASSEMBLY

1. **Follow all safety rules listed previously in this manual. Be sure the safety is engaged so it is in the "safe" position and the red ring is not visible.**

2. With the action closed, unscrew the forend screw with the 4mm Allen wrench or depress the button on the QD forend and pull forward.



3. Remove forend from barrel assembly.



4. Press the barrel catch lever to remove the barrel from the frame.



5. You can now clean your barrel assembly and frame.

DETAILED CLEANING

Required Tools & Supplies:

- Cleaning Rod & Jag (Aluminum, Plastic, or Brass. Do Not Use Steel)
- Bore Brush (Wood, Aluminum, Plastic, or Brass. Do Not Use Steel)
- Bore Patches
- Bore Solvent
- Gun Oil & Grease
- Safety Glasses

⚠ WARNING: WEAR SAFETY GLASSES WHILE CLEANING TO PROTECT EYES FROM FLYING SPRINGS OR SOLVENTS.

1. **Follow all safety rules listed previously in this manual. Be sure the safety is engaged so it is in the "safe" position and the red ring is not visible.**
2. Apply Bore Solvent to a barrel brush and cleaning patches to clean the interior of the barrel.
3. Lubricate both the interior and exterior of the barrel using gun oil. This will help protect the barrel surface from rust.
4. Clean both the interior and exterior of the frame using a solvent saturated patch or rag. Lightly oil both the interior and exterior surfaces of the frame.

5. Lightly grease the frame pivot pin and barrel catch surface on the barrel.

6. Lightly oil all interior and exterior metal surfaces of your firearm.



REASSEMBLY

1. Reinstall the barrel assembly onto the frame and lock into place.



2. Reinstall the forend onto the barreled action.



3. With the action closed, install the QD forend by setting it in place and pushing down until it locks into place or install the forend screw back into the forend using 4mm Allen wrench.



⚠ WARNING: DO NOT OVERTIGHTEN. THIS COULD CAUSE DAMAGE TO YOUR FIREARM.



⚠ WARNING: DO NOT FIRE YOUR FIREARM WITH EXCESS GREASE, OIL, OR OTHER MATERIAL IN THE BORE. These lubricants or solvents can partially or fully obstruct the bore which could result in damage to the firearm or injury to the shooter and/or bystanders.

15. SCOPE MOUNTING & SIGHTING IN

Traditions® Outfitter G3 comes drilled and tapped for easy installation of mounts and a scope and may come with a scope already mounted depending on the model.

 WARNING: DO NOT DRILL EXTRA HOLES IN YOUR BARREL. This can cause weakening of the barrel and the possibility of the barrel rupturing and/or bursting, resulting in injury or death to you or others.

Traditions® recommends using Traditions®-brand rings for mounting your scope as they are designed for your firearm. If you need to purchase new rings you can do so at your local dealer or on www.traditionsfirearms.com. Please contact Traditions® Customer Service Department with any questions about proper rings for your firearm.

Securing Scope Bases to Your Barrel

Use the allen wrench provided with your firearm to secure scope bases to your gun. You should also use the allen wrench for tightening the screws on the scope rings which should be finger-tight. Overtightening the screws can cause stripped threads and/or bent and distorted mounts. Using Loctite and other threading compounds is encouraged but not a requirement.

Mounting Your Scope

Traditions® offers a wide variety of scopes and mounting options to suit many needs. Visit www.traditionsfirearms.com to see our full line of optics and mounts or a dealer near you.

When mounting your scope, please take precaution in ensuring that your front objective lens bell is not touching the firearm and that your eyepiece has clearance from your hammer or cocking mechanism.

 WARNING: MAKE SURE THAT YOUR EYE RELIEF IS SUCH THAT YOU HAVE A COMFORTABLE AIMING POSITION BUT THAT YOU HAVE AN APPROPRIATE DISTANCE FROM YOUR EYE SO THAT YOU ARE NOT STRUCK BY THE SCOPE UNDER RECOIL WHILE SHOOTING. NOTE: Your firearm comes with a hammer extension that is ambidextrous and can be screwed into the hammer. This allows you to easily cock the firearm with a scope on your gun.

Rifle Scope Adjustment

Rifle scopes have two turrets of adjustment for adjusting the point-of-aim for the shooter. Adjustment for elevation is on the top of the scope and windage is typically found on the right-hand side of the scope when mounted on the firearm.

 WARNING: ALWAYS FOLLOW SCOPE MANUFACTURER'S MOUNTING INFORMATION AND DIRECTIONS.

Bore Sighting a Break Action Rifle

1. Check to ensure the barrel is unloaded and has no obstructions.
2. Remove your barrel from the firearm and carefully place it with the mounted scope on a sandbag or shooting vise.
3. Looking down the bore from the breech side, move your barrel to where the center of your target is in the middle of the field of vision.
NOTE: You can use a bore sighter for this process as well.

Sighting-In Your Rifle

1. Once bore-sighted, install your barrel back on your firearm. Place the firearm on your sandbag or shooting vise and fire a minimum of two shots at the bullseye.
2. Without moving the firearm, observe your shot group and its relation to the bullseye (or point of aim.)



3. Carefully adjust your scope's crosshairs with the turrets to the center of the shot group. Most hunting scopes adjust 1/4 inch per click at 100 yards. 50 yards is 1/8" and 200 yards is 1/2" per click.



4. Once your scope is adjusted to the point of impact, carefully move your firearm back to the bullseye as the point of aim.
5. Fire another shot group to determine if the point of impact is in alignment with your aim.
6. If you wish to zero at a greater distance, consult ballistic data for the load you are firing and repeat this process at that given distance.

16. WARRANTY & SERVICE

LIMITED LIFETIME MECHANICAL WARRANTY

Traditions® will warrant this firearm to be free of mechanical defects in materials or craftsmanship for the life of the firearm while in the possession of the original owner except composite stocks, wood stocks, and finishes. Traditions® will repair or replace, at its own option, product or parts which are returned at owner's expense to the Traditions® Customer Service Department. Call 860-388-4656 to obtain a factory issued Return Merchandise Authorization number. A full explanation of the specific problem must be given to the customer service representative.

This warranty shall remain in force unless any of the following are determined by the Traditions® Customer Service Department:

1. Normal wear from regular and intended use.
2. Failure to comply with the instructions listed here in the owner's manual.
3. Modification of internal parts as they were shipped from the factory.
4. A lack of proper maintenance and thorough cleaning is evident such as rust.
5. Malfunctions and damage caused by the use of incorrect ammunition.
6. Customer abuse.

Traditions® specifically disclaims any and all warranties other than those listed above on this page to the fullest extent allowed under applicable law, including warranties of merchantability and/or fitness for a particular purpose. This warranty applies only to the firearm. It does not apply to any accessories.

NOTE: Proof of purchase is required to show original ownership for all warranty work.

PLEASE HELP US SERVE YOU BETTER

In the event you should have questions pertaining to the function or performance of your new Traditions® firearm please visit our website to get answers to the most commonly asked questions. Log on to www.traditionsfirearms.com where you will find the FAQ page. This page will get you fast access to trouble shooting solutions. If you do not find an answer to your specific question on the FAQ page of our website please feel free to email info@traditionsfirearms.com and a qualified member of our team will respond to your individual question as quickly as possible. Additionally, there are numerous videos on our website that can help answer questions regarding your firearm. Visit www.traditionsfirearms.com/video-listings or <https://www.youtube.com/user/TraditionsFirearm>.

In the event you still need assistance please do not hesitate to contact Traditions®, and a member of our Customer Service Department will be happy to assist.

In the unlikely event you need warranty service on your firearm we need your help to get the work done right and without delay. It is simple to send an email or give us a call to discuss the issue.

Traditions® conveniently engraves the caliber, serial number and model name on each firearm. Take note of this information, record it on the warranty page in this manual and be prepared to state it when contacting the Traditions™ Customer Service Department with your questions.

Steps to Return a Firearm for Service

1. Do not return your firearm to the dealer.
2. Please call us and describe the problem. Chances are we can either guide you to a solution right over the phone or when possible send you the parts you need to correct the problem. Should your firearm need factory service, we will give you instructions about where to ship it and issue you a Return Merchandise Authorization number.
3. All firearms must have a factory issued Return Merchandise Authorization number (RMA) before returning to Traditions for warranty service. Firearms without an RMA number will be refused.

4. Package your unloaded firearm safely and securely inside a sturdy box. The Traditions® box your firearm arrived in is **NOT** a shipping box. **NOTE: Firearms packaged and shipped improperly are not covered under warranty if damage occurs.**
5. Write your RMA # on the outside of the box so it can be easily seen when it arrives at our facility.
6. Ship your unloaded firearm to:
Traditions®
1375 Boston Post Rd. • P.O. Box 776
Old Saybrook, CT 06475-0776

 **WARNING: It is in violation of Federal Law to ship a loaded firearm. If your gun has a live cartridge, charge, and/or projectile in the barrel, please take it to a local gunsmith for removal or call Traditions® Customer Service Department at 860-388-4656.**

 **ATTENTION: YOUR FIREARM MUST BE CLEANED BEFORE IT CAN BE INSPECTED.** If we need to clean your firearm in order to inspect it there will be a standard cleaning, lubrication, inspection, and function test (C.L.I.F.) service fee.

NOTE ON ACCESSORIES:

Please remove all after-market accessories from your firearm prior to sending in for repairs. This will ensure that these items will not be lost, misplaced, or damaged during the return process.

CAUTION: TRADITIONS® WILL NOT BE HELD LIABLE FOR ANY AFTER-MARKET ITEMS OR ACCESSORIES THAT ARE LOST OR DAMAGED IF THEY ARE NOT REMOVED AND ARE SENT IN ON YOUR TRADITIONS® ITEM COMING BACK FOR REPAIR.

FOR YOUR RECORDS

Important: Please record information here and keep for your record.

Model No. _____

Serial No. _____

Model Name _____

Caliber _____

Date Purchased _____

From _____

Registration Card mailed on _____

Please call Traditions® Customer Service Department at 860-388-4656 with any questions or concerns.

To register your warranty online please go to www.traditionsfirearms.com/support/warranty-registration, or you can mail in the warranty card on the opposing page.

To be added to our email list for announcements, specials, and other information please visit our website at: www.traditionsfirearms.com

04/21 AKH

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PREFERRED CUSTOMER WARRANTY REGISTRATION CARD



Referencing the label on the end of the carton, please write in the last 5 digits located on the right half of the UPC code into the boxes below.

UPC #

4	0	5	8	9	-					
---	---	---	---	---	---	--	--	--	--	--

Model# _____

Serial# (from barrel) _____

Name _____ Age _____

Street _____

City _____ State _____ Zip _____

Day Time Phone # _____ Date of Purchase _____

Purchase Price _____ Store Name _____

1. **What is your age?** Under 18 18-24 25-34 35-44 45-54 55-64 over 65
2. **Reason for your purchase** Hunting Target Shooting Personal use Gift
 Raffle Prize Other
3. **Do you own?** Muzzleloaders Over/Under Shotgun Side by Side Shotgun
 Semi-Auto Shotgun Pump Shotgun Cartridge Rifle Handgun Bow
4. **Where purchased?** Gun Shop General Sporting Goods Store Hardware Store
 Chain Store Mail Order Catalog Online Retailer
5. **Which factors influenced your purchase?** Previously owned a *Traditions* product
 Magazine Ad/Article Website *Traditions* Catalog Recommendation of Salesperson
Recommendation of a Friend Price Features Other
6. **What type of game do you hunt?** Whitetail Deer Mule Deer Elk Bear
 Antelope Turkey Small Game Other
7. **What do you think is the best way to get information about Hunting & Hunting products?**
Magazine Ads Internet/Website Television Programs Radio
8. **Which magazine/s do you read?** _____
9. **Which TV hunting shows do you watch?** _____

To be added to our email list to receive Traditions® emails including giveaways, product information, and more please provide your email address:

NOTE: Return this card within 15 days of purchase in order to validate your warranty.

Please complete all information above and mail to:



P.O. Box 776 • Old Saybrook, CT 06475-0776

www.traditionsfirearms.com

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Cut Along Dotted Line



P.O. Box 776
Old Saybrook, CT 06475-0776

**Place
Postage Here.**
Or for additional
security enclose
in a envelope.