

# Owner's Manual



**Marlin**<sup>®</sup>

**Model 410**  
**LEVER ACTION**  
**410 Shotgun**

**(2½" shells only,  
shotshells or slugs)**  
**Cylinder Bore**

## **IMPORTANT**

*This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. Failure to follow the instructions and warnings in this manual can cause accidents resulting in injury or death. This manual should always accompany this firearm, and be transferred with it upon change of ownership.*

*The warranty card bound into this manual must be filled out and mailed within 10 days of purchase.*  
**WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN, UNAUTHORIZED INDIVIDUALS, AND OTHERS UNFAMILIAR WITH THE SAFE HANDLING OF FIREARMS.**

**COMES WITH MARLIN'S 5-YEAR WARRANTY**

# How Your Rifle is Made

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Your rifle has been made to Marlin's strictest standards of safety and reliability. It has been proof tested with a high pressure load, function fired, and checked for accuracy at the factory. Built with tradition and engineered to last, your rifle is the product of over 135 years of Marlin technology.

## Before You Use This Firearm

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It is very important that you read and understand this manual before using your new rifle. Warnings should be read and heeded carefully. Also follow the safety rules listed in "Marlin's Guide to Gun Safety", printed on this page.

- **WARNING:** Marlin firearms are designed and manufactured to handle standard factory-loaded ammunition which conforms to SAAMI (Sporting Arms and Ammunition Manufacturers' Institute Inc.) standards with dependability and safety. Due to the many bullet and load options available, the element of judgement involved, the skill required, and the fact that serious injuries have resulted from dangerous handloads, Marlin does not make any recommendations with regard to handloaded ammunition.
- **WARNING:** Your rifle should not be assembled, used or disassembled without fully reading and understanding the instructions in this manual.
- **WARNING:** It is a violation of federal law to alter or deface the serial number of any firearm.

## Marlin's Guide to Gun Safety

1. Read and understand the owner's manual before using a firearm.
2. If you are unfamiliar with firearms, attend a firearms safety class taught by a certified instructor.
3. Handle every firearm as if it were loaded and ready to fire.
4. Control the muzzle, and never point a firearm at anything you don't want to shoot.
5. Keep the safety on SAFE until you are ready to shoot.
6. Unless you are hunting, carry your firearm empty, with the action open.
7. Before shooting, be sure you have an adequate backstop. All ammunition is dangerous beyond your line of sight.
8. Avoid ricochets by never shooting at water or any hard, flat surface.
9. Do not run, climb, or jump over an obstacle with a loaded firearm.
10. Do not climb into or out of a tree or tree stand with a loaded firearm. Do not allow others to pass loaded firearms to you while in a tree stand.
11. Do not enter or ride in a motor vehicle with loaded firearms.
12. Do not lean a loaded firearm against anything.
13. Do not bump, drop or jar a loaded firearm.
14. Do not pull a firearm toward you by the muzzle.
15. Wear hearing protectors when shooting.
16. Wear impact-protective glasses when shooting, disassembling or cleaning firearms.
17. Avoid alcoholic beverages and drugs before and during shooting.
18. Use only ammunition of the correct gauge, caliber, size and bullet shape for your firearm.
19. Do not use damaged, dirty, modified, or improperly handloaded ammunition.
20. Keep the barrel and mechanism of the firearm free of obstructions.
21. Do not use a firearm that fails to function properly. Do not try to force a jammed action.
22. Be sure no one is in the path of ejecting shells or cartridges.
23. Do not interchange parts between firearms, and be sure disassembly and reassembly are correct and complete.
24. Before cleaning, be sure the chamber, action and magazine are completely unloaded.
25. Unload firearms before storing, transporting, or leaving unattended.
26. Store firearms and ammunition separately, locked and out of the reach of children.

***Failure to follow these rules, or other instructions in this manual, can result in personal injury.***

## Safety Features

Your rifle has a two-piece firing pin and a trigger block, both of which prevent firing until the lever is completely closed. It is also equipped with two manual safety devices, a hammer block safety and a half cock safety notch, which, when used properly, provide an added degree of safety.

- **WARNING:** Before loading your rifle, become familiar with the operation of the hammer block safety and the hammer positions (FULL FORWARD, HALF COCK and FULL COCK), by practicing with the rifle unloaded.
- **WARNING:** Never disassemble the safety. It has been correctly designed, fitted and tested and is not reversible. Any mechanical device can fail, however, so never rely on the safety to justify careless handling. Never use a firearm with a safety that does not function properly.

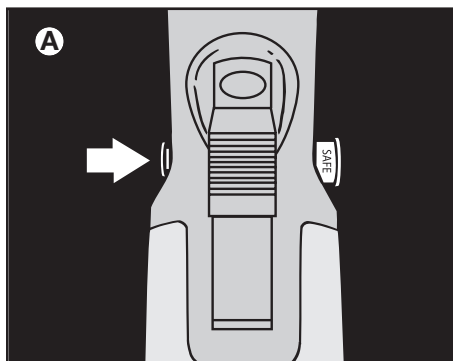
### 1. How to Operate the Hammer Block Safety

The hammer block safety mechanism is a round button located at the rear of the receiver. To put your rifle on SAFE, first move the hammer to the Half Cock position (See D and #3 under "Safety Features", page 4).

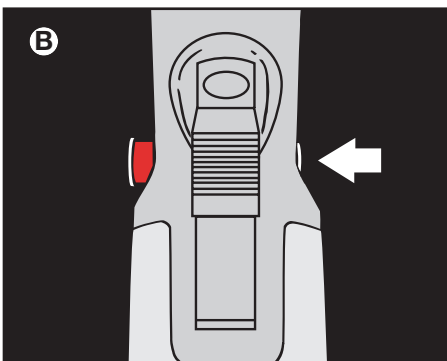
**NOTE:** You can only move the safety button if the hammer is in the Half Cock or Full Cock position. It will not move if the hammer is in the Full Forward position, or if the hammer is resting on the safety in the SAFE position (slightly forward of Half Cock).

Push the safety button from left to right as far as it will go (See A). The safety is now on SAFE and the word SAFE will appear around the right side of the button. The hammer should now be in the Half Cock position and the safety on SAFE. *This is the safest way to carry your rifle when it is loaded.* At all other times the action should be open.

To move the safety button to the FIRE position, push it from right to left as far as it will go (See B). A red ring will appear around the left side of the button as a warning that it is in the FIRE position. *If the hammer is pulled all the way back at this point, the rifle will be cocked and ready to fire.*



SAFE Position



FIRE Position

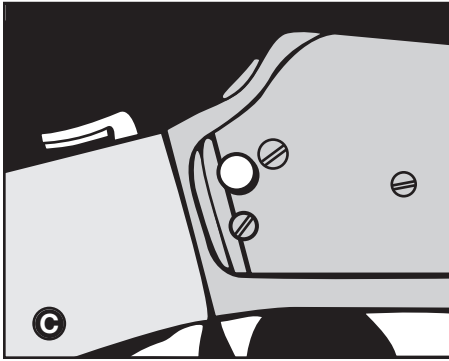
### 2. Full Cock and Half Cock Hammer Positions

Exposed hammer lever actions have, for over a century, relied on manipulation of the hammer for both manual cocking of the rifle as well as the traditional Half Cock safety position. Your rifle has these traditional hammer positions as well as the added benefit of a hammer block safety button. Use the following hammer positions in conjunction with the hammer block safety for the safest possible operation.

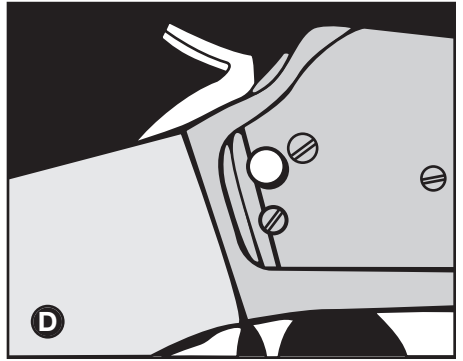
**A.** The Full Cock position of the hammer is when it is at its furthest point from the firing pin (See C). If the trigger is pulled when the hammer is in this position, and the safety button is in the FIRE position, the gun will fire.

**NOTE:** If the trigger is pulled when the hammer is in the Full Cock position, and the rifle is on SAFE, the hammer *will fall*, but will be stopped before it strikes the firing pin.

**B.** The Half Cock position of the hammer is between the Full Cock position and the full forward position. (See D).



Full Cock



Half Cock

### 3. To Move the Hammer to the Half Cock Position

First put the hammer block safety button on SAFE. The hammer may be moved from Full Cock to the Half Cock position by firmly holding the hammer in the Full Cock position with your thumb. Keep your thumb on the hammer as you pull the trigger. As soon as you feel the hammer exerting forward pressure on your thumb, remove your finger from the trigger and ease the hammer slowly forward to the Half Cock position (See E & F, page 5). The hammer is now in the Half Cock “SAFE” position.

To resume the Full Cock position, simply pull the hammer all the way to the rear (See C).

- **WARNING:** Any mechanical device can fail, so never rely on the Half Cock position or the hammer block safety to justify careless handling.
- **WARNING:** Never allow the hammer to rest on the firing pin (hammer in full forward position). If the rifle is loaded and the hammer is inadvertently struck in the full forward position, the rifle will fire.
- **WARNING:** Should the hammer inadvertently be placed in the Full Forward position, open the bolt, put the hammer block safety on SAFE, and close the bolt. The hammer is now in the Full Cock position. Follow instructions in #3 under “Safety Features” to move the hammer to the Half Cock position.
- **WARNING:** Become thoroughly familiar with the hammer positions before loading the rifle with ammunition. Failure to follow the instructions in #3 under “Safety Features” may result in “false half cock”, a condition that may allow the hammer to fall and fire the rifle if the hammer block safety button is in the FIRE position, and the trigger is pulled.

### Use of the Offset Hammer Spur

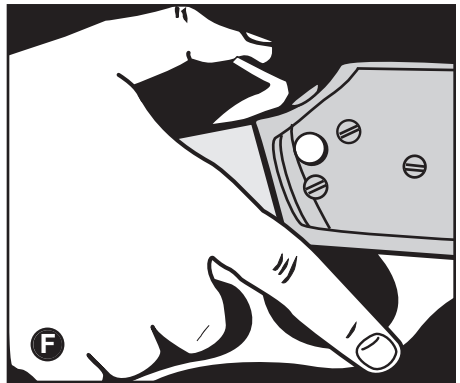
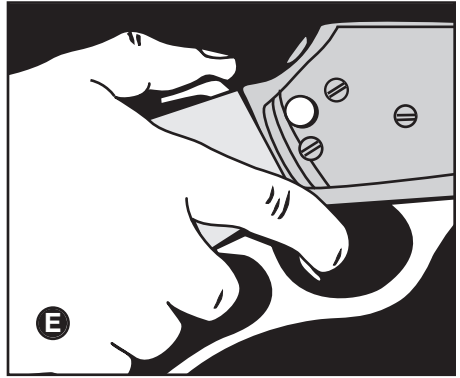
- **WARNING:** Only use the offset hammer spur on the gun with which it was packed. It will not fasten securely on narrower ( $\frac{1}{4}$ " Marlin or Glenfield hammers, or other hammers, and could cause a dangerous situation.

Because of its solid top, side ejecting receiver, your rifle is ideally suited for use with a scope. The receiver is drilled and tapped for scope mounting. However, once mounted, most scope and mount combinations do not allow sufficient clearance for your thumb between the eyepiece and hammer for safe operation. In order to operate the hammer safely, we recommend that you use the offset hammer spur packed with your rifle, when using a scope. A  $\frac{1}{16}$ " hexagonal wrench for attaching the spur is also included.

For right hand use, position the offset hammer spur so that it protrudes from the right side of the hammer, slide the offset hammer spur as far forward on the hammer as it will go, and tighten the set screw. For left hand use, mount the offset hammer spur so that it protrudes from the left side of the hammer, and tighten the set screw. Be sure the set screw tightens into the small notch on either the right or left side of the hammer, and check regularly to be sure that it is tight.

**•WARNING:** Do not use the rifle with a scope unless the offset hammer spur is securely attached in the proper position. Make periodic checks to be sure the set screw securing the offset hammer spur to the hammer is tight.

*Changing hammer position—*



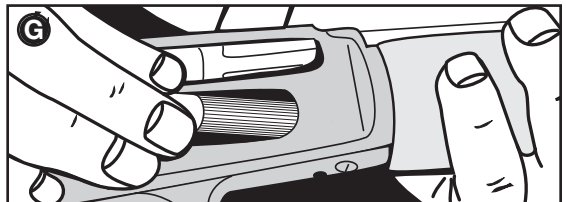
*Half Cock*

## How to Load

**•WARNING:** Before loading or firing, always check the bore and chamber to be sure they are free of grease, oil, or any other obstruction. With the action open, and the hammer block safety button on SAFE, look through the barrel to see if there is an obstruction. If there is, it must be removed before firing. Otherwise, personal injury or damage could result.

### Loading the Magazine

Be sure the bolt is closed (lever closed), the hammer block safety button is on SAFE (See A, page 3), the hammer is in the Half Cock position (See D, page 4), and the rifle is pointed in a safe direction. Insert up to 5 ( $2\frac{1}{2}$ " only) shells, into the loading port. As the shell enters the loading port, push it forward into the magazine tube (See G).

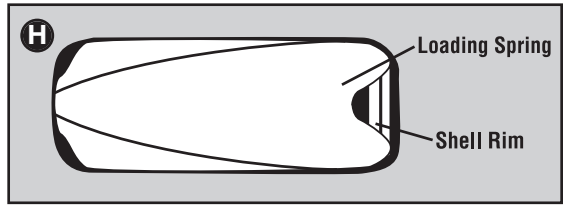


*Loading the magazine*

**Be sure that the last shell is completely inside the loading port before preparing to fire, or a jammed action may result (See H, page 6).**

## Preparing to Fire

With the rifle pointed in a safe direction, completely open and close the lever one time. When the hammer block safety button is moved to the FIRE position, your rifle is loaded, cocked, and ready to fire.

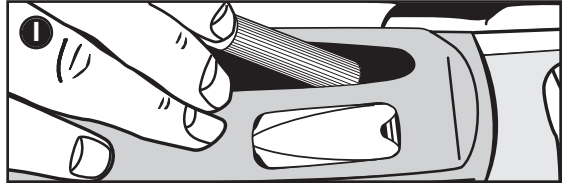


*Proper position of loading spring*

• **WARNING:** If you do not want to fire at this point, return the hammer block safety button to the SAFE position, and the hammer to the Half Cock position (See E & F, page 5).

## Loading a Single Shell

With the hammer block safety button on SAFE, the gun empty, and the lever open (bolt open), place a single shell, in the ejection port, onto the carrier (See I).



*Loading a single shell*

Return the lever to the closed position (bolt closed). The shell will be fed directly into the chamber and the firearm will be cocked and ready to fire, when the hammer block safety button is moved to the FIRE position.

## How to Fire

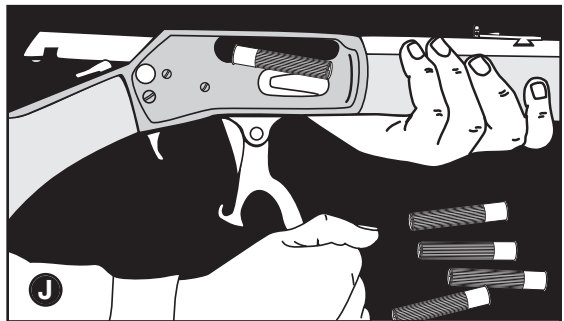
With the hammer in the Full Cock position, push the hammer block safety button to the FIRE position and, with the gun pointed at the target, squeeze the trigger. The gun will fire. Work the lever fully open and closed for each repeat shot. If you do not fire all the cartridges in the magazine, be sure to put the hammer in the Half Cock position and the hammer block safety button on SAFE until you are ready to shoot again.

• **WARNING:** Remember, until a visual check has been made, you must assume that a live round remains in the chamber. Whenever the action is closed, assume a live round is in the chamber.

## How to Unload

Put the hammer in the Half Cock position and the hammer block safety button on SAFE.

Keeping your fingers away from the trigger, and with the gun pointed in a safe direction, manually eject all cartridges by opening and closing the lever, until you are sure the chamber and magazine are empty (See J). The lever must be completely closed and then fully opened to insure proper feeding and ejecting of all cartridges. Then, with the lever in the open position (bolt to the rear), inspect the chamber, carrier and magazine carefully to be sure there are no cartridges left in the gun.



*Unloading*

- **WARNING:** During the unloading process, be sure the hammer block safety button is on SAFE, because each time the lever is completely closed (bolt closed), your rifle is cocked and ready to fire. Keep your fingers away from the trigger and be sure the gun is pointed in a safe direction during unloading.

## Sighting

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Your firearm has been sighted-in and test-fired at the factory. However, due to individual sighting characteristics, sighting should be range verified. You may prefer to fold the rear sight down when using shotshells.

### Rear Sight Adjustment Rule

To make corrections, always remember to move the rear sight in the direction in which you wish to move the center of the group. That is, if you are shooting low, raise the rear sight. If you are shooting to the right, move the rear sight to the left.

### Vertical Correction (Elevation)

To raise the point of impact, raise the rear sight. To lower the point of impact, lower the rear sight. The sight can be raised and lowered by moving the stepped elevator forward and back with your thumb.

### Horizontal Correction (Windage)

Windage adjustments to the rear sight can be made by gently tapping the dovetail portion of the rear sight in the desired direction.

To move the point of impact to the left, move the rear sight base to the left. To move the point of impact to the right, move the rear sight base to the right.

## Scope Mounting

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Your firearm is drilled and tapped for scope mounts. Follow mounting instructions supplied with scope. They are made by Weaver, among others, and are available through your local gun dealer. You may also order directly from Marlin Gun Service. Call 1-800-544-8892 for more information.

- **WARNING:** Improper mounting or use of a scope may result in facial injury. Always allow sufficient space between the scope and eye to avoid contact from recoil. Be sure to follow the scope manufacturer's instructions for correct mounting and use. Periodically check the scope to ensure it has not moved during use.

## How to Clean Your Rifle

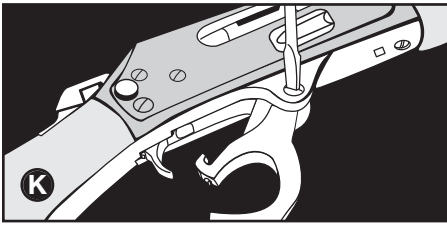
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- **WARNING:** Never attempt to wipe down or clean a loaded firearm.

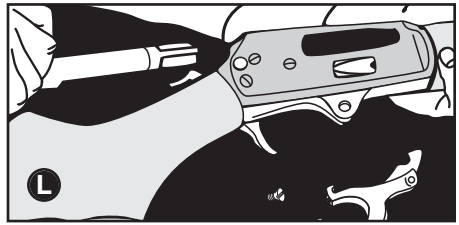
**Caution:** Before using any solvent or other gun cleaning product, read the label carefully to be sure it will not damage either the finish, or any parts of this firearm.

1. Put the hammer block safety button on SAFE and remove all shells from the action, chamber and magazine before you begin cleaning or inspecting your firearm.
2. To clean the bore from the breech end (recommended), open the lever half way, remove the lever screw (See K, page 8) and then the lever. Then remove the breech bolt from the receiver (See L, page 8). (This will cause the ejector to be loose inside the receiver — be careful not to lose it.) Next, remove the ejector from the slot in the left side of the receiver (See M, page 8).

- **WARNING:** If you move the hammer block safety to the FIRE position after the bolt has been removed, do not pull the trigger, letting the hammer snap forward, because the hammer blow will damage the safety mechanism.



Removing lever screw



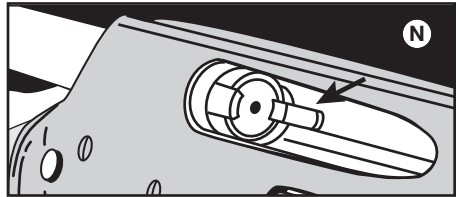
Removing breech bolt

The bore can now be cleaned, using the proper caliber cleaning rod, cleaning patches and powder solvent. Clean and oil the breech bolt before replacing. The barrel and bore should also be *lightly* oiled.

3. The action may be cleaned and oiled while the gun is disassembled as described above.

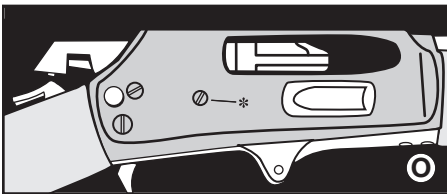


Removing ejector



Correct bolt and ejector alignment

4. To reassemble, simply reverse the above steps. Make sure the ejector is positioned properly prior to alignment and insertion of the breech bolt. See N, for the relationship of the bolt and ejector for correct alignment. Push the breech bolt into the receiver until within approximately 1" of the fully closed position (See O). The lever may now be inserted as shown in P.



Replacing breech bolt (\*Keep this screw tight)



Replacing lever

Use a very thin coat of light oil during below freezing conditions. Condensation droplets will form soon after the rifle is brought into a warm room, or the rifle may become wet during inclement weather. In any case, all moisture should be removed. Exterior metal finishes may be wiped down with a slightly oiled cloth. For long term storage, lightly oil the bore, barrel and action with gun oil. Your rifle should be completely unloaded and stored in a dry, ventilated area. Do not store it in a carrying case.



## Repair Instructions

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Your firearm has been designed and manufactured in accordance with Marlin's rigid quality control standards. However, any mechanical device may occasionally require adjustment or repair.

Questions regarding the performance and serviceability of your firearm should be addressed to our Gun Service Division at 1-800-544-8892. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.

### Warranty Repairs

Our Warranty policy covers all our firearms against defects in workmanship or material for a period of five years from the date of purchase to the original owner. See the inside front cover of this manual for warranty details.

Guns requiring warranty repairs should be returned to the factory. Be sure to follow the "Shipping and Handling" instructions on this page.

### Non-Warranty Repairs

Our Warranty policy covers all our firearms against defects in workmanship or material for a period of five years from the date of purchase to the original owner. See the inside front cover of this manual for warranty details.

Guns requiring warranty repairs should be returned to the factory. Be sure to follow the "Shipping and Handling" instructions on this page.

## Shipping and Handling

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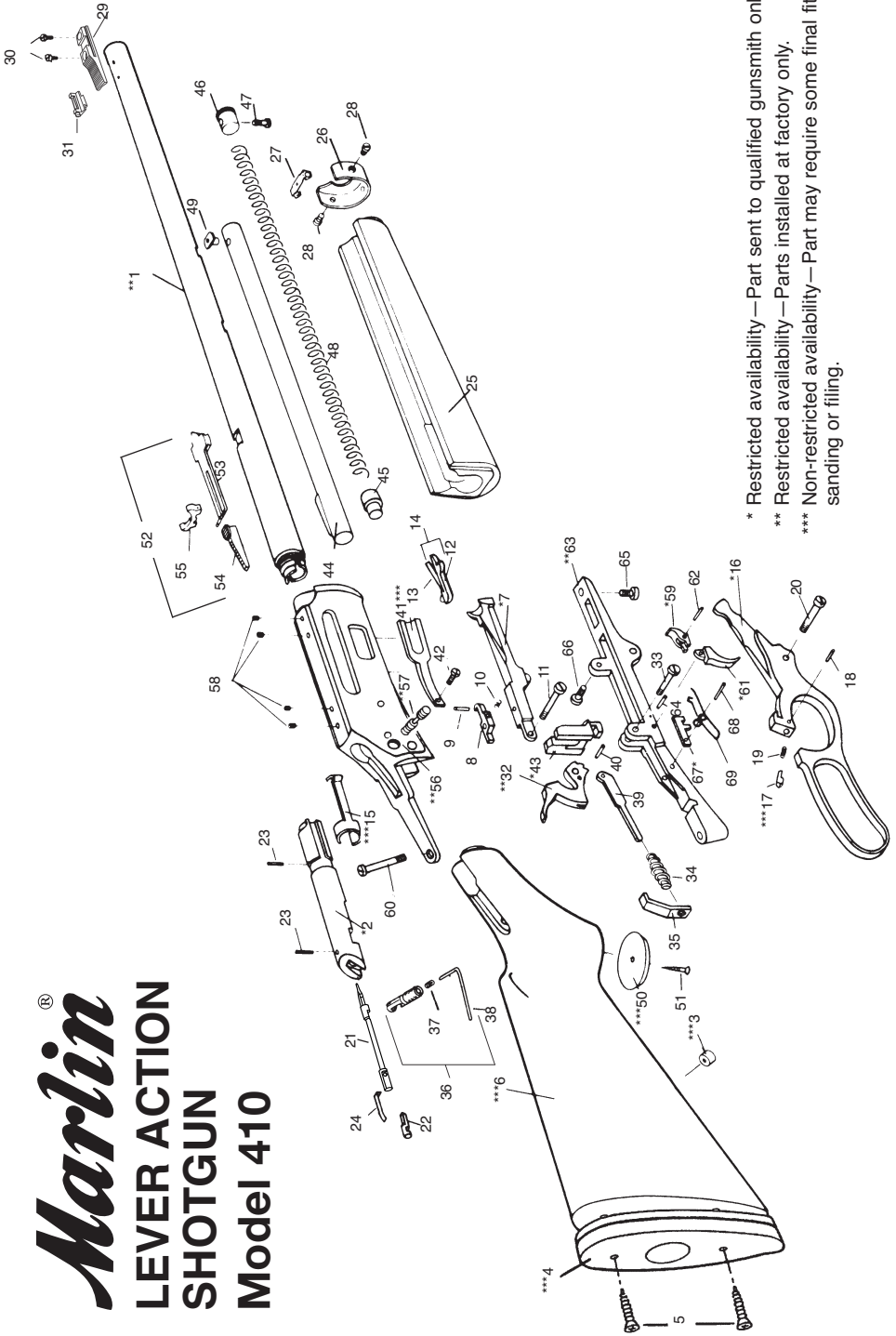
When sending your firearm to the factory, you must follow these instructions:

1. Prior to mailing, be absolutely certain that the chamber and magazine of your firearm are not loaded.
2. Pack your gun carefully. Use ample cushioning and a sturdy outer cardboard box. Do not ship in a special container which you want returned.
3. Accessories such as scopes, scope mounts, gun case, quick detach type swivels, sling straps and other special appointments should be removed prior to returning the firearm.
4. Inside the box, include a sheet with the following information: model number, serial number, description of damage or problem, and under what conditions difficulty occurs.
5. **Keep a record of your serial number when returning a firearm.**
6. Clearly mark your return address on the outside of the box and on your instruction sheet.
7. Do not ship live ammunition under any circumstances.
8. Ship your firearm via insured Parcel Post or U.P.S. prepaid and addressed to:

**MFC INC.  
ATTN: SERVICE DEPT.  
100 KENNA DRIVE  
NORTH HAVEN, CONN. 06473**

# Marlin<sup>®</sup>

## LEVER ACTION SHOTGUN Model 410



\* Restricted availability—Part sent to qualified gunsmith only.

\*\*\* Restricted availability—Parts installed at factory only.

\*\*\*\* Non-restricted availability—Part may require some final fitting sanding or filing.

# PARTS LIST MODEL 410 SHOTGUN

For parts prices, call 1-800-544-8892. Be sure to mention gun serial number when ordering parts.

| ILL. NO. | PART NAME   | PART NUMBER | ILL. NO. | PART NAME  | PART NUMBER | ILL. NO. | PART NAME                         | PART NUMBER |
|----------|---|-------------|----------|--|-------------|----------|-----------------------------------|-------------|
| **1      | Barrel  | 101088      | 23       | Firing Pin Retaining Pin (2)                       | 420299      | 46       | Magazine Tube Plug                | 301015      |
| *2       | Breach Bolt   | 101049      | 24       | Firing Pin Spring                                  | 401295      | 47       | Magazine Tube Plug Screw          | 301193      |
| ***3     | Bullseye  | 320101      | 25       | Forearm  | 101917      | 48       | Magazine Tube Spring              | 401795      |
| ***4     | Buttplate/Buttpad   | 417002      | 26       | Forearm Tip  | 201828      | 49       | Magazine Tube Stud                | 201125      |
| 5        | Buttplate Screw (2)   | 420590      | 27       | Forearm Tip Tenon                                  | 220629      | ***50    | Pistol Grip Cap                   | 320808      |
| ***6     | Buttstock   | 501061      | 28       | Forearm Tip Tenon Screw (2)                        | 320191      | 51       | Pistol Grip Cap Screw             | 420290      |
| *7       | Carrier   | 101461      | 29       | Front Sight Base                                   | 220339      | 52       | Rear Sight Assembly               | 501064      |
| 8        | Carrier Rocker  | 201063      | 30       | Front Sight Base Screw (2)                         | 320190      | 53       | Rear Sight Base                   | 520241      |
| 9        | Carrier Rocker Pin  | 401062      | 31       | Front Sight Insert                                 | 401022      | 54       | Rear Sight Elevator               | 320242      |
| 10       | Carrier Rocker Spring   | 401094      | **32     | Hammer   | 101273      | 55       | Rear Sight Folding Leaf           | 201015      |
| *        | Carrier Assembly (Not shown)<br>(Consisting of above 4 parts) | 501461      | 33       | Hammer Screw                                       | 301093      | **56     | Receiver                          | 101048      |
| 11       | Carrier Screw   | 301190      | 34       | Hammer Spring (Mainspring)                         | 420294      | **57     | Safety Button Assembly            | 599383      |
| 12       | Ejector   | 201168      | 35       | Hammer Spring Adjusting Plate                      | 320175      | 58       | Scope Mount Dummy Screw (4)       | 320493      |
| 13       | Ejector Spring  | 401294      | 36       | Hammer Spur Complete<br>(Includes parts 37 and 38) | 520377      | *59      | Sear                              | 201051      |
| 14       | Ejector w/Spring  | 501168      | 37       | Hammer Spur Screw                                  | 420193      | 60       | Tang Screw                        | 320391      |
| ***15    | Extractor   | 301269      | 38       | Hammer Spur Wrench                                 | 420204      | *61      | Trigger                           | 301643      |
| *16      | Finger Lever  | 101570      | 39       | Hammer Strut                                       | 320174      | 62       | Trigger and Sear Pin              | 401097      |
| ***17    | Finger Lever Plunger  | 201071      | 40       | Hammer Strut Pin                                   | 401397      | **63     | Trigger Guard Plate               | 501158      |
| 18       | Finger Lever Plunger Pin                                      | 301197      | ***41    | Loading Spring                                     | 101394      | 64       | Trigger Guard Plate Latch Pin     | 401099      |
| 19       | Finger Lever Plunger Spring                                   | 401696      | 42       | Loading Spring Screw                               | 301591      | 65       | Trigger Guard Plate Screw         | 301793      |
| 20       | Finger Lever Screw  | 301192      | *43      | Locking Bolt                                       | 101081      | 66       | Trigger Guard Plate Support Screw | 301493      |
| 21       | Firing Pin, Front   | 401499      | 44       | Magazine Tube                                      | 201010      | *67      | Trigger Safety Block              | 301859      |
| 22       | Firing Pin, Rear  | 401199      | 45       | Magazine Tube Follower                             | 501045      | 68       | Trigger Safety Block Pin          | 420397      |
|          |   |             |          |  |             | 69       | Trigger Safety Block Spring       | 401596      |

\*Restricted availability—Part sent to qualified gunsmith only. \*\*Restricted availability—Parts installed at factory only.

\*\*\*Non-restricted availability—Part may require some final fitting sanding or filing.

## IMPORTANT

If you have any questions or problems relating to your new Marlin, would like additional information on safe operation, or wish to order parts or accessories, just call our Customer Service Center. A Service Representative can be reached at the number listed below, between 8 A.M. and 4:30 P.M. (Eastern Time), Monday through Friday.

**1-800-544-8892 (Toll Free)**

**Please record the firearm serial number, date of purchase and where purchased below.**

Serial #: \_\_\_\_\_

Date of Purchase: \_\_\_\_\_

Purchased From: \_\_\_\_\_

**In case of loss or theft, supply this information to the proper authorities.**

### **WARNING**

**Children are attracted to and can operate firearms that can cause severe injuries or death.**

**Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.**

### **ADVERTENCIA**

**A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte.**

**Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la cárcel.**

**Health Warning:** Discharging of firearms in poorly ventilated areas and handling ammunition may cause exposure to lead and/or lead compounds. Exposure may cause cancer, birth defects or damage to the kidney, nervous, blood forming and reproductive systems. Have adequate ventilation at all times, especially in confined areas. Wash hands thoroughly after shooting, handling ammunition, or cleaning a firearm. Do not eat or smoke during these activities.

**Safety Warning:** Marlin strongly recommends that you take a hunter safety course, taught by a certified instructor, before you use this firearm. Your State Fish & Game Dept. or a local gun shop can suggest courses in your area.

**Safety Warning:** Keep this firearm out of the reach of children, unauthorized individuals, and others unfamiliar with the safe handling of firearms.