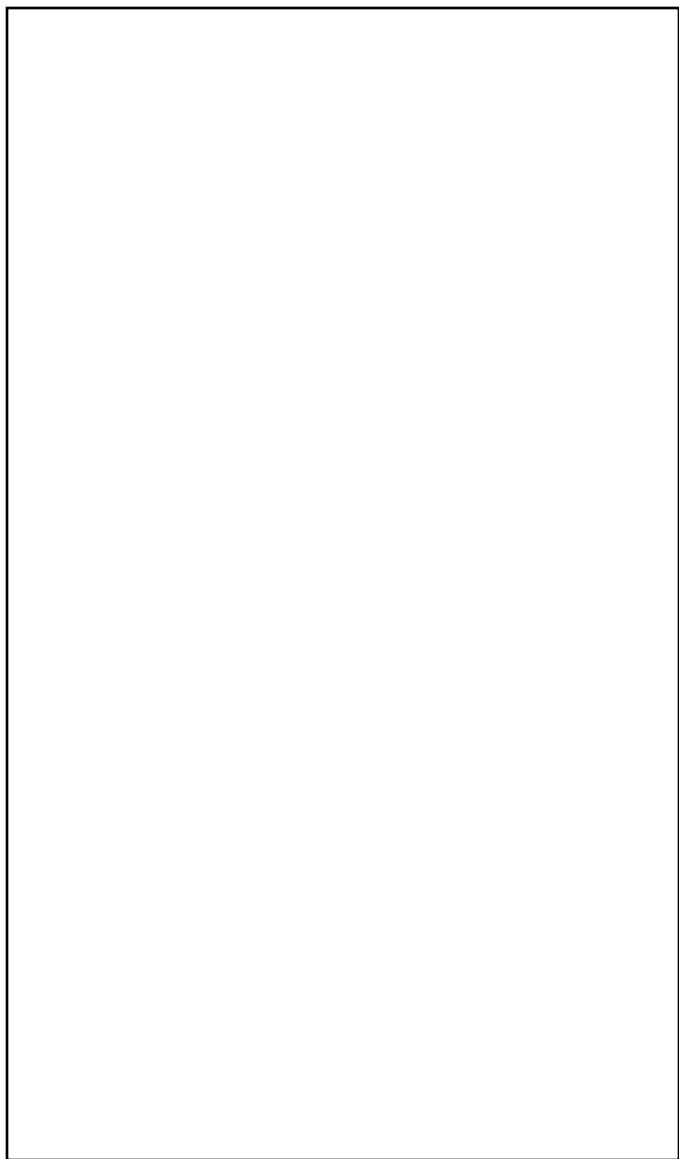


INSTRUCTION & SAFETY
MANUAL

FOR
SINGLE ACTION
REVOLVING PISTOLS



STANDARD MANUFACTURING CO.
NEW BRITAIN, CONN. U.S.A



I.

INTRODUCTION

Standard Mfg. Co. is proud of its many accomplishments in the firearms manufacturing industry. Our firearms are hand built by true craftsmen and undergo the highest quality control in the industry. To complete the process of making our frames they are machined right here at the armory. Made in the U.S.A. under our supervision. We know that many of our clients never fire these historic arms. We hope you will, and, that you do so safely. You will experience the timeless quality and superior merit of our Arms. You will discover why we say; 'Quality is our only standard.'

Please read and understand thoroughly the material set forth in this booklet.

Our firearms are meant to be loaded only as described in this manual. Please use common sense when handling this firearm. Always engage the hammer in the safety-notch.

REMEMBER, SAFETY COMES FIRST!

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II. Safety Instructions

- a. Notice of personal responsibility
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III. Material for shooting

- a. Factory new ammunition only
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IV. Operation and Manipulation

- a. Safety features
- b. Loading
- c. Firing
- d. Unloading

V. Cleaning & Service at the Factory

- a. Maintenance & Stripping of your revolver

II. SAFETY INSTRUCTIONS

Notice of Personal Responsibility

This is a manual of instruction and safety from Standard Mfg. Co. However, your safety and that of your family and others depends on your mature compliance with these instructions and advice. You must adopt and develop these practices and only you can employ them in the safe handling of this or any firearm. These firearms, although simple in design, are complex and require your full attention to detail. Follow the recommended loading instructions contained in this manual.

Every year hundreds of children are shot while playing with a firearm. Please do not mishandle this firearm and create another needless accident.

SECURE YOUR FIREARM!

BE A SAFE SHOOTER!

KEEP OUT OF REACH OF CHILDREN!

NOTICE OF LIABILITY

Standard Mfg. Co. shall not be responsible, either in whole or part, for injury, death, or damage to property resulting from intentional or accidental discharge of this firearm, or from its function when used for purposes or subjected to treatment for which it was not designed.

Standard Mfg. Co. will not honor claims involving our firearms which result from careless or improper handling, unauthorized adjustment, re-manufacture, corrosion, neglect, or the use of wrong ammunition, bullets, or any combination of the above. We will not honor claims involving these firearms for any reason or cause when such claims involving these firearms are made by a second or subsequent owner.

NOTICE OF STATUS AS FIREARM

This Single Action Revolving Pistol was manufactured in exact historic detail.

It may interest you to know that a Tax of 10% of the cost of your gun was collected by the BATF for the guns' manufacture. That is 10% which neither the manufacturer nor the dealer ever saw on his bottom line. Manufacture of firearms is expensive and a not altogether expanding industry. Please know that we, here at Standard Mfg. Co., are doing our best to provide you with a pleasant experience at affordable cost.

We must remind you that this Authentic Single Action Revolving Pistol is a firearm and can kill you, a family member, and or cause property damage if it is misused. This is a real gun and should be treated safely as any modern firearm today.

NOTICE OF FACTORY PROOF

The small inspector marks and serial numbers found on almost any gun of today, including these Single Action Revolvers, are used to provide information about your gun or gun part. It tells Standard Mfg. Co. what exacting standard of manufacture that part was subjected. Please do not remove or alter any serial number or Mark of Proof. Please do not remove, alter, or re-manufacture any part, spring, or metal bearing surface in any way. A 'tuned' gun or, addition of high performance parts not standard to our firearm will bring it "Out of Proof" and out of its normal operating range.

Removal or defacement of marks is considered bringing the firearm "Out of Proof". A firearm found to be "Out of Proof", whether done by the owner, or on behalf of the owner, will be brought either back into proof by the factory or will be destroyed.

SPECIAL WARNING AND CAUTIONS

If any gun is carelessly or improperly handled, unintentional discharge could result, and could cause injury, death, or damage to persons and or property.

Although this revolver does contain a modern safety device, extra care and strict adherence to these instructions by the gun user, and any person using the gun, is mandatory for minimizing the risk of accidents, death, or property damage to you or your family.

When you pull the trigger you must expect the gun to fire.

BE A SAFE SHOOTER!

Never load or point any firearm until you are ready to fire and accept the consequences of your actions in firing the gun.

CAUTIONS YOU SHOULD FOLLOW

ALWAYS HANDLE YOUR REVOLVER AS IF IT WERE LOADED SO THAT YOU NEVER FIRE IT ACCIDENTALLY WHEN YOU THINK IT IS UNLOADED.

NEVER POINT YOUR REVOLVER AT ANYTHING YOU DO NOT INTEND TO SHOOT SO THAT IF IT FIRES, ACCIDENTAL INJURY, DEATH, OR DAMAGE TO PROPERTY WILL BE PREVENTED.

NEVER TAKE ANYONE'S WORD THAT A GUN IS UNLOADED. CHECK FOR YOURSELF KEEP YOUR FINGERS OFF THE TRIGGER AND THE GUN POINTED IN A SAFE DIRECTION, TO SEE THAT THE CHAMBERS ARE EMPTY, SO THAT YOU NEVER FIRE THE GUN ACCIDENTALLY WHEN YOU THINK IT IS UNLOADED.

ALWAYS BE SURE BARREL AND ACTION ARE CLEAR OF OBSTRUCTIONS. CLEAN A FOULED REVOLVER IMMEDIATELY SO THAT IT WILL FUNCTION CORRECTLY AND SAFELY.

NEVER SQUEEZE THE TRIGGER OR PUT YOUR FINGER IN THE TRIGGER GUARD UNTIL YOU ARE AIMING AT A TARGET AND READY TO FIRE. THIS WILL PREVENT YOU FIRING THE REVOLVER WHEN IT IS POINTING IN AN UNSAFE DIRECTION.

CAUTIONS YOU SHOULD FOLLOW

ALWAYS HOLD YOUR REVOLVER BY THE GRIP AND KEEP BOTH HANDS WELL CLEAR OF, AND BEHIND THE CYLINDER. NEVER HOLD IT NEAR THE CYLINDER AS VERY HOT GAS AND PARTICLES OF POWDER AND LEAD ARE SPRAYED OUT AROUND THE CYLINDER – THESE WOULD INJURE YOUR HANDS.

*FAILURE TO FIRE: ALWAYS HOLD REVOLVER, KEEPING IT POINTED TOWARD THE TARGET AND WAIT 30 SECONDS WHEN REVOLVER FAILS TO FIRE. IF A HANGFIRE (SLOW IGNITION) HAS OCCURRED, REVOLVER SHOULD FIRE WITHIN 30 SECONDS. IF REVOLVER DOES NOT FIRE, REMOVE CARTRIDGE. **DO NOT** TRY TO RE-FIRE THE DEFECTIVE CARTRIDGE.*

NEVER FIRE YOUR REVOLVER NEAR AN ANIMAL UNLESS IT IS TRAINED TO ACCEPT THE NOISE; AN ANIMAL'S STARTLED REACTION COULD INJURE IT OR CAUSE AN ACCIDENT.

NEVER WALK, CLIMB OR FOLLOW A COMPANION WITH YOUR REVOLVER COCKED READY TO FIRE (IN BATTERY), OR WITH THE HAMMER IN ANY POSITION OTHER THAN ENGAGED IN THE SAFETY-NOTCH, DOWN ON AN EMPTY CHAMBER. (FIRST POSITION)

ALWAYS WEAR SHOOTING GLASSES WHEN LOADING AND FIRING AND KEEP REVOLVER AT ARMS LENGTH.

CAUTIONS YOU SHOULD FOLLOW

ALWAYS BE ABSOLUTELY SURE OF YOUR TARGET AND THE AREA BEHIND IT BEFORE YOU SQUEEZE THE TRIGGER. A BULLET COULD TRAVEL THROUGH OR PAST YOUR TARGET UP TO A MILE...IF IN DOUBT, DON'T SHOOT!

NEVER SHOOT AT A HARD SURFACE, SUCH AS ROCK, TREE, OR, LIQUID SURFACE SUCH AS WATER. A BULLET MAY RICOCHET AND TRAVEL IN ANY DIRECTION TO STRIKE YOU OR AN OBJECT YOU CANNOT SEE CAUSING INJURY, DEATH, OR DAMAGE TO PROPERTY.

ALWAYS BE SURE YOUR BACKSTOP IS ADEQUATE TO STOP AND CONTAIN BULLET BEFORE BEGINNING TARGET PRACTICE SO THAT YOU DO NOT HIT ANYTHING OUTSIDE THE RANGE SHOOTING AREA.

ALWAYS PUT SOMEONE IN CHARGE TO MAINTAIN SAFETY CONTROL WHEN A GROUP IS FIRING ON A RANGE. OBEY HIS COMMANDS SO THAT DISCIPLINE IS MAINTAINED TO REDUCE THE LIKELIHOOD OF ACCIDENTS.

ALWAYS CARRY YOUR REVOLVER EMPTY WHILE ON RANGE UNTIL PREPARING TO FIRE. KEEP IT POINTING TOWARD THE BACKSTOP WHEN LOADED TO ELIMINATE THE RISK OF INJURY, DEATH, OR DAMAGE TO PROPERTY.

CAUTIONS YOU SHOULD FOLLOW

ALWAYS INSTRUCT CHILDREN TO RESPECT FIREARMS. IF YOU TEACH THEM TO SHOOT, TEACH THEM TO USE THE REVOLVER PROPERLY. ALWAYS SUPERVISE YOUR CHILDREN CLOSELY. ALWAYS STRESS SAFETY SO THAT YOUR CHILDREN WILL NOT FIRE THE REVOLVER WHEN IT IS UNSAFE TO DO SO.

NEVER "FAN" YOUR REVOLVER AS ACCURACY IS REDUCED AND YOU MAY HIT SOMETHING OTHER THAN THE INTENDED TARGET AIMED AT. (TO PERMIT FANNING, THE INTERNAL MECHANISM OF A SINGLE ACTION REVOLVER MUST BE ALTERED. SUCH AN ALTERATION WOULD RENDER REVOLVER BOTH UNSAFE AND "OUT OF PROOF". DO NOT MAKE OR ATTEMPT TO MAKE THIS ALTERATION. THIS VOIDS ANY WARRANTY EXPRESSED OR IMPLIED ON YOUR FIREARM.

IMPORTANT: DO NOT SNAP HAMMER OF REVOLVER ON EMPTY CHAMBER. THE SOLID FIRING PIN MAY FRACTURE AND/OR YOU COULD DAMAGE THE FIRING PIN HOLE IN THE FRAME ITSELF.

III.

MATERIAL FOR SHOOTING

FACTORY, NEW, COMMERCIALY MADE AMMUNITION IN NEW CONDITION ONLY

The ammunition to be used in these revolvers is strictly to be FACTORY NEW ammunition and not re-loaded or old outdated ammunition.

The caliber of your Single Action is listed on the left side of the barrel near the frame. This designation is the only type of ammunition to be used in your revolver.

Please follow ammunition manufacturer guidelines for the safe storage, disposal, and care of your ammunition. Only high quality new ammunition should be used in this firearm. Use of wrong, old, or re-loaded ammunition can bring your firearm "Out of Proof".

IV. OPERATING AND MANIPULATION

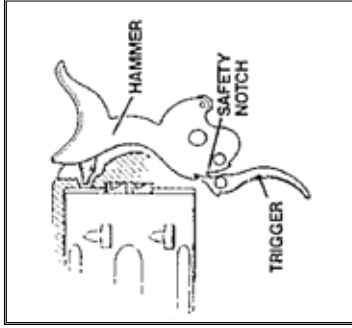
CAUTION: ENSURE REVOLVER CYLINDER IS NOT LOADED – KEEP BYSTANDERS CLEAR: WEAR SHOOTING GLASSES AND HEARING PROTECTION.

Be sure you are familiar with the safety instructions for this firearm and for handling cartridges.

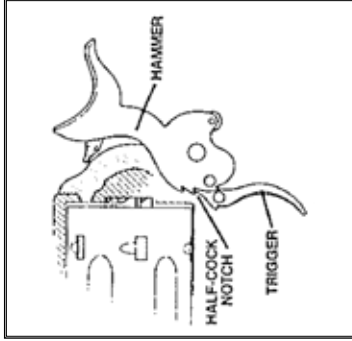
Use only the factory new cartridges for your revolver as instructed in Material for Shooting.

SAFETY FEATURES

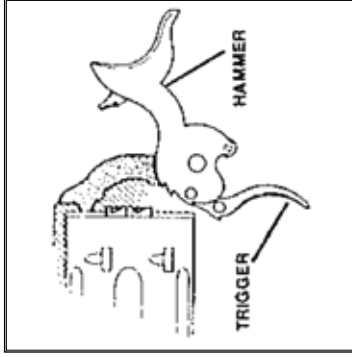
Please see the following page for manually operated hammer safety. Remember to always engage the hammer in the safety-notch.



**FIRST POSITION
HAMMER IN
SAFETY-NOTCH**



**SECOND POSITION
HALF-COCK
POSITION**



**THIRD POSITION
FULLY COCKED
POSITION**

**TO LOAD YOUR SINGLE ACTION,
CENTRAL FIRE, REVOLVING PISTOL**

1st Motion: Holding the pistol in the left hand, muzzle downward, half cock it (Second Position) with the right hand and open the gate.

2nd Motion: Insert the cartridges in succession, (only load 5 chambers) with the right hand, close the gate.

Remember to point revolver in safe direction and carefully load cartridges in chambers and secure hammer in safety-notch. (First Position)

CAUTION: DO NOT FULLY COCK HAMMER UNTIL READY TO FIRE

CAUTION: HANDLE CARTRIDGES WITH CARE; DO NOT DROP THEM OR SUBJECT THEM TO SHOCK OR IMPACT. THE PRIMER COULD EXPLODE AND CAUSE SEVERE INJURY.

**YOUR WEAPON IS NOW
LOADED**

USE COMMON SENSE AND BASIC FIREARMS SAFETY

If you are not going to fire immediately, spin cylinder around to index it for the empty chamber. Draw back the hammer to index the cylinder and then carefully squeeze trigger to allow hammer to move forward, controlled by your thumb, until it rests on the empty chamber. Then engage the safety notch. (First Position)

REMEMBER: This is a Traditional Arm and although it has a “Safety” position for the hammer we strongly recommend that you not carry any loaded firearm. If you choose to carry a firearm, do so with the hammer down on an Empty Chamber; and that you be aware, responsible, and ready to accept the consequences of your actions.

FIRING YOUR REVOLVER

Be sure you are familiar with the safety instructions for this revolver and for handling the explosive cartridges.

Keep revolver pointing in safe direction. Draw hammer fully back to the full-cock position. Aim by aligning target with front and rear sights.

Fire by squeezing trigger gently and evenly.

Cock hammer and repeat above until all loaded chambers are discharged.

Draw hammer to half-cock position and remove cartridges from chambers as described in Unloading your Revolver.

CAUTION: WEAR SHOOTING GLASSES AND KEEP REVOLVER AT ARMS LENGTH. PARTICLES ARE SPRAYED OUTWARD FROM AN EXPLODING CARTRIDGE WHICH COULD DAMAGE YOUR EYES OR CAUSE BLINDNESS.

CAUTION: ALWAYS WEAR EAR PROTECTION WHEN SHOOTING. WITHOUT EAR PROTECTION, THE NOISE FROM YOUR REVOLVER AND OTHER GUNS CLOSE TO YOU COULD LEAVE A RINGING IN YOUR EARS FOR SOME TIME AFTER FIRING, AND COULD LEAD TO PERMANENT HEARING LOSS.

CAUTION: HOLD REVOLVER BY GRIP AND KEEP BOTH HANDS CLEAR OF, AND BEHIND THE CYLINDER. NEVER HOLD IT NEAR CYLINDER AS VERY HOT GAS AND PARTICLES OF POWDER AND LEAD ARE SPRAYED OUT AROUND THE CYLINDER- THESE WOULD INJURE YOUR HANDS.

TAKE PARTICULAR CARE FIRING FROM THE SHOULDER WHEN THE WIRE FRAME SHOULDER STOCK IS USED. WRAP BOTH HANDS AROUND STOCK GRIP. DO NOT GRIP FORWARD OF THE CYLINDER.

FAILURE TO FIRE

CAUTION: FAILURE TO FIRE: ALWAYS HOLD REVOLVER, KEEPING IT POINTED TOWARDS THE TARGET AND WAIT 30 SECONDS; WHEN REVOLVER FAILS TO FIRE. IF A HANGFIRE (SLOW IGNITION) HAS OCCURRED, REVOLVER SHOULD FIRE WITHIN 30 SECONDS. IF REVOLVER DOES NOT FIRE, REMOVE CARTRIDGE AND FOLLOW AMMUNITION MANUFACTURERS GUIDELINES FOR DISPOSAL.

UNLOADING & EJECTING THE CARTRIDGE SHELLS

Be sure you are familiar with the safety instructions for this revolver.

1st Motion: Holding the pistol in the left hand, draw the hammer to half-cock position with the right hand and open the gate.

2nd Motion: Eject the shells in succession with the ejector pushed by the right hand, moving the cylinder with the thumb and forefinger of the left hand. When the shells have been ejected, the pistol is ready for the 2nd motion of loading.

* There are 3 notches in the hammer of this revolver. The first is the safety-notch, the second is the half-cock notch, and the third is the cock-notch. The revolver cannot be fired when the hammer rests in the safety notch or half-cock notch, and can be fired by pulling the trigger when the hammer rests in the cock notch. The pistol should be carried habitually with the hammer resting in the safety notch.

CLEANING

Although smokeless powder is not highly corrosive, it is important to clean your revolver immediately after use; it should be cleaned periodically when not in use. We suggest once every 6 months. Keep it well lubricated with good quality gun oil.

CAUTION: MAKE SURE REVOLVER IS NOT LOADED SO THAT IT CANNOT FIRE.

TO TAKE APART THE REVOLVER

Half-cock the pistol, loosen the catch screw which holds the center-pin, draw out the center pin, open the gate, and the cylinder can then be withdrawn.

To remove the Ejector, turn out the ejector tube screw, then push the front end away from the barrel and pull it towards the muzzle. The barrel can then be unscrewed but this is not recommended and should not be attempted.

The stock can be removed by turning out the two screws just behind the hammer and at the bottom of the strap. The trigger guard can be removed by disengaging the Mainspring and turning out the screws located near the trigger and at the front of the trigger guard. All parts of the lock are then displayed and can be readily cleaned.

To remove the Gate, turn out a screw in the lower side of the frame, (hidden by the trigger guard,) then the gate spring and catch can be withdrawn, and the gate can be pushed out.

The best quality light oil should be used for oiling the parts.

RE-ASSEMBLE REVOLVER

Re-assemble in reverse order and wipe all metal parts with an oil cloth to remove finger prints which may cause corrosion.

IMPORTANT: Do not strip revolver further than as described above. If additional maintenance is required see the section on Service at the Factory.

* Do not attempt any alteration of the hammer, or, hammer safety, or, try to defeat the hammer safety in any way. Defeating the hammer safety of this or any firearm is negligent behavior and Voids any Warranty of your product.

Should you feel that your firearm is out of order please send it to the Company for inspection.

STORAGE

Store your revolver and explosive components securely locked in a separate location out of reach and sight of children. (Children are naturally curious and do not always believe the real danger of firearms.)

CAUTION: ALWAYS UNLOAD YOUR REVOLVER BEFORE STORAGE AND STORE EXPLOSIVE COMPONENT SEPARATELY.

Note: Do not store your revolver in an air-tight container, and do not seal or attempt to seal the barrel or chambers to exclude dust, as the internal steel surfaces are more likely to corrode. Store explosive components (Cartridges) in accordance with manufacturer recommendations.

SERVICE

IMPORTANT: If you make unauthorized adjustments, or, use unauthorized replacement parts, or in any way bring this firearm "Out of Proof" Standard Mfg. Co. will not assume any responsibility for the correct functioning of this revolver.

Should your revolver require adjustment or repair, make sure it is NOT loaded and take it to the dealer who sold it, or, send it directly to the Company at the address located below.
Standard Mfg. Co.
100 Burritt Street
New Britain, CT 06053

Note: Various Federal and State Laws and local ordinances govern the transfer and transportation of guns, so take the advice of the Dealer in your state on how to send or transport your revolver to Standard Mfg. Co.

Before shipping your revolver, here are some important points to remember.

1. MAKE SURE THE REVOLVER IS NOT LOADED.
2. Write a letter explaining the problem and your requirements in as much detail as possible. Include the model name and serial number of your firearm together with your return address then enclose the letter with the revolver in a well padded package.
3. Do not send presentation boxes, accessories, or explosive components.
4. Insure the package and contents against loss or theft.

This instruction manual should always accompany this revolver and should be transferred with it upon change of ownership. If you require a replacement instruction manual, write to:

Standard Mfg. Co.
PO Box 1692
New Britain, CT 06053

WARRANTY STATEMENT

Lifetime Warranty

Standard Mfg. Co. stands behind its products. Standard Mfg. Co. products are warranted, subject to the conditions below, for as long as you the original purchaser own the firearm. This is a mechanical device and has a "Life". The life or duration depends on severity of use, climate, care, ammunition, etc.

What is excluded from our Lifetime Warranty: Firearms that are "Out of Proof". An "out of Proof" firearm is one which has been brought out of its normal operating range; caused by use of non-factory parts, use of wrong or re-loaded ammunition, or improper ammunition, powder, neglect, corrosion, abuse, wear, alteration of mechanism, defacement of proof marks, serial numbers or alteration of internal or external parts, and any other operation or alteration on the firearm which we feel brings it "Out of Proof". Be sure to retain your sales slip as proof of purchase and date when making claim.

Firearms to be found "Out of Proof" are in fact excluded from any obligation under our Warranty. Guns found to be "Out of Proof" will be de-commissioned, (not returned,) and a replacement made available at reasonable cost to the original purchaser.

Stocks and accessories are not covered under the Lifetime Warranty.

SECURE YOUR FIREARM!

Every year a child is the victim of a self inflicted gunshot wound because somehow the child found a firearm too readily accessible. Children are curious and can find things in small places.

We recommend you secure your firearm, unloaded, in a locked safe.

Although this manual is complete, we cannot set to print every situation which may arise in the course of using this or any firearm.

You are the Safety. You are in Control. And only you can prevent a needless situation.

Use common sense.



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