



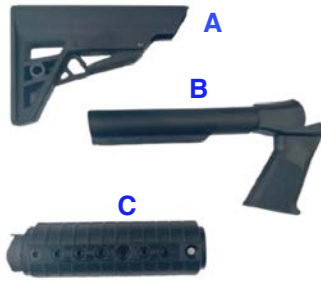
Shotforce H&R/NEF Stock Package



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. H&R Stock Sub - Assembly
- B. Pistol Grip and Tube
- C. H&R Forend

Hardware List



- 1. Screw 3/8-24 x 1.25
- 2. Screw 1/4-20 x 3/4
- 3. 3/8 Sling Stud

1 Grip/Tube Installation to Receiver

Figure 1a



Figure 1b



Figure 1c



After removing the original stock and forend, begin by aligning the grip and tube as seen in (Figure 1a) to the receiver as seen in (Figure 1b). Next, using the provided bolt (1) and the appropriate socket wrench, tighten the grip to the receiver as seen in (Figure 1c).

2 Stock Sub-Assembly to Tube Installation

Figure 2a

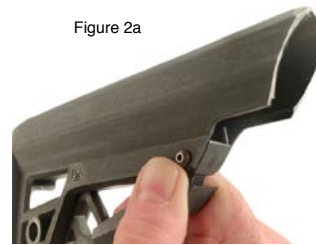


Figure 2b



Figure 2c



To install the buttstock onto the tube, begin by grabbing the adjustment lever with your thumb and index finger and pulling down as seen in (Figure 2a). While holding the adjustment lever down, begin to slide the stock onto the tube as seen in Figure 2b) until seated as seen in (Figure 2c).



Shotforce H&R/NEF Stock Package



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

3 Forend Installation

Figure 3a



Figure 3b



To install the Shotforce, begin by aligning the rear of the forend with the front of the receiver as seen in (Figure 3a) and then pivoting the forend upwards until seated as seen in (Figure 3b).

Figure 3c



Using the provided screw (2), and a phillips head screwdriver secure the forend to barrel as seen in (Figure 3c).

4 Forend Installation Continued

Figure 3d



To install the sling stud (3) choose which hole on the bottom of the forend you would like to install it to and using an open face wrench tighten until fully seated as seen in (Figure 3d).

**You're finished.
Now enjoy your New Stock!**

**Add additional ATI Accessories to
your Builds!**

▶ **Limited Life Time Warranty**

▶ **www.ATIoutdoors.com**

▶ **Made in the USA**