



Ruger 10/22 Fiberforce Stock



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- A. Fiberforce Stock Body
- B. Top Cover

Hardware List

1



- 1. Sling Stud 3/8 (2)

1 Sling Stud Installation

Figure 1a



Figure 1b

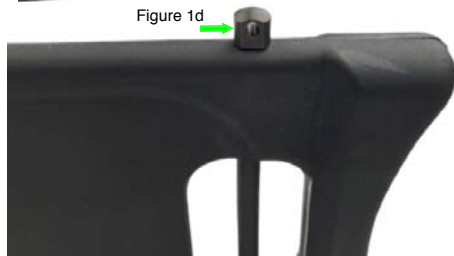


Begin by turning the stock upside down and locating the hole for the sling stud at the front of the stock as seen in (Figure 1a). Next using an adjustable wrench tighten one sling stud until seated as seen in (Figure 1b).

Figure 1c



Figure 1d



Locate the other hole for the sling stud at the rear of the stock as seen in (Figure 1c). Using an adjustable wrench tighten one sling stud until seated as seen in (Figure 1d).

2 Barreled Action Installation

Figure 2a



Figure 2b



Figure 2c



Install the rear of barreled action/trigger housing into the Fiberforce stock as seen in (Figure 2a) until seated as seen in (Figure 2b). NOTE: If a problem develops in getting the receiver properly seated, check the safety button to be sure it is not catching on the stock. You may also want to insure the trigger group pin is flush. Next, bring the barrel down until seated into the stock as seen in (Figure 2c).

3 Take Down Screw Installation

Figure 3a



Figure 3b



Turn the stock over and locate the take down screw hole as seen in (Figure 3a) and using the original take down screw and appropriate driver, tighten until seated as seen in (Figure 3b).



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Handguard Installation

Figure 4a



Figure 4b



Take the handguard as seen in (Figure 4a) and align the front tabs of the stock with the front slots of the handguard. Continue to match the tabs and slots until the top handguard is seated onto the stock body as seen in (Figure 4b).

**You're finished.
Now enjoy your New Stock!**

**Add additional ATI Accessories to
your Builds!**