PRODUCT INSTALLATION GUIDE

AR-15 X2 Scorpion Recoil Pistol Grip
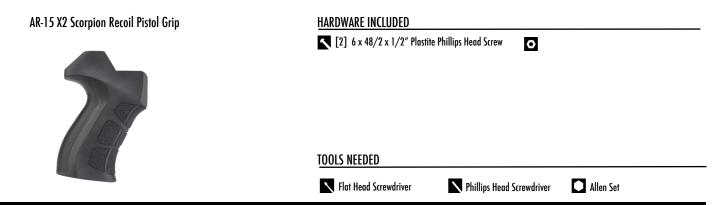
Warning: When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. We is not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

1
Begin by flipping the gun over and locating the bolt inside your current grip stock. Loosen the applied screw with a 3/16" standard allen wrench, and begin removing the grip as seen in Figure 1.

4
Insert the safety selector spring into the designed hole on the ATI AR-15 X2 pistol grip. Next, slide the pistol grip into place as seen in Figure 4.

NOTE: Be sure the safety selector spring is aligned into the safety selector detent hole before the pistol grip is fully in place.

2
Continue to remove the grip completely. Be careful to remove the safety selector spring from the grip as seen in Figure 2. Keep both the safety selector spring and grip bolt for later installation.

5
Insert the grip bolt through the bottom of the grip and tighten using a 3/16" standard allen wrench as seen in Figure 5.

3
Next, remove the scorpion pistol grip recoil pad from your new ATI AR-15 X2 Pistol Grip by pulling downward on the pad and sliding off of the pistol grip as seen Figure 3.

6
Re-install the Scorpion Recoil Pad by sliding it upward into the pistol grip as seen in Figure 6.

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7 Using the supplied 6 x 48/2 x 1/2" phillips head screws and a phillips head screwdriver, place the screws into the holes at the bottom of the Scorpion Recoil Pad and tighten until snug as seen in Figure 7.