![ATI logo]

Classic Shotgun Heat Shield

Parts List

A
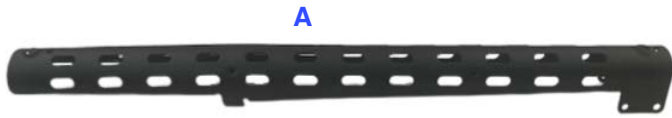
A. Heat shield

Hardware List

1   **2**   **3**

1. Screw 6-32 x 1" (2)
2. Screw 6-32 x 3/4" (2)
3. Hex Nut (2)

1 Heat Shield Installation

Figure 1a

Figure 1b

Begin by removing the barrel from the shotgun. Next, slide the heatshield over the barrel until the rear of the heat shield meets the area of the barrel that will seat into the receiver as seen in (Figure 3a). Turn the barrel/heat shield over and using an adjustable wrench, bend the rear tabs as seen in (Figure 3b). Note: You may want to use a cloth when bending the tabs to prevent scratching from the adjustable wrench.

Figure 1c
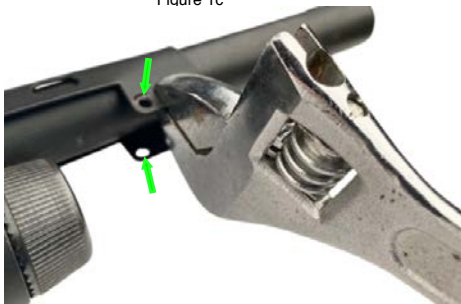
After reinstalling the barrel, slide the heatshield so that it touches the receiver except on the Winchester which needs to be kept 1/2" from the receiver. Next, using an adjustable wrench, bend one tab of the front clamp around the barrel as seen in (Figure 3c). When bending the tabs, make sure that the holes (noted by the arrows) on both tabs are lining up for screw installation in step 3d. Repeat the same for the other side tab as well. Note: You may want to use a cloth when bending the tabs to prevent scratching from the adjustable wrench.

1 Heat Shield Installation Continued

Figure 1d

Figure 1e

Depending on the size of your barrel, using a 7/64"allen wrench you will now use the (2) provided 6-32 x 3/4" or 6-32 x 1" screws (# 1or #2) and the provided 6-32 hex nuts (#4) and tighten the heat shield to the barrel as seen in (Figure 1d & 1e).

You're finished.
Now enjoy your New Product!

Add additional ATI Accessories to your Builds!

70.0062.02