



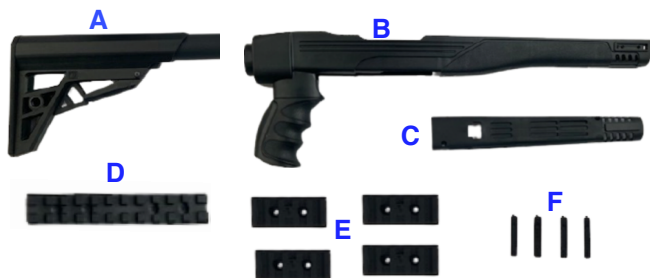
Ruger 10/22 Strikeforce Stock



Warning:

When handling a firearm, always follow the proper handling procedures at all times. Failure to follow these procedures could result in serious damage, injury, or death. WE are not responsible for damage to property, injury, or death resulting from improper installation, misuse or modification of products. If you are not comfortable completing any of the following steps, or do not have the proper tools enlist the help of your local gunsmith. We are not responsible for components that are damaged due to improper installation.

Parts List



- | | |
|-----------------------|--------------------------|
| A. Stock Sub-Assembly | E. 2" Picatinny Rail (4) |
| B. Stock Body | F. Blank Inserts (4) |
| C. Top Cover | |
| D. 4" Picatinny Rail | |

Hardware List



- | | |
|-------------------------|-----------------------------|
| 1. Screw #14 x 1 1/4" | 6. Nut 10-32 |
| 2. Screw 6-32 x 3/4" | 7. Sling Stud 10-32 x 5/16" |
| 3. Screw 6-32 x 1/2" | 8. Sling Stud 3/8" Course |
| 4. Screw 6-32 x 3/8 (8) | |
| 5. Nut 6-32 | |

1 Blank Insert (Optional) Installation

Figure 1b

Figure 1a



Figure 1c

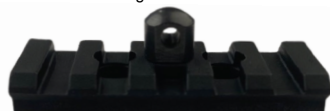


If you choose to install the (4) blank inserts into the stock body as seen in (Figure 1a), you will take one insert as seen in (Figure 1b) and install into the side of the stock body making sure the tabs line up into the stock body until flush as seen in (Figure 1c). You will repeat this same process for the left side, and both slots on the bottom.

2 Picatinny Rail (Optional) Installation

Figure 2a

Figure 2b

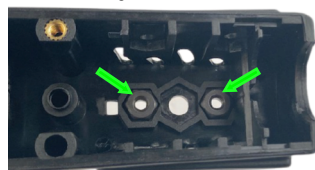


If you choose to install the bottom picatinny rail with the sling stud, begin by installing the 10-32 hex nut into the pocket on the bottom of the picatinny rail as seen in (Figure 2a). Next, while holding your finger over the 10-32 hex nut (#6), thread the sling stud into the rail until it is seated into the hex nut as seen in (Figure 2b).

2 Picatinny Rail (Optional) Installation Cont.

Figure 2c

Figure 2d



Next, install (2) 6-32 hex nuts (#5) into the pockets on the bottom of the inside stock body as seen in (Figure 2c). Align the bottom rail into place and while holding a finger over the hex nuts, fasten the rail using (2) 6-32 x 3/8" machine screws (#4) and a phillips head screwdriver as seen in (Figure 2d).

Figure 2e

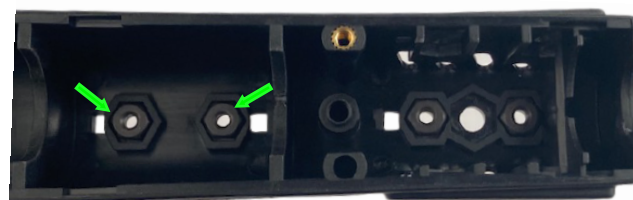


Figure 2f



To install the 4" bottom rail you would first need to remove the 2" rail from figure 2d making sure to keep the hex nuts installed. Next, begin by locating the remaining (2) pockets on the inside of the stock body and insert (2) 6-32 hex nuts (#5) into the pockets as seen in (Figure 2e). Align the bottom rail into place and while holding a finger over the hex nuts use a phillips head screwdriver to fasten the (4) 6-32 x 3/8 machine screws (#4) to the picatinny rail as seen in (Figure 2f).



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2 Picatinny Rail (Optional) Installation

Figure 2g

Figure 2h



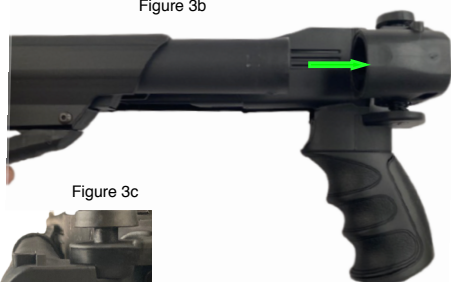
To install the side rails begin by locating the existing pockets on the inside of the stock body and insert (2) 6-32 hex nuts (#5) into the pockets as seen in (Figure 2g). Align the side rail into place and while holding a finger over the hex nuts use a phillips head screwdriver to fasten (2) 6-32 x 3/8 machine screws (#4) to the picatinny rail as seen in (Figure 2h).

3 Stock Assembly to Stock Body Installation

Figure 3a

Figure 3b

Figure 3c



To install the tube/stock to the stock body, you will need to make sure the stock is in the folded position. Begin by pressing together on the pin cap and under the pivot housing as seen in (Figure 3a) until folded to the side. Next, install the tube into the kuckle as seen in (Figure 3b). Using a Phillips Head Screwdriver and the provided 14 x 1 1/4" Phillips Head Screw (#1), tighten the tube through the back of the knuckle as seen in (Figure 3c).

4 Barreled Action Installation

Figure 4a

Figure 4b



To install the barreled action, align the barrel to the front of the stock and bring the receiver down towards the rear of the stock as seen in (Figure 4a) and firmly secure the action in place as seen in (Figure 4b).

5 Take Down Screw Installation

Figure 5a

Figure 5b



Turn the stock over and locate the take down screw hole as seen in (Figure 5a) and using the original take down screw and appropriate driver, tighten until seated as seen in (Figure 5b).

6 Top Cover Installation

Figure 6a

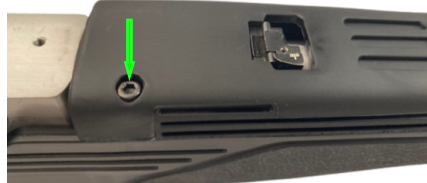
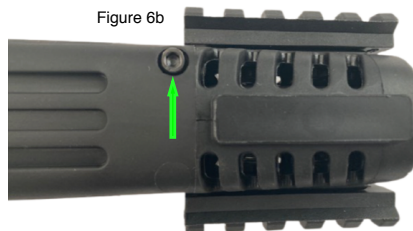


Figure 6b

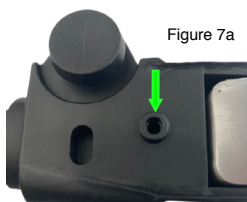


Align the top cover plate from the front and bring the cover down until seated. Using a 7/64 allen key (#9) and the provided 6-32 x 3/4" allen head screw (#2) tighten the rear of the cover plate to the stock body as seen in (Figure 6a). Using the provided 7/64 allen key (#9) and the provided 6-32 x 1/2" allen head screw (#3) tighten the front of the cover plate to the stock body as seen in (Figure 6b). NOTE: Do not overtighten screw as this may pull the brass insert out of the bottom stock body.

7 Top Sling Stud Installation

Figure 7a

Figure 7b



To install the top sling stud (#8), locate the hole on the top of the stock near the folding button as seen in (Figure 7a). Using an adjustable wrench, tighten the sling stud until seated as seen in (Figure 7b).

You're finished.

Now enjoy your New Stock!

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