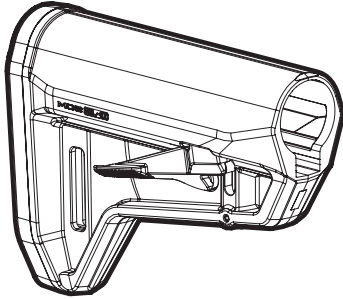




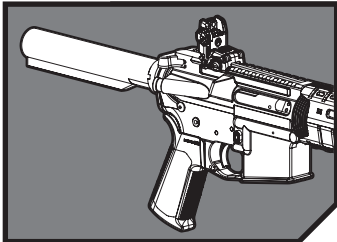
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MOE SL™ -M STOCK



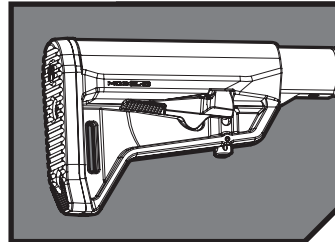
INSTALLATION INSTRUCTIONS

! WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.



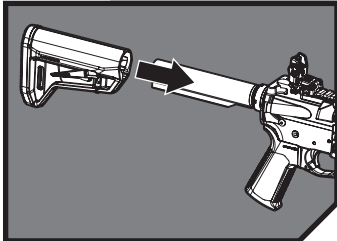
STEP 1: REMOVE EXISTING STOCK

Remove existing stock per armory guidelines.
Refer to **US Army TM 9-1005-319-23&P** for assistance.



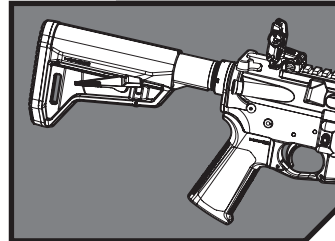
STEP 4: BOTTOM OUT CROSS PIN

Use a screwdriver or round punch in the Lock Pin Hole to pry the Lock Pin down until the Cross Pin bottoms out. Push Stock forward.



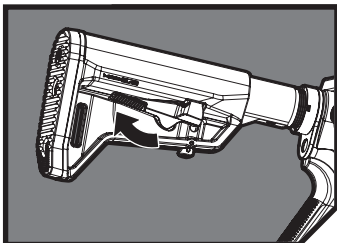
STEP 2: INSTALL STOCK

DO NOT FORCE PARTS TOGETHER! Align Stock Body with the carbine receiver extension and gently slide together until the stock stops (approx. 2-1/8").
If stock does not easily slide over receiver extension, refer to fit guide in box.



STEP 5: VERIFY INSTALL

Perform final inspection including function test per **US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual** to verify correct installation. Always test fire your weapon before using it in an operational environment.



STEP 3: EXPOSE LOCK PIN HOLE

Depress Release Levers to expose Lock Pin Hole.

NOTE: The SL-M is for Military Spec Receiver Extension only.