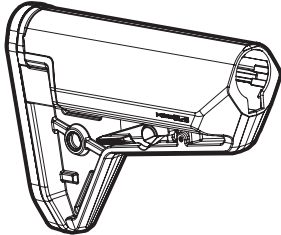




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MOE[®] SL-S[™] STOCK

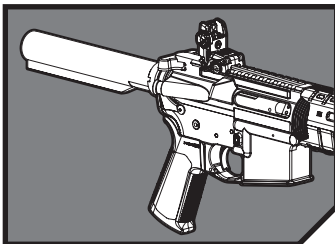


MAG653 MOE SL-S STOCK Mil-Spec

⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

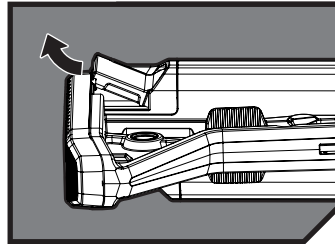
INSTALLATION INSTRUCTIONS

SL-S STOCK OPERATION



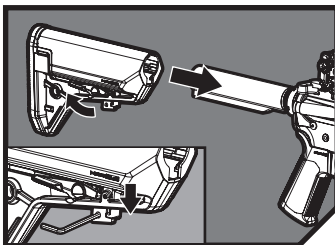
STEP 1: REMOVE EXISTING STOCK

Remove existing stock per armory guidelines.
Refer to **US Army TM 9-1005-319-23&P** for assistance.



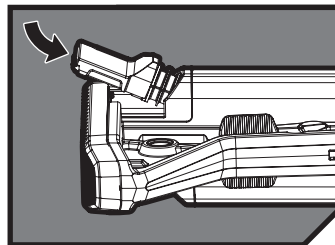
REMOVE BATTERY TUBE PLUG

To remove the rubber *Battery Tube Plug*, pull rear of the plug away from the *Stock Body* and then pull the plug out of the tube.



STEP 2: INSTALL STOCK

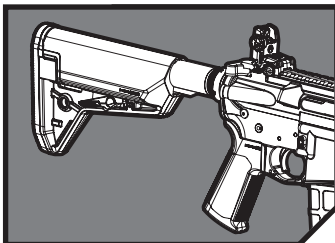
DO NOT FORCE PARTS TOGETHER! Align the *Stock Body* with the *carbine receiver extension* and gently slide together until the stock stops (approx 2-1/8"). Depress *Release Latch* with first hand. Insert a 3/32" hex wrench into *Lock Plate* and pull down until *Lock Pin* can be inserted past the end of the *carbine receiver extension*. Push stock forward to mount.
NOTE: If stock does not easily slide over receiver extension, refer to fit guide in box.



REINSTALL BATTERY TUBE PLUG

To reinstall *Battery Tube Plug*, push front of plug into tube, then firmly push rear of plug into tube reliefs until fully captured.

NOTE: Battery Tubes will accommodate CR123 and AA batteries.



STEP 3: VERIFY INSTALL

Perform final inspection including function test per **US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual** to verify correct installation. If you experience any issues during installation, please contact us at www.magpul.com. Always test fire your weapon before using it in an operational environment.