

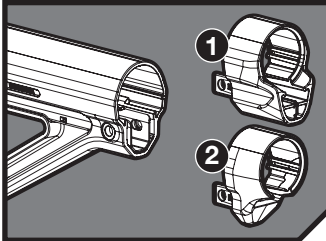


# MOE FIXED CARBINE STOCK INSTALL INSTRUCTIONS

**! WARNING:** BEFORE STARTING MAKE SURE:  
THE WEAPON IS UNLOADED. THE CHAMBER IS EMPTY. THE SAFETY IS ENGAGED.

## STEP 1: REMOVE EXISTING STOCK

Remove existing stock per armory guidelines.  
Refer to **US Army TM 9-1005-319-23&P** for assistance.

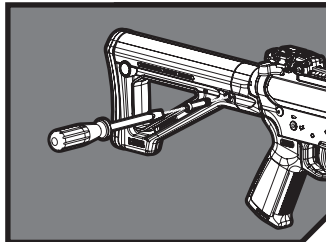


## STEP 2: SELECT AND INSTALL END CAP

Choose desired *End Cap* (*standard [1]* or *ASAP-Compatible [2]*) and install on *Stock Body*, aligning tabs with slots in *Body* such that the *Plastic Tabs* on the *End Cap* are outside the *Metal Tabs* in the *Stock Body*.

## STEP 3: INSTALL STOCK

Slide the *Stock* down fully onto the *receiver extension*, until the *End Cap* is flush with the *castle nut*.



## STEP 4: SECURE STOCK

Install *Bolt* and hand tighten until the *Stock* is snug.  
**DO NOT OVERTIGHTEN.**

## STEP 5: VERIFY INSTALL

Perform final inspection including function test per **US Army TM 9-1005-319-23&P Unit and Direct Support Maintenance Manual** to verify correct installation. If you experience any issues during installation, please refer to the "Related Info" tab, located on the product page at [www.magpul.com](http://www.magpul.com). Always test fire your weapon before using it in an operational environment.