



# JTS<sup>®</sup>

## X12PT Shotgun OWNER INSTRUCTION MANUAL



**⚠ WARNING** THIS OWNER'S MANUAL CONTAINS IMPORTANT INFORMATION ABOUT YOUR FIREARM. READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS IN THIS OWNER'S MANUAL BEFORE USING THE FIREARM. THIS MANUAL SHOULD ALWAYS ACCOMPANY THE FIREARM AND MUST BE TRANSFERRED WITH IT SHOULD THE OWNERSHIP CHANGE. KEEP THIS FIREARM AND ALL FIREARM RELATED PRODUCTS SECURED AND AWAY FROM CHILDREN OR OTHER UNAUTHORIZED USERS.

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### IMPORTANT!

Even the safest gun can potentially be dangerous to you and others when it is not properly handled. Before using this firearm, completely read and understand this owner's manual. Always treat an unloaded firearm as if it were loaded.

**⚠ WARNING** Never point the firearm at anything you are not willing to destroy. Always keep your finger away from the trigger until you are ready to fire and your sights are on the target. Always keep your firearm pointing in a safe direction until you are ready to fire. Be sure of your target and beyond.

**⚠ WARNING** IF THIS FIREARM IS CARELESSLY OR IMPROPERLY HANDLED, UNINTENTIONAL DISCHARGE COULD RESULT AND COULD CAUSE PERSONAL INJURY, DEATH OR DAMAGE TO PROPERTY. For your safety and the safety of others, this owner's operating manual contains important instructions, warnings and safety procedures that must be understood before using your JTS® firearm. It is imperative that you read the entire manual and if you do not understand any part of it or the operation of your JTS® firearm, you should seek professional firearms instruction. Never disassemble your firearm beyond what is shown in this manual.

**NOTICE** JTS® shall not be responsible for personal injury, death or damage to property resulting from either intentional or accidental discharge of this firearm, or from its function when used for purposes or subjected to treatment for which it was not designed. JTS® will not honor claims involving this firearm which result from careless or improper handling, unauthorized adjustment or parts replacement, corrosion, neglect, or the use of wrong caliber ammunition, other than original high quality commercially manufactured ammunition in good condition, or any combination thereof. JTS® will not honor claims involving this firearm for any reason or cause when the second or subsequent owner makes such claims. Before the firearm left the factory, it was tested, carefully inspected and packaged. JTS® cannot control product handling after it leaves the factory; therefore please examine this firearm carefully at the time of purchase to ensure that it is unloaded and undamaged.

## SAFETY REVIEW

1. Do NOT alter or modify your firearm.
2. Remember to have it serviced regularly.
2. Always handle your firearm as if it were loaded.
3. Never point your firearm at anything you don't intend to shoot.
4. Always make sure your firearm is not loaded and the slide is latched open and to the rear before laying it down or handing it to someone.
5. Never leave a loaded firearm unattended.
6. Always be sure bore, muzzle, chamber and action are clear of obstruction or water.
7. Always check that ammunition is clean and undamaged.
8. Never drink alcoholic beverages or take drugs before or during shooting.
9. Always wear eye and ear protection when shooting.
10. Always keep safety on "SAFE" when the firearm is loaded and a round is chambered until ready to shoot.
11. Never indulge in "horseplay" when holding your firearm. Use screw drivers that are designed for firearms and fit screw slots properly to avoid damaging screw heads and slots.

**⚠ WARNING** Always engage the manual safety (ON SAFE) until you are ready to fire. Mechanical safeties can fail, never rely on the mechanical safety alone. Always use safe gun handling practices.

## USING THE SAFETY

### SAFE POSITION -

Push the manual safety button to the right to engage the safety. The firearm is on safe when NO RED is showing.

### FIRE POSITION -

Push the manual safety button to the left to disengage the safety. The firearm is on fire when the RED is showing.



**⚠ WARNING** Before loading, be sure that the firearm is pointed in a safe direction; the safety is ON SAFE (push safety to the right of the firearm); the chamber is empty; and the breech bolt is closed.

**⚠ WARNING** Before unloading, be sure the safety is ON SAFE (push safety to the right of the firearm) and your firearm is pointed in a safe direction. Failure to do so can result in serious injury or death.

## LOADING THE FIREARM

1. Load up to five, 2-3/4 inch shells, by pushing them (crimped end towards the muzzle) into the magazine loading port. Be sure each shell passes beyond the shell stop.
2. Press the action bar lock and pump the action all the way back then all the way forward.

**⚠ WARNING** Your firearm is now loaded and is ready to fire as soon as the safety is pushed to the FIRE position indicated by the red ring around the safety. Keep your finger off the trigger and out of the trigger guard until you are ready to fire.



## UNLOADING THE FIREARM

1. Press the action bar lock and open the action slowly until the front of the shell is visible in the ejection port. Lift the front of the shell outward and remove the shell from the ejection port.
2. Continue to pull the forearm back until the next shell is released from the magazine.
3. Tip the gun sideways so that the shell drops from the ejection port.
4. Press the action bar lock and work the action in this manner until all shells have been removed.
5. Check action and magazine to make sure no shell remains.

## CLEARING MISFIRES

With finger off of trigger, pump the action backwards and then forward until all shells are ejected. Visually verify that chamber is empty.

**⚠ WARNING** Before disassembling your firearm, make sure it is pointed in a safe direction, is ON SAFE and inspect the chamber to make sure it is UNLOADED. Make sure the barrel is clear of any obstructions. Never modify the parts in your firearm. Always wear eye protection that is specified for use with firearms when handling or performing maintenance on your firearm. Never put your hand in front of the muzzle.

## FIELD STRIPPING

1. The following instructions should be observed during disassembly and assembly.
2. Always visually and physically check firearm to make sure it is unloaded and is in “safe” condition.
3. Never keep live ammunition in the same room as firearm when handling or working on it.
4. The firearm should be disassembled on a table or bench.
5. The parts should be laid out in order of disassembly.
6. Force should not be used to remove or disassemble parts, as it may result in damage to the parts.
7. Only parts and accessories in good condition and designed for this model firearm should be used.
8. Only use proper tools designed for firearms when cleaning. Always use screw drivers that are designed for firearms and fit screw slots properly to avoid damaging screw heads and slots.

**⚠ WARNING** Before cleaning, be sure the safety is ON SAFE (push safety to the right of the firearm) and your firearm is pointed in a safe direction. Failure to do so can result in serious injury or death.

## CLEANING, PROPER CARE AND MAINTENANCE

### Step 1 - Cleaning

1. With a quality bore cleaner designed for 12ga shotguns and using the manufacturers’ direction, clean barrel from the chamber end removing brush or cleaning jag and patch before pulling back through the barrel. Any attempt to clean from the muzzle end or pulling cleaning brushes and jags back through the barrel may damage it.
2. Wipe down additional parts with bore cleaner or CLP until loose carbon and dirt is removed. A nylon brush may be used to assist in removing stubborn fouling.
3. Wipe parts clean with soft dry cloth and apply lubrication.

## Step 2 - Lubrication

- Using a quality gun oil or lubricant, lubricate top of chamber, bolt, slide block assembly, and action bar assembly.
- Lubricate slide rails and disconnecter rail with gun oil.
- Firearm should be lubricated before shooting and periodically during long shooting sessions.



**NOTICE** Do not apply more oil to the firearm than is mentioned above. Doing so may result in an increased amount of powder residue which can lead to misfires and jamming issues.

**WARNING** Never leave a loaded firearm unattended.

## STORAGE

Always keep and store your firearm in an unloaded condition with the safety in the SAFE position. Keep the firearm and ammunition away from children and unauthorized persons. Firearms should be stored separately from ammunition. Always store your firearm with the empty chamber indicator in the chamber to make sure no ammunition is loaded.

**WARNING** Only an authorized JTS® or qualified gunsmith should inspect and repair your firearm.

## SERVICE

Do not return defective or damaged product to the dealer. If your firearm needs repair, call JTS (281) 829-9839 and ask for the Service Department or visit [www.jtsgroup.us](http://www.jtsgroup.us). **DO NOT ATTEMPT TO DISASSEMBLE IT!** Your firearm requires special tools and fixtures to repair it. Any disassembly or modification not performed by JTS will void the warranty.

**DO NOT RETURN THIS FIREARM TO THE DEALER:** If you have any questions or concerns about JTS Group, Inc. products, please contact us at 832-559-3119, 281-647-9130 or [customerservice@jtsgroup.us](mailto:customerservice@jtsgroup.us) and one of our service techs will be glad to assist you.

## **JTS® (1) YEAR WARRANTY**

This firearm is warranted for the duration of one (1) year against defects in material and workmanship and is not transferable.

**WHAT IS COVERED:** Replacement parts and labor.

**WHAT IS NOT COVERED:** Shipping charges to JTS Group for defective product and damages caused by abuse or failure to perform normal maintenance as well as any other expense. Consequential damages, or incidental expenses, including damage to property. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

### **WARRANTY CLAIMS:**

If your JTS firearm is found to have defects in materials or workmanship, we will repair or replace it free of charge for the duration of one (1) year. This warranty does not apply to owner neglect or abuse of the product. Contact JTS for information on how to send your firearm in for repair. DO NOT SHIP YOUR FIREARM WITHOUT CONTACTING OUR CUSTOMER SERVICE DEPARTMENT FIRST FOR INFORMATION ON HOW TO DO SO.

**JTS Group, Inc.**

**7724 Cherokee Street**

**Katy, TX 77494**

**Phone: (281) 647-9130**

**IMPLIED WARRANTIES:** Any implied warranties, including the implied warranties of merchantability and fitness for a particular purpose, are limited in duration to the life of the optic. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY

NOT APPLY TO YOU. TO THE EXTENT ANY PROVISION OF THIS WARRANTY IS PROHIBITED BY FEDERAL, STATE, OR MUNICIPAL LAW; WHICH CANNOT BE PREEMPTED, IT SHALL NOT BE APPLICABLE. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE AND COUNTRY TO COUNTRY.

## PARTS IDENTIFICATION

1 Magazine Cap Assembly	28 Firing Pin Retaining Pin	55 Hammer Plunger
2 Front Pin	29 Extractor	56 Front Pin Bushing
3 Rear Pin	30 Extractor Spring	57 Front Pin Detent Spring
4 Stock Bolt	31 Extractor Plunger	58 Sear
5 Stock Bolt Washer	32 Slide Body	59 Sear Pin
6 Front Sling Swivel Stud	33 Slide Bottom Plate	60 Trigger Pin
7 Front Sling Swivel Stud Washer	34 Rear Slide Rivet	61 Trigger
8 Barrel	35 Front Slide Rivet	62 Right Trigger Connector
9 Barrel Hoops	36 Cylindrical Pin	63 Left Trigger Connector
10 Bead	37 Forearm	64 Sear Spring
11 Receiver Assembly	38 Fore-end Tube	65 Connector Pin
12 Magazine Tube	39 Left Action Bar	66 Action Bar Lock Spring
13 Magazine Tube Seat	40 Right Action Block	67 Rear Pin Bushing
14 Ejecting Seat	41 Fore-end Nut	68 Rear Pin Detent Spring
15 Ejector Spring	42 Trigger Plate	69 Safety Button
16 Front Ejector Rivet	43 Carrier	70 Safety Retaining Spring
17 Rear Ejector Rivet	44 Carrier Dog	71 Safety Spring Retaining Pin
18 Magazine Spring Retainer	45 Carrier Dog Washer	72 Safety Detent Ball
19 Magazine Spring	46 Carrier Dog Pin	73 Single Shot Seat
20 Magazine Follower	47 Carrier Dog Follower	74 Buttstock
21 Left Latch	48 Carrier Dog Spring	75 Butt Plate
22 Right Latch	49 Action Bar Lock	76 Butt Plate Set
23 Receiver Stud	50 Action Bar Lock Washer	77 Rear Sling Swivel Stud
24 Breech Bolt	51 Hammer Pin	78 Butt Plate Short Screw
25 Locking Bolt Assembly	52 Hammer Pin Washer	79 Butt Plate Long Screw
26 Firing Pin	53 Hammer	80 Stock Pad
27 Firing Pin Retaining Spring	54 Hammer Spring	







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**NOTES:**

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Katy, Texas 77494  
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