

ROSSI

FIREARMS

Owner's Manual
Shotgun/Rifle
Circuit Judge™



READ CAREFULLY BEFORE USING YOUR FIREARM

 **ATTENTION****THIS BOOKLET**

The safety warnings in this booklet are important. By understanding the dangers inherent in the use of any firearm, and by taking the precautions described herein, you can enjoy complete safety in the use of your Rossi firearm. Failure to heed any of these warnings may result in serious injury to you or others, as well as severe damage to the firearm or other property.

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This Booklet

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Dangerous Weapons

RIFLES and SHOT GUNS are classified as FIREARMS or DANGEROUS WEAPONS and are sold by us with the specific understanding that we are not responsible in any manner whatsoever for their improper or negligent handling or resale under local laws and regulations.

Braztech shall not be responsible in any manner whatsoever for malfunctioning of the firearm, or for physical injury or property damage, resulting in whole or in part from (1) criminal or negligent discharge, (2) improper or careless handling, (3) unauthorized modifications, (4) defective, improper hand-loaded, or reloaded ammunition, (5) neglect, or (6) other influences beyond our direct and immediate control. This limitation applies regardless of whether liability is asserted on the basis of contract, negligence or strict liability (including any failure to warn). Under no circumstance shall Braztech be liable for incidental or consequential damages, such as loss of use of property, commercial loss and loss of earnings or profits.

Warning

Failure to properly secure a firearm may result in injury or death.

Warning

To prevent injury or death, it is imperative that you must keep your gun unloaded, uncocked, and securely locked, with ammunition in separate location. In addition, take any other reasonable steps to limit the possibility of theft, accident, or suicide.

Warning

Securing your firearm may inhibit access to it in a defense situation and result in injury or death.

Safety Warnings

NOT JUST FOR BEGINNERS

Regardless of your familiarity or experience with firearms, you need to study this manual.

The safe handling of firearms requires specialized training, discipline and caution. Firearms, by their nature and intended function, are deadly instruments. Accidental death or serious injury can result if they are handled improperly or carelessly.

Firearms rarely cause accidents. Firearms accidents almost always are caused by a failure to obey the basic rules of gun safety. Unfortunately, experienced shooters seem to violate these rules as frequently as beginners. Thus the basics of safe firearms handling cannot be repeated too often.

Read, re-read and practice the basic principles of firearms safety until they become second nature: habits that you don't forget.

If you have any question about your knowledge or ability to use this or any other firearm with complete safety you should seek supervised instruction.

Personalized instruction is often available from firearms dealers, gun clubs, state hunter safety programs or police departments in the United States. If none of these sources is accessible, write to the National Rifle Association, 11250 Waples Mill Road, Fairfax, VA 22030 or at www.nra.org.

THEY WILL ASSIST YOU.

A person with a firearm in his possession has a full-time responsibility. He must KNOW how to keep and use his firearm safely, and then must always TAKE the precautions necessary – all of them. He cannot guess; he cannot forget. This responsibility is his alone. It cannot be passed off to someone else.

Remember: no firearm can be made accident-proof. A firearm is just a machine, with no judgement of its own. It responds to your actions, whether wise or foolish. The only truly effective safety device is the mind of a cautious shooter who never forgets that a moment's carelessness can produce permanent tragedy.

Firearms Are Not All Alike

Many makes and models of firearms might LOOK nearly the same. However, they differ widely in design and operation, and in the location and function of various controls.

Study this manual thoroughly. Educate yourself on the characteristics and operation of your particular firearm before attempting to handle it. Do not permit others to handle it - unless they also have done so. You should have an instruction manual for every firearm you own. If you do not, write the manufacturer and obtain one. Most manufacturers will gladly send you one free. If for any reason a manual is not available, visit your public library. Many books have been published which contain detailed information on obsolete or discontinued firearms.

Your knowledge can prevent injuries.

You also may access the Rossi web site at rossiusa.com to view and print manuals.

Rossi firearms are designed and made to offer maximum safety when correctly used. However, as with any other firearm, it is not foolproof, and may become very dangerous if the following basic recommendations are not RIGIDLY observed:

ATTENTION

Rule of Firearms Safety

1. **DANGER:** Never, never-ever point any firearm, loaded or unloaded, at anything you do not intend to shoot.
2. **WARNING:** Always treat every firearm as if it were loaded.
3. **NOTICE:** Get instruction from a competent firearms instructor before using any firearm.
4. **SAFETY FIRST:** The safety is only a mechanical device, not a substitute for common sense.
5. **WARNING:** Keep your finger off the trigger until you are actually aiming at the target ready to shoot.
6. **WARNING:** Be certain that the firearm is unloaded before cleaning.
7. **WARNING:** Always empty firearms before entering a place where there are people.
8. **SAFETY FIRST:** Never leave a loaded firearm unattended.
9. **SAFETY FIRST:** Store firearms and ammunition separately beyond the reach of children.
10. **WARNING:** Don't test the safety by pulling the trigger while the safety is on unless you are absolutely sure the firearm is empty and you are pointing away from everyone.

11. **SAFETY FIRST:** Be sure of your target and backstop before you shoot.
12. **WARNING:** Firearms and alcohol or drugs don't mix. Do not shoot or handle firearms after consuming beer, wine, other alcoholic beverages or any medications or other drugs that may affect your ability.
13. **WARNING:** Never pull a firearm towards you by the muzzle. Don't climb a tree or cross a fence with a loaded firearm.
14. **DANGER:** Load and unload with the muzzle pointed in a safe direction.
15. **SAFETY FIRST:** If a firearm fails to fire when the trigger is pulled, keep it pointed at the target for at least 30 seconds. Sometimes slow primer ignition will cause a "hang" fire and the cartridge will go off after a short pause.
16. **SAFETY FIRST:** Never shoot at hard flat surfaces or water, bullet may ricochet.
17. **DANGER:** When receiving a firearm always check that it is unloaded, even if you saw it done previously.
18. **DANGER:** Never put your hand over the muzzle of a firearm.
19. **DANGER:** Check ammunition to be sure it is the right size and caliber, and that it is not dented.
20. **NOTICE:** Never cock the firearm until you are ready to shoot.
21. **SAFETY FIRST:** Dry firing is bad for this firearm.
22. **DANGER:** WHILE HANDLING ANY FIREARM, NEVER ALLOW IT TO POINT AT ANY PART OF YOUR BODY OR AT ANOTHER PERSON.
NO HARM SHOULD RESULT IF YOU OBEY THIS RULE, EVEN IF AN ACCIDENTAL DISCHARGE OCCURS.
23. **DANGER:** The Circuit Judge has "SIDE BLAST" or "CYLINDER BLAST", hot gases and particles escaping at high speeds to the sides of the gun from the clearance gap between the cylinder and barrel. Keep people behind and away from you and keep your hands and body clear of the sides of the gun when firing.
24. **CAUTION:** If there is any reason to suspect that a bullet is obstructing the barrel, immediately unload the firearm and look through the bore.
25. **SAFETY FIRST:** Treat this firearm as a precision instrument.
26. **WARNING:** Old or reloaded ammunition may be dangerous. We recommend against using it.
27. **DANGER:** Don't try to change your firearm's trigger pull, because alteration of trigger pull usually affects sear engagement and may cause accidental discharge.
28. **DANGER:** Never engage a gun lock on a loaded firearm.
29. **DANGER:** This product is not intended for use by criminals, for use in the commission of crimes or for any other wrongful purpose. Such uses constitute a misuse of the product and have a high likelihood of serious bodily injury or death for the criminal, the wrongdoer, law enforcement officers and/or innocent bystanders.

Write to us concerning any items or circumstances which might relate to your safety and the operation of our products.

Warning

The Circuit Judge® was manufactured to perform properly with the original parts as designed. It is your duty to make sure any parts you buy are installed correctly and that neither replacements nor originals are altered or changed. Your gun is a complex tool with many parts that must relate correctly to other parts. Putting a gun together wrong or with modified parts can result in a damaged gun, danger and injury or death to you and others through malfunction.

Always have a qualified gunsmith work on your gun.

Danger

Protect Your Eyes And Ears

Always wear adequate shooting glasses and ear plugs or “ear muff” type protectors whenever you are shooting.

Always make certain that persons close to you are similarly protected. Unprotected eyes may be injured by powder, gas, carbon residue, lubricant, metallic particles or similar debris which may emanate occasionally from any firearm in normal use.

Without ear protection, repeated exposure to shooting noise will lead to cumulative, permanent hearing loss.



Warning

Ammunition

1. Use only high quality, original, factory-manufactured ammunition. Do not use cartridges that are dirty, wet, corroded, bent or damaged. Do not oil cartridges. Do not spray aerosol-type lubricants, preservatives, or cleaners directly onto cartridges or where excess spray may flow into contact with cartridges. Lubricant or other foreign matter on cartridges can cause potentially dangerous ammunition malfunctions. **USE ONLY AMMUNITION OF THE CALIBER FOR WHICH YOUR FIREARM IS CHAMBERED. THE PROPER CALIBER IS PERMANENTLY ENGRAVED ON YOUR FIREARM; NEVER ATTEMPT TO USE AMMUNITION OF ANY OTHER CALIBER.**

2. The use of reloaded, “remanufactured”, hand-loaded, or other nonstandard ammunition voids all warranties. Improperly loaded ammunition voids all warranties. Improperly loaded ammunition can be extremely dangerous. Severe damage to the firearm and serious injury to the shooter or to others may result. Always use ammunition that complies with the industry performance standards established by the Sporting Arms and Ammunition Manufacturers Institute, Inc., of the United States, (SAAMI) or the equivalent from other countries.

3. Firearms may be severely damaged and serious injury to the shooter or to others may result from any condition causing excessive pressure inside the chamber or barrel during firing. Excessive pressure can be caused by obstructions in the barrel, propellant powder overloads, or by the use of incorrect cartridges or defectively assembled cartridges. In addition, the use of a dirty, corroded, or damaged cartridge can lead to a burst cartridge case and consequent damage to the firearm and personal injury from the sudden escape of high-pressure propellant gas within the firearm’s mechanism.

4. Immediately stop shooting and check the barrel and cylinder whenever:

- You have difficulty in, or feel unusual resistance in, chambering a cartridge, or
- A cartridge misfires (does not go off), or
- The mechanism fails to extract a fired cartridge case, or
- Unburned grains of propellant powder are discovered spilled in mechanism, or
- A shot sounds weak or abnormal.

In such cases it is possible that a bullet is lodged part way down the barrel. Firing a subsequent bullet into the obstructed barrel can wreck the firearm and cause serious injury to the shooter or to bystanders.

5. Bullets can become lodged in the barrel.

- If the cartridge has been improperly loaded without propellant powder, or if the powder fails to ignite (Ignition of the cartridge primer alone will push the bullet out the cartridge case, but usually does not generate sufficient energy to expel the bullet completely from the barrel).
- If the bullet is not properly seated tightly in the cartridge case.

When such a cartridge is extracted from the chamber without being fired, the bullet may be left behind in the bore at the point where the rifling

begins. Subsequent chambering of another cartridge may push the first bullet further into the bore.

6. If there is any reason to suspect that a bullet is obstructing the barrel, immediately unload the firearm and look through the bore. It is not sufficient to merely look in the chamber. A bullet may be lodged some distance down the barrel where it can not easily be seen.

DANGER:

IF A BULLET IS IN THE BORE, DO NOT ATTEMPT TO SHOOT IT OUT BY USING ANOTHER CARTRIDGE, OR BY BLOWING IT OUT WITH A BLANK OR ONE FROM WHICH THE BULLET HAS BEEN REMOVED. SUCH TECHNIQUES CAN GENERATE EXCESSIVE PRESSURE, WRECK THE FIREARM AND CAUSE SERIOUS PERSONAL INJURY.

If the bullet can be removed with a cleaning rod, clean any unburned powder grains from the bore, chamber and mechanism before resuming shooting. If the bullet cannot be dislodged by tapping it with a cleaning rod, take the firearm to a gunsmith.

7. Dirt, corrosion, or other foreign matter on a cartridge can impede complete chambering and may cause the cartridge case to burst upon firing. The same is true of cartridges which are damaged or deformed.

8. Do not oil cartridges, and be sure to wipe the chamber clean of any oil or preservative before commencing to shoot. Oil interferes with the friction between cartridge case and chamber wall that is necessary for safe functioning, and subjects the firearm to stress similar to that imposed by excessive pressure.

9. Use lubricants sparingly on the moving parts of your firearm. Avoid excessive spraying of any aerosol firearm care product, especially where it may get on ammunition. All lubricants and aerosol spray lubricants in particular, can penetrate cartridge primers and cause misfires. Some highly penetrative lubricants can also migrate inside cartridge cases and cause deterioration of the propellant powder; on firing, the powder may not ignite. If only the primer ignites, there is danger that the bullet may become lodged in the barrel.

CAUTION

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

WARNING concerning ammunition marked “+P” and “+P+”

Recently there have been many developments by ammunition manufacturers and reloaders, not all of them good. It seems some ammunition manufacturers and reloaders are in a horsepower race to see who can develop the most case pressure and muzzle velocity with little regard for practicality or safety. Some of these loads exceed common sense and can virtually tear metal apart. Rossi Firearms rated for “+P” ammunition are rated for Sporting Arms and Ammunition Manufacturers Institute (SAAMI) compliant “+P” ammunition. **SAAMI does not recognize any “+P+” ammunition at all. It is DANGEROUS to fire “+P+” ammunition in any Rossi firearm and if you do so you may be seriously injured or killed.**

In addition, it seems some ammunition marked “+P” is not SAAMI compliant either. **There are only four calibers that can carry a “+P” rating from SAAMI.** They are 38 Special +P, 9mm Luger +P, 38 Super Automatic and 45 Automatic +P. **There are no other SAAMI approved “+P” loads.** Any ammunition in any other caliber marked “+P” is not SAAMI compliant, may be dangerous and should not be used.

DANGER for “+P+”

Never use “Plus -P -Plus” (+P+) rated ammunition in any Rossi firearm. The Sporting Arms and Ammunition Manufacturers Institute (SAAMI) does not recognize such ratings and such ammunition can be very dangerous. Firing such ammunition can cause catastrophic failure in firearms resulting in serious bodily injury or death.

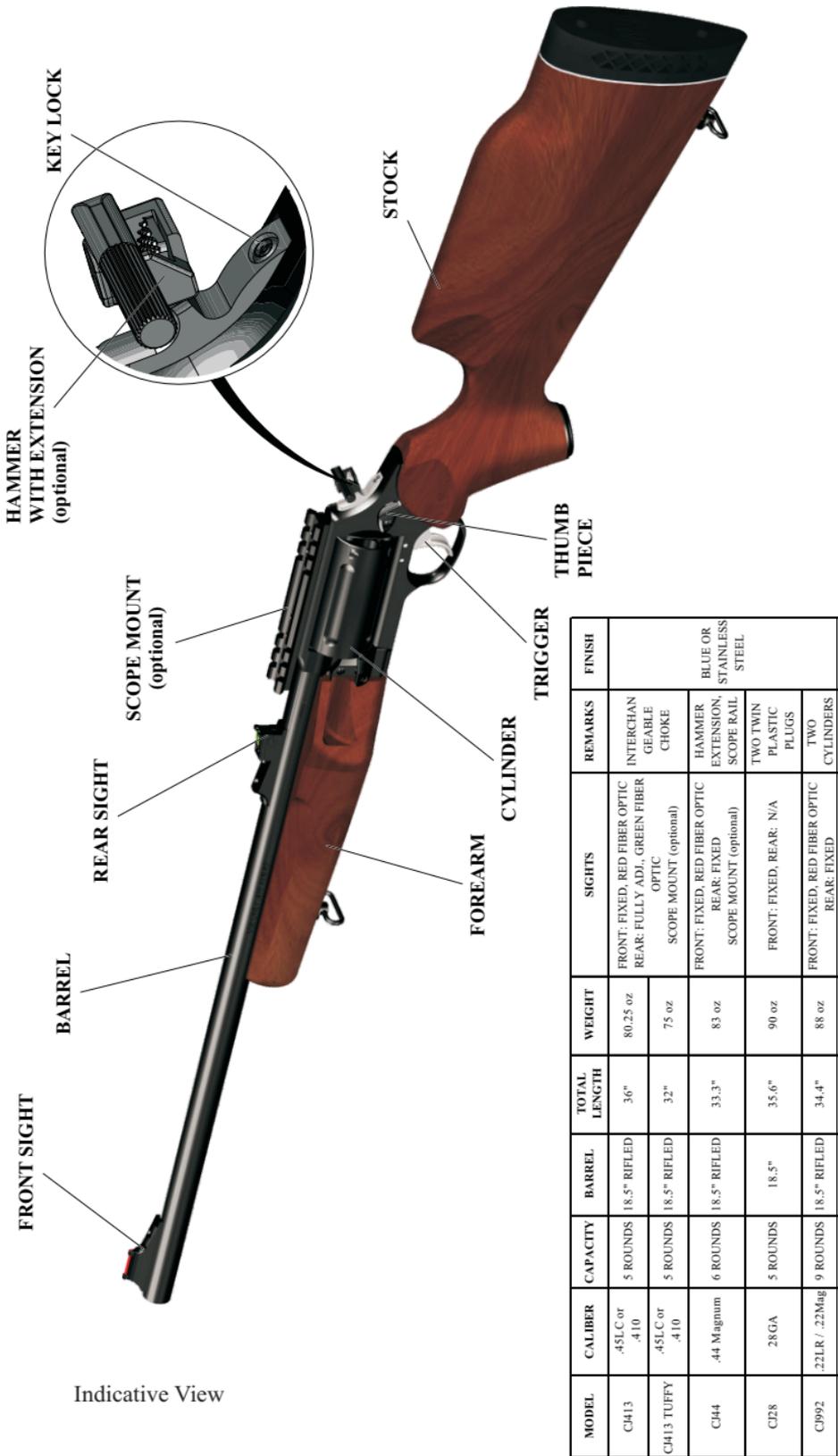
WARNING for “+P”

Only fire SAAMI rated Plus P (“+P”) ammunition in Rossi Models designated by Rossi for +P use. Firing +P ammunition in other Rossi products may be dangerous and can result in serious bodily injury or death. **Approved Rossi models include, and are limited to, any firearm chambered in 38 Special.**

WARNING

Even if your Rossi firearm is rated for Plus-P (“+P”) ammunition, such ammunition generates pressures significantly in excess of the pressures associated with standard ammunition. Such pressures may affect the useful life of the firearm or exceed the margin of safety built into many firearms. Unless you need +P ammunition, do not use it, particularly for practice.

Get To Know Your Circuit Judge®



Indicative View

MODEL	CALIBER	CAPACITY	BARREL	TOTAL LENGTH	WEIGHT	SIGHTS	REMARKS	FINISH
CJ413	.45LC or .410	5 ROUNDS	18.5" RIFLED	36"	80.25 oz	FRONT: FIXED, RED FIBER OPTIC REAR: FULLY ADJ., GREEN FIBER OPTIC SCOPE MOUNT (optional)	INTERCHAN- GEABLE CHOKE	BLUE OR STAINLESS STEEL
CJ413 TUFFY	.45LC or .410	5 ROUNDS	18.5" RIFLED	32"	75 oz	FRONT: FIXED, RED FIBER OPTIC REAR: FIXED SCOPE MOUNT (optional)	HAMMER, EXTENSION, SCOPE RAIL	TWO TWIN PLASTIC PLUGS
CJ44	.44 Magnum	6 ROUNDS	18.5" RIFLED	33.3"	83 oz	FRONT: FIXED, RED FIBER OPTIC REAR: FIXED SCOPE MOUNT (optional)	HAMMER, EXTENSION, SCOPE RAIL	TWO TWIN PLASTIC PLUGS
CJ28	28GA	5 ROUNDS	18.5"	35.6"	90 oz	FRONT: FIXED, REAR: N/A		TWO CYLINDERS
CJ992	.22LR / .22Mag	9 ROUNDS	18.5" RIFLED	34.4"	88 oz	FRONT: FIXED, RED FIBER OPTIC REAR: FIXED		

Taurus Security System[®]

The Circuit Judge[™] is equipped with the exclusive “Taurus Security System.” The system is designed to preclude use of the weapon when the mechanism is engaged. It consists of an integral mechanism located in the hammer (Fig.A).

When properly engaged by use of the key, it prevents the functioning of the weapon. The engagement of the mechanism can only be done utilizing a special key that fits the activation pin.

Engagement (Secure)

To engage the system, it is necessary to insert the key into the activation pin and turn it clockwise until a “click” is felt or heard (Fig.B). In this position, the Circuit Judge[™] mechanism is locked and the pin protrudes above the surface of the hammer (Fig.1B).

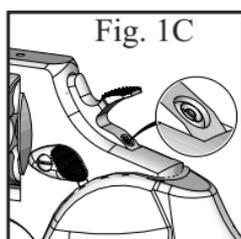
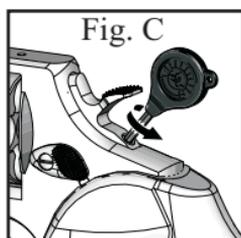
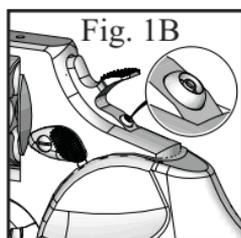
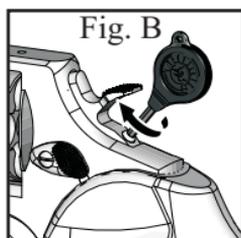
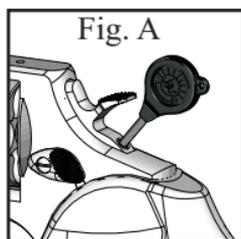
Disengagement (Ready-to-Fire)

To place the Circuit Judge[™] in a firing condition, you must insert the key in the security mechanism pin and turn the key counter-clockwise (Fig.C). In this position the top of the pin is in the same plane with the hammer surface (Fig.1C). The Circuit Judge[™] is now ready to fire.

Warning:

All firearms must be kept out of the reach of children or persons not authorized to use them. Ammunition should be kept separated from the firearm. Never fully rely on any safety or security mechanism. It is not a substitute for safe and cautious gun handling. No safety or security mechanism, however positive or well designed, should be totally trusted. Like all mechanical devices, the safety or security system is subject to breakage or malfunction and can be adversely affected by wear, abuse, dirt, corrosion, incorrect assembly, improper adjustment, repair, or lack of maintenance.

Moreover, there is no such thing as a safety which is “childproof” or which can completely prevent accidental discharge from improper usage, carelessness or “horseplay”.



Circuit Judge[®] Operation

The Circuit Judge[®] has a swing out type cylinder with 5 (five) chambers, turning around a central axis which allows you to fire five shots. When the cylinder is locked in position, the firearm is ready for firing. The shots may be fired by single action (by cocking the hammer and thereafter, pulling the trigger) or by double action (by merely pulling the trigger). Single and double action causes the cylinder to advance, aligning in succession, each of the chambers with the barrel. The cadence of shooting is limited by the shooters skill in loading the cylinder and his ability in operating the gun.

Loading The Cylinder

The correct cartridge for use in your specific Circuit Judge[®] is stamped on the barrel. **USE ONLY THAT CARTRIDGE AND NO OTHER.**

Point the barrel in a safe direction and with the thumb of the right hand (see fig. 1), push the thumb piece forward (see step 1) and at the same time press the cylinder, swinging it out to the left (see step 2). Holding the gun with the muzzle pointing downward and the cylinder in its outermost position insert the cartridges (see figure 2).

Once loaded, the cylinder must be closed again gently but firmly to its original position in the frame until it latches. After this, the locking must be checked.

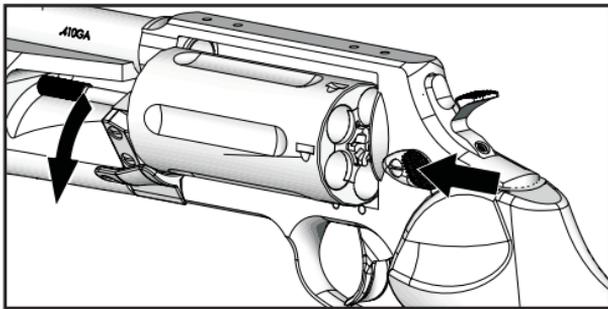


fig. 1

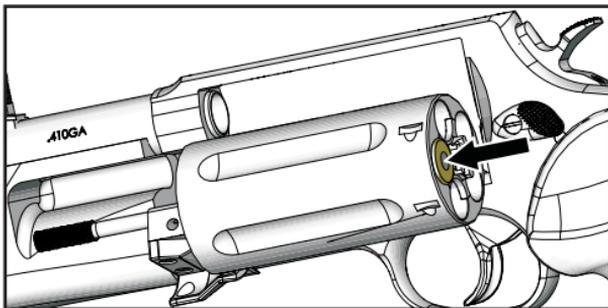


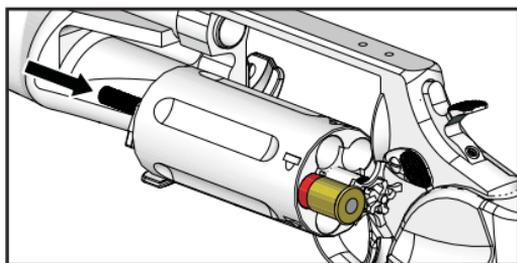
fig. 2

Unloading The Cylinder

ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION WHEN UNLOADING.

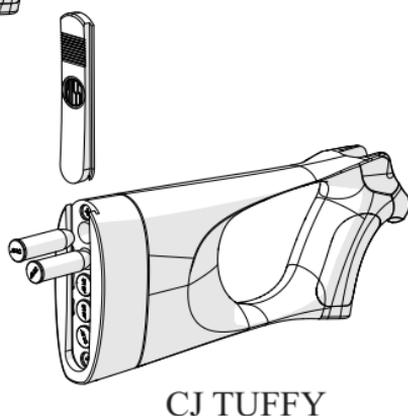
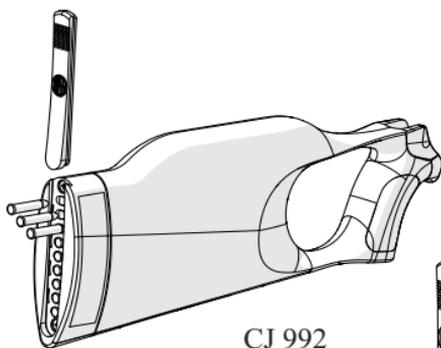
To unload the gun, the process is the same as to load it, but after opening, the barrel is pointed upward. Cartridges are then ejected by pressing sharply on the extractor rod. Be sure that all fired cartridges are ejected. The cylinder is now ready to be reloaded.

CAUTION: The spent cases will be hot and may have sharp edges. Exercise caution when removing the cases or injury may occur.



Portable Buttstock Ammo

Available to models CJ 992 with polymer stock and CJ Tuffy.
To place the ammunition proceed as showed.



Changing The Cylinder

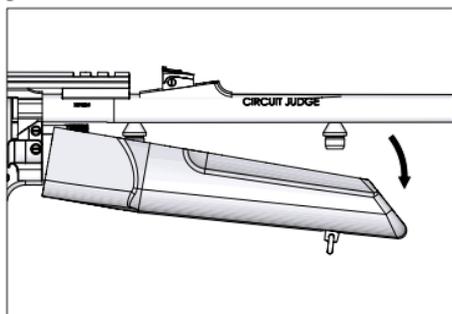
The model CJ 992 has two cylinders, one for the .22LR caliber, and other for the .22 Mag. The exchange can be done easily according to user needs. For that, follow the instructions below.

Before starting the removal cylinder procedure is necessary remove the forearm. For this, follow the instructions according to the model of your forearm.

WOOD FOREARM:

Removal

Remove the forearm by pulling it down, please see below.

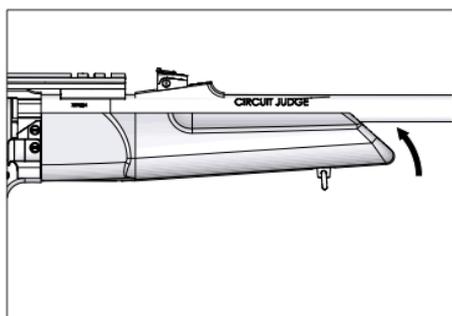


Keeping the cylinder open according to the figure 5, press the **CYLINDER CATCH**, and then remove the cylinder set.

Placement

For placing the cylinder set, hold the **CYLINDER CATCH** pressed and put the new cylinder at the angle indicated by the figure 5.

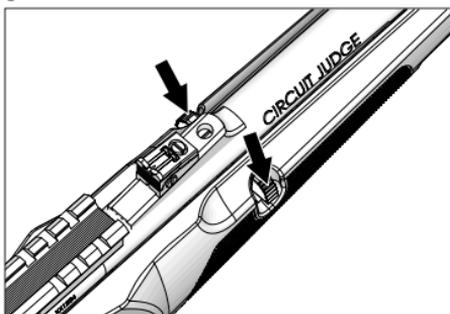
After the cylinder placement, reassemble the forearm by pushing it against the barrel, please see below.



POLYMER FOREARM:

Removal

Slide the forearm by lowering the latch, please see below.



Keeping the cylinder open according to the figure 5, press the **CYLINDER CATCH**, and then remove the cylinder set.

Placement

For placing the cylinder set, hold the **CYLINDER CATCH** pressed and put the new cylinder at the angle indicated by the figure 5.

After the cylinder placement, reassemble the forearm by sliding it to original place lowering the latch, please see below.

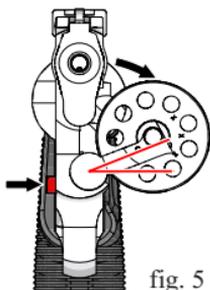
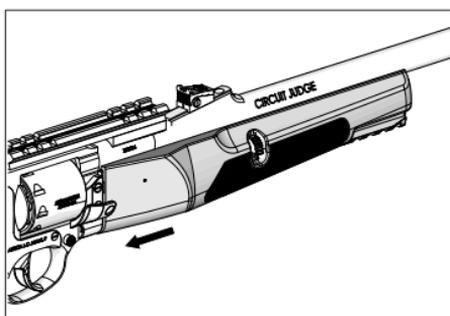


fig. 5

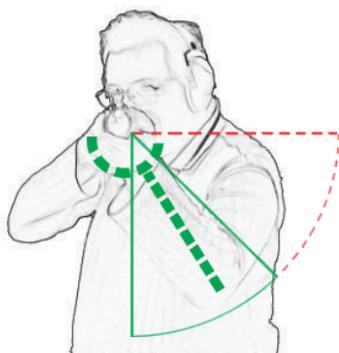
NOTE: For removal and placement, do not open the cylinder completely. Keep the opening angle according to the figure 5.

Position for Target Shooting

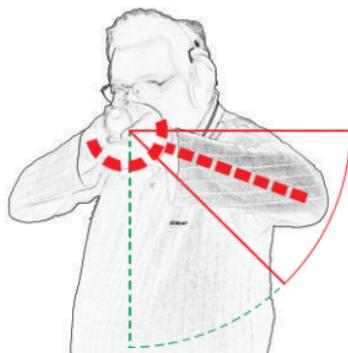
CAUTION

In the unlikely event of overpressure due to excessive powder load, it is recommended the shooter keep his elbow in the position shown as “Correct Grip”.

If the forearm is raised as shown in the “Incorrect Grip” a load with excessive pressure could result in injury to your forearm.



Correct grip (low elbow)

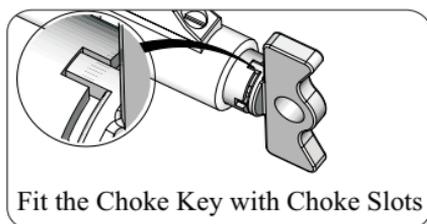
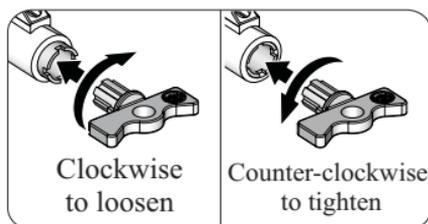


Incorrect grip (high elbow)

Recommendations for Choke Application

See if this instruction is applied to your model in the specifications on page 12.

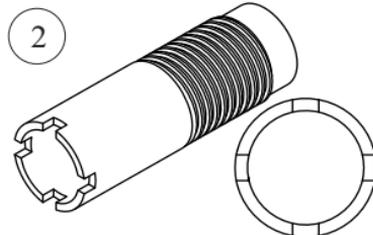
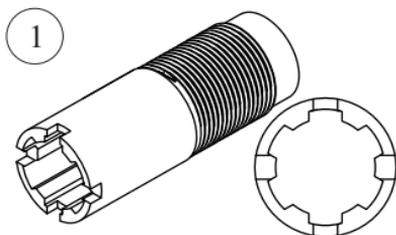
The use of both ammunitions - .45LC and .410 requires the exchange of barrel choke in order to operate the firearm safely and accurately.



CAUTION

Do not use the **STRAIGHT RIFLED CHOKE**, when shooting .45LC or .410 solid slugs. Remove the straight rifled choke and install the “**THREAD PROTECTOR SLEEVE**”.

CHOKE	CALIBER
1 - STRAIGHT RIFLED CHOKE	.410
2 - THREAD PROTECTOR SLEEVE	.45LC or .410 solid slugs



Aiming

Align the front and rear sights carefully. The top of the front sight must be leveled with the top of the rear sight and set in the middle of the rear sight notch. The bullseye should rest on the top of the sights.

Squeeze Of The Trigger

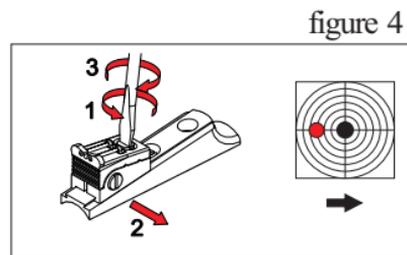
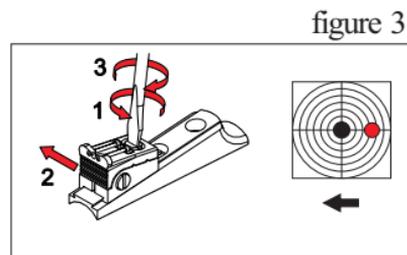
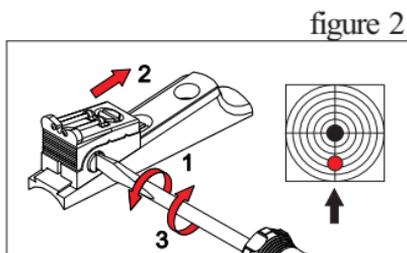
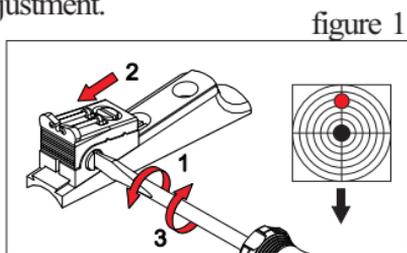
Squeeze the trigger carefully with index-finger, keeping sight aligned with the target. If the trigger is jerked, the target will possibly be missed due to the movement of the gun. The pressure should be applied between the tip and the first joint of the finger. Press slowly and carefully. More speed will be gained with practice.

Adjusting The Sights

See if this instruction is applied to your model in the specifications on page 12.

Your Circuit Judge™ was pre-sighted at the factory. However, due to individual sighting characteristics, minor adjustments may be necessary.

To adjust, make sure the firearm is unloaded and always keep the muzzle pointed in a safe direction. If possible, leave the cylinder open during adjustment.



To raise or lower the sighting, first loosen the lateral screw on rear sight. To raise the sight, adjust according to the steps in figure 1.

To lower the sight, adjust according to the steps in figure 2.

When raising the sight the point of impact rises. Lowering the sight, the point is lowered.

The rear sight can also be adjusted for windage, by loosening the top screw.

To correct a right deviation, follow the steps in figure 3, moving the rear sight block to left.

To correct a left deviation, follow the steps in figure 4, moving the rear sight to right side.

Loading

1. **DANGER:** Always make sure the muzzle is pointed in a safe direction.
2. **SAFETY FIRST:** Never attempt to load or unload any firearm inside a vehicle, building or other confined space (except a properly constructed shooting range). Enclosed areas frequently do not offer a completely safe direction to point the firearm; if an accidental discharge occurs, there is a great risk of injury or property damage.
3. **SAFETY FIRST:** Before loading, always clean all grease and oil from the bore and chamber, and check to be certain that no obstruction is in the barrel. Any foreign matter in the barrel could result in a bulged or burst barrel or other damage to the firearm, and could cause serious injury to the shooter or to others.

Firing

1. **DANGER:** Keep the muzzle pointed in a safe direction and your finger away from the trigger when cocking any firearm.
2. **WARNING:** Never carry, handle or leave unattended any firearm which is cocked and ready to fire. When cocked, it will fire from slight pressure on the trigger. An accidental discharge could easily result if you fall or drop the firearm, or if the firearm is struck or disturbed by someone or something.
3. **WARNING:** Never fire any gun with your finger, hand, face, or other part of your body over or adjacent to the cylinder gap between the cylinder face and the forcing cone. The release of excess gases and hot particles from that point are part of the normal operation of firearm, and pose no safety hazard to the shooter if the firearm is held in a normal grip and fired at arm's length (in the case of a firearm) as intended by its design.
4. **CAUTION:** Never allow other persons to stand beside you where they might be struck by ejected particles or gases. These are hot, and may be ejected with sufficient force to cause a burn or cut or injury to an unprotected eye. Make certain there is a clear, unobstructed path for safe ejection of these gases and particles.
5. **DANGER:** If while shooting, your firearm develops ANY mechanical malfunction or binding, or "spits" powder or gas from the muzzle, or if a cartridge primer is punctured or a cartridge case is bulged or ruptured, or if the report on firing does not sound quite right, **STOP SHOOTING IMMEDIATELY.** It may be dangerous to continue. **UNLOAD THE FIREARM. DO NOT** try "one more shot". Take the firearm and ammunition to a gunsmith for examination.
6. **SAFETY FIRST:** While shooting any firearm, a cartridge case may occasionally become jammed against the breech face, impairing the ability of the cylinder to turn freely. Clear the jam as follows, **WHILE KEEPING THE MUZZLE POINTED IN A SAFE DIRECTION AND YOUR FINGERS WELL CLEAR OF THE TRIGGER:** push the cylinder release and attempt to open the cylinder. If the cylinder swings open, eject all cartridges and spent cases. Inspect the cartridges and the breech before resuming shooting. **DO NOT REUSE THE EJECTED CARTRIDGES.**

Care and Maintenance

A. The gun may be cleaned and lubricated under normal conditions without the need of any disassembly.

B. In special conditions, such as repairs, when disassembling is necessary, it is recommended the gun be returned to the factory or sent to a competent gunsmith or to the importer.

C. In order to keep a gun in perfect condition it must be kept clean and covered with a slight film of good quality oil to prevent corrosion. This is especially necessary after use.

D. For normal cleaning of firearm not used or kept in storage for some time, it is necessary to rub it with a lightly oiled cloth. In the same way proceed with the bore of the barrel. The excess oil must be removed, but a thin protecting film should remain. Also the dust should be removed from all crevices with a small, clean brush.

E. Due to the unique design of the Circuit Judge™ frequent thorough cleaning is necessary.

Pay particular attention to the forward face of the cylinder where the excess residue may build up causing the cylinder to bind or drag, as with all shotguns.

For cleaning after shooting, it is of special importance that all residues of powder be removed from barrel and other adjacent areas subject to such deposits, using an appropriate brush.

If particles of lead and plastic debris are detected in barrel they must be scrubbed with a brass brush, evenly drenched with oil, to clean inside the barrel and internal region where the barrel joins the frame. Once cleaned, lubrication should be done as described above. **When shooting more than 100 rounds in a row, this cleaning procedure should be repeated before further shooting.**

F. Plastic tracings will accumulate at the choke construction over time. Any commercial plastic solvent designed to deal with this problem is suitable for use - follow the recommendations of the manufacturer carefully.

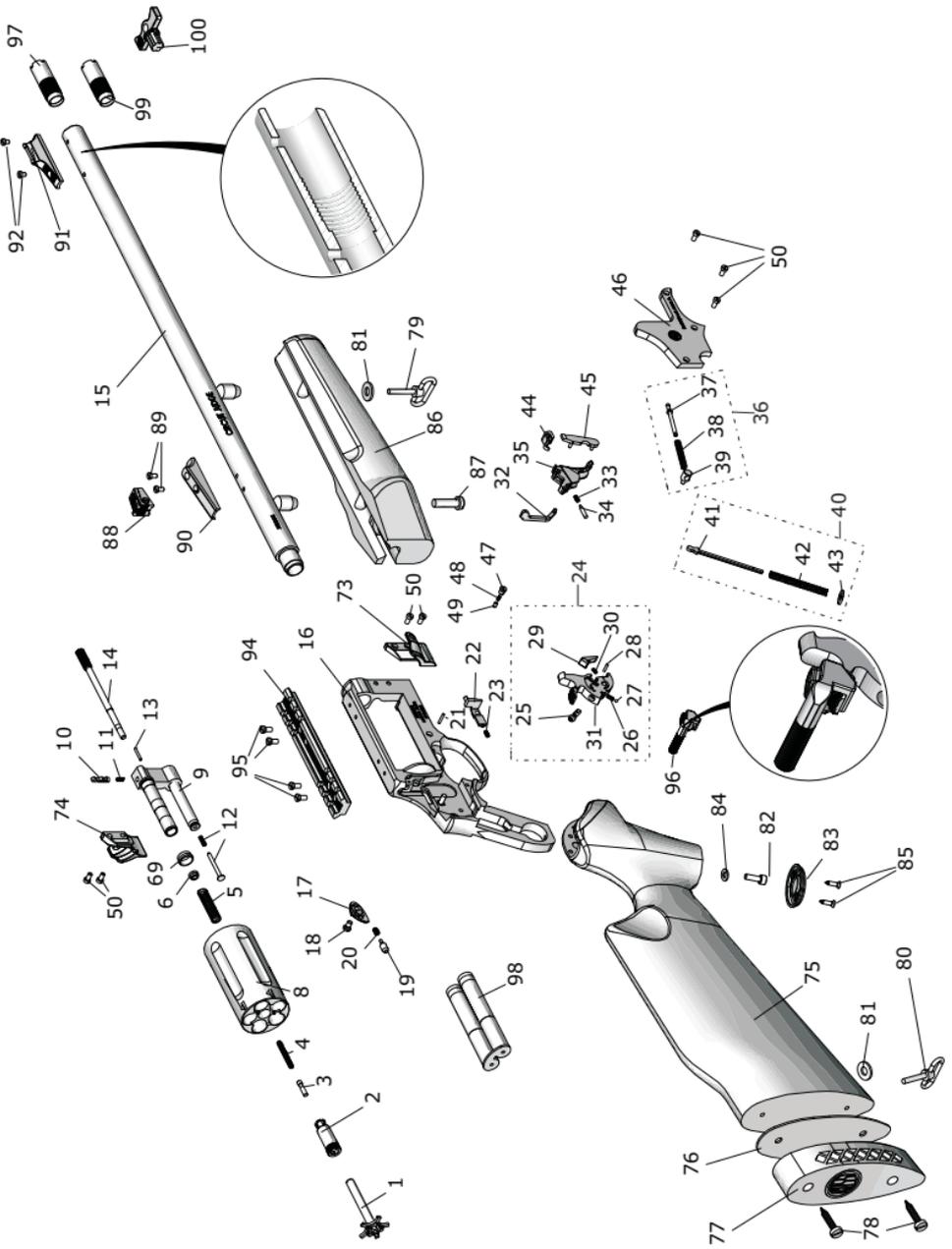
G. Do not keep firearms in contact with materials that attract moisture or possess a certain degree of acidity, or in environments with great variation of temperature or of humidity.

H. If the firearm is to be stored for a long period of time, extreme care should be taken with metal surfaces, in order to protect them against corrosion.

If you have any questions concerning the care, cleaning and use of your firearm, do not hesitate to contact Braztech Customer Service at (305) 474-0401.

Exploded View

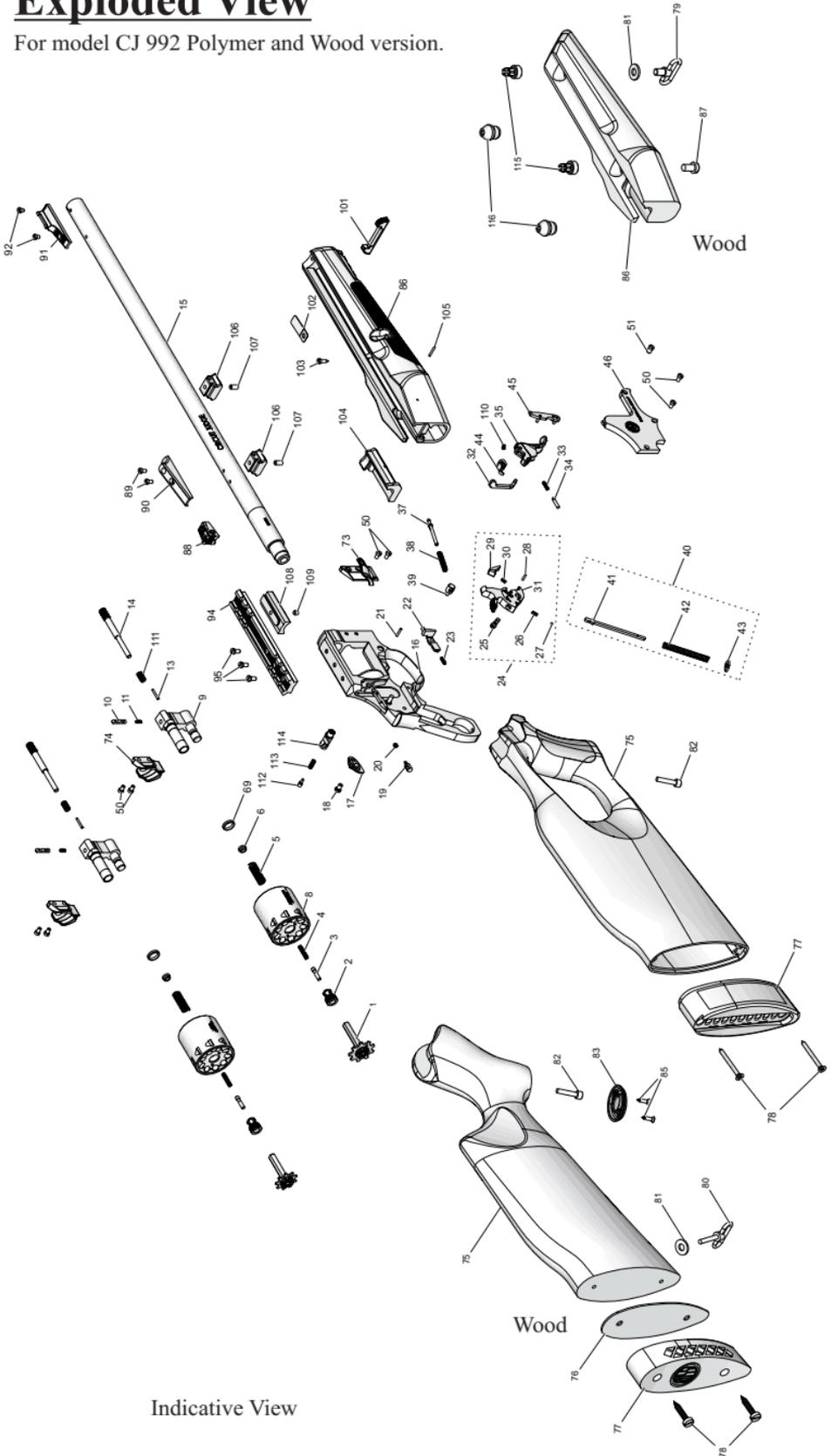
For models CJ, CJ TUFFY, CJ 44 & CJ 28.



Indicative View

Exploded View

For model CJ 992 Polymer and Wood version.



Part List

ITEM	NAME	ITEM	NAME
1	EXTRACTOR	50	SIDE PLATE SCREW
2	CYLINDER RETAINING BUSHING	69	CYLINDER DISTANCE BUSHING
3	CENTER PIN	73	GAS DEFLECTOR - RIGHT
4	CENTER PIN SPRING	74	GAS DEFLECTOR - LEFT
5	EXTRACTOR SPRING	75	STOCK
6	EXTRACTOR ROD COLLAR	76	BUTTPLATE BASE
8	CYLINDER	77	BUTTPLATE
9	YOKE	78	BUTTPLATE SCREW
10	FRONT LATCH	79	LANYARD SUPPORT - FRONT
11	FRONT LATCH SPRING	80	LANYARD SUPPORT - REAR
12	CYLINDER STOP PLUNGER WITH SPRING	81	WASHER
13	FRONT LATCH PIN	82	STOCK SCREW
14	EXTRACTOR ROD	83	CAP
15	BARREL	84	CAP SCREW WASHER
16	FRAME	85	CAP SCREW
17	THUMB PIECE	86	FOREARM
18	THUMB PIECE SCREW	87	FOREARM SCREW
19	FIRING PIN	88	REAR SIGHT ASSEMBLY
20	FIRING PIN SPRING	89	REAR SIGHT SCREW
21	FIRING PIN RETAINING PIN	90	REAR SIGHT SUPPORT
22	BOLT	91	FRONT SIGHT ASSEMBLY
23	BOLT SPRING	92	FRONT SIGHT SCREW
24	HAMMER ASSEMBLY	94	SCOPE MOUNT (optional)
25	KEYLOCK	95	SCOPE MOUNT SCREW / FRAME SCREW
26	KEYLOCK SPRING	96	HAMMER EXTENSION (optional)
27	KEYLOCK BALL	97	STRAIGHT RIFLED CHOKE ¹
28	KEYLOCK PIN	98	TWIN CHAMBER PLASTIC PLUG (optional)
29	SEAR	99	THREAD PROTECTOR SLEEVE ²
30	SEAR SPRING	100	CHOKE KEY
31	HAMMER	101	FOREARM BUTTON
32	TRANSFER BAR	102	SAFETY HAND SPRING
33	HAND SPRING	103	HAND SPRING SCREW
34	HAND PIN	104	FOREARM TOP
35	TRIGGER ASSEMBLY	105	YOKE FRONT LATCH PIN
36	TRIGGER SPRING ASSEMBLY	106	FOREARM SUPPORT
37	TRIGGER SPRING CENTER PIN	107	FOREARM SUPPORT SCREW
38	TRIGGER SPRING	108	SCOPE MOUNT INSERT
39	TRIGGER SPRING SWIVEL	109	SCOPE MOUNT INSERT SCREW
40	MAIN SPRING ASSEMBLY	110	CYLINDER STOP SPRING
41	MAIN SPRING CENTER PIN	111	EXTRACTOR ROD SPRING
42	MAIN SPRING	112	CYLINDER ASSEMBLY CATCH LOCK
43	MAIN SPRING PLATE	113	CYLINDER ASSEMBLY CATCH SPRING
44	CYLINDER STOP	114	CYLINDER ASSEMBLY CATCH
45	HAND	115	FOREARM LOCKING CLIP
46	SIDE PLATE	116	FOREARM SUPPORT
47	YOKE SCREW		
48	YOKE RETAINING PIN SPRING		
49	YOKE RETAINING PIN		

¹ STRAIGHT RIFLED CHOKE - use this choke when using cal .410 GA ammunition.

² THREAD PROTECTOR SLEEVE - use the sleeve insert when using cal .45 LC or cal .410 GA solid slug ammunition.

Long Gun Limited Warranty

What Does This Warranty Cover?

This warranty covers any service and repair needed by any product manufactured by Forjas Taurus SA. and imported by Braztech, Int'l.

How Long Does Coverage Last?

This policy is in effect for one year from the date of original purchase.

What Will We Do?

Braztech will service and/or repair all covered products free of charge.

What Does This Warranty Not Cover?

This warranty does not cover grips, sights, accessories or cosmetic defects after one year, or damage caused by customer abuse at any time. This express limited warranty is the only warranty on this product. This product is sold "as is" and has no implied warranties of merchantability or fitness for a particular purpose.

There are no warranties which extend beyond the description on the face thereof.

How Do I Get Service?

To simplify repair and service Rossi brand products imported by Braztech International are serviced and repaired by Braztech. Questions regarding the products of either company can be directed to Braztech in Miami, Florida at 305-474-0401, or in writing to:

16175 N.W. 49th Avenue,
Miami, FL 33014
in care of Customer Service.

In order to obtain warranty service or repair, describe the problem in writing and send the gun to Braztech at the above address, insured and prepaid with the written description of the problem enclosed.

How Does State Law Apply?

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

Braztech News

If you desire to receive periodic e-mails relating to new products from us, you may utilize our product enrollment web page at

<http://www.rossiusa.com/product-enrollment.cfm>

Privacy Statement – We do not share, sell or reveal customer information. This information is for our records only. Your e-mail address and purchase information will be kept confidential.

Braztech Service Policy

Before shipment, your firearm was carefully inspected and test fired in order to ensure that it conformed to our specifications and standards. Should your firearm require adjustment or repair, we strongly recommend that you return it to Braztech for factory service.

If there is any question regarding the performance of your firearm, please write to our Service Department fully describing all circumstances and conditions involved. If our Service Department makes the determination that your firearm requires factory service, you will be so advised and will be given instructions for the most expeditious handling of your shipment. Our Service Department will give your firearm a complete inspection, and evaluate the problem (s) specified in your letter. If the work required is not covered under the terms of our "Warranty" (when applicable) you will receive an actual cost quotation, not an estimate. Any repair work must be authorized by you, and no work will be done without your expressed approval.

Please follow these suggestions to expedite service in the United States of America to return any firearm to us for adjustment or repair.

1. Federal law permits you to return your firearm to the manufacturer for service via common carriers. However, state and local firearms laws vary greatly; you should consult your local prosecuting attorney regarding any restrictive laws in your jurisdiction regarding your shipment or receipt of firearms. With the above in mind, it is strongly recommended that any firearm sent to us for repair be sent through a Federally licensed dealer.
2. All firearms must be shipped to us prepaid. **WE WILL NOT ACCEPT COLLECT SHIPMENTS.**
3. Be sure to enclose a letter stating your name, address and telephone number, serial number, caliber and barrel length of your firearm. Also state nature of trouble experienced or work required. Merely stating "defective" or "repair as necessary" is inadequate information. Be specific and enclose copies of any previous correspondence. Work (other than warranty repair) will bear minimum labor charge of \$10.00.
4. **FIREARMS MUST BE SHIPPED UNLOADED.** Double check the chamber of your firearm before shipping. If firearms are sent to Braztech in a loaded condition, we are required by law to notify the Federal authorities.
5. **DO NOT** include telescopic sights, custom grips, holsters, or other accessories with any firearm shipped to us.

Parts

All firearms require periodic maintenance and inspection which may reveal a need for adjustment or repair. Have your firearm checked by a competent gunsmith annually, even if it seems to be working well, since breakage, improper functioning, undue wear, or corrosion of some components may not be apparent from external examination. If you notice ANY mechanical malfunction, do NOT continue to use the firearm. UNLOAD the firearm and take it to a competent gunsmith immediately.

Similarly, if water, sand, or other foreign matter enters the internal mechanism, the firearm should be dismantled for complete and thorough cleaning. Failure to keep your firearm clean and in proper working order can lead to a potentially dangerous condition.

Our Service Department maintains a full complement of replacement parts for our firearms of current manufacture. Even though most gunsmiths have the knowledge, training and ability to make the necessary repairs to your firearm, the skill and workmanship of any particular gunsmith is totally beyond our control. Should your firearm ever require service, we strongly recommend that you return it to Braztech. Follow the instructions outlined above. Remember, unauthorized adjustments or parts replacement can void your warranty. It is the responsibility of the purchaser to be absolutely certain that any parts ordered from Braztech are of the correct type and are properly fitted and installed by a competent person.

THIS FIREARM IS A PRECISION MECHANISM AND THE IMPROPER FITTING OF PARTS OR IMPROPER MECHANICAL ADJUSTMENT MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND POSSIBLE SERIOUS INJURY TO THE SHOOTER OR TO OTHERS.

Therefore, the purchaser and/or installer of parts must accept full responsibility for the correct adjustment of and function of the firearm after such installation has been made or attempted.

Notice:

It is recommended that you record the model number, serial number and date of purchase of your firearm for future reference. Be sure to retain your store receipt and any other documentation that came with your firearm.

Model Number _____

Serial Number _____

Date of Purchase _____

ROSSI

FIREARMS



www.rossiusa.com

A WORD TO THE WISE

**MOST GUN ACCIDENTS HAPPEN BECAUSE THE SHOOTER CARELESSLY VIOLATES THE SINGLE MOST IMPORTANT RULE OF SAFE GUN HANDLING:
ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION!**

IMPORTANT: DO NOT DISCARD

**KEEP THIS MANUAL WITH YOUR FIREARM.
UPON CHANGE OF OWNERSHIP TRANSFER
THIS MANUAL WITH THE FIREARM.**

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The information in this manual is provided as guidelines and directions for the safe use of your firearm. Braztech and/or Taurus can not be held responsible for misuse, illegal or negligent use of our products. We strongly encourage all firearms owners to observe all firearms safety rules.

Keep this and all firearms and ammunition away from unsupervised children.
Firearms safety is everyone's responsibility.

READ CAREFULLY BEFORE USING YOUR FIREARM