# DOUBLE ACTION AUTOLOADING PISTOLS

# SAFETY WARNING AND INSTRUCTION HANDBOOK



READ CAREFULLY BEFORE USING THIS FIREARM

# SOME BASIC RULES OF FIREARMS SAFETY

Always handle every firearms as it were loaded.

Always be sure that the barrel is clear of any obstruction.

Always store your guns and ammunition separately, locked if it possible and out of the reach of children an other inexperienced persons.

Always be sure of your backstop, what lies beyond and the safety of bystanders before shoot. Always wear adequate shooting glasses and ear protection when shoting your firearm. Always use clean, dry factory ammunition of the proper size and caliber for your firearm Never lend your firearm to anyone who is not throughly familiar with its operation of the basic rules of firearm safety. Be certain that everyone using your firearm had read and understood

Never point your firearm at anything your do not intend to shoot!

Never carry this pistol with cartdrige in the chamber without the safety lever "ON"!

The best safety device is your own good sense. Use it.

this instruction and Safety Manual.

### **HOW TO USE**

How to remove the magazine: Press the left button.

**Loading the magazine:** Push down the feeder platform, or round already in the magazine with the rim and carefully shover the new round under the magazine lips.

To empty the magazine, push each cartdrige foward until it is no longer held by the magazine lips. Do not use force.

To chamber the first round: Insert the full magazine into the pistol. Grip the weapon and pull the slide fully back with the free hand by the ribbed end, then release the slide.

**Single action shooting:** Safety catch Off Cock the hammer by pulling it back with the thumb. Warning! A slight pressure on the trigger will cause the shot.

**Double action shooting:** Safety catch Off and pull the trigger fully back. Every following shot will automatically cock the hammer.

Safety on when the hammer is cocked: Push the safety down ward with the thumb. The hammer drops foward but it will not touch the hammer.

Firestorm warning: All owners and users of Firestorm pistols are reminded to use the decocking lever to decock their pistols. The only positive way to safely lower the hammer is by use of the decocking lever.





After firing dismanteling: Grip the pistol with the shooting hand (illustration 1).

lowering the hammer is dangerous and could cause serious injury or death.

With the other hand grasp the grooved surfaces at the rear of the slide and pull the slide fully to the rear, then press the diassembly piece 21 and the slide will go back again until to a second top (illustration).

Warning: Hammer should never be lowered manually by pulling the trigger. Manual

Raise the slide and push (illustration 3).

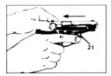


Fig.2

Care and cleaning: After dismanteling, clean the barrel and chamber throughtly with bore solvent to clean all exposed internal surfaces. Pay particular attention to the bolt face (where the firing pin protrudes) and under the extractor hook. Sparingly lubricate moving parts with a light high quality gun oil. Wipe off any excess oil.

Reassembly: Introduce the spring around the barrel. Grip the pistol with the shooting hand (illustration 2).

Keep disassembly piece down engage the slide in the guides and release it.



Fig.3

Safety Key: Your pistol is provided with an internal locking system operated by a special key. It is located above the trigger in the left side of the frame. In the unlocked position (F) the pistol is ready to fire. In the locked position (S) you can not cock the hammer, fire in double action, load a cartridge in the chamber or disassemble the pistol. Please make sure that your pistol is in the lock position (S) when not in use. Always store and keep your pistol unloaded and in a safe place away from minors. Replacement keys can be ordered by calling customer service at 1-732-493-0333.





Caliber	.380 ACP	
Operation	Semiautomatic	
Overall length	6.61 inches	
Heigth	4.72 inches	
Width	1.30 inches	
Barrel length	3.5 inches	
Weight	19.75 ounces	
Rear sight	Dovetailed	
Front sight	Blade integral with slide	
magazine capacity	7 cartridges	
Safeties	Firing pin / magazine	
Grips	Rubber	
Finish	Blue / Due Tone	

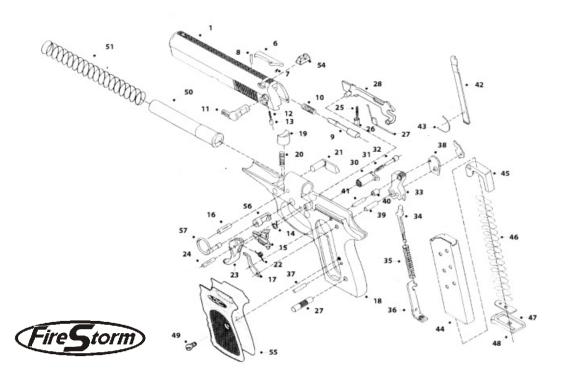
After firing the last cartdrige the slide remains open.

# **TECNICAL DATA**



Semiautomatic	
6.61 inches	
4.72 inches	
1.30 inches	
3.5 inches	
18.87 ounces	
Notched bar dovetailed	
Blade integral with slide	
10 cartridges	
Firing pin / magazine	
Rubber	
Blue / Due Tone	

After firing the last cartdrige the slide remains open.



# MODEL Fire Store

1 Slide	22 Trigger spring	39 Hammer pin
6 Extractor	23 Trigger	40 Hammer release bush
7 Extractor spring	24 Trigger pin	41 hammer release pin
8 Extractor pin	25 Firing pin stop spring	42 Magazine safety
9 Firing pin	26 Firing pin stop	43 Magazine safety spring
10 Firing pin spring	27 Grip pin	44 Magazine tube
11 Safety	28 Disconnector	45 Feeder platform
12 Safety spring	29 Disconnector spring	46 Feeder platform spring
13 Safety stop	30 Magazine catch	47 Magazine bottom holder
14 Slide Catch Spring	31 Magazine catch spring	48 Magazine bottom
15 Slide Catch	32 Magazine catch pin	49 Grip screw
16 Barrel Pin	33 Hammer	50 Barrel
17 Ejector	34 Hammer spring guide	51 Recoil spring
18 Frame	35 Hammer spring	54 Rear sigth
19 Slide stop	36 Cocking piece	55 Grip
20 Slide stop spring	37 Cocking piece pin	56 Internal locking system
21 Disassembly bar	38 Hammer release	57 Safety key

# SAFETY WARNING

Ear & eye protection: Use ear plugs or "earmuff" type protectors to guard against permanent, cumulative hearing loss that can result from repeated exposure to shooting noise.

Shooting glasses will protect against powder gas, carbon residue, lubricant, metal particles, or other debris that is occasionally emitted from firearms in normal use.

Make sur that anyone near you is also wearing ear and eye protection.

The safety mechanism: 1. your gun has an effective, well designed safety mechanism, but no safety mechanism can take the place of your own good sense and cautions gun handing. No safety can guard against horseplay, carelessness, or improper usage, and the safety may be rended ineffective by breakage or malfunction due to abuse, incorrect assembly, or unauthorized adjustment.

- 2. Never allow a gun to point at any part of your body, or at any other person. If you obey this rule, even an accidental discharge will not cause injury.
- The safety mechanism should remain on until the gun is pointed at the target, and you are ready to shoot.
- 4. When turning the safety on or off, point the muzzle in a safe direction, and keep your finger off the trigger.
- 5. Be sure to move the safety fully into position, or it will not be effective.
- Some guns have red warning dot beside the safety, which should be completely covered when the safety is on.
- 6. Do not carry a gun with a cartridge in the chamber without the safety being on. (Double action

revolvers and some double action pistols have automatic internal safety mechanisms rather than manual safeties)

Loading: 1. Be sure that muzzle is pointing in a safe direction when loading.

- 2. Do not load or unload a gun inside a confined space such as a vehicle or a building (other than a well constructed shooting range). In an closed area, there is often no completely safe direction to point the gun and if accidentally fired, there is a great danger of personal injury and property damage.
- 3. Clean all oil and grease fron the chamber before loading and be certain that nothing is obstructing the barrel. Obstructions in the barrel can cause the barrel to budge or burst, or otherwise damage the gun and injure the shooter and bystanders.

Firing: 1.When cocking a gun, keep your finger off the trigger, and the muzzle pointed in a safe direction.

- Never carry a cocked gun around, or leave a cocked gun unattended! A cocked gun will fire with only a slight pressure on the trigger. If you fall, or drop the gun, or someone strikes or disturbs it, it could easily fire accidentally.
- 3. When firing a semi-automatic gun, keep your fingers, hand, face, and all other parts of your body away from the ejection port, or any place in the path of the movement of the slide (or bolt) will not injure the shooter if the gun is held and fired at arm's length, and rifle or shotgun from the shoulder)

Be sure no one is standing where they may be struck by an empty cartridge case.

Ejected cases are hot, and may cause burns or cuts, or eye injuries (if no eye protection is worn). Be sure there is a clear, safe unobstructed path for fire cases to be ejected, an they will not bounce off a hard object and hit someone

- 5. If your gun develops a mechanical malfunction while shooting, or emit powder gas, or if a cartridge case is bulged or ruptured, or if the sound of firing is not quit right, DO NOT CONTINUE SHOOTING! STOP INMEDIATELY AND UNLOAD THE GUN, and take it and the ammunition to a gunsmith.
- 6. A loaded cartridge case that becomes jammed in a semi-automatic gun between the slide (or bolt) and the barrel may be removed as follows: Keep the muzzle pointed in a safe direction. First, remove the magazine, an then pull the slide or bolt back and hold it or lock it to the rear.
  Remove the jammed case by shaking it out, or pick out your fingers.

#### Unloading: 1. Be sure the muzzle is pointed in a safe direction.

- 2. After removing the magazine, be sure to clear the chamber.
- 3. Do not assume that a gun is unloaded until you personally have looked to see.

**Transporting and storing your gun:** 1. Always keep your gun unloaded while transporting it to and from shooting activities.

2. Store guns and ammunition separately, preferably under lock and key. Keep guns and ammunition out of the reach of children and inexperienced, careless, or unauthorized adults.

**Semi-automatic pistols:** 1. Carrying a semi-automatic pistol with a cartridge in the chamber greatly increases the chance of an accident. Doing so may only be justified in cases of clear and present danger. When the pistol may have to be fired inmediatelly in self-defense, but this practice is not recommended. It is safest when carrying a loaded pistol to have the chamber empty.

2. If you MUST carry semi-automaic pistol with a cartridge in the chamber, be sure the hammer is in the unlocked position. If your pistol has a hammer lowering lever, use it rather than the trigger to lower the hammer. Also if your pistol has a manual safety, always leave the safety on when carrying the pistol with a cartridge in the chamber, until the gun is armed at the target and you are ready to fire.

**Ammunition:** 1. Use high-quality, original factory made ammunition in your gun. Never use ammunition that is wet, dirty, corroded, or otherwise damaged. Never oil or lubricate ammunition, or let excess aerosol lubricants, preservatives, or cleaners come into contact with cartridges; this can cause dangerous malfunction. Be sure your ammunition is the proper caliber permanently engraved on the gun. Do not use any other caliber ammunition.

2.Reloading ammunition is a scene, and improperly loaded ammunition can cause severe damage to your gun, and serious injury to both the shooter and other persons. Use ammunition approved by the Sporting Arms and Ammunition Manufactures Institute, Inc. of the United States (SAAMI)

All warranties are void if you use reloaded, "remanufactured", handloaded, or other non-standard ammunition.

- 3. Excessive pressure inside the chamber or the barrel can cause severe damage to the gun and serious injury to the shooter. This can be caused by obstructions in the barrel, propellant powder overloads, or the use of incorrect, improperly assembled, dirty, corroded, or damaged cartridges.
- 4. Stop shooting IMMEDIATELY and chek the barrel for obstructions if:
- -you have difficulty chambering a cartrdige or feel unusual resistance
- a cartridge does not go off (misfire)
- a fired cartridge case is not extracted
- you see unburned grans of powder in the mechanism
- a shot sounds abnormal or weak.

These conditions may be caused by a bullet lodged part way down the barrel. Do not fire another bullet into the obstructed barrel, as this may damage the gun and cause serious injury to both the shooter and bystanders.

- 5. Bullets lodged in the barrel can be caused by:
- the cartridge being improperly loaded without propellant powder, or the powder failing to ignite (ignition of the cartridge primer without powder will push the bullet out of the cartridge case, but usually is not sufficient to expel the bullet from the gun barrel).
- a bullet that is not sealed tightly in its cartridge case. If a cartridge with a loose bullet is removed from the chamber without being fired, the bullet may remain in the barrel.

Putting another cartridge in the chamber can push the first bullet further into the barrel.

6. If you suspect that the bullet is obstructing the barrel, unload the gun inmediatelly, and look trough the bor. Do not merely look in the chamber, as a bullet may be loaded further down the barrel where it cannot be seen easily. If A BULLET IS OBSTRUCTING THE BARREL, DO NOT TRY TO SHOOT IT OUT WITH ANOTHER CARTRIDGE A BLANK CARTRIDGE, OR A CARTRIDGE WITH THE BULLET REMOVED. THIS MAY CAUSE EXCESSIVE PRESSURE AND DAMAGE THE GUN, AND CAUSE A SERIOUS INJURY TO THE SHOOTER AND OTHERS.

Dislodge the bullet by tapping it with a cleaning rod, then clean any unburned powder grains from the chamber, mechanism, and bore before firing again. If tapping with a cleaning rod does not dilodge the bullets, it is necessary to have gunsmith remove it.

- 7. Dirty, corroed, oily, damaged, or deformed cartridges may not be chambered completely, and the cartridge case may burst when fired.
- 8. Wipe oil preservative from the chamber before beginning to shoot, and do not oil cartridges. Oil interferes with necessary friction between the cartridge case and the chamber wall. This causes stress similar to excessive pressure.
- 9. Do not use too much lubricant on the moving parts of your gun. Do not spray aerosol gun care products where they may come in contact with ammunition, and do not spray them excessively Lubricant, specially aerosol sprays, can penetrate cartridges primers and cause the ammunition to misfire. Some lubricants can get inside the cartridge cases and prevent the powder from igniting. If only the primer ignites, the bullet may become lodged in the barrel.

**Gun care:** 1. When your gun is delivered it is factory packaged, and has a light coating of protective grease and oils. Clear packaging grease and oil from the bore and exposed mechanism before loading.

- Double-check to be sure your gun is unloaded before your start to disassemble your gun for cleaning.
- After cleaning, make sure you have not left a cleaning patch or other obstruction in the bore or the chamber.

Parts: Firestorm distributor has a complete supply of replacement parts. If your gun needs service, we recommend that you return it to Firestorm for repair. There are many qualified gunsmiths, but naturally the work of any particular gunsmith, other than those in our Service Department, is completelly beyond our control. An authorized adjustment of parts replacement can void the warranty on your gun.

It is your responsability to be sure that parts ordered from Firestorm are the correct type, and that they fit propely and are installed by a qualified person. THE USE IMPROPERLY FITTING PARTS OR IMPROPER ADJUSTMENT MAY CAUSE DANGEROUS MALFUNCTIONS, MAY DAMAGE THE GUN, AND MAY INJURE THE SHOOTER OR OTHER PERSONS. Therefore, the purchaser and/or installer of parts must take full responsability for the gun's function and correct adjustment when installation or adjustments have been made or tried.

**Service policy:** Your gun was carefully inspected and test-fired before shipping to insure that it met our specifications and standards. If your gun needs adjustment, refinishing or repair, we highly recommend that you obtain factory service from Firestorm.

If you have any question about your gun's performance, write to our service Department, and describe all the conditions and circunstances involved. If our Service Department feels that your

gun needs factory service, they will let you know, and will give you instructions for the best handling of your shipment.

Firestorm distributor will inspect your gun throughly and evaluate the problem or problems you mentioned in your letter. If the repair work needed is not covered by the warranty (copy enclosed), we will send you a quotation of the actual cost of repairs, not an estimate. You must authorize all repairs, and no repairs will be maid without your express approval.

**Returning gun for service:** 1. Federally licensed dealers may ship handguns trough the U.S.Mail. The Post Office confiscates handguns mailed by private individuals.

 Under Federal law, you may return rifles and service by U.S.Mail, or other firearms via common carriers such as United Parcel Service (UPS). State and local gun laws very greatly. Consult your local prosecuting attorney about any laws in your area that may restrict shipping or receiving firearms.

Considering this facts, we strongly recommend that you send guns to our distributor for repair through a Federally licensed dealer.

- 3. Ship all guns prepaid. WE DON'T ACCEPT COLLECT SHIPMENTS.
- 4. The addresses for guns returned for repairs are:

WALKER ARMS Co.- 499 COUNTY ROAD #820 - SELMA, NJ 36701 - Tel. 334-872-6231 BOLSA GUNSMITHING - 7404 BOLSA AVENUE - WESTMINSTER, CA 92683 - Tel. 714-894-9100 AHLMAN'S - 9525 W. 230 th STREET - MORRISTOWN, MN 55052 - Tel. 507-685-4243 or 4244

- 5. With your gun, enclose a letter stating the serial number, caliber and barrel length of the gun, and what work is needed or what problem you experienced with it. Be specific; do not merely say "defective" or "repairs needed". Also enclose copies of any previous letters dealing with the repairs. There will be a minimum labor charge for repair work not covered by warranty.
- YOUR GUN MUST BE SHIPPED UNLOADED. Before shipping, doublechek the chamber to be sure. Firestorm distributor is required by law to notify Federal authorities if guns are sent to us loaded.
- 7. When shipping guns to us, do not include custom grips or stocks, belts, slings, holsters, telescopics sight, or other accesories.

**Liability:** REVOLVERS AND PISTOLS ARE CLASSIFIED AS FIREARMS OR DANGEROUS WEAPONS, and Firestorm and their Distributors sell them with the specific understanding that we are not responsible in any manner whatsoever for their safe handling or resale under local laws and regulations.

Firestorm and their Distributors are not responsible in any manner whatsoever for malfunctioning of the firearm, physical injury, or property damage that results in whole or in part from (1) intentional or negligent discharge (2) improper or careless handling, (3) unauthorized modifications (4) defective, improper, reloaded, or hand-loaded ammunition, (5) neglect, (6) corrosion or (7) other circumstances or influences beyond our direct and inmediate control.

This limitation is applicable regardless of whether liability is asserted on the basis of negligence contract, or strict liability (including any failure to warn).

Firestorm and their Distributors are not liable under any circunstances for incidental or consecuential damages, such as commercial loss, loss for use of property, and loss of profits or earnings.

IMPORTANT: KEEP THIS MANU	AL WITH YOUR FIREARM!
MANUAL MUST BE TRANSFER	RED WITH CHANGE OF OWNERSHIP.
SERIAL	
OWNER	PURCHASE DATE:
OWNER	PURCHASE DATE:
OWNER	PURCHASE DATE:

NOTE: THIS INFORMATION CAN BE OF VALUE TO YOU FOR INSURANCE PURPOSES, PLEASE KEEP THIS FOLDER IN A SECURE PLACE.



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