

Charles Daly®

**INSTRUCTION
MANUAL
FOR
PUMP ACTION
SHOTGUNS**

WARNING

Please read this manual carefully and do not use this firearm until you have fully understood all the safety instructions and its handling procedures. Should you require further information, do not hesitate to contact Chiappa Firearms USA, Ltd.

PUMP ACTION SHOTGUN

WARNINGS

The manufacturer is not responsible for damage to objects caused by misuse of the gun or for injuries to persons or animals, or in case of death, caused voluntarily or involuntarily by the gun user.

The manufacturer is not responsible for injuries caused by poor maintenance, misuse of the gun, unauthorized or improper modifications.

The manufacturer declines responsibility for the indirect consequences of any injuries and / or death of persons or animals, damage to objects caused by use of the gun or by primer explosion, by bullet's ricochet, or unsafe loading practices and / or procedure.

Read the entire manual and learn the proper use of the gun without live ammunition. It is important that you understand the proper use of this product.

The life of the people close to you may depend on your safe behaviour.

If the manual is not clear, please contact the dealer where you bought the gun or call the distributor or the manufacturer by using the contact information provided within this manual.

The manufacturer declines any responsibility for misuse of the firearm. In case of alteration of the firearm, The manufacturer declines any civil and penal responsibility and will not refund any damage.

QUALITY INSPECTION: Every firearm is thoroughly inspected by the manufacturer, for function and cosmetic blemish, prior to shipment.

WARNING: Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead or other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

ANY LEGAL DISPUTE WILL BE UNDER THE JURISDICTION OF A COURT IN THE STATE OF OHIO – USA, OR IN THE COURT OF BRESCIA – ITALY, AT OUR DISCRETION.

SAFETY RULES

1. Read the instructions carefully before use. Reading the manual and careful examination of the gun are fundamental to avoid any kind of problem.
2. Be aware that you are handling a firearm; therefore your knowledge and behaviour may affect your life and those of the people close to you.
3. Guns and ammunitions must be kept in separate places.
4. ALWAYS keep guns and ammunitions out of reach of children.
5. Store the gun in a clean, dry and airy place after use to avoid rust in mechanical parts that may cause serious problems in functioning after a period of inactivity.
6. The gun must ALWAYS be stored unloaded, ALWAYS check that the chamber is empty.
7. Keep away from open flame or heating sources.
8. Never leave a loaded gun unattended.

9. Never leave the weapon loaded, it could fall and cause injury and death. Always point the gun in a safe direction, and handle it as though it were loaded. This is especially important when loading and unloading the gun, and when handing it to someone else. Never take someone's word that it is unloaded. Always make sure the gun is unloaded before laying it down or handing it to someone else.

10. After use, clean and lubricate the inside of the barrel with appropriate oil. Grease or oil build up can cause excessive pressure and result in serious personal injuries. Before using the gun again, inspect the barrel and chamber to make certain that there are no obstructions in the bore. Remove any oil residue with rod and dry patch before shooting.

11. Accumulation of rust in the barrel can cause excessive pressures resulting in serious injury and may cause the explosion of the barrel. A rusted, pitted or eroded barrel should be replaced.

12. Before shooting ALWAYS check to ensure that the barrel is free of obstructions.

13. Never force a jammed action, this act could cause explosion of the round and consequent injury.

14. Use exclusively factory loaded ammunition of the caliber specified on the firearm barrel. Use of different calibers may cause serious personal injuries to you and to people close to you.

15. In case of misfire, manually extract the cartridge from the chamber. If firearm fails to fire when trigger is pulled, as a result of slow primer ignition (hangfire), keep muzzle pointed downrange for a minimum of 30 seconds. If the round does not fire, clear the weapon and examine the ejected, unfired cartridge. If the indent from the firing pin is off center, light or absent, take the gun to a competent gunsmith. If the indent appears normal compared to other rounds, assume a faulty round, separate from other cartridges, reload and continue shooting.

16. Do not attempt to re-use unexploded ammunitions.
17. NEVER modify any parts of your gun. Any alteration may cause serious personal injury and voids the warranty.
18. Only a qualified gunsmith may service the gun for repair or serious maintenance.
19. Pay great attention during transportation and use. Mechanical safety devices can fail. Developing intelligent, good safety habits is the best way to prevent accidents.
20. Never rest your finger on the trigger until the very moment you wish to shot. Always keep the safety on until you are ready to safely shoot at an intended target (see safety features).
Note: Safety devices on guns are extras and are not a substitute for your proper and safe handling practices.
21. ALWAYS keep the gun unloaded when transporting it from home to the shooting areas. Carefully check that cartridge chamber is empty.
22. When you walk around with the gun in a shooting area, ALWAYS keep the muzzle pointed in a safe direction.
23. NEVER run with a loaded gun, don't cross any obstacle (fences or water courses, etc.) or walk where there is any possibility of slipping or falling without having your firearm unloaded and in safety position.
24. When selecting a place to shoot, always be absolutely sure of your target and the area behind it before you touch the trigger, making sure there is an adequate backstop which will stop and contain bullets. A bullet can travel through or past your target with a range up to 1 1/2 miles. If you have any doubt, do not shoot.
25. Never shoot against a solid surface or in a pool of water, the projectiles could ricochet and shoot toward any direction. Don't shoot up into the sky.
26. Keep all bystanders behind you, standing beside a shooter is not a safe position. Make sure all other shooters and bystanders are well away from the ejection port.
27. Do not smoke while handling, loading or shooting any ammunition, especially black powder. Keep black powder in a closed container at all times, reclosing the container after each and every use.

28. Never drink alcoholic beverages or take any drugs before or during shooting, as this not only constitutes criminal disregard for your safety and that of others, but will seriously impair your judgment and vision. Never use a gun while you are taking medication unless you have checked with your doctor to ensure your fitness to handle the gun safely.
29. Always wear and encourage others near you to wear proper ear protection when shooting, especially on a range since the noise from your gun, and other guns close to you, could result in permanent hearing loss.
30. Always wear protective shooting glasses to protect your eyes from injury by gun powder, gas, lubricant, dirt or metallic particles, carbon residue, sparks or other debris.
31. Wash hands thoroughly after shooting and handling firearms to remove any unwanted residues.
32. NEVER leave the loaded firearm or the loaded magazine in the sun.

REMEMBER: No mechanical safety device is infallible.

The user is responsible for injuries or damages caused to him or to other persons.

COMPLETE KNOWLEDGE OF YOUR FIREARM CAN MAKE THE DIFFERENCE.

Gauge & Chamber		Shells can be used					
12/76	12Ga 3"	12/70	12Ga 2 ¾"	12/76	12Ga 3"		
12/89	12Ga 3 ½"	12/70	12Ga 2 ¾"	12/76	12Ga 3"	12/89	12Ga 3 ½"
20/76	20Ga 3"	20/70	20Ga 2 ¾"	20/76	20Ga 3"		
28/70	28Ga 2 ¾"	28/70	28Ga 2 ¾"				

Do not use a cartridge that is longer than the maximum cartridge length that is stamped on the barrel.

IDENTIFYING MARKINGS

Every gun we produce has a serial number that is marked on the receiver/frame and the barrel. On the barrel you will also find the manufacturer information with the model name and caliber as required by law.

These markings must not be removed from the firearm for any reason.

AMMUNITION

Use only high quality factory ammunition specifically designed for your gauge of shotgun. The gauge and chamber are marked on barrel. The shells for each gauge that can be used are listed at the below table. Your shotgun will accommodate steel shot. However, steel shot should not be used with any choke tighter than a modified choke (flush mount or external). Do not use steel shot with improved modified, full or extra full choke tubes (flush mount or external).

WARNING: ACCIDENTAL LOADING AND DISCHARGE OF SHELLS OF THE WRONG GAUGE IN YOUR GUN CAN RESULT IN DAMAGE TO YOUR GUN AND INJURY TO THE SHOOTER OR OTHERS.

Only carry the proper ammunition with you when shooting.

PUMP ACTION SHOTGUN

NOTICE: WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS THE RESULT OF, THE USE OF FAULTY, OR NONSTANDARD, OR "REMANUFACTURED" OR HANDLOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

- Death, serious injury, and damage can result from the use of wrong ammunition, bore obstructions, powder overloads, or incorrect cartridge components.
- Use only ammunition specifically recommended for your firearm (the caliber is specified on the barrel/cylinder/frame).
- Always use cartridges whose length is equal or inferior to that indicated on the barrel.
- Use only high quality, original factory manufactured ammunition whose pressure cannot be higher than the one stated by S.A.A.M.I. or C.I.P.
- Your gun has been designed for ammunition of a specific caliber – do not alter the barrel, chamber, caliber for which your gun was designed.
- Be sure you never mix ammunition.
- Firearms may be severely damaged, and serious injury to the shooter or others may result from any condition causing excessive pressure inside the chamber or barrel during firing. Excessive pressure can be caused by obstruction in the barrel, propellant powder overloads, or by the use of incorrect or defectively assembled cartridges. In addition, the use of a dirty, corroded or damaged cartridge can lead to a burst cartridge case and consequent damage to the firearm and personal injury from the sudden escape of high - pressure propellant gas within the firearm's mechanism.

Immediately stop shooting and check the barrel for a possible obstruction whenever:

- » You have difficulty in, or feel unusual resistance in chambering a cartridge
- » A cartridge misfires (does not go off)
- » The mechanism fails to extract a fired cartridge case
- » Unburned grains of propellant powder are discovered spilled in the mechanism
- » A shot sounds weak or abnormal

In such cases it is possible that a bullet is lodged part way down the barrel. Firing a subsequent bullet into the obstructed barrel can damage the firearm and cause serious injury to the shooter or bystanders.

Bullets can become lodged in the barrel:

» If the cartridge has been improperly loaded without propellant powder, or if the powder fails to ignite. Ignition of the cartridge primer alone will push the bullet out of the cartridge case, but usually does not generate sufficient energy to expel the bullet completely from the barrel.

» If the bullet is not properly seated tightly in the cartridge case. When such a cartridge is extracted from the chamber without being fired, the bullet may be left behind in the bore at the point where the rifling begins. Subsequent chambering of another cartridge may push the first bullet further into the bore.

• If there is any reason to suspect that a bullet is obstructing the barrel, immediately unload the firearm and look through the bore. It is not sufficient to merely look in the chamber. A bullet may be lodged some distance down the barrel where it cannot easily be seen. If a bullet is in the bore, do not attempt to shoot it out by using another cartridge, or by blowing it out with a blank or one from which the bullet has been removed. Such techniques can generate excessive pressure, damage the firearm and cause serious personal injury. If the bullet can be easily removed with a wood or brass dowel, (using hand pressure only, never "hammer" a bullet lodged in the bore) clean any unburned powder grains

from the bore, chamber and mechanism before resuming shooting. If the bullet cannot be dislodged by tapping it with a cleaning rod, take the firearm to a gunsmith.

• Dirt, corrosion, or other foreign matter on a cartridge can impede complete chambering and may cause the cartridge case to burst upon firing. The same is true of cartridges which are damaged or deformed.

• Don't oil cartridges, and be sure to wipe the chamber clean of any oil preservative before commencing to shoot. Oil interferes with the friction between cartridge case and chamber wall that is necessary for safe functioning, and subjects the firearm to stress similar to that imposed by excessive pressure.

• Use lubricants liberally on the moving parts of your firearm. Avoid excessive spraying of any aerosol gun care product, especially where it may get on ammunition. All lubricants, and aerosol spray lubricants in particular, can penetrate cartridge primers and cause misfires. Some highly penetrative lubricants can also migrate inside cartridge cases and cause deterioration of the propellant powder; on firing, the powder may not ignite. If only the primer ignites, there is a danger that the bullet may become lodged in the barrel.

WARNING : The accidental loading and discharge of shells of the wrong gauge in your shotgun can result in damage to your gun and possible injury or death to you or others. To be safe at all times, carry only the proper gauge ammunition with you for the gun you are using.

The use of reloaded or improper ammunition voids the warranty.

UNPACKING YOUR SHOTGUN

When you remove the shotgun from its box, you will see the 2 major components, the barrel and the shotgun (Fig 1). Your shotgun comes with a choke tube installed in the barrel along with a choke tube wrench if it is equipped with mobile chokes. A magazine capacity plug should be installed into the magazine or separately located. You should also have an instruction manual in the package.

MANUAL SAFETY

Your shotgun is equipped with a manual trigger block safety button located in the trigger guard, just behind the trigger (Fig 2). When the button is pushed from the left side of the receiver, protruding to the right side, the trigger is blocked and the safety is on.

When the button is pushed from the right side of the receiver, protruding to the left side, you will see a red circle on the safety button indicating the safety is off and the shotgun is in an unsafe condition, ready to fire if the trigger is pulled, as shown in (Fig 3). The directions are opposite for left hand shotguns.

CAUTION

The manual safety of your shotgun should always be on except for when you are ready to pull the trigger and fire the shotgun. This will help insure that no accidental discharges take place. You should only have the safety off, and be able to see the red line on the left side of the receiver, when you are ready to shoot. (The directions are opposite for left hand shotguns.)

DIRECTIONS FOR ASSEMBLY

WARNING: Read and understand all instruction and warnings in this manual BEFORE using this shotgun.

Remove the stock/action from the box and remove the plastic covering (Fig 1). Remove the barrel from inside the box and remove its plastic covering and check to make sure the barrel is clear.

Remove the magazine cap (Fig 4).

Move the forend reward slightly, so that the bolt is in the locked closed position (Fig 5).

Insert the barrel extension into the receiver, making sure that the barrel extension is sliding between the bolt and top of the receiver and that the barrel collar is surrounding the magazine tube. Push the barrel back into the receiver until the barrel extension is flush with the front of the receiver (Fig 6-7).

With the barrel properly inserted in the receiver, you may now insert the capacity limiter in the magazine tube, if it is necessary to limit the cartridge capacity of the shotgun. Without the limiter, the capacity of the tube is five 2 ¾ " shells or four 3" magnum or three 3 ½ " magnum shells. With the limiter inserted, the capacity of the magazine tube is restricted to two shells of any size (Fig 25-26).

Reattach the magazine cap, screwing it down as tightly as possible (Fig 8).

The shotgun is now fully assembled.

Your shotgun is now ready for loading, after you familiarize yourself with the operation of the manual trigger block safety.

CAUTION

Do not load your shotgun until you are ready to use it and unload it immediately after you have finished shooting. Always carry your shotgun with the safety engaged. The user of this shotgun, and all firearms, should never depend on the manual safety, or any other mechanical device, to make a firearm completely safe. It is your responsibility to always keep the muzzle of your firearm pointed in a safe direction.

LOADING

When loading, keep the safety on and the muzzle pointed in a safe direction. To load the magazine tube:

Turn the shotgun upside down. Make sure the action is locked closed.

Place a shotshell, of the proper gauge, onto the carrier (Fig 11).

Slide the shell up and into the magazine tube. Two shells can fit into the magazine tube.

Cycle the action by first pulling the forend toward the action and then pushing the forend forward until the action locks closed. Your shotgun is now in battery (Fig 12).

You can increase the shot capacity of your shotgun by adding an additional shotshell into the magazine following the procedures above.

PUMP ACTION SHOTGUN

FIRING

WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. It is important to learn the parts of your shotgun and their functions before using this firearm.

Keep the muzzle pointed at your target. Be aware of what is behind or around your target as well as the target itself. After you have cycled the action and loaded a shell into your pump shotgun, the gun is ready to fire. Depress the safety so that it is flush with the right side of the trigger guard and has been disengaged. Pull the trigger and the shotgun will fire. Cycle the action to eject the spent shell and reload another shell.

UNLOADING

WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. Always keep the shotgun pointed in a safe direction.

If you have your shotgun loaded and are ready to fire, but change your mind, first engage the safety by pushing the safety button flush with the left side of the trigger guard so that the red ring is no longer visible. Push the action release inward to unlock the action and slide the forend toward the action (Fig 13). If you want to unload without pulling the bolt handle; turn your gun and press the carrier, press the latch which is the right side of the receiver. The shell, which had been loaded, will eject (Fig 14). Unload the shells by pressing the latch for every one. Be careful not to allow the shot shell to eject onto a hard surface, which may cause the shell to discharge.

INTERCHANGEABLE CHOKE TUBES

Your pump action shotgun comes with one interchangeable multi-choke tube. The lines on the top of the tube can identify the choke tube constriction (Fig 15). The constrictions are as follows:

Name	Constriction Inch	Notches	Markings
Cylinder	.000"		C
Skeet	.005"		S
Improved Cylinder	.010"		IC
Modified	.020"		M
Improved Modified	.025"		IM
Full	.035"		F
X Full	.040"	-	XF

Other multi-choke tubes are available from your Charles Daly® dealer. To change the choke tubes, simply use the special spanning tool provided. Insert the spanning tool into the recessed space of the tube and unscrew. Insert the desired choke tube and seat with the spanning tool in the reverse direction (Fig 16).

We recommend the following choke tube selections: For steel shoot, modified or improved cylinder. For buckshot, improved cylinder or cylinder chokes. For slugs, use a cylinder.

WARNING: If your shotgun is equipped for multi-choke tubes, never fire your shotgun without a choke tube installed! This could damage the choke tube threads on the inside of the barrels.

DISASSEMBLY

WARNING: Read and understand all instructions and warnings in this manual BEFORE using this shotgun. Always make sure the shotgun is completely unloaded before disassembly. Make sure your shotgun is UNLOADED before beginning disassembly.

At regular intervals or when the shotgun has been exposed to sand, water or other adverse conditions, disassemble, clean and oil it. To disassemble your shotgun;

Remove the magazine cap (Fig 17).

Remove the barrel by pulling it out of the action (Fig 18).

Remove the forend and action bar assembly (Fig 19).

Remove the block from the action bar assembly (Fig 20-21).

Remove the trigger group by first removing the two retaining pins by using a punch to drive the pins out of the receiver (Fig 22).

Once the retaining pins have been removed, the entire trigger group can be removed by pulling down on the trigger guard (Fig 23).

You can remove the magazine tube plug for cleaning by:

1. Taking a screwdriver to the mag tube plug (Fig 25).
2. Push down.
3. Turn the mag plunger 1/8 turn clockwise and carefully release (Fig 26).

WARNING: The magazine tube is under spring pressure! Further disassembly is not recommended and not necessary for regular maintenance.

MAGAZINE CAPACITY PLUG

Your shotgun is supplied with a plug to limit the capacity of cartridges in the magazine tube. Your country's regulations may not require this plug to be used so it may be removed.

When the barrel has been removed from the shotgun, insert a large bladed screwdriver into the hole in the magazine spring retainer (Fig 25).

While pushing down on the spring retainer with the screwdriver, and rotating in a clockwise direction approximately 1/4 turn, the retainer will move to a position where the cutout in the retainer will align with a detent in the magazine tube, enabling the retainer to come out of the magazine tube. Be very careful at this point, as the retainer is holding a spring inside of the magazine tube and the spring is under tension.

Slowly pull back on the screwdriver to allow the magazine spring to push the retainer and capacity plug out of the magazine tube (Fig 26).

Remove the plastic plug from the tube and reassemble the retainer plug back into the magazine tube. Be careful, as the spring will be under tension. Align the cutout in the retainer plug with the detent on the end of the magazine tube, push the plug into the tube and rotate it in counter clockwise direction approximately ¼ turn, and slowly allow the retainer to return to its stop. This will lock the retainer plug firmly in the magazine tube.

Note: Your shotgun has now been completely disassembled. No further disassembly of your shotgun is necessary for routine maintenance and cleaning. Our service department or a competent gunsmith should only perform any further disassembly.

An exploded view of the disassembled shotgun is shown in (Fig 27).

Note: Photographs shown in this manual may not be from the exact model that you have but the instructions will apply to the model you have.

PARTS & SERVICE

To order parts, please call, write or email us for availability and pricing. To assist you better, please be prepared to provide your model, gauge, and serial number.

Send all parts correspondence to [service department by email at service@chiappafirearms.com](mailto:service@chiappafirearms.com) or customer service at 937-835-5000.

To return firearms for warranty repairs, please pack your shotgun securely in the original packaging, if possible. Write us a note with the shotgun including a detailed description of the problem you are experiencing.

Please include your proof of original retail purchase.

CLEANING

Attention: Careful and detailed cleaning of this firearm is essential to guarantee its safety and proper function.

This product should be cleaned after every use and when exposed to dirt, sand, etc. When not in use, clean at least twice per year. A careful and scrupulous ordinary cleaning of the firearms is essential to guarantee its safety and long life. We recommend to clean the weapon at least after shooting 200 to 300 shots.

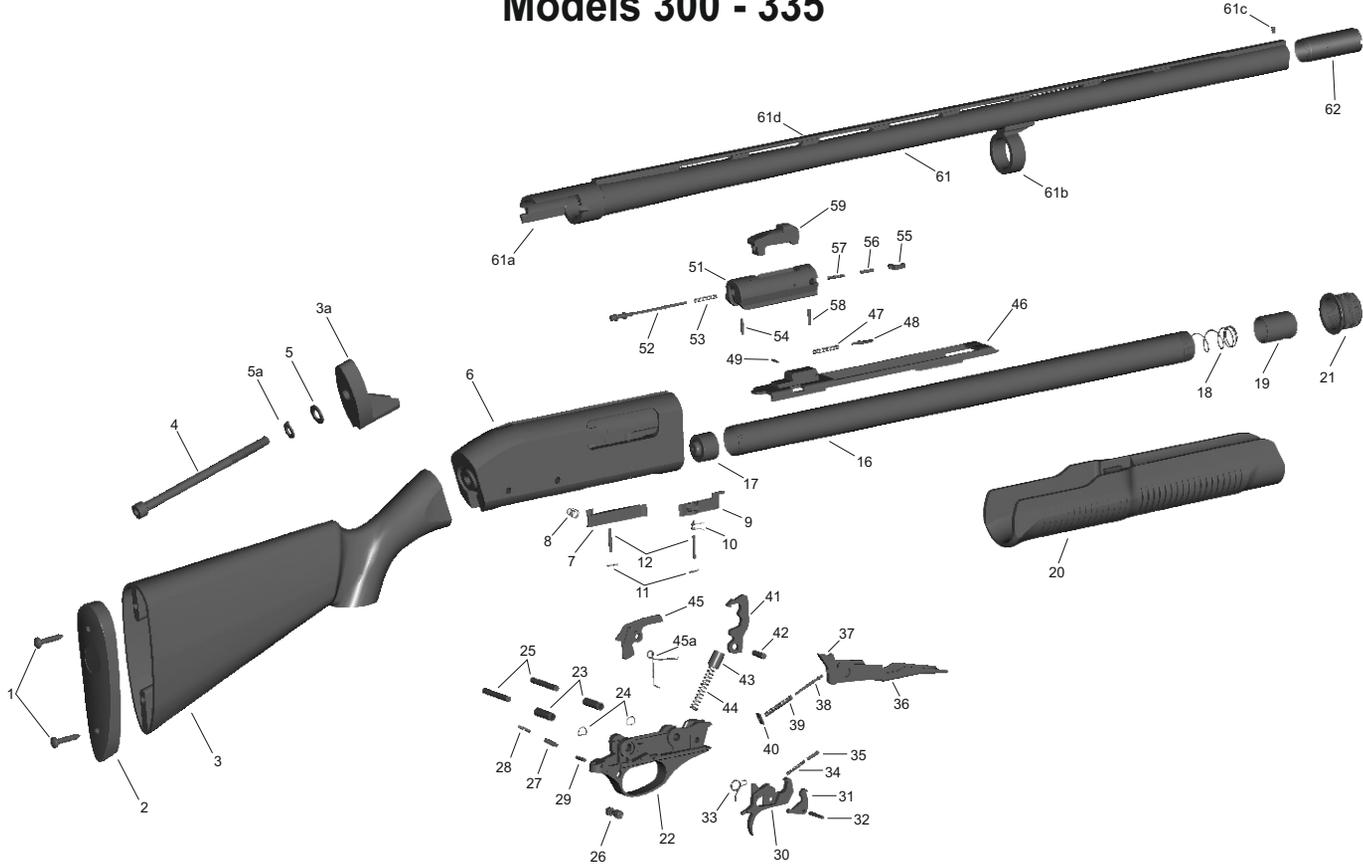
- Every time you use your gun it is advised to clean it in order to remove all corroding agents (humidity, powder or lead residues etc.) which can in time alter a few parts.
- In order to perform a standard cleaning, it is sufficient to utilize a good solvent, cleaning oil, and a little brush.
- For a deeper cleaning, please contact your local gunsmith.

Warning: Always use a cleaning rod from the chamber end of the barrel.

ORDINARY & EXTRAORDINARY MAINTENANCE

- Before conducting any sort of maintenance, make sure the firearm is unloaded.
- By "ordinary maintenance" we refer to measures the user should take to keep the gun in good working conditions.
- An "Extraordinary maintenance" implies the replacement of broken parts and therefore disassembling the gun. In this case only authorized personnel or a qualified gunsmith should handle the task.
- Also a long period of heavy use or inactivity requires an extraordinary maintenance; your gun should be taken to a qualified gunsmith to have the action disassembled for professional cleaning and lubrication.
- Your gunsmith will advise the best lubricant for the good maintenance of your gun.
- Do not leave oil residues when cleaning and lubricating your firearm.
- Make sure that the mechanism of the weapon is easy; if it starts to stiffen, or if corrosion is starting on some essential parts, you should bring your gun to competent, professional personnel.
- Do not use pure silicon or lanolin.
- In the following pages you will find exploded views with a list of all parts. When ordering parts, it's important to specify date of purchase, serial number, model, caliber and item reference of the part/s needed.
- If the gun has a problem that you cannot fix, DO NOT FIRE, send it to an authorized center for a check - up. If you try to fix it personally, you may put in serious danger yourself and the people near you. Always pay great attention and handle the gun very carefully, in order to avoid terrible accidents which may change your life and that of others.

Charles Daly® Part Diagram Models 300 - 335

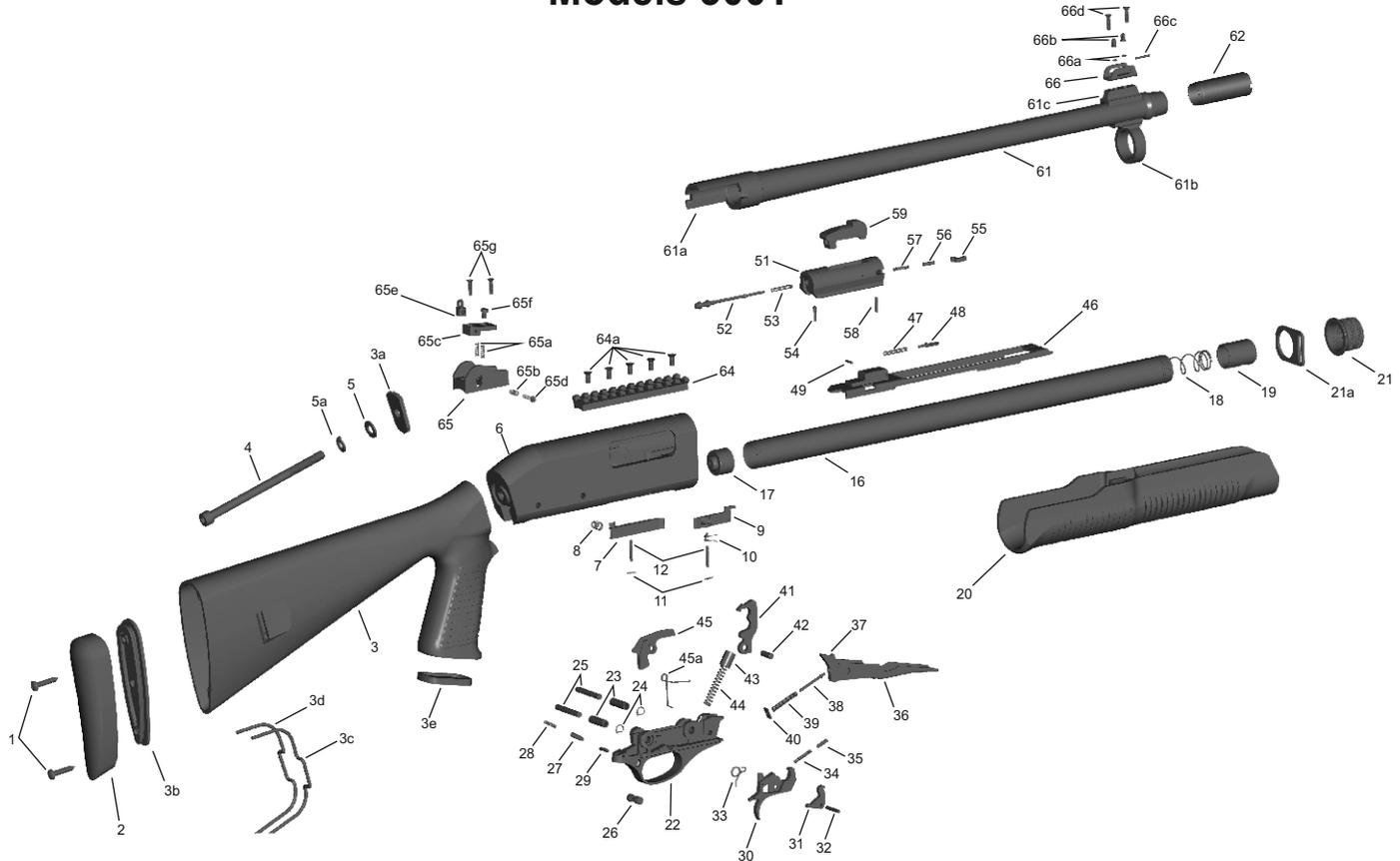


Charles Daly® Part List

Models 300 - 335

No	Part Name	No	Part Name	No	Part Name
1	Recoil Pad Screw	24	Trigger Plate Pin Detent Spring	45a	Release Latch Spring
2	Recoil Pad	25	Trigger Plate Pin	46	Action Bar
3	Stock	26	Safety Button	47	Action Bar Plunger Spring
3a	Stock Inner Frame	27	Safety Button Detent Pin	48	Action Bar Plunger
4	Stock Screw	28	Safety Button Spring	49	Action Bar Plunger Retaining Pin
5	Stock Screw Washer	29	Safety Spring Retaining Pin	51	Breech Bolt
5a	Washer Stopper	30	Trigger	52	Firing Pin
6	Receiver	31	Trigger Sear	53	Firing Pin Spring
7	Latch	32	Trigger Pin	54	Firing Pin Retaining Pin
8	Latch Spring	33	Trigger Spring	55	Extractor
9	Interceptor Latch	34	Trigger Sear Detent Spring	56	Extractor Plunger
10	Interceptor Latch Spring	35	Trigger Sear Detent Pin	57	Extractor Spring
11	Latch Pin Detent Spring	36	Carrier	58	Extractor Pin
12	Latch Pin	37	Carrier Dog	59	Locking Block
16	Magazine Tube	38	Carrier Dog Follower	61	Barrel
17	Magazine Follower	39	Carrier Dog Follower Spring	61a	Barrel Rear Part
18	Magazine Spring	40	Carrier Dog Follower Plate	61b	Barrel Collar
19	Magazine Spring Retainer	41	Hammer	61c	Front Sight
20	Forend	42	Hammer Pin	61d	Barrel Bridge
21	Magazine Cap	43	Hammer Plunger	62	Mobile Choke
22	Trigger Plate	44	Hammer Spring		
23	Trigger Plate Pin Bushing	45	Action Release		

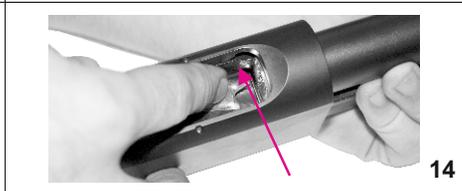
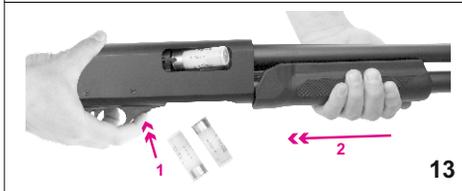
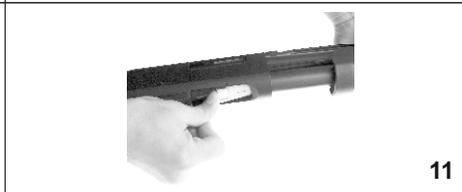
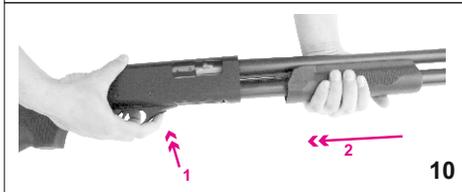
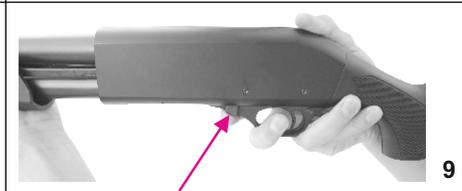
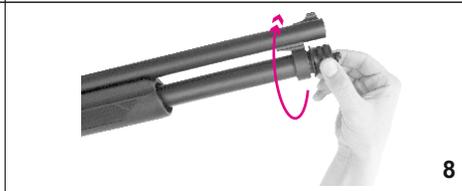
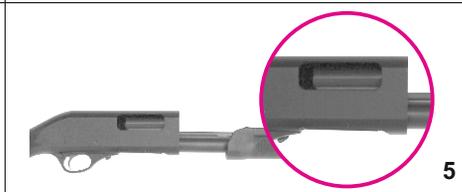
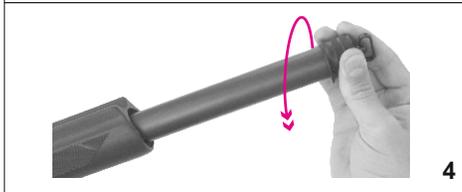
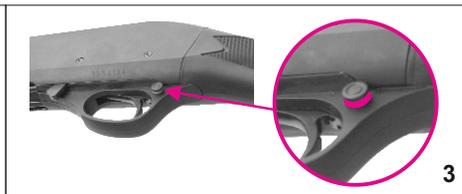
Charles Daly® Part Diagram Models 300T

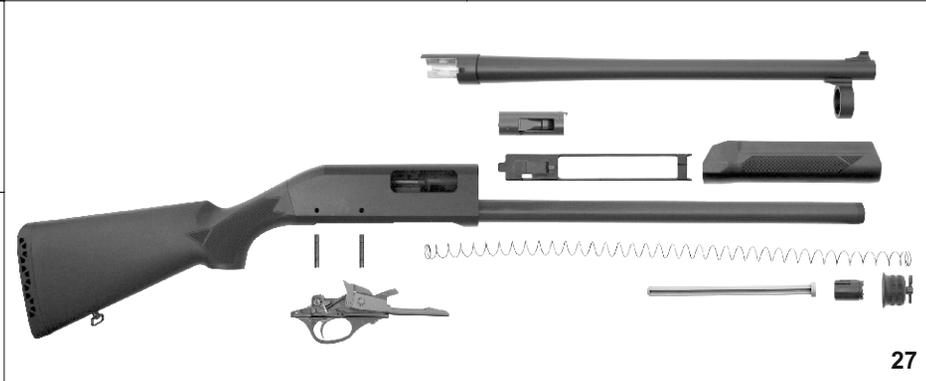
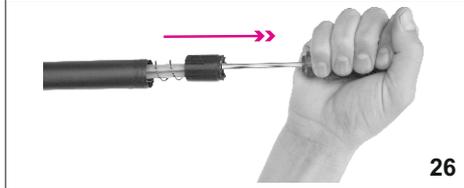
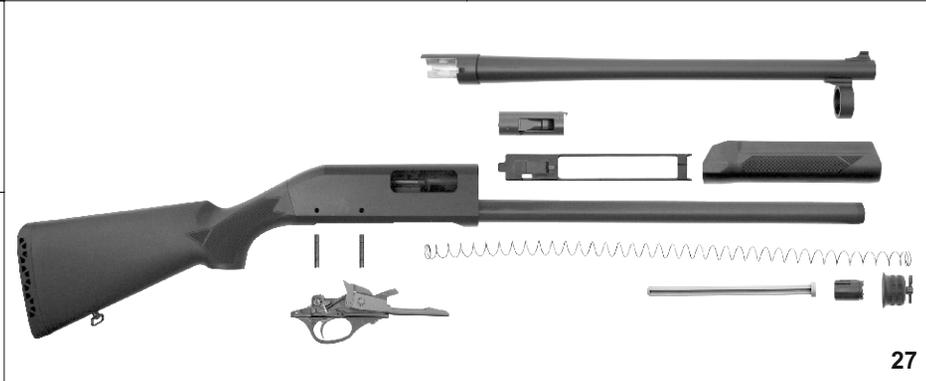
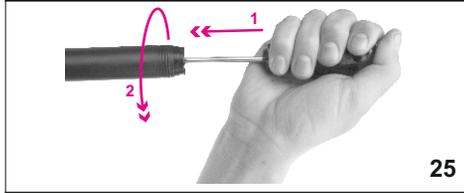
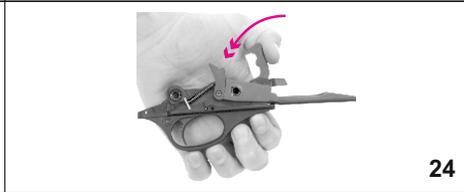
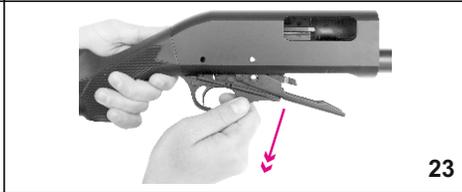
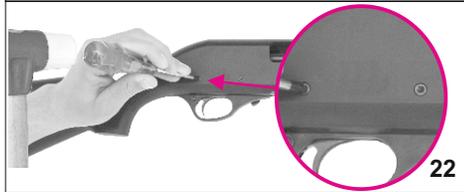
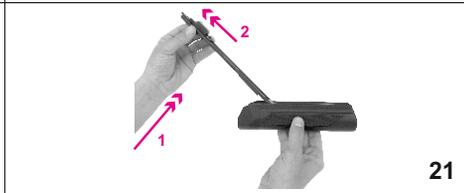
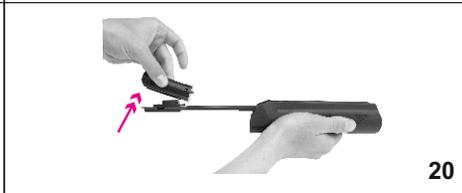
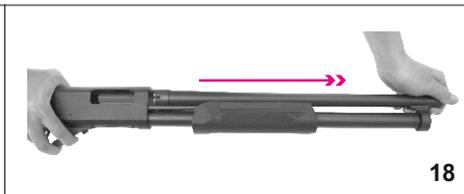
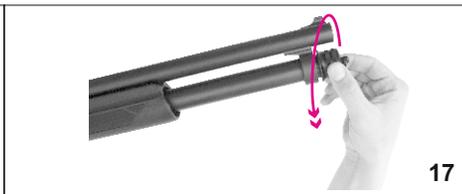


Charles Daly® Part List

Models 300T

No	Part Name	No	Part Name	No	Part Name
1	Recoil Pad Screw	25	Trigger Plate Pin	53	Firing Pin Spring
2	Recoil Pad	26	Safety Button	54	Firing Pin Retaining Pin
3	Stock	27	Safety Button Detent Pin	55	Extractor
3a	Stock Connection Part	28	Safety Button Spring	56	Extractor Plunger
3b	Recoil Pad	29	Safety Spring Retaining Pin	57	Extractor Spring
3c	Sling Attachment R.H.	30	Trigger	58	Extractor Pin
3d	Sling Attachment L.H.	31	Trigger Sear	59	Locking Block
3e	Pistol Grip bottom cover	32	Trigger Pin	61	Barrel
4	Stock Screw	33	Trigger Spring	61a	Barrel Rear Part
5	Stock ScrewWasher	34	Trigger Sear Detent Spring	61b	Barrel Collar
5a	Washer Stopper	35	Trigger Sear Detent Pin	61c	Ghost ring sight
6	Receiver	36	Carrier	62	Mobile Choke
7	Latch	37	Carrier Dog	64	Picatinny Rail
8	Latch Spring	38	Carrier Dog Follower	64a	Picatinny Rail Screw
9	Interceptor Latch	39	Carrier Dog Follower Spring	65	Rear Sight
10	Interceptor Latch Spring	40	Carrier Dog Follower Plate	65a	Rear Sight Spring
11	Latch Pin Detent Spring	41	Hammer	65b	Rear Sight Adjustment Spring
12	Latch Pin	42	Hammer Pin	65c	Rear Sight Plate
16	Magazine Tube	43	Hammer Plunger	65d	Rear Sight Horizontal Adjusting Screw
17	Magazine Follower	44	Hammer Spring	65e	Rear Sight Ring
18	Magazine Spring	45	Action Release	65f	Rear Sight Vertical Adjusting Screw
19	Magazine Spring Retainer	45a	Release Latch Spring	65g	Rear Sight Screw
20	Forend	46	Action Bar	66	Front Sight Upper Part
21	Magazine Cap	47	Action Bar Plunger Spring	66a	Front Sight O Ring
21a	Sling attachment	48	Action Bar Plunger	66b	Front Sight Fiber Optic Holder
22	Trigger Plate	49	Action Bar Plunger Retaining Pin	66c	Front Sight Fiber Optic
23	Trigger Plate Pin Bushing	51	Breech Bolt	66d	Front Sight Screw
24	Trigger Plate Pin Detent Spring	52	Firing Pin		





WARRANTY CONDITIONS

The manufacturer guarantees that our products are scrupulously checked against defects in materials, workmanship and aesthetic and functioning problems. If you find a defect in one of our products, you should immediately contact the DEALER/SHOP/GUNSMITH where you have bought your gun. The seller will indicate the conditions for the repair, which will be either made directly by them or through our assistance.

ATTENTION: End users are not allowed to ship any gun directly to Chiappa Firearms USA, Ltd. for repair, either under guarantee or against payment without a Return of Merchandise Authorization number (RMA).

The manufacturer guarantees, for two years after the purchase date, free parts for defects which have been found during use: wear of parts which shouldn't be subject to wear, or excessive wear of parts subject to wear and further supply free parts for an additional 3 years except for wood. The customer must provide evidence of the purchase date with a receipt or other valid proof.

In the event a defect which is covered by this guarantee is not repairable, The manufacturer may provide a free substitution of the product.

THE MANUFACTURER RESERVES THE RIGHT OF DEFINING THE TYPE OF DEFECT OF THE FIREARM, AND THEREFORE TO STATE WHETHER THE DEFECT IS COVERED BY GUARANTEE

The manufacturer's decision will be fair but final. The manufacturer will be allowed a timing of 60 days for repair under guarantee, and 90 days for free substitution. Should the manufacturer become aware of a defect of a product during the guarantee period, the defective part will be replaced free of charge.

The guarantee does not cover parts subject to wear and corrosion. For assistance in obtaining a RMA (Return of Merchandise Authorization) contact the dealer where the product was purchased or contact Chiappa Firearms USA, Ltd. at (937) 835-5000 or by email at service@chiappafirearms.com

ATTENTION
Delivery expenses to and from the service center are not covered by the guarantee and is the responsibility of the customer.

THE GUARANTEE IS VOID IF

- Inadequate ammunition has been used (any ammunition but those commonly on sale, reloaded ammunition, different from caliber and specification indicated on the firearm barrel)
- The firearm failed to be provided proper maintenance and cleaning
- The firearm has been modified without our prior consent
- Unauthorized, inadequate or incorrect repairs have been carried out
- Non original spare parts were used
- Parts subject to wear and corrosion
- Damage (improper use of the gun by the user)
- Expired guarantee

In the above cases the repair, if carried out, will be charged to the customer.

Procedure for the use of warranty

REGISTER your firearm in the proper section of our website:

<http://www.chiappafirearms.com/registration>

CONTACT the gunshop where the product was bought, or contact Chiappa Firearms, Ltd. You will receive an RMA number and the instructions to return the gun.

FILL IN the attached form, which will accompany the return firearm. Don't forget to include the RMA number, a description of the defect and a copy of the proof of the purchase indicating the purchase date.

SHIP the weapon to the gun shop (or to the service center) in its original packing, according to the instructions you have received.

ATTENTION: The returned firearm must be protected with adequate packaging; any damages occurred during transportation and handling will be the customer's responsibility

This instruction manual must always follow the firearm, including during any change of ownership

About Chiappa Firearms USA, Ltd.

Chiappa Firearms USA, Ltd. is part of the "Chiappa Group" and was founded in 2006 and is one of the nation's leading manufacturers and importers of high-quality firearms for the commercial sporting market. Chiappa Firearms USA, Ltd. is located in Dayton, Ohio and is the North American distributor of Armi Sport Chiappa, located in Brescia, Italy. Starting in 2016 Chiappa Firearms USA, Ltd. began distributing Charles Daly products, both shotguns and handguns from leading firearm manufacturers.

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash your hands thoroughly after exposure. Shooting or cleaning guns may expose you to lead.

Charles Daly®

Chiappa Firearms USA, Ltd.
1415 Stanley Ave., Dayton, OH 45404
Telephone (937) 835-5000 Fax (888) 705-4570
email: info@chiappafirearms.com