(If everyone is thinking alike, then somebody isn't thinking.

-General George S. Patton

Thank you for purchasing a PRODUCT MANUAL Exceptional Comes Standard. A Read before handling firearm. ionheart Industries firearm. We are excited to introduce you to a new breed of firearms company, complete with a fresh line of products and unparalleled attention to detail. We know that you will be pleased with our uncompromising dedication and commitment to customer care. We'd love to hear from you. Please don't hesistate to contact us. THE LIONHEART TEAM WECARE@LIONHEARTINDUSTRIES.COM

Carefully read all of the instructions and warnings in this manual before handling or using this firearm.

This manual should always accompany this firearm and be transferred with it upon change of ownership or when this firearm is handled or used by another

∴WARNING!:

A firearm is a dangerous weapon and is capable of taking your life and the lives of others! Firearms accidents can occur at any time and are almost always the result of carelessness or the ignorance of basic safety rules. Strict adherence to safety rules is the responsibility of every gun owner. Never forget that all firearms are dangerous weapons capable of causing death, serious personal injury, and property damage. Always use extreme caution with your firearm.

/:WARNING!:

Safely storing and securing firearms away from children will help prevent the unlawful possession of posessions by juveniles, stop accidents, and save lives.



Failure to follow these

instructions can caus

1. Engage the safety and point the

firearm in a safe direction. Keep your

2. Lock the slide open by pulling the slide

3. Check the chamber and be sure it is

4. Insert the loaded magazine firmly into

<u>CAUTION:</u> If it's your first time firing a firearm, start by practicing without any ammunition.

When ready to fire, load only one round into the magazine

"National Rifle Association Education & Training" program

to fire your first live ammunition. If you are not familiar

with firearms or if this is your first firearm, attend a

the magazine well. Insure that it is

5. Push down on the slide stop or pull

the slide to the rear and release

fingers off the trigger and outside

back and engaging the slide stop.

free of any possible obstruction.

!WARNING!:

serious injury or death.

you to unintentionally fire, causing

the trigger guard.

locked in place.

prior to handling and firing.









This pistol is sold with the understanding that the purchaser assumes all liability resulting from unsafe handling or any action that constitutes a violation of any applicable laws or regulations. Lionheart Industries and its employees shall not be liable for personal injury or loss of property or life resulting from the use of this pistol under any circumstances including intentional, reckless, negligent or accidental discharge. Lionheart Industries will not be liable for any alterations to the pistol or any parts thereof.

LOADING THE FIREARM

SAFETY RULES

Always Be a Safe & Responsible Firearms Owner Commit these important safety rules to memory. Observe them always.

MARNING! Do not handle a firearm until you have throughly read and understood these firearms safety rules.

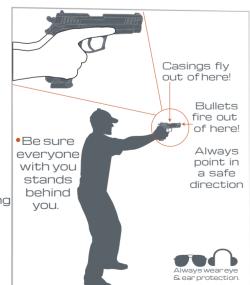
- Always keep the muzzle pointed in a safe direction. • Always treat all firearms as if
- they are loaded.
- Always wear eye & ear protection. Require their use by everyone with • Keep all body parts away from the
- muzzle to avoid serious injury and Keep fingers off trigger & trigger
- guard until ready to shoot.

BEFORE FIRING:

- · Understand exactly how your firearm functions and shoots before handling. If a firearm is unfamiliar to you, attend a certified training course, as misunderstanding and lack of understanding can result in serious accidents and/or death
- Be sure the chamber is clear of any ammunition or casings and that the barrel of the unloaded firearm is free from any possible obstructions by physically and visually inspecting the firearm...
- Be sure of your target and the back stop before shooting. Bullets can penetrate most objects, including walls and car doors and can
- Before handling firearms, cleaning firearms, or handling ammuntion, be sure that the area is well ventilated.

WHILE FIRING:

- ·Never keep your finger on the trigger or on the trigger guard unless you are ready and intending to fire.
- Keep hands and fingers from touching or interfering with the slide, as the backward recoil of the slide may cause serious injury.
- Never fire at hard, flat surfaces or at water as bullets can ricochet.
- Engage the safety, physically and visually inspect the magazine and chamber, and clear any ammunition or casings before giving a firearm to/taking a firearm from anyone.
- Stop shooting immediately if a shot sounds unusual or if there is a difference in the recoil. Examine the aun for bore obstructions or other defects before resuming fire.



AFTER HANDLING:

- •Never leave a firearm unattended or out of proper storage. •Be sure the gun is unloaded before cleaning, lubricating, or field stripping.
- Wash hands thoroughly after handling any firearm or ammunition
- STORAGE: 1. Always store your firearm safely unloaded, uncocked, clean, and lubricated.
 - 2. Always store your firearm in a clean, dry
 - environment and out of extreme temperatures. 3. Always store the firearm and ammunition separately under lock and key, away from all children and unauthorized users.

• Never let debris or water into the barrel, as bore obstructions can cause damage, injury, or death.

•Do not rely on a mechanical safety device as a substitute for safe firearm handling.

• Never drink alcohol, use drugs, or

take medication that can impair

•Do not modify the trigger or

your judgment.

/:WARNING!:

1. Front Sight

3. Picatinny Rail*

5. Trigger Guard

*Only available on LH9 MKII (Depicted)

2. Muzzle

4. Trigger

6. Magazine

♦ To engage the safety, push up on the safety lever until it clicks into place. The lever is located on both sides to accommodate both left and right-handed shooters.

SHOOTING

and all possible repercussions.

1. Fully understand the safety rules

fires, the slide will lock open.

KNOW YOUR GUN

3. Place your finger on the trigger and

outlined in Section 1 and carefully follow

all of the instructions in Sections 2-4.

2. Aim the firearm downrange at your target.

slowly squeeze to fire. Be sure to grip the

will be hot and ejected up and to the right. 4. The firearm will self-load rounds into the

magazine have fired. When the last round

chamber until all of the rounds in the

firearm firmly. The shell from the cartridge

◆To disengage the safety, point the firearm in a safe direction and keep your finger off the trigger. Push down on the safety lever until it clicks into place and the red dot indicator is visible.

The firearm is MWARNING!: now ready to fire! Use extreme caution.

Mechanical safety devices never substitute for safe firearm handling. Always follow safety rules.

Do not handle or fire until you fully understand how a

firearm functions and have accepted the responsibilities

8. Slide Stop

11. Rear Sight

12. Chamber

9. Safety

10. Hammer

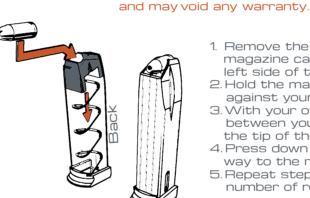
INSTRUCTIONS FOR USE

ENGAGING THE SAFETY

LOADING THE MAGAZINE:

Be sure that the ammunition you are using is races, , loaded, damage free, and is of the proper designated caliber

Never use reloaded ammunition or (+P) ammuntion, as it MARNING!: Never use reloaued all multiplication of the pistol can result in serious injury, death, or damage to the pistol



- 1. Remove the magazine by depressing the magazine catch button located on the left side of the firearm.
- 2. Hold the magazine with the back resting against your palm.
- 3. With your other hand, hold the cartridge between your index finger and thumb with the tip of the ammuntion facing your palm. 4. Press down and slide the cartridge all the
- way to the rear of the magazine.
- 5. Repeat steps 1-4 until the desired number of rounds are loaded.

MARNING! Do not attempt to load more than the prescribed number of cartridges into the magazine. Do not alter the shape of the magazine housing, follower, or spring. Doing so may cause performance issues and/or damage to the firearm.

EMPTYING THE MAGAZINE

> Push each cartridge forward and out of the magazine one at a time by carefully and firmly pressing on the cartridge base.

DOUBLE ACTION PLUS TM

Understanding And Shooting In DA+: Safety, Speed & Accuracy Built In.

What is Double Action Plus™?

Double Action Plus™ (DA+) is a combat proven trigger action that is made possible by our unique two-piece hammer design. A short trigger pull and trigger reset have also been carefully engineered into your firearm. This



1. With a round in the chamber, pull the hammer all the way back. The trigger will automatically move back.

2. Push the hammer up. The trigger will automatically move forword.

The firearm is now in DA+ mode.

回然機回 Explore DA+ ow: Now:

Or visit www.LionheartIndustries.com

Subject of USA Patent No. 5166458

you feel a soft click.

3. Pull the trigger until

At this point you can: a) Release the trigger and the hammer will remain cocked or: b) Continue to squeeze the trigger and it will fire with a light pull.

For short throw trigger reset, do not release the trigger fully-only until you feel the resetthen pull again.

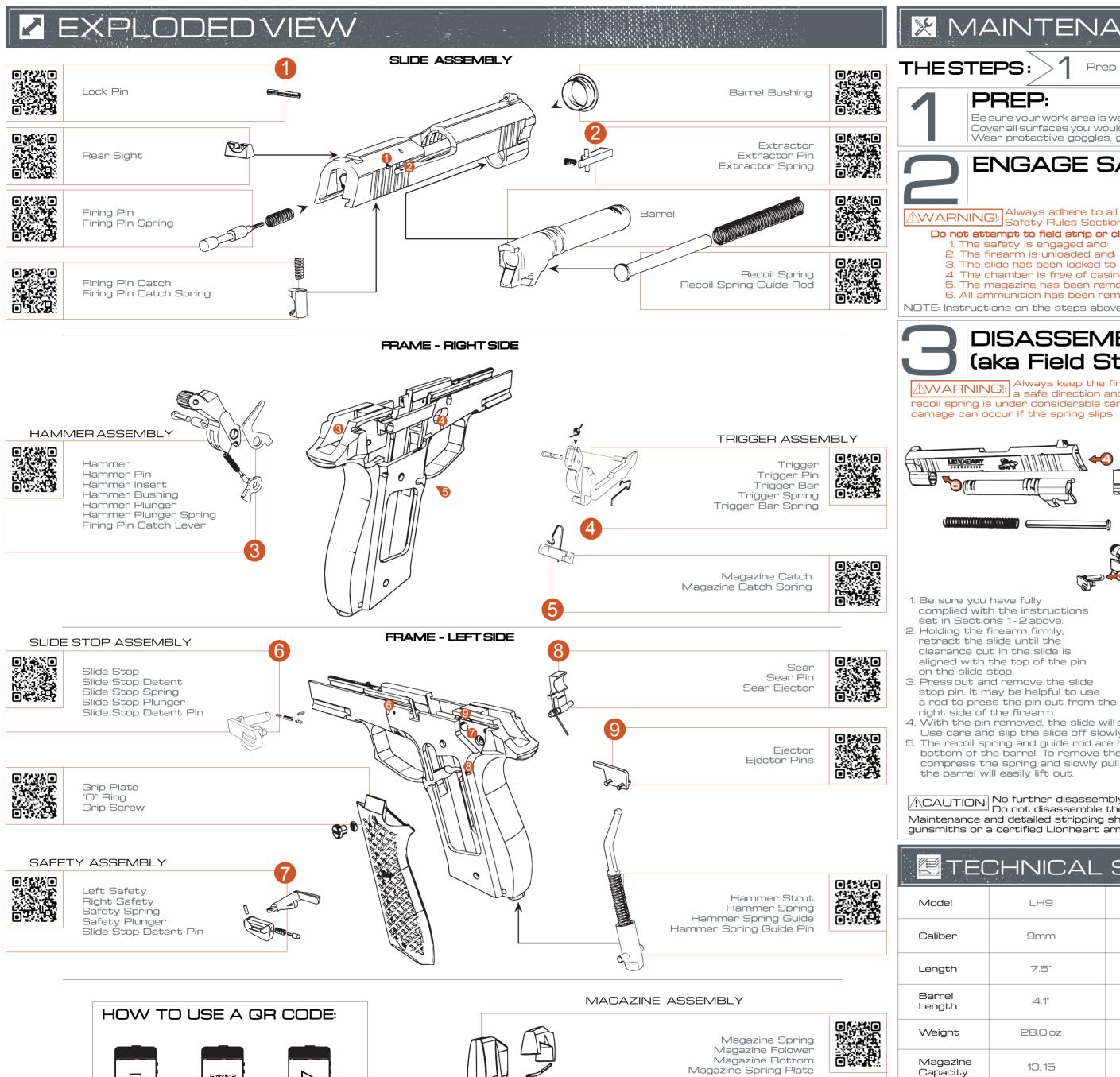
UNLOADING THE FIREARM 1. Point the firearm in a safe direction, engage safety, and keep finger off the trigger and trigger guard. 2. Remove the magazine by pressing the magazine catch buton. 3. Pull the slide to the rear to clear any chambered ammuntion. Lock the slide to the rear 4. Carefully inspect the chamber

for casings or ammunition.

MARNING: A bullet or shell casing lodged in the bore or chamber may cause damage to the firearm and could also cause serious injury or death.

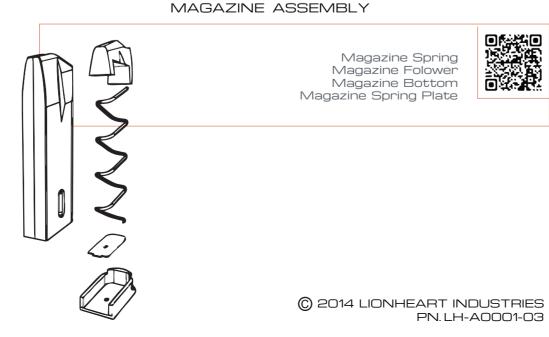
A firearm is not considered safe unless:

- 1. The safety is on;
- 2. The magazine is removed from
- the pistol: 3. The slide is locked to the rear and;
- 4. The chamber is free of casings and



TT 1. Download 2. Scan 3. Explore a QR code extended reader. We content. recommend i-nigma.

To order parts and for more detailed information, please visit www.lionheartindustries.com



MAINTENANCE

PREP:

Be sure your work area is well ventilated. Cover all surfaces you would like to protect.

Wear protective goggles, gloves, and dust mask **ENGAGE SAFETY:**

MARNING!: Always adhere to all of the safety rules listed in the Safety Rules Section of this manual.

Engage Safety

Do not attempt to field strip or clean until:

I. The safety is engaged and

2. The firearm is unloaded and

3. The slide has been locked to the rear and:

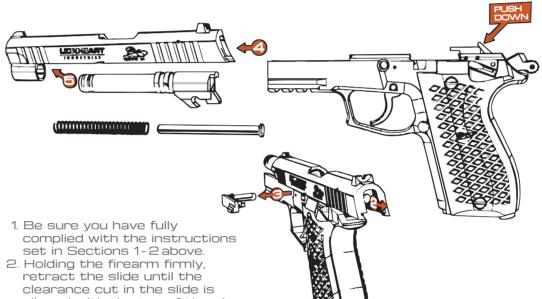
4. The chamber is free of casings and ammunition and; 5. The magazine has been removed from the well and emptied and;

6. All ammunition has been removed from your area.

NOTE: Instructions on the steps above are on the other side of this manual

DISASSEMBLY (aka Field Stripping):

Always keep the firearm and the recoil spring pointed in MARNING!: Always keep tile til earth and 5.5.5. State of the face and eyes. The recoil spring is under considerable tension and personal injury or property damage can occur if the spring slips.



aligned with the top of the pin on the slide stop. 3. Pressout and remove the slide stop pin. It may be helpful to use

right side of the firearm. 4. With the pin removed, the slide will slip forward and off of the firearm.

Use care and slip the slide off slowly. 5. The recoil spring and guide rod are held in place by a small notch in the bottom of the barrel. To remove the recoil spring and guide, carefully compress the spring and slowly pull out. With the recoil spring removed, the barrel will easily lift out.

CAUTION: No further disassembly is needed for normal cleaning. Do not disassemble the weapon beyond field stripping. Maintenance and detailed stripping should only be performed by trained gunsmiths or a certified Lionheart armorer

Lubricate Strip **CLEANING:**

Included with your firearm you will find a military grade cleaning kit:

Cleaning Tools

Cleaning Rod

inserting cleaning

Bore Brush

(screws onto end

of cleaning rod)

(with slot for

patches)

<u>NARNING!</u> Keep your firearm clean and in serviceable condition at all times. Clean after every use

and after prolonged periods of inactivity.

Cleaning Brush

Cleaning Instructions Dip the cleaning brush in solvent

and gently brush the internal surface. Remove fouling on the rest of the slide with solvent and cloth.

Reassemble

√Cleaning Solvent √Lubricant

√Lint-free Cloths

You'll Need: √Cleaning Patches

Recoil Spring/Frame/Magazine: Remove fouling with a cloth, cleaning brush, and solvent as needed.

Barrel:

Screw the bore brush onto the cleaning rod. Dip into solvent and pass it through the bore from chamber to muzzle.

Remove the bore brush. Insert a cleaning patch into the slot on the cleaning rod. Pass it through the bore from chamber to muzzle. Clean the exterior with the cleaning brush, cleaning patches, and solvent.

LUBRICATING:

Use 1-2 Drops. Be careful not to over-lubricate.

- Recoil Spring Guide Barrel Slide Rails
 - Muzzle
- •Barrel Locking Lugs Moving Parts of the Frame

REASSEMBLY: Firing Pin Lever MARNING! When reassembling the pistol, be sure that the firing pin lever is pushed down. It should never extend above the surface of the frame, as failure to do so may result in damage to the firearm.

1. Replace the barrel back into the slide by inserting it muzzle end first and slipping it into place until you see that the top of the barrel is in line with the top of the slide. 2. Insert the guide rod into the recoil spring and hold both with

a firm grasp. Carefully place both into the muzzle end and compress until the end of the guide rod is held in by the proper groove inside of the slide.

MARNING!: There is considerable spring tension in the recoil spring. Always point it in a safe direction.

- 3. Slip the slide onto the frame. Align the clearance cut in the slide with the top of the pin on the slide stop. If there is any interference, remove the slide assembly and check that the barrel and recoil spring are properly placed.
- 4. Insert the slide stop pin and insure that it is firmly in place. Manually cycle the slide a few times to be sure it moves freely. This completes the reassembly process.

TECHNICAL SPECS

Model	LH9	LH9C	LH9 MKII
Caliber	9mm	9mm	9mm
Length	7.5"	7.0"	7.5″
Barrel Length	4.1"	3.6"	4.1"
Weight	28.0 oz	25.7 oz	28.0 oz
Magazine Capacity	13, 15	10, 13	13, 15
	Double Action Plus [™] Short Trigger Reset Short Recoil Semi-Automatic		

Features

Sights: Fixed 3-dot or Novak.380 Lo Mount Safety: Ambidextrous manual safety

Passive firing pin block Rifling: Six grooves 1:13"

Grips: One-piece black polymer Finish: Cerakote

Frame Material: Forged 7075-T6 Aluminum Material Slide Material: Forged 4140 Stainless Steel

TROUBLE SHOOTING

/!\WARNING!: Always point the firearm in a safe direction.

rrouble	Cause & Solution
Failure to Fire	Unload and disassemble the pistol according to the instructions in this manual. Check for: 1. Obstructions in the chamber bore and frame. Remove obstructions. 2. Bad ammunition. Use only new ammunition of the correct caliber from a reliable source.

- 3. Unserviceable magazine. Replace magazine.
- 4. Fouling or lack of lubrication. Clean and lubricate in accordance with the instructions found in this manual.
- 5. Evidence of worn or broken parts. Replace parts or see a trained gunsmith for repair.

Failure to Feed Bad ammunition (i.e. old corroded ammunition or hand-loaded ammunition) and unserviceable magazines cause the most common feeding failures. Always use proper, factory-loaded ammunition. Regularly clean the magazine and avoid dropping it on hard surfaces. If necessary, replace the magazine and purchase new ammunition.

Failure to Eject

Can be caused by: 1. Ammunition irregularities or hand-loaded ammunition. Replace and only use factory-loaded ammunition of the proper caliber.

2. A loose grip. This malfuction occurs when there is no firm shooting grip that provides the proper resistance for the pistol to recoil. Study correct pistol grip. Attend local classes if needed.